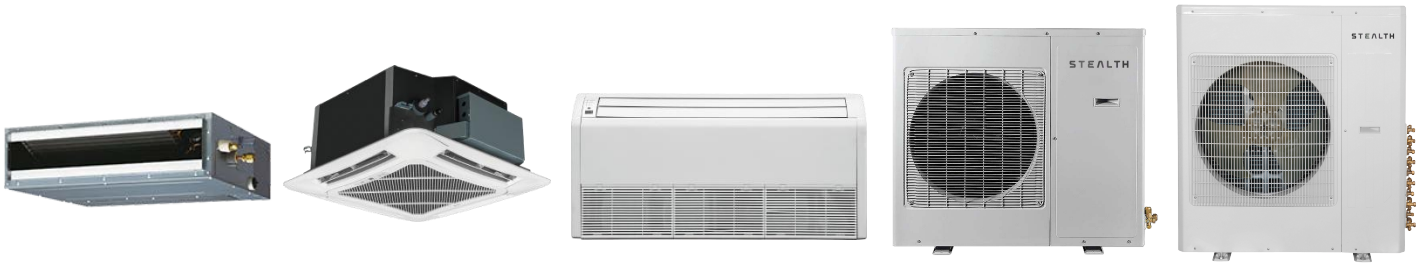
STEALTH

Designer



DESIGNER SERIES DC INVERTER AIR CONDITIONERS SERVICE MANUAL

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1.PRODUCT MODELS LIST

1.1 Outdoor Unit

Model Name	Product Code	Power Supply (V, Ph, Hz)	Appearance
SC-18Z-UM	CF090W0751	208/230V~60Hz	
SC-24Z-UM	CF090W0761	208/230V~60Hz	
SC-36Z-UM	CF090W0771	208/230V~60Hz	
SC-42Z-UM	CF090W0840	208/230V~60Hz	
SC-48Z-UM	CF090W0781	208/230V~60Hz	

1.2 Indoor Unit

Type	Model Name	Product Code	Nominal Capacity Cooling/Heating (Btu/h)	Power Supply (V, Ph, Hz)	Appearance
Duct Type	SC-18CD-UM	CF060N0512 CF060N0513	17100/18800	208/230V~60Hz	
	SC-24CD-UM	CF060N0522 CF060N0523	23800/27200	208/230V~60Hz	
	SC-36CD-UM	CF060N0532 CF060N0533	34000/41000	208/230V~60Hz	
	SC-42CD-UM	CF060N0600 CF060N0610	39500/44000	208/230V~60Hz	
	SC-48CD-UM	CF060N0542 CF060N0543	48000/54500	208/230V~60Hz	
Cassette Type	SC-18CC-UM	ET010N0801	17100/18400	208/230V~60Hz	
	SC-24CC-UM	ET010N0811	23800/27200	208/230V~60Hz	
	SC-36CC-UM	ET010N0821	34000/41000	208/230V~60Hz	
	SC-42CC-UM	ET010N0850	39500/44000	208/230V~60Hz	
	SC-48CC-UM	ET010N0831	48000/54500	208/230V~60Hz	
Floor/Ceiling Type	SC-18FM-UM	ED020N1081	17100/19100	208/230V~60Hz	
	SC-24FM-UM	ED020N1091	23800/27200	208/230V~60Hz	
					
	SC-36FM-UM	ED020N1101	34000/41000	208/230V~60Hz	
	SC-42FM-UM	ED020N1130	39500/44000	208/230V~60Hz	
	SC-48FM-UM	ED020N1111	48000/54500	208/230V~60Hz	

Note: 1 Ton =12000Btu/h = 3.517kW

Note: The universal outdoor units means that the customer can choose any of three kind of indoor unit to match the outdoor unit without any change with it.

2 PRODUCT DATA

2.1 Product Data of Indoor Unit

2.1.1 Duct Type

Model	Indoor unit		SC-18CD-UM	SC-24CD-UM
	Product Code		CF060N0512 CF060N0513	CF060N0522 CF060N0523
	Outdoor unit		SC-18Z-UM	SC-24Z-UM
	Product Code		CF090W0751	CF090W0761
Capacity	Cooling Capacity	Btu/h	17100(5400~19800)	23800(7400~29000)
	Heating Capacity	Btu/h	18800(4700~23200)	27200(8200~32400)
Power Input	Cooling	kW	1.55(0.55~1.75)	2.23(0.85~2.50)
	Heating	kW	1.65(0.50~1.90)	2.36(0.80~2.75)
SEER / HSPF		(Btu/h)/W	16.00/9.50	16.00/10.00
Indoor Unit			SC-18CD-UM	SC-24CD-UM
Power Supply		V/Ph/Hz	208/230V~60Hz	208/230V~60Hz
Heat Exchange		-	Cross Fin Coil	Cross Fin Coil
Fan	Drive	-	Direct	Direct
	Motor Output	kW	0.06×1	0.15×1
	Air Flow	m^3/h(CFM)	1000(585)	1400(820)
	Rated Ext. Static Pressure	Pa(InWg)	25(0.1)	25(0.1)
	Ext. Static Pressure Range	Pa(InWg)	0~30(0~0.12)	0~75(0~0.3)
Sound Pressure Level(SS/H/M/L)		dB(A)	40/39/36/28	47/46/44/40
Air Filter		-	PP	PPKZ
Drain Piping		mm(inch)	Φ30×1.5 (Φ1.18×0.06)	Φ20×1.2 (Φ0.79×0.05)
Outline Dimensions (W×H×D)		mm (inch)	1035×265×720 (40.8×10.5×28.4)	1280×270×560 (50.4×10.6×22.0)
Net Weight		kg(lb)	33.0(72.8)	34.0(75.0)
Outdoor Unit			SC-18Z-UM	SC-24Z-UM
Power Supply		V/Ph/Hz	208/230V~60Hz	208/230V~60Hz
Heat Exchange		-	Cross Fin Coil	Cross Fin Coil
Compressor	Type	-	Rotary	Rotary
	Power Input	W	1440	2550
Refrigerant	Control	-	Electronic Expansion Valve	Electronic Expansion Valve
	Charge	kg(oz)	1.4(49.4)	2.2(77.6)
Outline Dimensions (W×H×D)		mm(inch)	955×700×395 (37.6×27.6×15.6)	980×790×425 (38.6×31.1×16.8)
Net Weight		kg(lb)	48.0(105.8)	69.0(152.1)
Piping Connections	Liquid	Inch	Φ1/4	Φ3/8
	Gas	Inch	Φ1/2	Φ5/8
	Max. Length	m(ft)	50(164.0)	50(164.0)
	Max. Height	m(ft)	15(49.2)	15(49.2)

Model	Indoor unit		SC-36CD-UM	SC-42CD-UM	SC-48CD-UM
	Product Code		CF060N0532 CF060N0533	CF060N0600 CF060N0610	CF060N0542 CF060N0543
	Outdoor unit		SC-36Z-UM	SC-42Z-UM	SC-48Z-UM
	Product Code		CF090W0771	CF090W0840	CF090W0781
Capacity	Cooling Capacity	Btu/h	34000(10800~39000)	39500(12000~42500)	48000(20400~49500)
	Heating Capacity	Btu/h	41000(9800~49500)	44000(13000~52500)	54500(17500~58000)
Power Input	Cooling	kW	3.28(0.70~4.50)	4.15(0.65~4.70)	5.15(1.40~5.60)
	Heating	kW	3.75(0.70~4.60)	3.90(0.76~4.75)	5.15(1.30~5.50)
SEER / HSPF		(Btu/h)/W	16.00/9.00	16.00/9.00	16.00/9.00
Indoor Unit			SC-36CD-UM	SC-42CD-UM	SC-48CD-UM
Power Supply		V/Ph/Hz	208/230V~60Hz	208/230V~60Hz	208/230V~60Hz
Heat Exchange		-	Cross Fin Coil	Cross Fin Coil	Cross Fin Coil
Fan	Drive	-	Direct	Direct	Direct
	Motor Output	kW	0.25×1	0.25×1	0.56×1
	Air Flow	m^3/h(CFM)	2000(1175)	2000(1175)	2500(1470)
	Rated Ext. Static Pressure	Pa(InWg)	37(0.15)	37(0.15)	50(0.2)
	Ext. Static Pressure Range	Pa(InWg)	0~100(0~0.4)	0~100(0~0.4)	0~125(0~0.5)
Sound Pressure Level(SS/H/M/L)		dB(A)	53/52/48/44	53/52/48/44	55/53/49/45
Air Filter		-	PPKZ	PPKZ	PPKZ
Drain Piping		mm(inch)	Φ20×1.2 (Φ0.79×0.05)	Φ20×1.2 (Φ0.79×0.05)	Φ20×1.2 (Φ0.79×0.05)
Outline Dimensions (W×H×D)		mm (inch)	1225×290×775 (48.3×11.4×30.5)	1225×290×775 (48.3×11.4×30.5)	1340×350×750 (52.8×13.8×29.5)
Net Weight		kg(lb)	46.0(101.4)	46.0(101.4)	56.0(123.5)
Outdoor Unit			SC-36Z-UM	SC-42Z-UM	SC-48Z-UM
Power Supply		V/Ph/Hz	208/230V~60Hz	208/230V~60Hz	208/230V~60Hz
Heat Exchange		-	Cross Fin Coil	Cross Fin Coil	Cross Fin Coil
Compressor	Type	-	Rotary	Rotary	Rotary
	Power Input	W	4150	4150	4580
Refrigerant	Control	-	Electronic Expansion Valve	Electronic Expansion Valve	Electronic Expansion Valve
	Charge	kg(oz)	3.5(123.5)	3.7(130.5)	4.0(141.1)
Outline Dimensions (W×H×D)		mm(inch)	1105×1100×440 (43.6×43.3×17.3)	960×1350×410 (37.7×53.1×16.2)	960×1350×410 (37.7×53.1×16.2)
Net Weight		kg(lb)	93.0(205.1)	95.0(209.5)	105.0(231.5)
Piping Connections	Liquid	Inch	Φ3/8	Φ3/8	Φ3/8
	Gas	Inch	Φ5/8	Φ5/8	Φ5/8
	Max. Length	m(ft)	50(164.0)	50(164.0)	70(229.7)
	Max. Height	m(ft)	15(49.2)	15(49.2)	15(49.2)

2.1.2 Cassette Type

Model	Indoor unit		SC-18CC-UM	SC-24CC-UM
	Product Code		ET010N0801	ET010N0811
	Outdoor unit		SC-18Z-UM	SC-24Z-UM
	Product Code		CF090W0751	CF090W0761
Capacity	Cooling Capacity	Btu/h	17100(5400~18700)	23800(8200~29000)
	Heating Capacity	Btu/h	18400(4700~22200)	27200(8200~32400)
Power Input	Cooling	kW	1.70(0.55~1.75)	2.23(0.85~2.50)
	Heating	kW	2.00(0.50~2.10)	2.36(0.80~2.75)
SEER / HSPF		(Btu/h)/W	16.00/9.00	18.00/10.00
Indoor Unit			SC-18CC-UM	SC-24CC-UM
Power Supply		V/Ph/Hz	208/230V~ 60Hz	208/230V~ 60Hz
Heat Exchange		-	Cross Fin Coil	Cross Fin Coil
Fan	Drive	-	Direct	Direct
	Motor Output	kW	0.045×1	0.045×1
	Air Flow	m^3/h(CFM)	760(445)	1300(765)
Sound Pressure Level(SS/H/M/L)		dB(A)	47/46/44/37	47/46/42/38
Air Filter		-	PP	ABS+PP
Drain Piping		mm(inch)	Φ25×1.5 (Φ0.98×0.06)	Φ25×1.5 (Φ0.98×0.06)
Outline Dimensions (W×H×D)		mm(inch)	665×240×595 (26.2×9.4×23.5)	915×240×840 (36.1×9.4×33.1)
Net Weight		kg(lb)	20.0(44.1)	27.0(59.5)
Outdoor Unit			SC-18Z-UM	SC-24Z-UM
Power Supply		V/Ph/Hz	208/230V~ 60Hz	208/230V~ 60Hz
Heat Exchange		-	Cross Fin Coil	Cross Fin Coil
Compressor	Type	-	Rotary	Rotary
	Power Input	W	1440	2550
Refrigerant	Control	-	Electronic Expansion Valve	Electronic Expansion Valve
	Charge	kg(oz)	1.4(49.4)	2.2(77.6)
Outline Dimensions (W×H×D)		mm(inch)	955×700×395 (37.6×27.6×15.6)	980×790×425 (38.6×31.1×16.8)
Net Weight		kg(lb)	48.0(105.8)	69.0(152.1)
Piping Connections	Liquid	Inch	Φ1/4	Φ3/8
	Gas	Inch	Φ1/2	Φ5/8
	Max. Length	m(ft)	50(164.0)	50(164.0)
	Max. Height	m(ft)	15(49.2)	15(49.2)

Model	Indoor unit		SC-36CC-UM	SC-42CC-UM	SC-48CC-UM
	Product Code		ET010N0821	ET010N0850	ET010N0831
	Outdoor unit		SC-36Z-UM	SC-42Z-UM	SC-48Z-UM
	Product Code		CF090W0771	CF090W0840	CF090W0781
Capacity	Cooling Capacity	Btu/h	34000(10800~39000)	39500(11000~41000)	48000(20400~50500)
	Heating Capacity	Btu/h	41000(9800~49500)	44000(12000~51000)	54500(17500~61500)
Power Input	Cooling	kW	3.28(0.75~4.50)	4.40(0.53~4.65)	5.50(1.30~5.70)
	Heating	kW	3.75(0.60~4.80)	4.45(0.64~4.80)	5.10 (1.20~5.40)
SEER / HSPF		(Btu/h)/W	16.00/9.00	16.00/9.00	16.00/9.00
Indoor Unit			SC-36CC-UM	SC-42CC-UM	SC-48CC-UM
Power Supply		V/Ph/Hz	208/230V~ 60Hz	208/230V~ 60Hz	208/230V~ 60Hz
Heat Exchange		-	Cross Fin Coil	Cross Fin Coil	Cross Fin Coil
Fan	Drive	-	Direct	Direct	Direct
	Motor Output	kW	0.075×1	0.075×1	0.1×1
	Air Flow	m^3/h(CFM)	1860(1095)	1860(1095)	2300(1350)
Sound Pressure Level(SS/H/M/L)		dB(A)	51/49/46/43	51/49/46/43	53/52/47/41
Air Filter		-	ABS+PP	ABS+PP	ABS+PP
Drain Piping		mm(inch)	Φ25×1.5 (Φ0.98×0.06)	Φ25×1.5 (Φ0.98×0.06)	Φ25×1.5 (Φ0.98×0.06)
Outline Dimensions (W×H×D)		mm(inch)	915×320×840 (36.1×12.6×33.1)	915×320×840 (36.1×12.6×33.1)	910×290×910 (35.8×11.4×35.8)
Net Weight		kg(lb)	32.0(70.6)	32.0(70.6)	43.0(94.8)
Outdoor Unit			SC-36Z-UM	SC-42Z-UM	SC-48Z-UM
Power Supply		V/Ph/Hz	208/230V~ 60Hz	208/230V~ 60Hz	208/230V~ 60Hz
Heat Exchange		-	Cross Fin Coil	Cross Fin Coil	Cross Fin Coil
Compressor	Type	-	Rotary	Rotary	Rotary
	Power Input	W	4150	4150	4580
Refrigerant	Control	-	Electronic Expansion Valve	Electronic Expansion Valve	Electronic Expansion Valve
	Charge	kg(oz)	3.5(123.5)	3.7(130.5)	4.0(141.1)
Outline Dimensions (W×H×D)		mm(inch)	1105×1100×440 (43.6×43.3×17.3)	960×1350×410 (37.7×53.1×16.2)	960×1350×410 (37.7×53.1×16.2)
Net Weight		kg(lb)	93.0(205.1)	95.0(209.5)	105.0(231.5)
Piping Connections	Liquid	Inch	Φ3/8	Φ3/8	Φ3/8
	Gas	Inch	Φ5/8	Φ5/8	Φ5/8
	Max. Length	m(ft)	50(164.0)	50(164.0)	70(229.7)
	Max. Height	m(ft)	15(49.2)	15(49.2)	15(49.2)

2.1.3 Floor-ceiling Type

Model	Indoor unit		SC-18FM-UM	SC-24FM-UM
	Product Code		ED020N1081	ED020N1091
	Outdoor unit		SC-18Z-UM	SC-24FM-UM
	Product Code		CF090W0751	CF090W0761
Capacity	Cooling Capacity	Btu/h	17100(5400~19800)	23800(8200~27800)
	Heating Capacity	Btu/h	19100(4700~23200)	27200(8200~30600)
Power Input	Cooling	kW	1.55(0.55~1.75)	2.23(0.85~2.50)
	Heating	kW	1.70(0.50~1.90)	2.36(0.80~2.75)
SEER / HSPF		(Btu/h)/W	17.00/9.50	16.00/10.00
Indoor Unit			SC-18FM-UM	SC-24FM-UM
Power Supply		V/Ph/Hz	208/230V~ 60Hz	208/230V~ 60Hz
Heat Exchange		-	Cross Fin Coil	Cross Fin Coil
Fan	Drive	-	Direct	Direct
	Motor Output	kW	0.06×1	0.06×1
	Air Flow	m^3/h(CFM)	1000(585)	1200(705)
Sound Pressure Level(SS/H/M/L)		dB(A)	44/42/38/32	49/48/46/40
Air Filter		-	PP	PP
Drain Piping		mm(inch)	Φ17×1.75 (Φ0.67×0.07)	Φ17×1.75 (Φ0.67×0.07)
Outline Dimensions (W×H×D)		mm(inch)	1220×225×700 (48.0×8.9×27.6)	1220×225×700 (48.0×8.9×27.6)
Net Weight		kg(lb)	39.0(86.0)	40.0(88.2)
Outdoor Unit			SC-18Z-UM	UMAT24HP230V1AO
Power Supply		V/Ph/Hz	208/230V~ 60Hz	208/230V~ 60Hz
Heat Exchange		-	Cross Fin Coil	Cross Fin Coil
Compressor	Type	-	Rotary	Rotary
	Power Input	W	1440	2550
Refrigerant	Control	-	Electronic Expansion Valve	Electronic Expansion Valve
	Charge	kg(oz)	1.4(49.4)	2.2(77.6)
Outline Dimensions (W×H×D)		mm(inch)	955×700×395 (37.6×27.6×15.6)	980×790×425 (38.6×31.1×16.8)
Net Weight		kg(lb)	48.0(105.8)	69.0(152.1)
Piping Connections	Liquid	Inch	Φ1/4	Φ3/8
	Gas	Inch	Φ1/2	Φ5/8
	Max. Length	m(ft)	50(164.0)	50(164.0)
	Max. Height	m(ft)	15(49.2)	15(49.2)

Model	Indoor unit		SC-36FM-UM	SC-42FM-UM	SC-48FM-UM
	Product Code		ED020N1101	ED020N1130	ED020N1111
	Outdoor unit		SC-36Z-UM	SC-42Z-UM	SC-48Z-UM
	Product Code		CF090W0771	CF090W0840	CF090W0781
Capacity	Cooling Capacity	Btu/h	34000(10800~39000)	39500(12000~42500)	48000(20400~50500)
	Heating Capacity	Btu/h	41000(9800~49500)	44000(13000~52500)	54500(17500~61500)
Power Input	Cooling	kW	3.28(0.80~4.60)	4.05(0.60~4.70)	5.50(1.30~5. 70)
	Heating	kW	3.75(0.65~4.80)	4.05(0.69~4.80)	4.60(1.20~5.40)
SEER / HSPF		(Btu/h)/W	16.00/9.00	16.00/9.00	16.00/9.00
Indoor Unit			SC-36FM-UM	SC-42FM-UM	SC-48FM-UM
Power Supply		V/Ph/Hz	208/230V~ 60Hz	208/230V~ 60Hz	208/230V~ 60Hz
Heat Exchange		-	Cross Fin Coil	Cross Fin Coil	Cross Fin Coil
Fan	Drive	-	Direct	Direct	Direct
	Motor Output	kW	0.15×1	0.15×1	0.25×1
	Air Flow	m^3/h(CFM)	1900(1115)	1900(1115)	2300(1350)
Sound Pressure Level(SS/H/M/L)		dB(A)	54/53/51/46	55/54/52/47	56/55/50/46
Air Filter		-	PP	PP	PP
Drain Piping		mm(inch)	Φ17×1.75 (φ0.67×0.07)	Φ17×1.75 (φ0.67×0.07)	Φ17×1.75 (φ0.67×0.07)
Outline Dimensions (W×H×D)		mm(inch)	1420×245×700 (55.9×9.6×27.6)	1420×245×700 (55.9×9.6×27.6)	1700×245×700 (66.9×9.6×27.6)
Net Weight		kg(lb)	48.0(105.8)	50.0(110.3)	59.0(130.1)
Outdoor Unit			SC-36Z-UM	SC-42Z-UM	SC-48Z-UM
Power Supply		V/Ph/Hz	208/230V~ 60Hz	208/230V~ 60Hz	208/230V~ 60Hz
Heat Exchange		-	Cross Fin Coil	Cross Fin Coil	Cross Fin Coil
Compressor	Type	-	Rotary	Rotary	Rotary
	Power Input	W	4150	4150	4580
Refrigerant	Control	-	Electronic Expansion Valve	Electronic Expansion Valve	Electronic Expansion Valve
	Charge	kg(oz)	3.5(123.5)	3.7(130.5)	4.0(141.1)
Outline Dimensions (W×H×D)		mm(inch)	1105×1100×440 (43.6×43.3×17.3)	960×1350×410 (37.7×53.1×16.2)	960×1350×410 (37.7×53.1×16.2)
Net Weight		kg(lb)	93.0(205.1)	95.0(209.5)	105.0(231.5)
Piping Connections	Liquid	Inch	Φ3/8	Φ3/8	Φ3/8
	Gas	Inch	Φ5/8	Φ5/8	Φ5/8
	Max. Length	m(ft)	50(164.0)	50(164.0)	70(229.7)
	Max. Height	m(ft)	15(49.2)	15(49.2)	15(49.2)

Note: Nominal capacities are based on the follow conditions.

	Indoor	Outdoor
Cooling	DB: 26.7℃(80.0℉) WB: 19.4℃(67.0℉)	DB: 35.0℃(95.0℉) WB: 23.9℃(75.0℉)
Heating	DB: 21.1℃(70.0℉) WB: 15.6℃(60.0℉)	DB: 8.33℃(47.0℉) WB: 6.11℃(43.0℉)
Piping Length	18k~48k units	7.6m(25.0ft)

The air volume is measured at the relevant standard external static pressure.

Noise is tested in the Semi anechoic room, so it should be slightly higher in the actual operation due to environmental change.

2.2 Operation Range

Mode	Range of Outdoor Temperature
Cooling	-18.0℃(0℉)~48.0℃(118.4℉)
Heating	-18.0℃(0℉)~24.0℃(75.2℉)

2.3 Electrical Data

2.3.1 Outdoor unit

Table 1-3-1 Electrical Data of Outdoor Unit

Model	Compressor			Fan Motor	Fuse/Breaker Capacity	Minimum Circuit Ampacity	Maximum Overcurrent Protection
	Power Supply	Qty.	RLA	FLA			
	V/Ph/Hz	-	A	A	A	A	A
SC-18Z-UM	208/230V ~ 60Hz	1	12.0	1.5	5/25	17	25
SC-24Z-UM	208/230V ~ 60Hz	1	18.0	1.5	5/40	24	40
SC-36Z-UM	208/230V ~ 60Hz	1	21.2	2.0	5/45	29	45
SC-42Z-UM	208/230V ~ 60Hz	1	21.2	2*2.0	5/50	31	50
SC-48Z-UM	208/230V ~ 60Hz	1	32.5	2*2.0	5/70	45	70

2.3.2 Indoor unit

Table 1-3-2 Electrical Data of Indoor Unit

Model	Power Supply	Fan Motor FLA	Fuse/Breaker Capacity	Minimum Circuit Ampacity	Maximum Overcurrent Protection
	V/Ph/Hz	A	A	A	A
SC-18CD-UM	208V/230V ~ 60Hz	0.6	5/15	1	15
SC-24CD-UM	208V/230V ~ 60Hz	1.3	5/15	2	15
SC-36CD-UM	208V/230V ~ 60Hz	2.1	5/15	3	15
SC-42CD-UM	208V/230V ~ 60Hz	2.1	5/15	3	15
SC-48CD-UM	208V/230V ~ 60Hz	4.0	5/15	5	15
SC-18CC-UM	208V/230V ~ 60Hz	0.5	5/15	1	15
SC-24CC-UM	208V/230V ~ 60Hz	0.5	5/15	1	15
SC-36CC-UM	208V/230V ~ 60Hz	0.9	5/15	1.5	15
SC-42CC-UM	208V/230V ~ 60Hz	0.9	5/15	1.5	15
SC-48CC-UM	208V/230V ~ 60Hz	1.5	5/15	2	15
SC-18FM-UM	208V/230V ~ 60Hz	0.6	5/15	1	15
SC-24FM-UM	208V/230V ~ 60Hz	0.6	5/15	1	15
SC-36FM-UM	208V/230V ~ 60Hz	1.4	5/15	2	15
SC-42FM-UM	208V/230V ~ 60Hz	1.4	5/15	2	15
SC-48FM-UM	208V/230V ~ 60Hz	2.1	5/15	3	15

Notes:

RLA: Rated load amperes (marked in the nameplate of the outdoor unit)

FLA: Full load current

① The fuse is located on the main board.

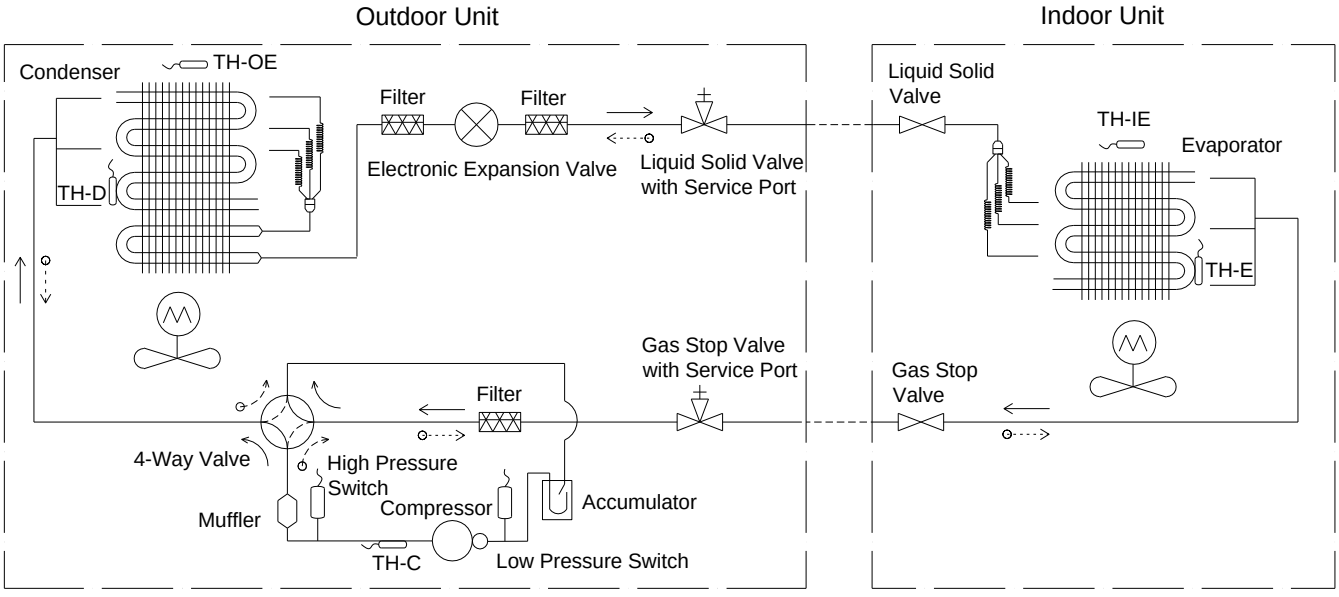
② Install the disconnect device with a contact gap of at least 3mm (1/8inch) in all poles nearby the units (Both indoor unit and outdoor unit).The appliance must be positioned so that the plug is accessible.

③ Take 2 pieces of power cord of 0.75mm^2 (AWG18) as the communication lines between indoor and outdoor unit, with their longest lengths of 50m (164feet). Please select the appropriate line length as per the actual installation conditions. The communication lines can not be twisted together. For the unit (≤30k), it's recommended to use 8m (26-1/4feet) long communication line.

④ Take 2 pieces of power cord of 0.75mm^2 (AWG18) as the communication lines between the wired controller and the indoor unit, with their longest lengths of 30m (98-2/5feet). Please select the appropriate line length as per the actual installation conditions. The communication lines can not be twisted together. It's recommended to use 8m (26-1/4feet) long communication line.

⑤ The wire size of the communication line should be no less than 0.75mm^2 (AWG18). It's recommended to take 0.75mm^2 (AWG18) power cords as the communication line.

3 PIPING DIAGRAM

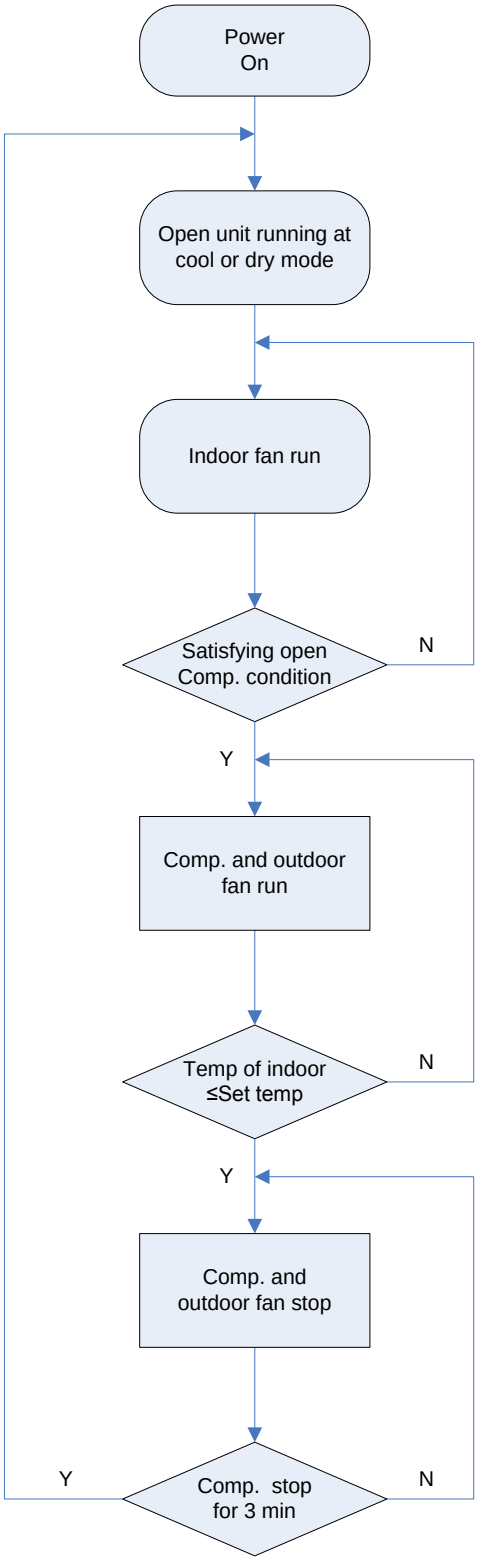


Notes: It is just a schematic diagram and some parts may differ from the real objects inside the unit.

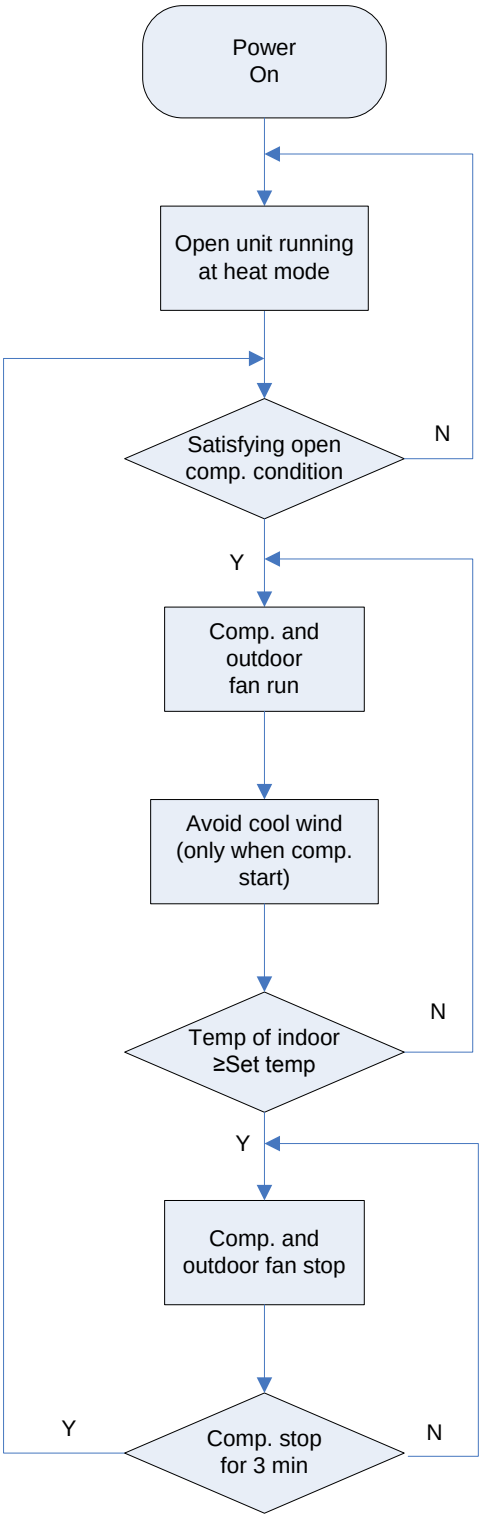
CONTROL

4 OPERATION FLOWCHART

4.1 Cooling/Dry Operation



4.2 Heating Operation



5 WIRELESS REMOTE CONTROLLER

5.1 Operation and Display View

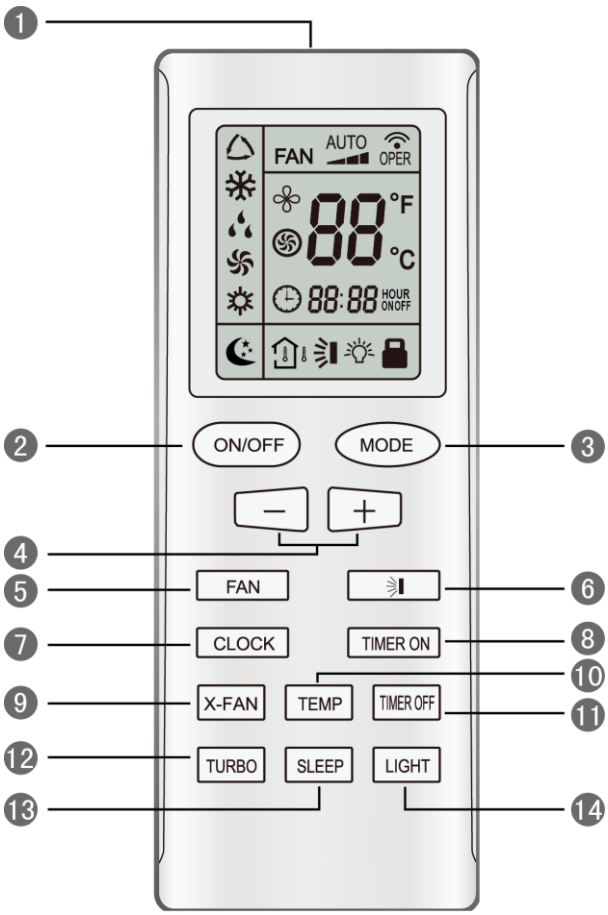
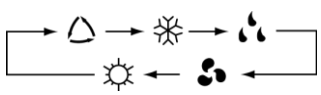
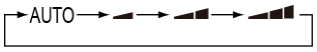
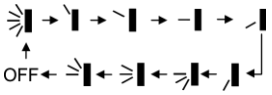


Table 2-2-1 Operation instruction of wireless remote controller

No.	Name	Function Description
1	Signal transmitter	● Signal transmitter
2	ON/OFF button	● Press this button and the unit will be turned on; press it once more and the unit will be turned off. When turning off the unit, the Sleep function will be canceled, but the presetting time is still remained.
3	MODE button	● By pressing this button, Auto, Cool, Dry, Fan, Heat mode can be selected circularly. Auto mode is default after power on. Under the Auto mode, the setting temperature will not be displayed; Under the Heat mode, the initial value is 28°C (82°F); under other modes, the initial value is 25°C (77°F).  ● AUTO; COOL; DRY; FAN; HEAT (only for cooling and heating unit)

❹	- button	● Preset temperature can be decreased by pressing this button. Pressing and holding this button for more than 2 seconds can make the temperature changed quickly until release this button and then transmit this order. The temperature adjustment is unavailable under the Auto mode, but the order can be sent by pressing this button. Centigrade setting range: 16~30; Fahrenheit scale setting range 61~86.
	+ button	● Preset temperature can be increased by pressing this button. Pressing and holding this button for more than 2 seconds can make the temperature changed quickly until release the button and then transmit this order. The temperature adjustment is unavailable under the Auto mode, but the order can be sent by pressing this button. Centigrade setting range: 16~30; Fahrenheit scale setting range 61~86.
❺	FAN button	● By pressing this button, Auto, Low, Middle, High speed can be circularly selected. After power on, Auto fan speed is default.  ● Low speed ● Middle speed ● High speed **Note:** Under the DRY mode, the fan will be kept running at the low speed and the fan speed isn't adjustable.
❻	SWING UP/DOWN button	● Press this button to set up the swing angle, which circularly changes as below:  ● When the guide louver starts to swing up and down, if SWING functions are canceled, the air guide louver will stop and remains at the current position. ● Indicates the guide louver swings up and down among those five directions (Simplified SWING function applicable for some Fan Coil Units: When the wireless remote controller is energized initially with the unit under the OFF status, it should be set by pressing the + button and the SWING button simultaneously, with the symbol blinking twice. Then, after the unit is turned on, this function can be activated by pressing the SWING button, with the displayed symbol indicating swing function is on and without this displayed symbol indicating swing function is off).
❼	CLOCK button	● By pressing this button, the clock is allowed to be set, with blinking, and then press the +/- button to adjust the clock within 5 seconds. If the +/-button is pressed down constantly for more than 2 seconds, the clock setting will be increased or decreased 10 minutes every 0.5 seconds. After that, another press on the CLOCK button accepts the setting. 12:00 is the default, when the wireless remote controller is energized.
❽	TIMER ON button	● When TIMER ON is activated, ON will blink while the symbol will disappear. Within 5 seconds it is allowed to set the ON time by pressing the +/- button. Each press will make the time increase or decrease one minute. Besides, the time can also be set by pressing the +/- button constantly. That is, in the early 2.5 seconds, the time will increase/decrease quickly per single minute, and in the late 2.5, the time will increase/decrease per ten minutes. After the desired time value is set, press TIENE ON again to conform the setting within five seconds. After that, another press on TIMER ON will cancel the setting. Prior to this setting, the clock shall be set to the actual time.

❾	X-FAN button	● Pressing this button can activate or deactivate the X-FAN function. In Cool or Dry mode, by pressing this button, if " " is displayed, it indicates the X-FAN function is activated. By repressing this button, if " " disappears, it indicates the X-FAN function is deactivated. After energizing, X-FAN OFF is defaulted. If the unit is turned off, X-FAN can be deactivated but can't be activated.
❿	TEMP button	● By pressing this button it is allowed to select displaying the indoor setting temperature or the indoor ambient temperature. ● Indoor setting temperature is default after the indoor unit is energized initially. ● By pressing the TEMP button, when the temperature symbol is displayed, the indoor displayer will show the indoor setting temperature; when is displayed, it will show the indoor ambient temperature; when is invalidation, If current displays indoor ambient temperature, if received the other remote control signal, it will display presetting temperature, 5s later, will back to display the ambient temperature (This function is applicable to partial of models).
⓫	TIMER OFF button	● By pressing this button it is available to go to the TIMER OFF setting state with the same setting method as that of the TIMER ON, in which case the OFF symbol blinks.
⓬	TURBO button	● In the Cool or Heat mode, pressing this button can activate or deactivate the TURBO function. When the TURBO function is activated, its symbol will be displayed; when the running mode or the fan speed is changed, this function will be canceled automatically (This function is applicable to partial of models).
⓭	SLEEP button	● By pressing this button, Sleep On and Sleep Off can be selected. After powered on, Sleep Off is defaulted. Once the unit is turned off, the Sleep function is canceled. When Sleep is set to On, the symbol of SLEEP will display. Under the Fan and Auto modes, this function is not available.
⓮	LIGHT button	● Press this button to select LIGHT on or off in the displayer. When the LIGHT is set to on, the icon will be displayed and the indicating light in the displayer will be on. When the LIGHT is set to off, the icon will be disappeared and the indicating light in the displayer will be off.

6 WIRED CONTROLLER

6.1 Display View

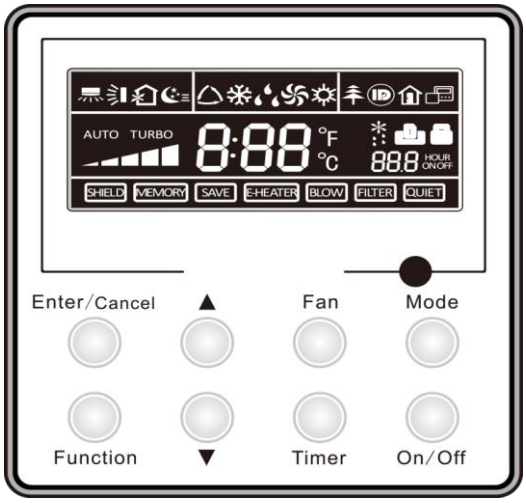


Figure 2-3-1 Appearance of wired controller

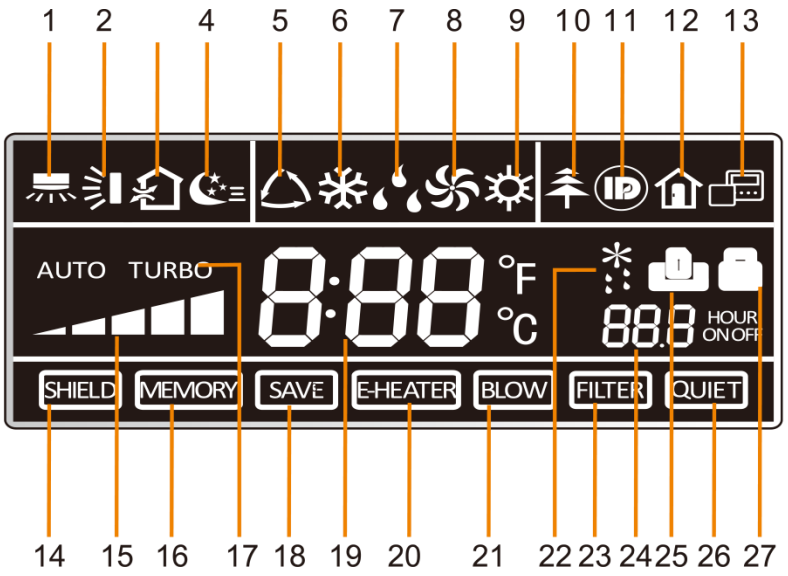


Figure 2-3-2 LCD display of wired controller

Table 2-3-1 Instruction to LCD Display

No.	Icons	Introduction
1		Left and right swing function
2		Up and down swing function
3		Air exchange function
4		Sleep function
5		Auto mode
6		COOL mode
7		DRY mode
8		FAN mode
9		HEAT mode
10		Health function
11		I-Demand function
12		Vacation function
13		Status display of master and slave wired controller
14	SHIELD	Shield function The button operation, temperature setting, "On/Off" operation, "Mode" setting, and "Save" setting are disabled.

15		Fan speed
16		Memory function The unit will resume the original setting state after power recovery.
17		Turbo function
18		Energy-saving function
19		Ambient/setting temperature
20		Electric heater
21		Blow function
22		Defrosting function
23		Filter cleaning
24		Timer Setting
25		Keycard control / Detected status sensed by human body
26		Quiet function
27		Lock function

6.2 Operation View

6.2.1 Silk Screen of Buttons

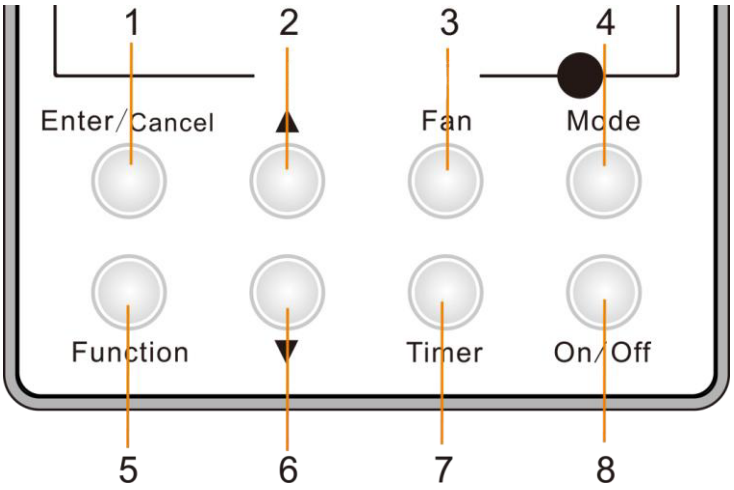


Figure 2-3-3 Silk screen of buttons

6.2.2 Instruction to Function of Buttons

Table 2-3-2 Instruction to buttons of wired controller

No.	Description	Functions
1	Enter/Cancel	①. Function selection and canceling; ②. Press it for 5s to view the ambient temperature; press Mode button to select viewing outdoor ambient temperature or indoor ambient temperature.
2	▲	①. Running temperature setting range of indoor unit: 16~30℃(61~86℉); ②. Timer setting range: 0.5~24hr; ③. Setting of air function level; ④. Setting of energy-saving temperature; ⑤. Setting of cleaning class.
6	▼	
3	Fan	Setting of high/medium high/medium/medium low/low/auto fan speed.
4	Mode	Setting of auto/cooling/heating/fan/dry mode of indoor unit.
5	Function	Switch over among these functions of swing/air/sleep/health/ I-Demand/out/turbo/save/e-heater/X-fan/clean/quiet.
7	Timer	Timer setting.
8	On/Off	Turn on/off indoor unit.
4 Mode and 2 ▲	Memory function	Press Mode and ▲ buttons at the same time for 5s under off state of the unit to enter/cancel memory function (If memory function is set, indoor unit will resume original setting state after power failure and then power recovery. If not, indoor unit is defaulted to be off after power recovery. Ex-factory setting of memory function is on).
2 ▲ and 6 ▼	Lock	Upon startup of the unit without malfunction or under off state of the unit, press ▲ and ▼ buttons at the same time for 5s to enter lock state. In this case, any other buttons won't respond when pressing. Repress ▲ and ▼ buttons for 5s to quit lock state.
4 Mode and 5 Function	Enquiry and setting of address of wired controller	Under off state of the unit, press Mode and Function buttons at the same time for 5s to set the address. (More details please refer to project debugging)
5 Function and 7 Timer	Setting of project parameters (More details please refer to the Notes)	Under off state of the unit, press Function and Timer buttons at the same time for 5s to go to the debugging menu. Press Mode button to adjust the setting items and press ▲ or ▼ buttons to set the actual value.
4 Mode and 6 ▼	Switch between Fahrenheit and Centigrade	Under off state of the unit, press Mode and ▼ buttons at the same time for 5s to switch between Fahrenheit and Centigrade.
5 Function and 6 ▼	Viewing historical malfunction	Continuously press Function and ▼ buttons for 5s to view historical malfunction. Then press ▲ and ▼ buttons to adjust displayed contents. The timer displaying position displays the sequence of malfunction and the detailed error code. The 5th displayed malfunction is the last malfunction.
1 Enter/Cancel and 4 Mode	Setting of master and slave wired controller	Under off state of the unit, press Enter/Cancel and Mode buttons at the same time for 5s to set master and slave wired controller. Press ▲ or ▼ button to adjust. (More details please refer to project debugging)

Note: The following functions can be set through Function and Timer buttons: setting of ambient temperature sensor, selecting three speeds in high speed and three speeds in low speed of indoor fan motor, display setting of freeze protection error code, setting of cold air prevention and hot air hot prevention function, setting of refrigerant-lacking protection function, selecting of blowing residual heat of indoor unit, selecting of compressor electric heater mode, selecting of low-power consumption mode, selecting door control function, selecting human sensitive function, long-distance monitoring, temperature compensation value at the air return port.

6.2.3 Setting of Wired Controller's Address

6.2.3.1 Enquiry and Setting of Wired Controller's Address

Under off state of the unit, press Function and Mode buttons at the same time for 5s to enter setting interface of wired controller's address. In this case, LCD displays address number. Then press▲ or ▼ button to adjust address and then press Enter/Cancel button to confirm. The address setting is related to the setting of Debugging Function 4.9.10. When the selection in 4.9.10 is 00, address of centralized controller is to be set and the address setting range is 01~16; when the selection in 4.9.10 is 01, address of long-distance monitor is to be set and the address setting range is 01~255.

Enquiry and setting of wired controller's address is shown as Figure 2-3-4 below:

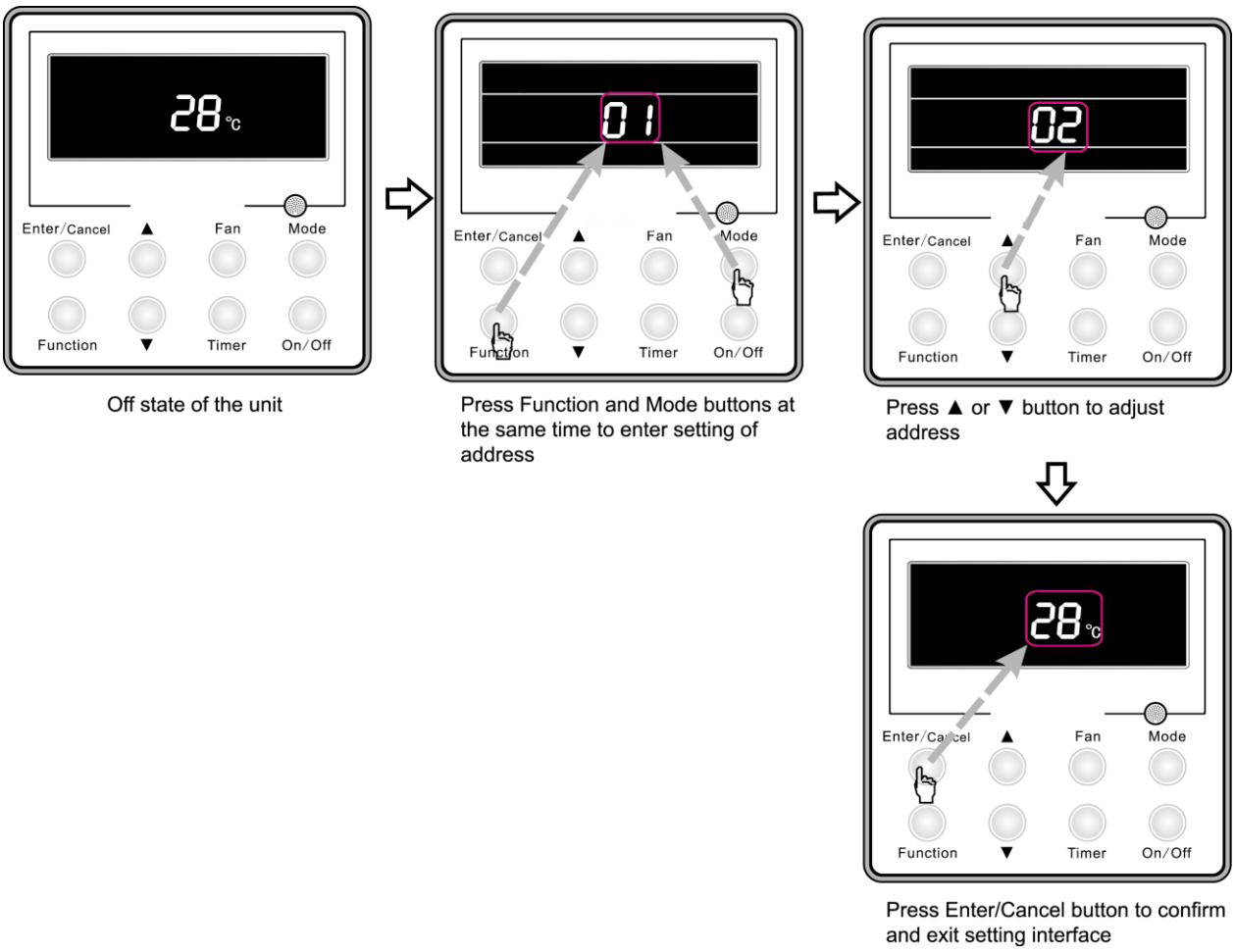


Figure 2-3-4 Enquiry and setting of wired controller's address

6.2.3.2 Setting of Master/Slave Wired Controller's Address

Under off status of the unit, press Enter/Cancel and Mode buttons at the same time for 5s to go to the enquiry and setting interface of master/slave wired controller. In this case, LCD displays wired controller's address (01 for master wired controller and 02 for slave wired controller). Press ▲ or ▼ button to adjust address of master/slave wired controller and then press Enter/Cancel button to confirm. If slave wired controller is set, the icon will be displayed.

Note: If there is only one wired controller, it only can be set as the master; if there are two wired controllers, one should be the master and the other should be the slave.

Setting of master/slave wired controller's address is shown as Figure 2-3-5 below:

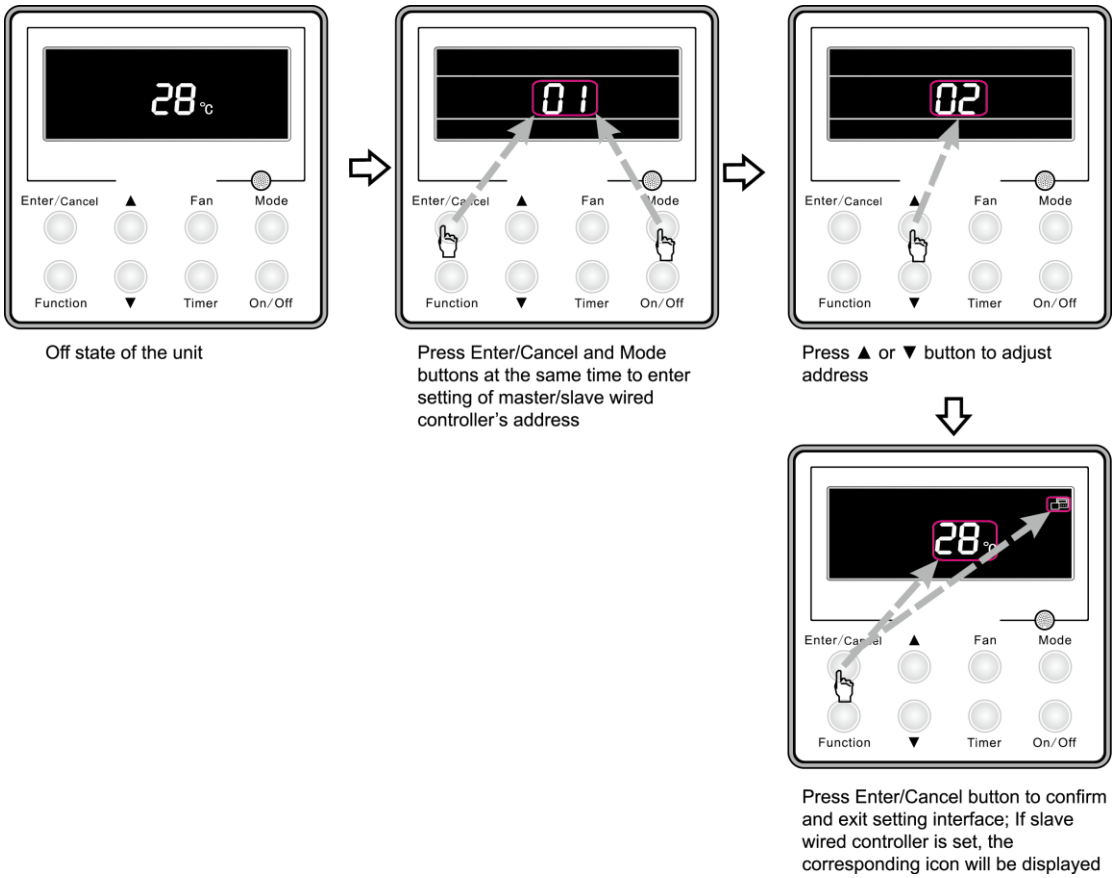


Figure 2-3-5 Enquiry and setting of master/slave wired controller's address

7 OPERATION INSTRUCTION OF SPECIAL FUNCTIONS

7.1 Setting of Filter Clean Reminder Function

When unit is on, press Function button to switch to filter clean reminder function. The FILTER icon will blink and then enter setting of filter clean reminder function. Timer zone displays the set pollution level and you can press ▲ or ▼ button to adjust the level. Then press Enter/Cancel button to turn on this function.

When filter clean reminder function is turned on, press Function button to switch to filter clean reminder function. The FILTER icon will blink and press ▲ or ▼ button to adjust timer zone to display "00". Then press Enter/Cancel button to cancel this function.

Setting of filter clean reminder function is shown as Figure 2-4-1 below:

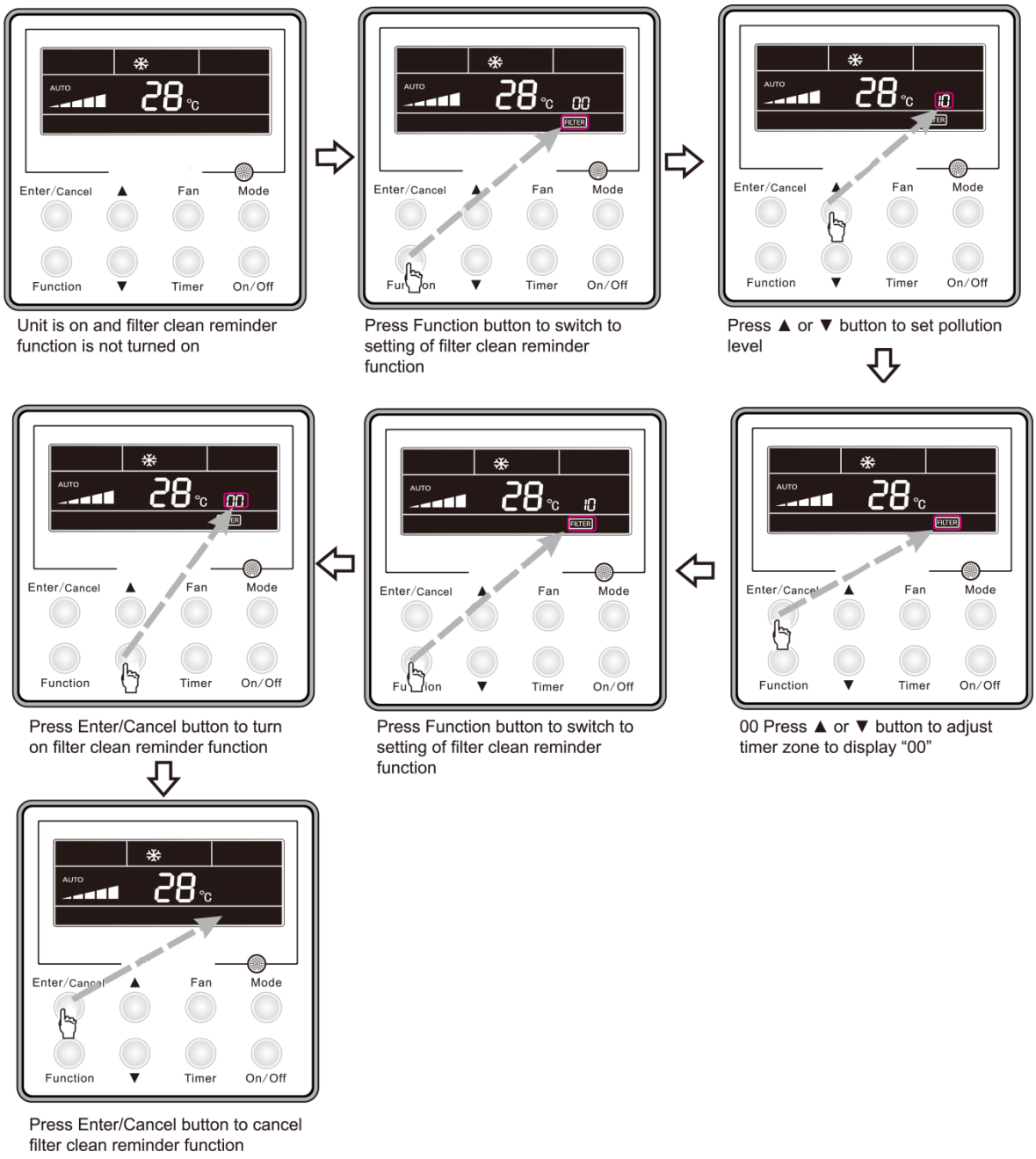


Figure 2-4-1 Setting of filter clean reminder function

When setting the filter clean reminder function, timer zone will display 2 digits, of which the former indicates the pollution degree of operating place and the latter indicates the accumulated operating time of indoor unit. There are 4 types of situations:

(1) Clean Reminder is off (Timer zone shows "00");

(2) Slight pollution: the former digit in timer zone shows 1 while the latter one shows 0, which indicates the accumulated operating time is 5500hr. Each time the latter digit increases 1, the accumulated operating time increases 500hr. When it reaches 9, it means the accumulated operating time is 10000hr;

(3) Medium pollution: the former digit in timer zone shows 2 while the latter one shows 0, which indicates the accumulated operating time is 1400hr. Each time the latter digit increases 1, the

accumulated operating time increases 400hr. When it reaches 9, it means the accumulated operating time is 5000hr;

(4) Heavy pollution: the former digit in timer zone shows 3 while the latter one shows 0, which indicates the accumulated operating time is 100hr. Each time the latter digit increases 1, the accumulated operating time increases 100hr. When it reaches 9, it means the accumulated operating time is 1000hr;

The detailed pollution level and the corresponding time is as shown in Table 2-4-1 below:

Table 2-4-1 Pollution level and corresponding time

Pollution level	Accumulated operating time (hour)	Pollution level	Accumulated operating time (hour)	Pollution level	Accumulated operating time (hour)
10	5500	20	1400	30	100
11	6000	21	1800	31	200
12	6500	22	2200	32	300
13	7000	23	2600	33	400
14	7500	24	3000	34	500
15	8000	25	3400	35	600
16	8500	26	3800	36	700
17	9000	27	4200	37	800
18	9500	28	4600	38	900
19	10000	29	5000	39	1000

If filter clean reminder function is turned on, the FILTER icon will be on.

(1) If cleaning time is not reached, no mater the setting is changed or not, the accumulated operating time won't be recalculated when pressing Enter/Cancel button;

(2) If cleaning time is reached, in unit on or off state, FILTER will blink every 0.5s for reminder. Press Function button to switch to FILTER icon and press ▲ and ▼ button to adjust the level. Then press Enter/Cancel button, so the accumulated operating time won't be cleared (If the adjusted level is higher than the present accumulated operating time, the icon won't blink any more; if the adjusted level is lower than the present accumulated operating time, the icon will go on blinking).

(3) The only way to cancel filter clean reminder function is to press Function button to switch to filter clean reminder function. The FILTER icon will blink and press ▲ or ▼ button to adjust timer zone to display "00". In this case, the accumulated operating time will be cleared.

7.2 Low Temperature Drying Function

Under dry mode and when set temperature is 16℃(61℉), continuously press ▼ button for twice and then the set temperature will be 12℃ (54℉). In this case, the unit will enter low temperature drying function.

When low temperature drying function is turned on, press ▲ button or Mode button to exit low temperature drying function.

7.3 Lock Function

When unit is turned on normally or turned off, pressing ▲ and ▼ buttons at the same time for 5s will turn on Lock function. LCD will display . Pressing ▲ and ▼ buttons at the same time for 5s to turn off this function.

When Lock function is turned on, any other buttons won't respond when pressing. The function can be memorized after power failure and then power recovery.

7.4 Memory Function

Press Mode and ▲ buttons at the same time for 5s under off state of the unit to turn on or cancel memory function. If memory function is set, MEMORY is displayed. If not, indoor unit is defaulted to be off after power recovery.

If memory function is set, indoor unit will resume original setting state after power failure and then power recovery.

Note: If cut off power with 5s after memorized content is changed, the memorized content may be abnormal. Do not cut off power within 5s after memorized content is changed.

7.5 Door Control Function/Human Sensitive Function

Door control function or human sensitive function can be selected (More details please refer to Debugging Function). These two functions can't be turned on at the same time.

When door control function is selected, the wired controller will work when the room card is inserted and stop working when the room card is not inserted; when human sensitive function is selected, the wired controller will work when it senses there is somebody in the room and stop working when it senses there is nobody in the room. When the door control function senses the room card is not inserted or human sensitive function senses there is nobody in the room, the wired controller will display icon.

Notes:

① In long-distance monitoring or centralized control, no matter the room card is inserted or not, the ON/OFF of unit can be controlled. If long-distance monitoring or centralized control information is received when the room card is not inserted, icon is cleared. When the card is reinserted, door control function is judged to be turned on. If long-distance monitoring or centralized control information is received when the room card is inserted, it will keep the original status.

② The unit can not be controlled by buttons when the card is not inserted.

③ When door control function and human sensitive function have been set at the same time, it is defaulted that door control function is valid and human sensitive function is invalid.

7.6 Switch between Fahrenheit and Centigrade

Under off state of the unit, press Mode and ▼ buttons at the same time for 5s to switch between Fahrenheit and Centigrade.

7.7 Enquiry of Ambient Temperature

Under off or on state of the unit, press it for 5s to view the ambient temperature. In this case, timer zone displays ambient temperature type 01 or 02. Ambient temperature zone displays the corresponding temperature of that type. 01 stands for outdoor ambient temperature and 02 stands for the indoor ambient temperature after compensation. Press Mode button to switch between 01 and 02. Pressing other buttons except Mode button or receiving remote control signal will exit enquiry state. If there is no operation within 20s will also exit enquiry state.

Notes:

① If the unit is not connected to outdoor ambient temperature sensor, display of outdoor ambient temperature will be shielding after energizing for 12hr.

② If there is malfunction of outdoor ambient temperature sensor, display of outdoor ambient temperature will be shielding after energizing for 12hr.

7.8 Enquiry of Historical Malfunction

Under off or on state of the unit, continuously press Function and ▼ buttons for 5s to view historical malfunction.

In enquiry state, set temperature displaying zone displays “00”. Press ▲ and ▼ buttons to view the 5 malfunctions happened recently. The timer displaying position displays the detailed error code. The 5th displayed malfunction is the last malfunction.

7.9 Debugging Function

Under off state of the unit, press Function and Timer buttons at the same time for 5s to go to the debugging menu. Press Mode button to adjust the setting items and press ▲ or ▼ button to set the actual value.

7.9.1 Setting ambient temperature sensor (dual ambient temperature sensors function)

Under debugging state, press Mode button to adjust to “00” in temperature displaying zone. Timer zone displays setting state and press ▲ or ▼ button to adjust. There are 3 selections:

(1) The ambient temperature at air return is set as indoor ambient temperature (timer zone displays 01).

(2) The temperature at wired controller is set as indoor ambient temperature (timer zone displays 02).

(3) Select the temperature sensor at air return in cooling, dry and fan mode; select the temperature sensor at wired controller in heating and auto mode.

7.9.2 Selecting three speeds in high speed and three speeds in low speed of indoor fan motor

Under debugging state, press Mode button to adjust to “01” in temperature displaying zone. Timer zone displays setting state and press ▲ or ▼ button to adjust. There are 2 selections:

(1) Three speeds in low speed (LCD displays 01)

(2) Three speeds in high speed (LCD displays 02)

Three speeds in low speed include high, medium and low speeds; three speeds in high speed include super high, high and medium speed.

Note: For this series, this function is invalid.

7.9.3 Displaying setting of freeze protection error code

Under debugging state, press Mode button to adjust to “02” in temperature displaying zone. Timer zone displays setting state and press ▲ or ▼ button to adjust. There are 2 selections:

(1) Displayed (LCD displays 01)

(2) Not displayed (LCD displays 02)

It is defaulted to be not displayed for export unit and be displayed for domestic unit.

7.9.4 Setting refrigerant lacking protection function

Under debugging state, press Mode button to adjust to “04” in temperature displaying zone. Timer zone displays setting state and press ▲ or ▼ button to adjust. There are 2 selections:

(1) With refrigerant lacking protection function (LCD displays 01)

(2) Without refrigerant lacking protection function (LCD displays 02)

7.9.5 Selecting blowing residual heating of indoor unit

Under debugging state, press Mode button to adjust to “05” in temperature displaying zone. Timer zone displays setting state and press ▲ or ▼ button to adjust. There are 2 selections:

(1) Mode 1 (LCD displays 00)

(2) Mode 2 (LCD displays 01)

Note: Blowing residual heating of indoor unit

Mode 1: Unit stops when reaching temperature point and indoor fan motor does not stop in cooling mode; after unit stops when reaching temperature point in heating mode, duct type unit and floor ceiling unit blow residual heat for 60s and then stop indoor unit, while cassette type unit always operates in low fan speed and blows residual heat for 60s when there is malfunction.

Mode 2: After unit stops when reaching temperature point, the indoor fan motor stops operation with a 10s delay no matter in cooling mode or in heating mode.

7.9.6 Mode selecting of compressor electric heating belt

Under debugging state, press Mode button to adjust to “06” in temperature displaying zone. Timer zone displays setting state and press ▲ or ▼ button to adjust. There are 2 selections:

(1) Mode 1 (LCD displays 00)

(2) Mode 2 (LCD displays 01)

Notes:

① Mode 1: Compressor electric heating belt starts when outdoor ambient temperature is below 35℃ (95℉) and stops when outdoor ambient temperature is above 37℃ (99℉). When outdoor ambient temperature is within 35℃ (95℉)~ 37℃ (99℉), the belt will keep its previous operation state.

② Mode 2: Compressor electric heating belt starts when outdoor ambient temperature is below -2 (28℉) and stops when outdoor ambient temperature is above 0℃ (32℉). When outdoor ambient temperature is within -2℃ (28℉)~0℃ (32℉), the belt will keep its previous

operation state.

7.9.7 Selecting low-power consumption mode

Under debugging state, press Mode button to adjust to “07” in temperature displaying zone. Timer zone displays setting state and press ▲ or ▼ button to adjust. There are 2 selections:

(1) With low-power consumption mode (LCD displays 00)

(2) Without low-power consumption mode (LCD displays 01)

7.9.8 Selecting door control function

Under debugging state, press Mode button to adjust to “08” in temperature displaying zone. Timer zone displays setting state and press ▲ or ▼ button to adjust. There are 2 selections:

(1) Without door control function (LCD displays 00)

(2) With door control function (LCD displays 01)

7.9.9 Selecting human sensitive function

Under debugging state, press Mode button to adjust to “09” in temperature displaying zone. Timer zone displays setting state and press ▲ or ▼ button to adjust. There are 2 selections:

(1) Without human sensitive function (LCD displays 00)

(2) With human sensitive function (LCD displays 00)

7.9.10 Selecting long-distance monitoring or centralized controller

Under debugging state, press Mode button to adjust to “10” in temperature displaying zone. Timer zone displays setting state and press ▲ or ▼ button to adjust. There are 2 selections:

(1) Centralized controller (LCD displays 00)

(2) Long-distance monitoring (LCD displays 01)

7.9.11 Selecting fan mode of indoor fan motor

Under debugging state, press Mode button to adjust to “11” in temperature displaying zone. Timer zone displays setting state and press ▲ or ▼ button to adjust. There are 4 selections:

(1) P3 (LCD displays 03)

(2) P4 (LCD displays 04)

(3) P5 (LCD displays 05)

(4) P6 (LCD displays 06)

(5) P7 (LCD displays 07)

Note: You can select P03, P04, P05, P06, P07 in fan mode of indoor fan motor, which means different fan mode combinations are corresponding to different static pressure. Ex-factory defaulted mode is P05. You can set the mode through wired controller. S01, S02, S03……S12, S13 means the rotation speed of indoor unit is from low to high.

Table 2-4-2 Combination relationship of P03, P04, P05, P06, P07

Static pressure selection	Super high speed	High speed	Medium high speed	Mediu m speed	Medium low speed	Low speed	Quiet R1 speed	Quiet R2 speed	Quiet R3 speed
P03	S09	S08	S07	S06	S05	S04	S03	S02	S01
P04	S10	S09	S08	S07	S06	S05	S04	S03	S02
P05	S11	S10	S09	S08	S07	S06	S05	S04	S03
P06	S12	S11	S10	S09	S08	S07	S06	S05	S04
P07	S13	S12	S11	S10	S09	S08	S07	S06	S05

7.9.12 Selecting compensation of temperature sensor at air return

Under debugging state, press Mode button to adjust to “12” in temperature displaying zone. Timer zone displays setting state and press ▲ or ▼ button to adjust. There are 16 selections:

(1) Compensate 0℃ (32℉) (LCD displays 00)
(2) Compensate 1℃ (34℉) (LCD displays 01)
(3) Compensate 2℃ (36℉) (LCD displays 02)
(4) Compensate 3℃ (37℉) (LCD displays 03)
(5) Compensate 4℃ (39℉) (LCD displays 04)
(6) Compensate 5℃ (41℉) (LCD displays 05)
(7) Compensate 6℃ (43℉) (LCD displays 06)
(8) Compensate 7℃ (45℉) (LCD displays 07)
(9) Compensate 8℃ (46℉) (LCD displays 08)
(10) Compensate 9℃ (48℉) (LCD displays 09)
(11) Compensate 10℃ (50℉) (LCD displays 10)
(12) Compensate 11℃ (52℉) (LCD displays 11)
(13) Compensate 12℃ (54℉) (LCD displays 12)
(14) Compensate 13℃ (55℉) (LCD displays 13)
(15) Compensate 14℃ (57℉) (LCD displays 14)
(16) Compensate 15℃ (59℉) (LCD displays 15)

Note: Indoor ambient temperature compensation can be set through wired controller (E.g. If 02 is selected, it indicates the compensation temperature is 2℃ (36℉). If the indoor ambient temperature detected by the temperature sensor at air return is 29℃ (84℉), the ambient temperature after compensation is 29℃ (84℉)-2℃ (36℉)=27℃ (81℉)).

After finishing setting, press Enter/Cancel button to save and exit setting. After entering this interface, the system will exit this menu if there is no operation on the button within 20s. Normal off state interface will be displayed and present setting will not be saved.

8 INSTALLATION OF WIRED CONTROLLER

8.1 Standard Accessories

Table 2-5-1 Standard Accessories of Wired Controller

Description	Quantity	Note
Socket base box installed in the wall	1	No.1 in Figure 2-5-1
Base plate of wired controller	1	No.2 in Figure 2-5-1
Screw M4×25	2	No.3 in Figure 2-5-1
Panel of wired controller	1	No.4 in Figure 2-5-1

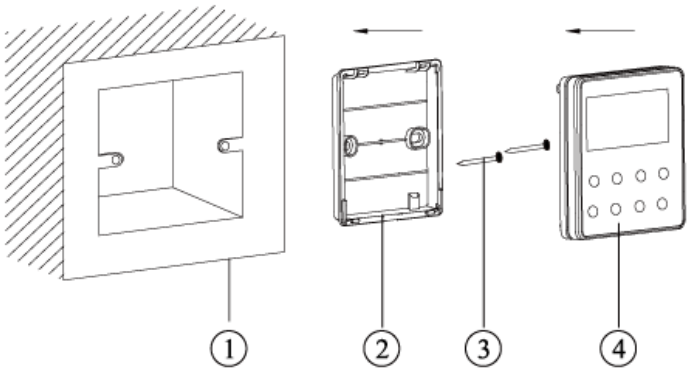


Figure 2-5-1

8.2 Installation Position and Requirement

(1) Prohibit installing the wired controller at the misty place or the place with direct sunlight.

(2) Prohibit installing the wired controller at the place near high temperature objects or water-splashing places.

(3) Prohibit installing the wired controller at the place where faces forward to the window, to avoid interference of another remote controller from neighborhood.

(4) Cut off the power of heavy current wire in the installation hole of the wall. All power should be cut off during installation.

(5) In order to avoid abnormal operation due to electromagnetic interference, etc., pay attention to the following notes during connecting wires:

1) Make sure the tie-in interface of communication wire is correct, otherwise it may lead to communication malfunction.

2) The signal wires and communication wires of wired controller should be separated from power cord and connection wire between indoor unit and outdoor unit.

3) If the air conditioner is installed at the strong electromagnetic interference place, signal wire and communication wire of wired controller must use shielding twisted wire.

8.3 Installation of Wired Controller

Firstly, the selection and connection way of wired controller's signal wire are as below:

(1) Choose suitable signal wire: 2-core signal wire (wire diameter ⩾0.75mm2 (AWG18), wire length<30m (98-2/5ft) and the recommended length is 8m (26-1/4ft).

(2) Make sure the power of indoor unit is cut off; fix the signal wire of wired controller on the wiring board for wired controller of indoor unit with screws; make sure the signal wire is solid.

Then, the detailed installation procedures of wired controller are as shown in Figure 2-5-2:

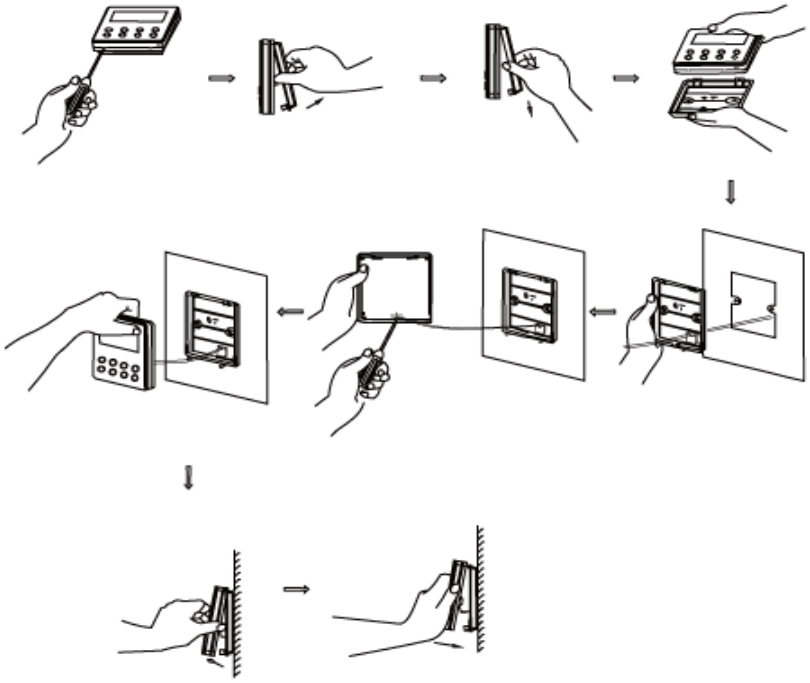


Figure 2-5-2 Installation of wired controller

Brief instructions of installation procedure:

(1) Pull out the 2-core signal wire in the installation hole of the wall and then let this wire go through the hole at the back of wired controller's base plate.

(2) Fix the base plate and installation hole of the wall together with screw M4×25mm (3/16×1inch).

(3) Fix the above mentioned 2-core signal wire on the copper insert X1 and X2 with the equipped screws of wired controller.

(4) Fasten the wired controller's panel with its base plate together.

8.4 Removal of Wired Controller

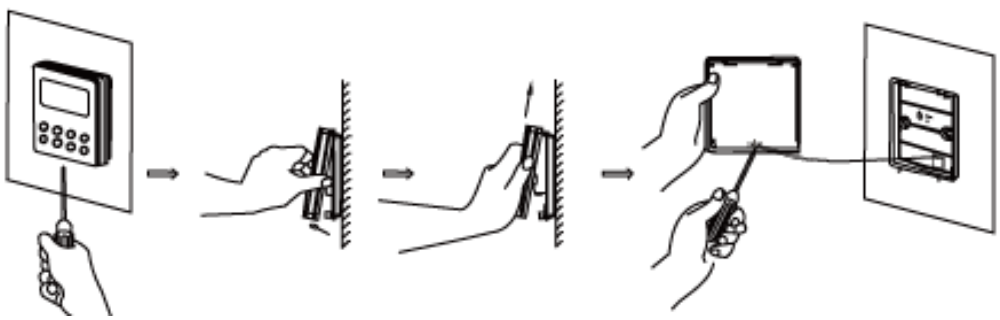


Figure 2-5-3 Removal of wired controller

9 TROUBLESHOOTING

9.1 Display of Error Code

Table 2-6-1 Error Code List

Error Code	Error
E1	Compressor high pressure protection
E2	Freeze protection
E3	Compressor low pressure protection, refrigerant lacking protection, refrigerant recycling mode
E4	Compressor high discharge temperature protection
E6	Communication malfunction
E8	Malfunction of indoor fan motor
E9	Full water protection
F0	Malfunction of indoor ambient temperature sensor
F1	Malfunction of evaporator temperature sensor
F2	Malfunction of condenser temperature sensor
F3	Malfunction of outdoor ambient temperature sensor
F4	Malfunction of discharge temperature sensor
F5	Malfunction wired controller temperature sensor
C5	Wong dial switch of capacity
EE	Malfunction of outdoor main control memory chip
PF	Malfunction of electric box sensor
H3	Compressor overload protection
H4	Overload protection
H5	IPM protection
H6	Malfunction of DC fan motor
H7	Drive desynchronizing protection
HC	PFC protection
L1	Malfunction of humidity sensor
Lc	Start-up failure
Ld	Compressor phase protection
LF	Power protection
Lp	Models of indoor unit and outdoor unit do not match with each other
U7	Direction changing malfunction of 4-way valve
P0	Drive reset protection
P5	Overcurrent protection
P6	Communication malfunction between main control and drive
P7	Malfunction of drive module sensor
P8	High temperature protection of drive module
P9	Zero-cross protection
PA	AC current protection
PC	Malfunction of drive current
Pd	Sensor connection protection

PE	Temperature excursion protection
PL	Low voltage protection of bus bar
PH	High voltage protection of bus bar
PU	Charging circuit malfunction
PP	Abnormity of input voltage
ee	Malfunction of outdoor drive memory chip

When there is a malfunction during operation, error will be displayed on the temperature displaying zone of LCD. When several malfunctions occur at the same time, these error codes will be displayed circularly.

When there is a malfunction, please turn off the unit and ask the professional for maintenance.

For example, E1 means high pressure protection during operation.

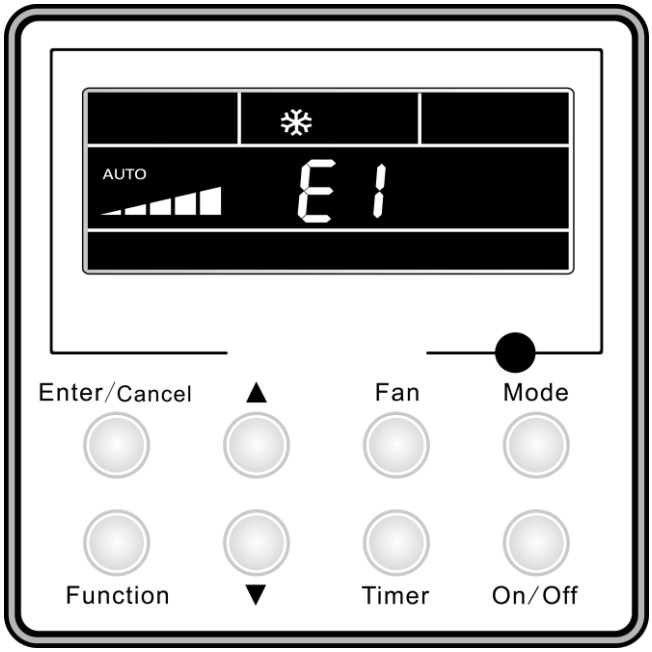


Figure 2-6-1

10 CENTRALIZED CONTROLLER

10.1 Smart Zone Controller

10.1.1 Function

The smart zone controller can directly control up to 16 sets of indoor units in a control network and is available to check the running status of any unit through the LCD, including running mode, timer, fan speed, centralized control and shielding setting etc.

10.1.2 Outline Drawing of Press Buttons



Figure 2-7-1

10.1.3 Functions of Press Buttons

Table 2-7-1 Functions of Press Buttons

No.	Name	Function Description
1	Mode	It is used for the switchover among different modes.
2	Fan	It is used to set the fan speed, high, medium, low or auto.
3	On/Off	It is used to set the on/off status of the indoor unit.
4	▲	①. Under the single/centralized control status: It is used to set the running temperature of the indoor unit with max.30°C (86℉) anmin.16°C (61℉); ②. Under the timing setting status: It is used to set the timing period with max.24 hours and min.0 hour; ③. Under the clock setting status: it is used to set the hour (max.:23, min.: 0) and minute (max.:59, min.: 0) of the clock.
5	▼	
6	Mon 1/9	It is used for the switchover between unit 1 and unit 9; Under the timing or clock setting status, it indicates Monday.
7	Tue 2/10	It is used for the switchover between unit 2 and unit 10; Under the timing or clock setting status, it indicates Tuesday.
8	Wed 3/11	It is used for the switchover between unit 3 and unit 11; Under the timing or clock setting status, it indicates Wednesday.

9	Thu 4/12	It is used for the switchover between unit 4and unit 12; Under the timing or clock setting status, it indicates Thursday.
10	Fri 5/13	It is used for the switchover between unit 5and unit 13; Under the timing or clock setting status, it indicates Friday.
11	Sat 6/14	It is used for the switchover between unit 6 and unit 14; Under the timing or clock setting status, it indicates Saturday.
12	Sun 7/15	It is used for the switchover between unit 7 and unit 15; Under the timing or clock setting status, it indicates Sunday.
13	8/16	It is used for the switchover between unit 8 and unit 16.
14	Timer/Time	It is used to set the timing or on/off time of the selected indoor unit as well as to set the clock of the system.
15	Central	It is used for the switchover between single and centralized control modes.
16	Shield	It is used to deactivate some or all functions of a single or a group the indoor unit(s).
17	All on/off	It is used to start/stop all indoor units.

10.1.4 LCD of the Controller

10.1.4.1 Outline Drawing of the LCD

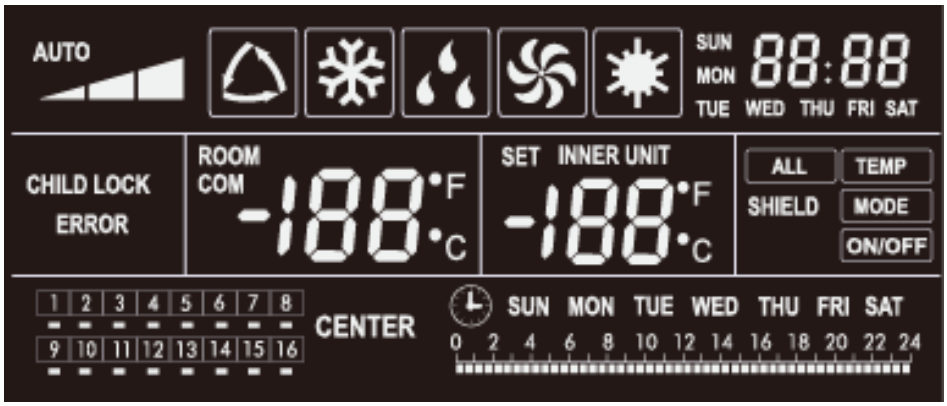


Figure 2-7-2

10.1.4.2 Introduction to Symbols on the LCD



Figure 2-7-3

Table 2-7-2 Introduction to the Symbols on the LCD

No.	Name	Description
1	Fan speed	It displays the fan speed of the indoor unit, high, medium, low and auto.
2	Running mode	It displays the running mode of the indoor unit, auto, cool, dry, fan and heat.
3	System clock	It displays the current time (hour and minute) in 24-hour time system and also the week day.
4	Shield	It displays the shield status, “ALL’, “TEMP”, “MODE” and ‘On/Off”.
5	Weekly timer	It displays the timing period (unit: 0.5 hour) which will circulate every week.
6	Set temperature Indoor unit code	It displays the set temperature, indoor unit code (01-16), and symbols of Celsius and Fahrenheit scale.
7	Control mode	It displays “CENTER” under the centralized control mode and no display under the single control mode.
8	Ambient temperature Serial port	It displays the ambient temperature, serial port as well as symbols of Celsius and Fahrenheit scale.
9	Indoor unit code On/off status	Numbers indicate the indoor unit codes which will be displayed when the corresponding indoor unit is online; “” indicates the on/off status of the indoor unit, its flashing for “on” or else for “off”
10	Error Child lock	It displays the error codes when some error(s) arises and also “CHILD LOCK” when this function is activated.

10.1.4.3 Network Topology

Network Connection of the Smart Zone Controller

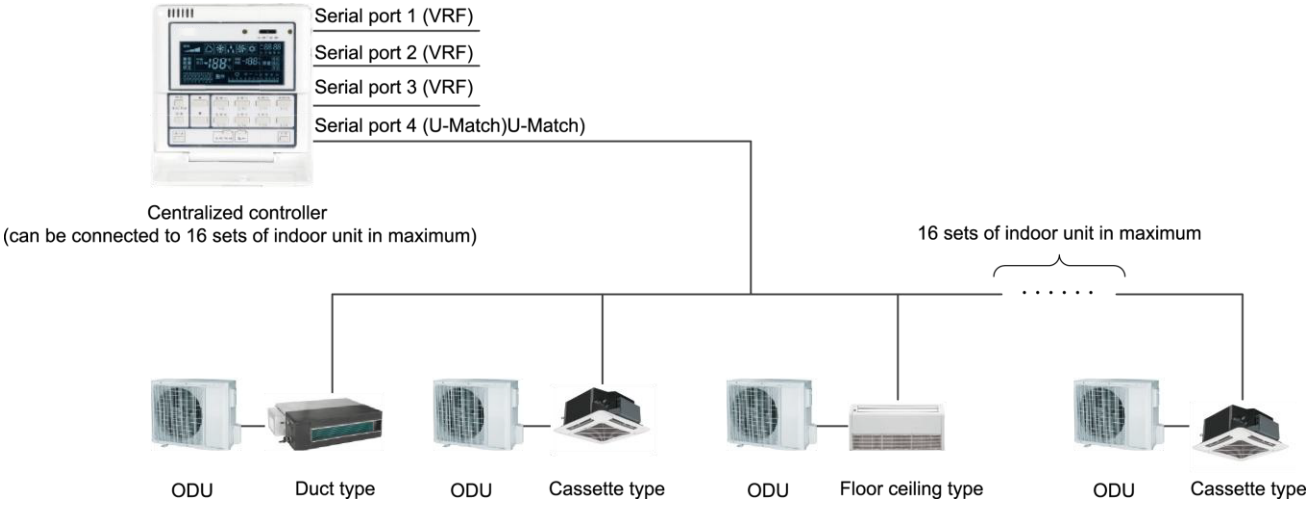


Figure 2-7-4

10.1.4.4 Dimensions

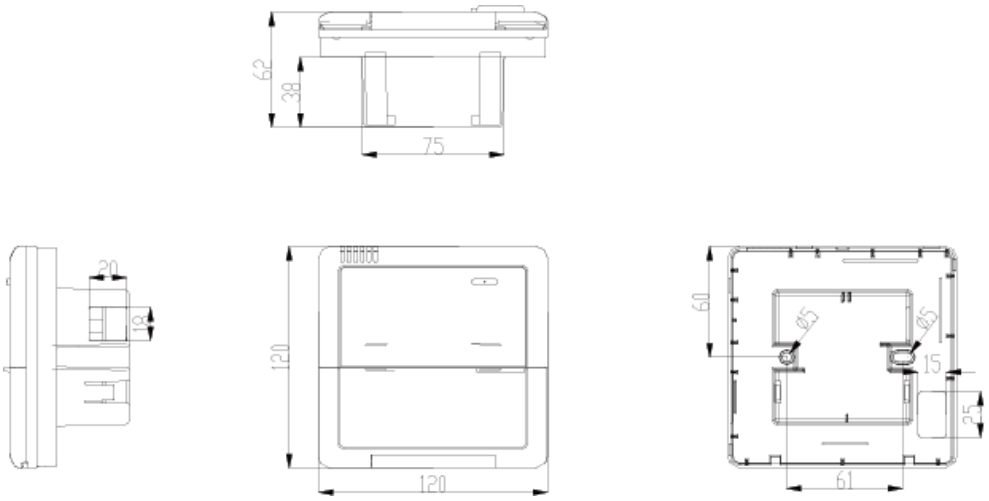


Figure 2-7-5

10.2 Additional Special Functions

10.2.1 Door control function

Door control function is available for this series. In order to achieve this function, please select the door control accessories from Stealth.

(1) Interface instructions

1) The interface printing is DOOR-C and the type is B2B-XH-B. The wires of door control accessories must be connected to this interface;
2) Electrical characteristic: none;
3) Working principle: when the card is inserted, this interface is short-circuited; when the card is not inserted, this interface is cut off;

Connect the door control detection port of indoor main board with the interface of door control board (CN1 in the following Figure); connect the door control signal to the door control signal input port (X1 and X2 in the following Figure). X1 is AC 220V signal input and X2 is DC +5V to 24V. You can only choose X1 or X2. Definition of interface is as shown in Figure below:

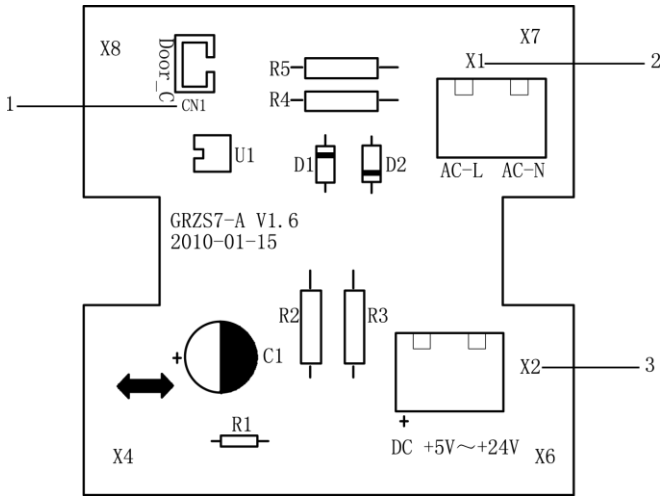


Figure 2-7-6 Illustration of door control port

Table 2-7-3 Door control wiring port

No.	Terminal name	Terminal instruction
1	CN1	CN1 wiring terminal and door control interface of indoor main board
2	X1(AC-L, AC-N)	X1(AC-L, AC-N) wiring terminal, connected to door control input signal, rated voltage 220V.
3	X2	X2 wiring terminal, connected to door control input signal

(2) Function instructions:

In order to achieve this function, set it through wired controller and refer to the following operation method. It is defaulted that this function is not activated; if this function is set and door control accessories are connected, the unit will control the ON/OFF of unit according to the card state detected by door control detection board. When the card is not connected, the unit will turn to standby state. If the unit is with wired controller, icon will be displayed on the wired controller.

If the unit is without wired controller, there will be no display. The unit will control the ON/OFF of unit according to the detected information.

(3) Setting method:

Under off state of the unit, press Function and Timer buttons at the same time for 5s to go to the debugging menu. Press Mode button to adjust to “08” in temperature displaying zone. Timer zone displays setting state and press ▲ or ▼ button to adjust. There are 2 selections:

1) Without door control function (LCD displays 00)
2) With door control function (LCD displays 01)

Choose the second selection and then press Enter/Cancel button to save and exit setting. Now, door control function is activated. The unit will memorize this setting status. The setting value will be memorized after power failure. The detailed setting is as shown in the Figure below:

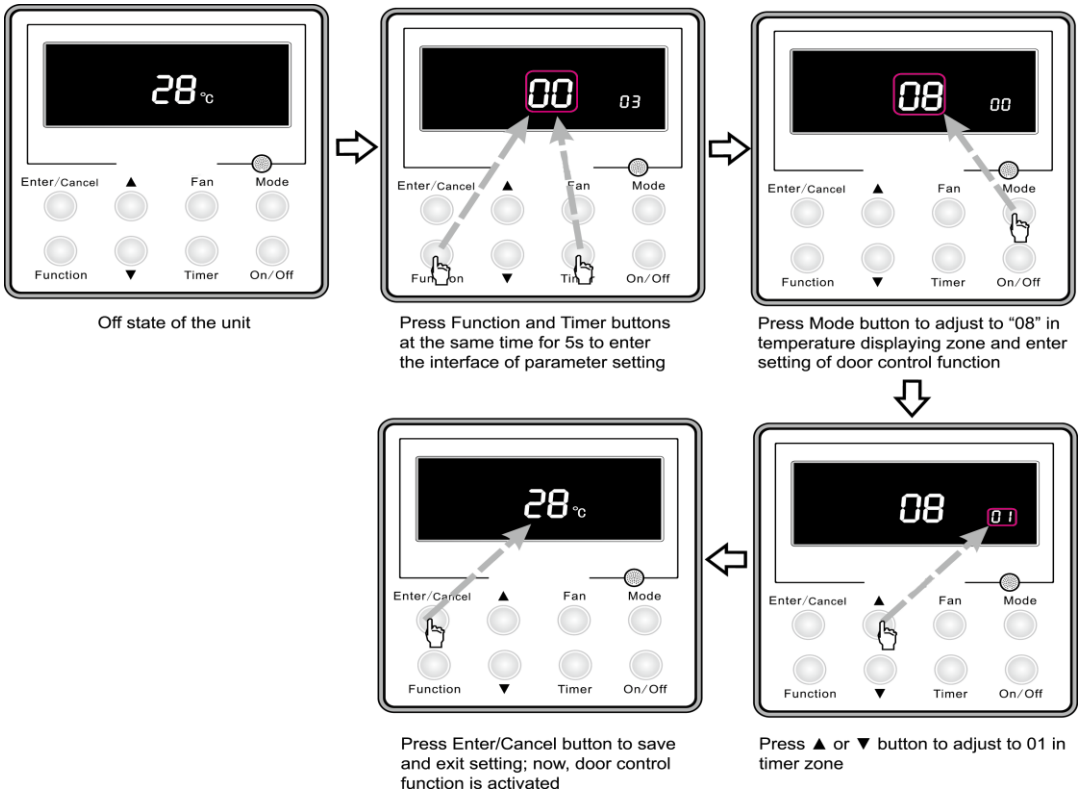


Figure 2-7-7

Note: You can purchase the accessory from Stealth. The information is as below:

Name	Product code	Remark
Controller for door control function (MK03)	MC207022	One controller for one unit

10.2.2 Human sensitive function

You can purchase the module of human sensitive function for this series. An interface for this module is reserved on the main board of indoor unit.

(1) Interface instruction:

1) The printing is CN23 and the interface type is JST B3B-PH-K-S;
2) Electrical characteristic: 1-pin: +12V; 2-pin: detection port; 3-pin: GND; current: 150mA;
3) Working principle: when the module detects there is nobody in the room, 2-pin and 3-pin are short-circuited and they are low electrical level; when there are somebody in the room, 2-pin output is high electrical level.

(2) Function instructions:

In order to achieve this function, set it through wired controller and refer to the following operation method. It is defaulted that this function is not activated; if this function is set and human sensitive module is connected, the unit will control the ON/OFF of unit according to the signal detected by human sensitive module. When there is nobody in the room and the unit is with wired controller, icon will be displayed on the wired controller; if the unit is without wired controller, there will be no display. The unit will control the ON/OFF of unit according to the detected information.

(3) Setting method:

Under off state of the unit, press Function and Timer buttons at the same time for 5s to go to the debugging menu. Press Mode button to adjust to “09” in temperature displaying zone. Timer zone displays setting state and press ▲ or ▼ button to adjust. There are 2 selections:

1) Without human sensitive function (LCD displays 00)
2) With human sensitive function (LCD displays 01)

Choose the second selection and then press Enter/Cancel button to save and exit setting. Now, human sensitive function is activated. The unit will memorize this setting status. The setting value will be memorized after power failure. The detailed setting is as shown in the Figure below:

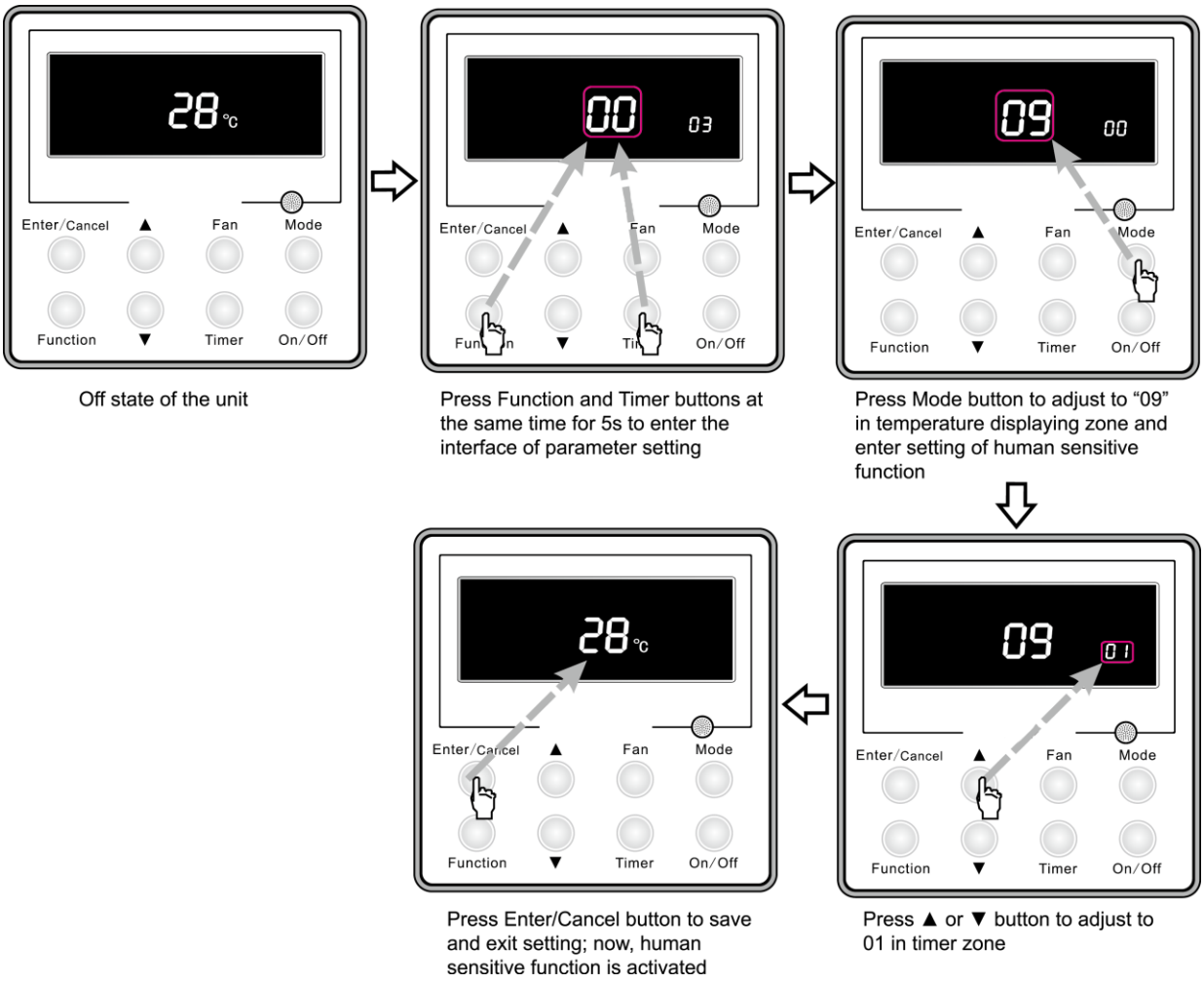


Figure 2-7-8

Note:

When door control function and human sensitive function have been set at the same time, it is defaulted that door control function is valid and human sensitive function is invalid.

The user can purchase the human sensitive module by himself. Please pay attention to the following notes:

① There is the needle stand interface on the main board. The interface model inserted into this needle stand must be PH-3P-K;

② The current consumption of module can not exceed the current capacity provided by this interface.

10.2.3 MODBUS interface

The indoor unit of this series has MODBUS interface. If the user needs to connect the unit to the management system of the building, please enquire Stealth for the MODBUS protocol.

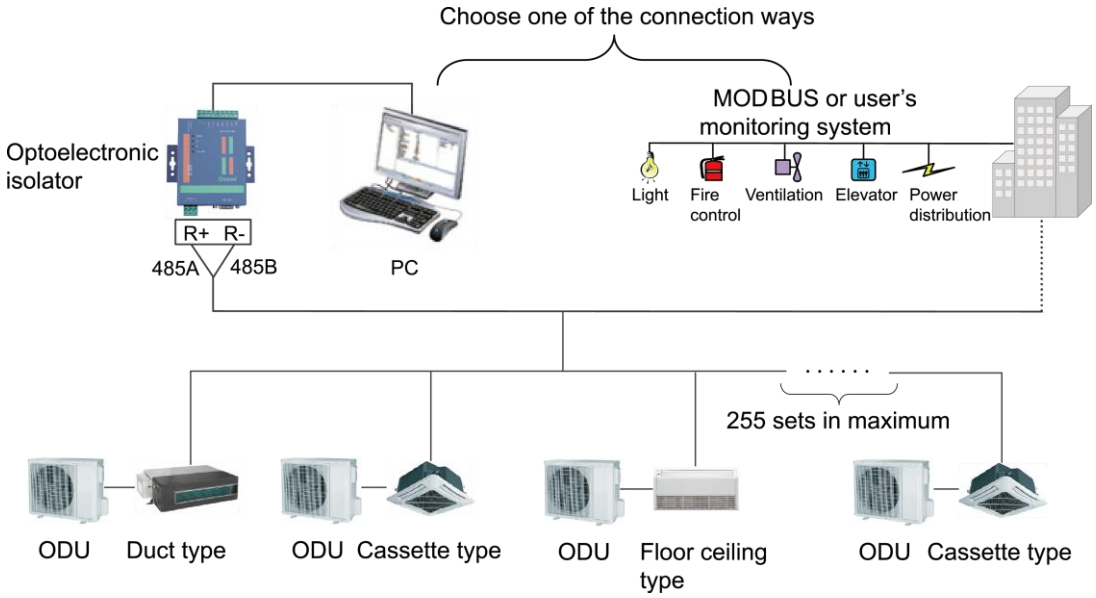


Figure 2-7-9

(1) Interface instruction:

1) The printing is COM-BMS1 and the interface type is B4B-XH-K3;

2) Electrical characteristic: baud rate: 9600bps; standard: RS485;

3) Working principle:

The indoor main board can send out the unit operation state through this interface and receive logical control information to realize control and monitor of the unit.

(2) Function instructions:

In order to achieve this function, set the address mode and address through wired controller. Please refer to Point 3 for the setting method. You must set the address mode into long-distance control address mode.

The address mode is defaulted to be connecting to centralized controller mode and the defaulted address is 1.

(3) Setting method:

1) Firstly, set the address mode of wired controller into centralized controller address mode. The setting method is:

Under off state of the unit, press Function and Timer buttons at the same time for 5s to go to the debugging menu. Press Mode button to adjust to “10” in temperature displaying zone. Timer zone displays setting state and press ▲ or ▼ button to adjust. There are 2 selections:

① Centralized controller address mode (LCD displays 00)

② Long-distance control address mode (LCD displays 01)

Choose the second selection and then press Enter/Cancel button to save and exit setting. Now, the address of wired controller is set to match the address of long-distance control. The unit will memorize this setting status. The setting value will be memorized after power failure. The detailed setting is as shown in the Figure below:

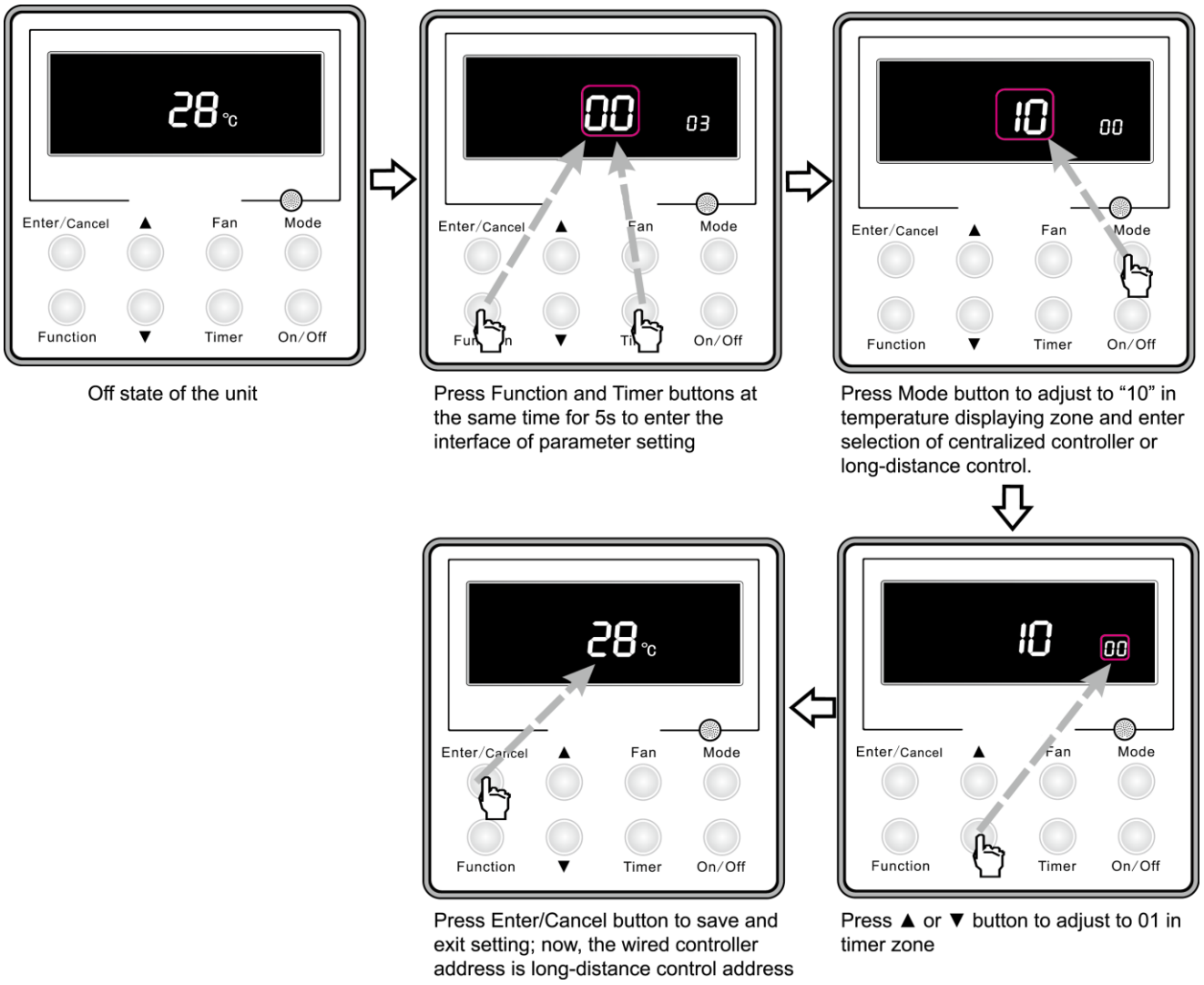


Figure 2-7-10

2) Address setting of each unit: when the address mode is set to be long-distance control address mode. The address setting value range is 01~255. The setting method is:

Under off state of the unit, press Function and Mode buttons at the same time for 5s to enter setting interface of wired controller address. LCD displays address sequence. Press ▲ or ▼ button to adjust the address sequence and then press Enter/Cancel button to confirm. The setting value will be memorized after power failure. The detailed setting is as shown in the Figure below:

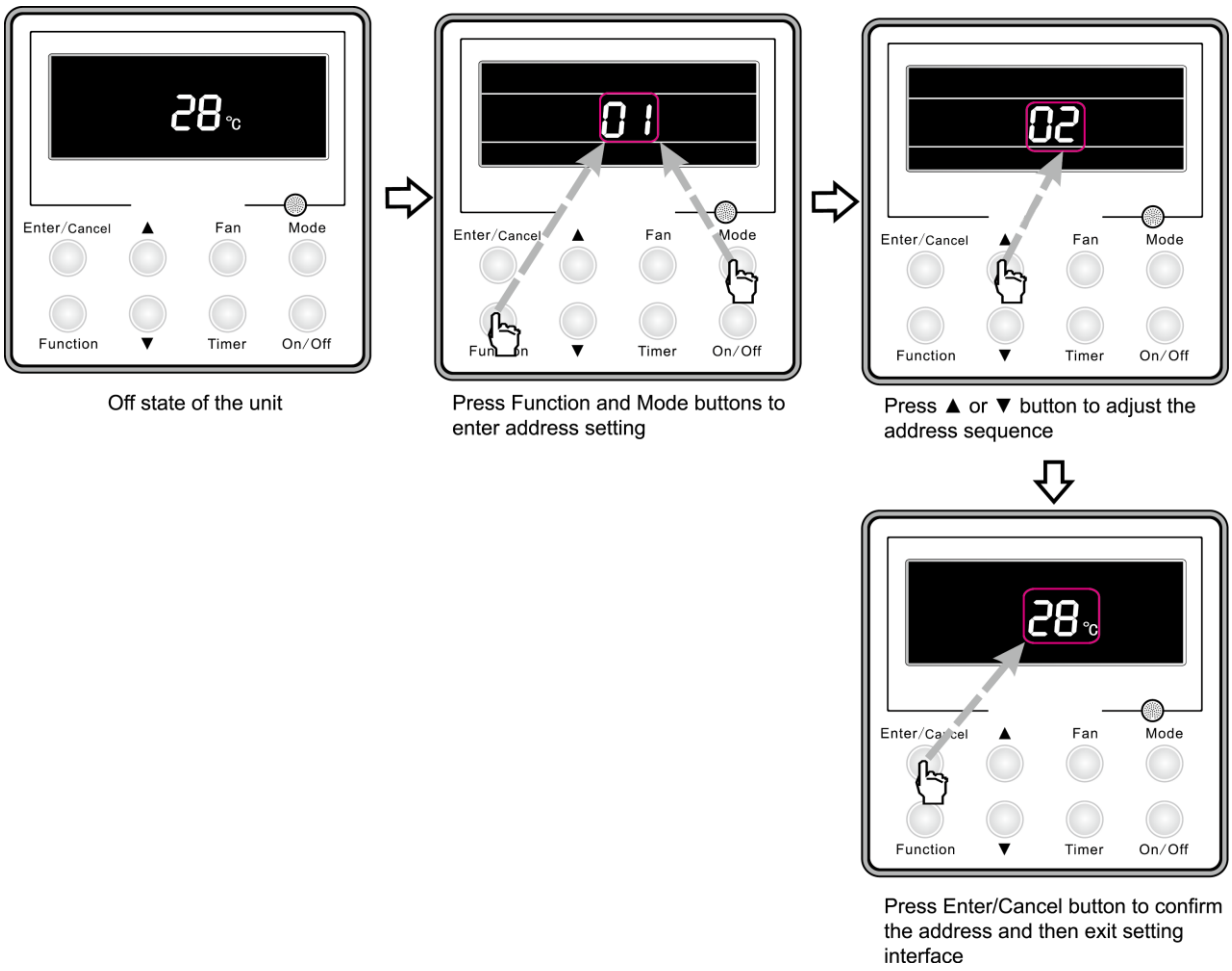


Figure 2-7-11

Notes:

① In order to realize the MODBUS interface function, the address mode of the unit must be set into long-distance control address mode; you can not set it into centralized control address mode, otherwise, this function can not be realized;

② The unit can not be connected to MODBUS and centralized controller at the same time; only one of them can be selected;

③ 255 sets of unit in maximum can be connected in the same network; the unit addresses in the same network must be different, otherwise, the unit control will be affected;

④ Perform wiring when the unit power is cut off.

10.2.4 Connect to interface of centralized controller:

The indoor unit is with the interface of centralized controller. When centralized controller is connected, centralized control of unit can be realized when the wired controller is not connected;

(1) Interface instruction:

1) The printing is COM-BMS2, COM-BMS3 and the interface type is B2B-XH-K3;
2) Electrical characteristic: none;
3) Working principle: centralized control the communication of indoor main board and realize the unit control;

(2) Function instructions:

In order to achieve this function, set the address mode and address through wired controller. Please refer to Point 3 for the setting method. The address mode is defaulted to be connecting to centralized controller mode and the defaulted address is 1;

When the centralized controller is connected, centralized control of the unit can be realized to control unit ON/OFF, operation mode, set fan speed/temperature and weekly timer.

(3) Setting method:

Firstly, set the address mode of wired controller into centralized controller address mode. The setting method is:

1) Under off state of the unit, press Function and Timer buttons at the same time for 5s to go to the debugging menu. Press Mode button to adjust to “10” in temperature displaying zone. Timer zone displays setting state and press ▲ or ▼ button to adjust. There are 2 selections:

① Centralized controller address mode (LCD displays 00)

② Long-distance control address mode (LCD displays 01)

Choose the first selection and then press Enter/Cancel button to save and exit setting. Now, the address of wired controller is set to match the address of centralized controller. The unit will memorize this setting status. The setting value will be memorized after power failure. The detailed setting is as shown in the Figure below:

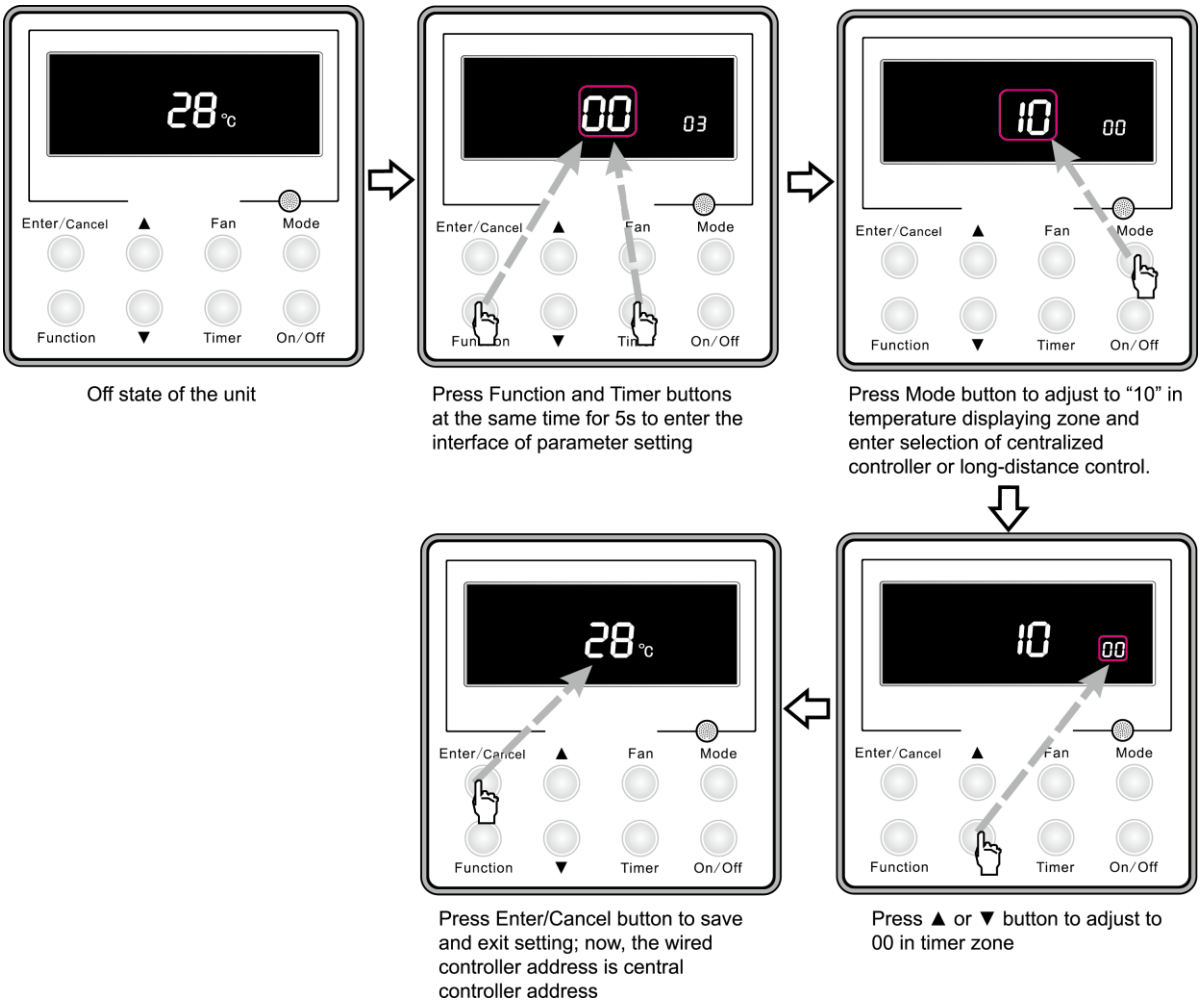


Figure 2-7-12

2) Address setting of each unit: when the address mode is set to be centralized controller address mode. The address setting value range is 01~16. The setting method is:

Under off state of the unit, press Function and Mode buttons at the same time for 5s to enter setting interface of wired controller address. LCD displays address sequence. Press ▲ or ▼ button to adjust the address sequence and then press Enter/Cancel button to confirm. The setting value will be memorized after power failure. The detailed setting is as shown in the Figure below:

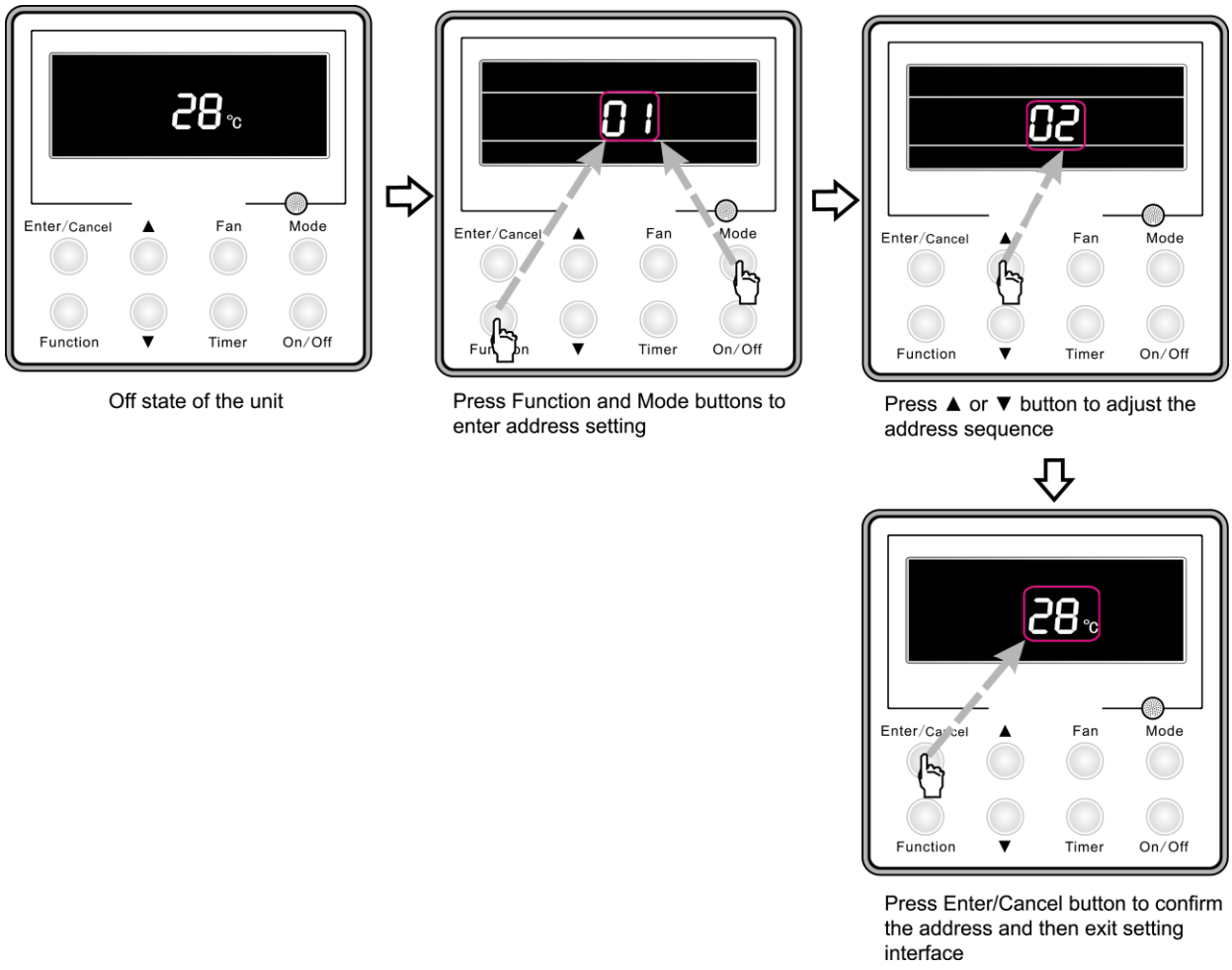


Figure 2-7-13

When the address is set, the wired controller can be removed and connect the centralized controller to the indoor main board. Then connect the required units to realize centralized control of these units;

Notes:

① When centralized controller is to be connected, set the address mode into centralized controller address mode through wired controller. Long-distance control address mode can not be set;

② The unit addresses in the same network must be different, otherwise, communication malfunction will occur and the unit can not work normally;

③ When centralized controller is to be connected, the unit address range is 1-16. Only 16 sets of unit in maximum can be connected

④ The code and model of wired controller is as below:

Name	Product code	Remark
Centralized controller CE50-24/E	MC207025	Only 16 sets of unit in maximum can be connected to this controller

10.2.5 Light board control:

Light board interface is reserved on the main board of duct type unit. You can purchase Stealth light board to realize control of the unit. When wired control is also connected, you can realize control of the unit through light board and wired controller.

Light board information:

Name	Product code	Remark
Receiving board Z6L	30260000001	Only for duct type unit

There are two buttons on the light board to control ON/OFF of cooling and heating. There are also other indicators and nixie tube display.

Cooling: set temperature 26°(79℉), low fan speed; heating: set temperature 20°(68℉), low fan speed

Function instructions: under OFF state, pressing Cool/Heat button can turn on cooling/heating mode. Under unit ON state, pressing Cool/Heat button can turn off the unit. When the unit is in cooling/heating mode, pressing any button can turn off the unit.

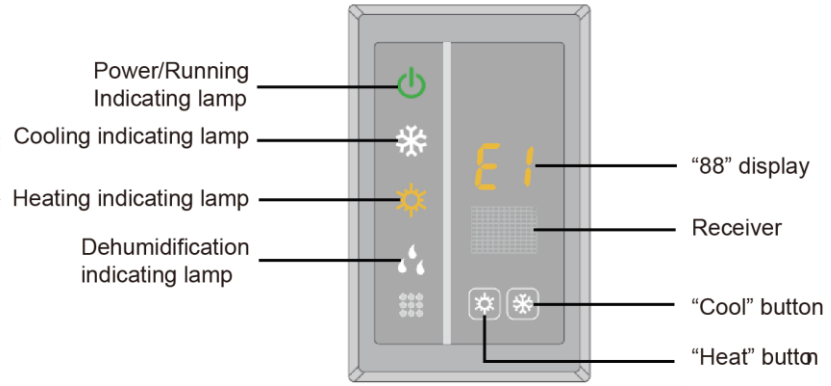


Figure 2-7-14

10.2.6 Malfunction output of relay:

There is malfunction outlet signal on the main board of indoor unit; when the unit occurs unrecovered malfunction, this signal will be output.

(1) Interface instruction:

1) Printing: X5, ERROR
2) Electrical characteristic OF malfunction indicator or electric bell: 220V~AC, power≤10W
3) Working principle: when the unit occurs unrecovered malfunction, the relay will suck and 220V AC signal will be output.

(2) Function instructions:

When the user needs centralized control over several units, malfunction signals can be connected to control room through this malfunction output interface. The user can indicate the unit malfunction through malfunction indicator or electric bell, so the management people can go to check the malfunction unit directly.

If dry contact detection of unit malfunction is needed, please connect this interface into the monitoring system. When the closed signal is detected when malfunction occurs, this signal can be seen in monitoring system.

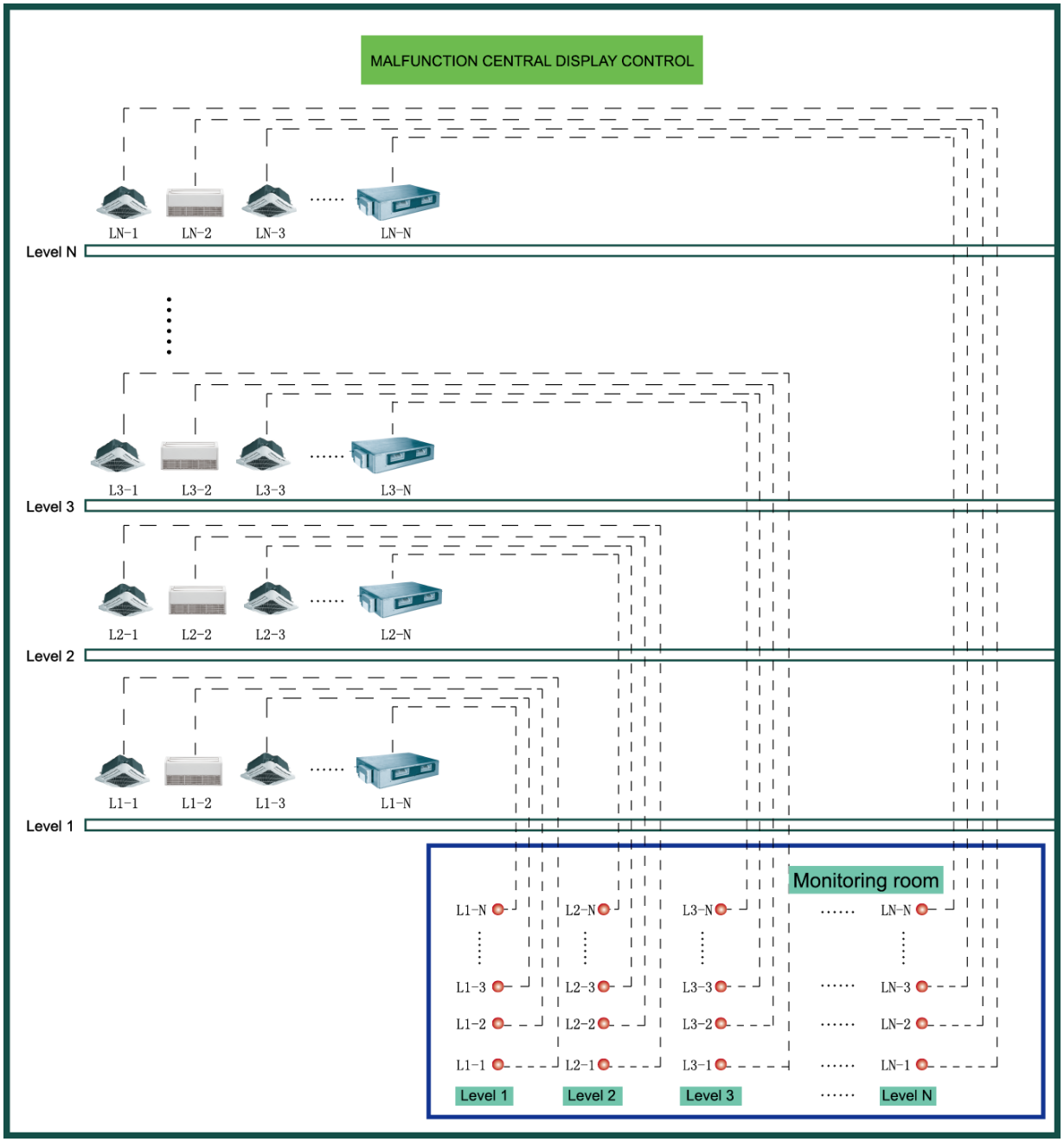


Figure 2-7-15 Malfunction output

(3) Setting method:

Do not need to set this function

Notes:

① The interface voltage should be 220V AC intense current;

② If malfunction light is connected, please make sure its power is not too big (it should be within 10W), otherwise, the relay on main board will be burnt.

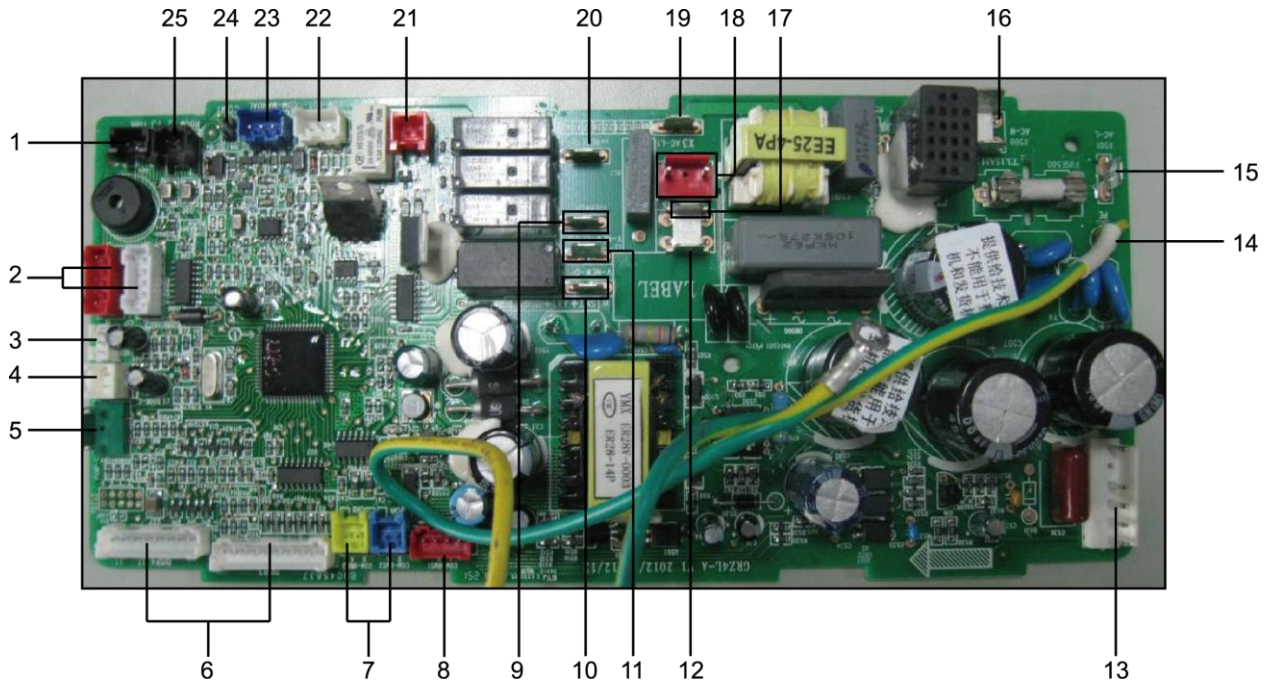


Figure 2-7-16

Table 2-7-4 Corresponding interfaces of main board

No.	Interface
1	Evaporator temperature sensor
2	Swing motor
3	Human sensitive
4	Door control
5	Full water detection
6	Interface of light board
7	Communication port of centralized controller
8	MODBUS interface
9	Interface of annunciator live wire
10	ON interface of fresh air valve
11	OFF interface of fresh air valve
12	Interface of annunciator neutral wire
13	Interface of DC motor
14	Main board grounding wire
15	Power live wire
16	Power neutral wire
17	Neutral wire of fresh air valve
18	Water pump interface
19	Live wire of fresh air valve
20	Interface of anion generator
21	Interface of auxiliary heating board
22	Interface of outdoor unit
23	Interface of wired controller
24	Monitor interface
25	Ambient temperature sensor

10.2.7 Reserved fresh air valve interface for duct type unit

For the reserved connection way of air valve performer, connect it to F, C, O of wiring board according to the wiring diagram. Connect the public port of air valve to F, connect CLOSE to C and connect OPEN to O.

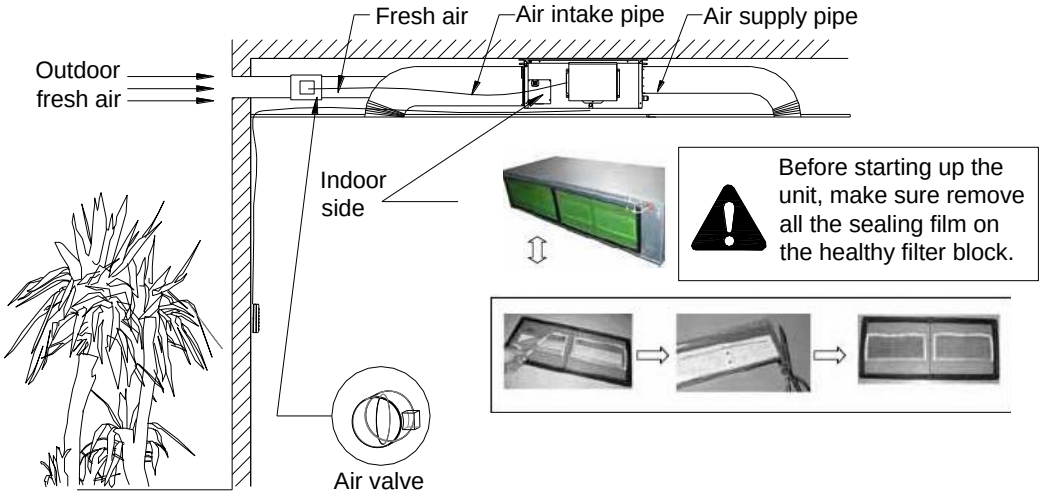


Figure 2-7-17

10.2.8 Interface of anion generator

For the cold plasma anion generator, connect the red line to HEALTH（X4） and the blue line to N2(X6) according to the principle circuit. The detector of cold plasma anion generator should be places at the air return. The distance between two detectors should be 10mm (3/8inch) ≤ L ≤ 25mm (1inch).

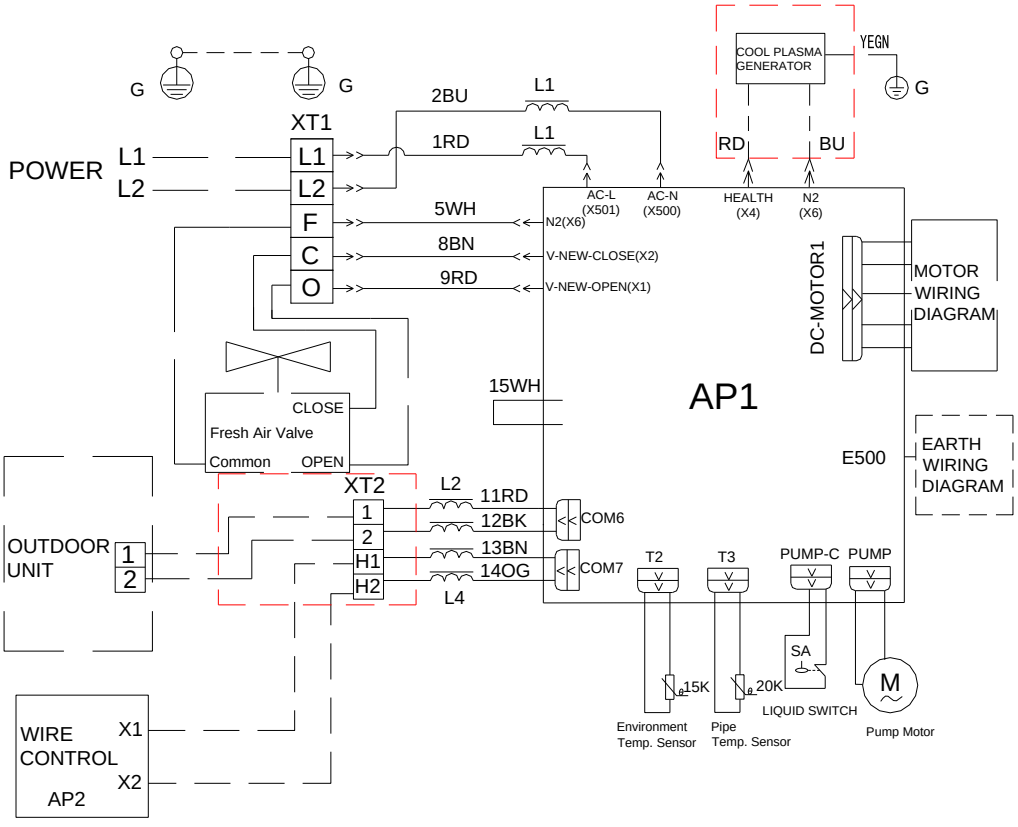


Figure 2-7-18

7.2.9 Chassis electric heating belt of outdoor unit is optional

When outdoor ambient temperature is very low, electric heating belt can be equipped on the chassis to prevent freezing of the chassis.

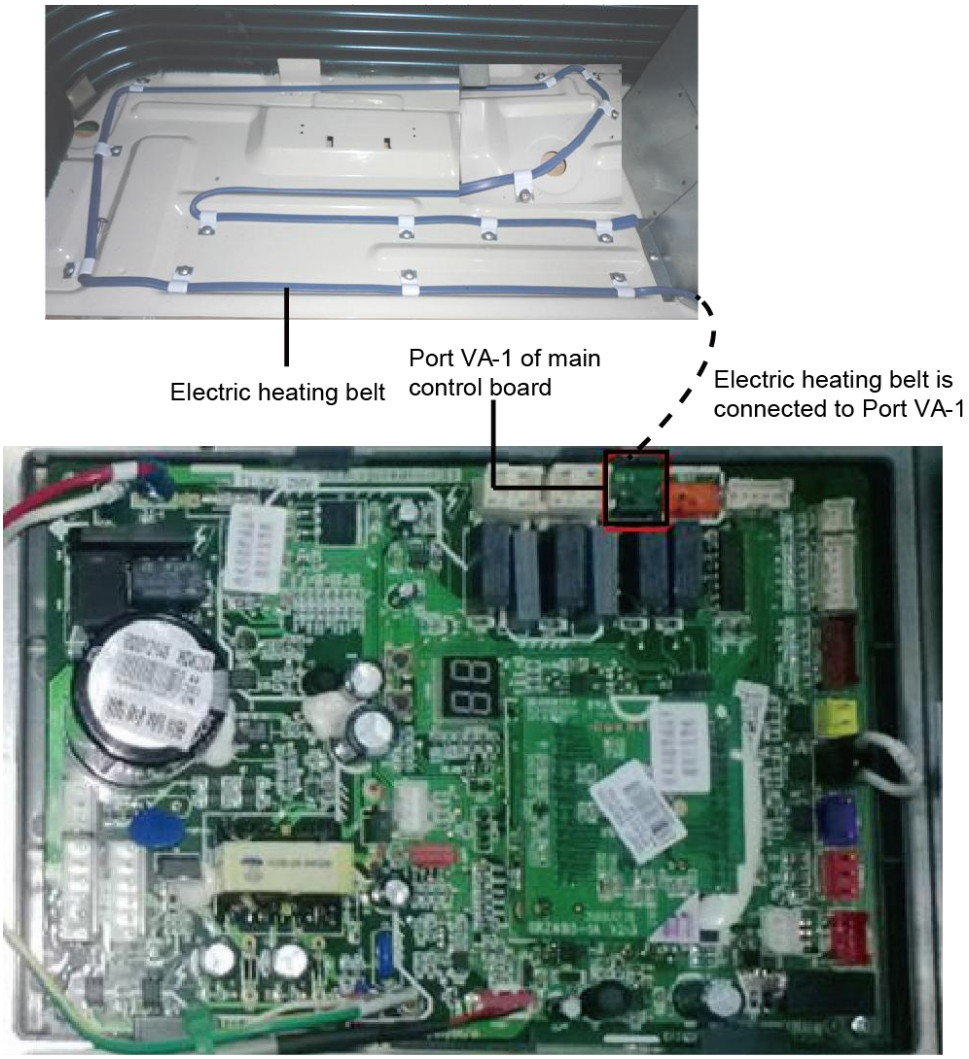


Figure 2-7-19

INSTALLATION

1 INDOOR UNIT INSTALLATION

1.1 Installation of Duct Type

1.1.1 Before Installation

After receiving the machine, please check for any transport damage. If finding any surface or internal damage, please immediately report to the transport company or equipment company in writing.

After receiving the machine, please check the unit and accessories in reference to the packing list. Ensure that the model is correct and the machine is in good condition. Please also check if the specification and quantity of accessory parts are correct.

Determine the correct handling route and methods, thus to avoid damaging the unit or causing possible hazard. For the sake of protection and safety, it is suggested to move the unit with the packaging box. Even though it is not permitted to do like this under special occasions, do not remove the packaging box, thus to avoid loosening or falling during handling.

Confirm if the installing foundation is solid. When this unit is to be installed on the metal section of the building, make sure that the electrical insulation must comply with applicable standards.

Ensure that the place of installation is far from the area where the inflammable or explosive substances are stored, thus to avoid possible explosion or fire due to leakage.

1.1.2 Installation Site

Ensure the top hanging piece has strong strength to withstand the weight of the unit.

The drainage pipe has convenient flow of water.

There is no obstacle blocking the return air inlet and exhaust outlet, so as to ensure sound air circulation.

The installation spaces required by the drawing must be ensured, so as to provide enough space for the service and maintenance.

The installation site must be far away from heat source, leakage of inflammable gas or smoke.

The indoor unit is of ceiling mount (indoor unit is hidden inside the ceiling).

The indoor and outdoor units, the power cable and the connecting electrical lines must be at least 1 meter from any TV set or radio. This is to avoid image interference or noise of the TV set or radio. (Even if the distance is 1 meter, noise can also exist if there is strong electric wave.)

1.1.3 Caution for Installation

Generally, the unit is installed indoor on ceiling. For ceiling mounting, ensure that the hangers on ceiling have adequate strength to support the weight of the unit.

To meet the noise and vibration requirements, the unit shall be installed by using rubber pad (thickness ≥20mm (13/16inch)) and rubber connector.

Insert a M10 expansion bolt into the hole. Drive a nail into the bolt. Refer to the profile dimensions

drawing of the indoor unit for the distance between the holes. Refer to Figure 3-1-1 for the installation of the expansion bolt.

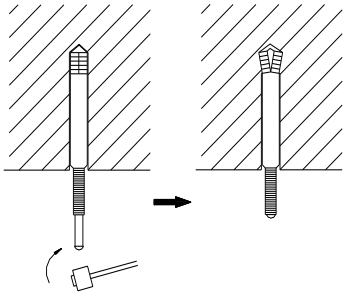


Figure 3-1-1

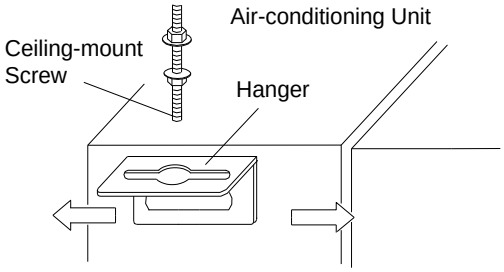


Figure 3-1-2

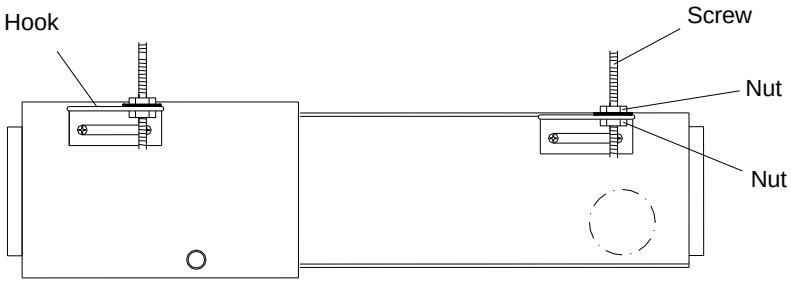


Figure 3-1-3

Install the hanger onto the indoor unit as Figure 3-1-2 and Figure 3-1-3 shows.

Install the indoor unit at the ceiling as Figure 3-1-4 shows.

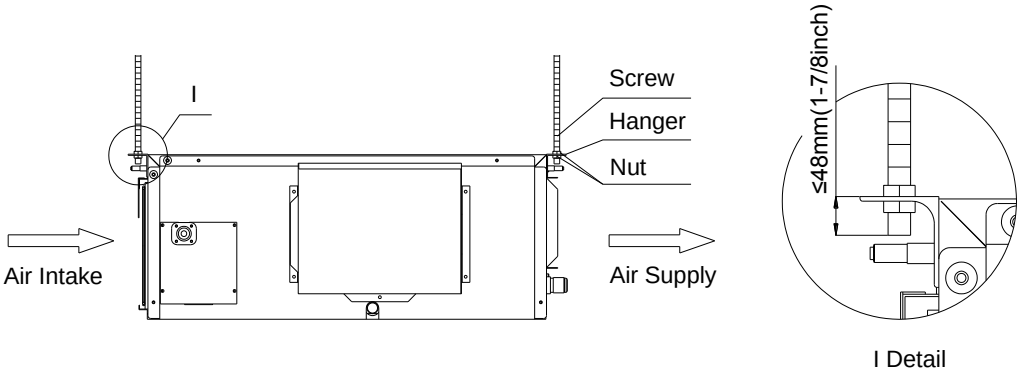


Figure 3-1-4

Precautions for unfavorable installation:

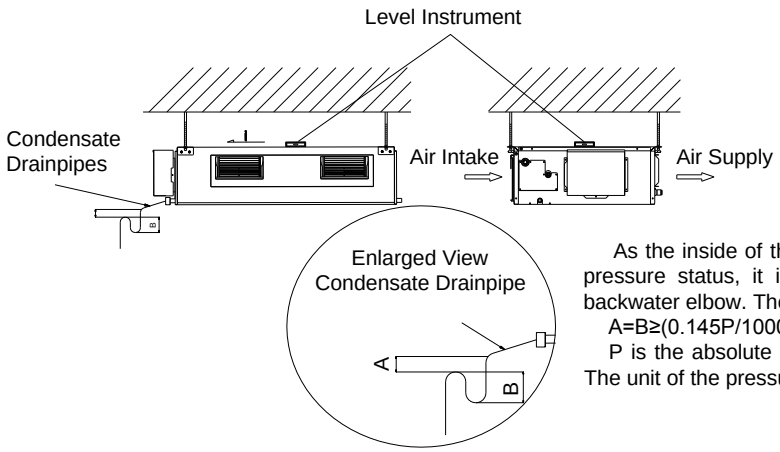
The preparation of all pipes (connecting pipes and drainage pipes) and cables (connecting lines of wire controller, indoor unit and outdoor unit) must be ready before the installation, so as to achieve smooth installation.

Drill an opening on the ceiling. Maybe it is required to support the ceiling to ensure the evenness of it and avoid the vibration of it. Consult with the user or a construction company for details.

In case the strength of ceiling is not enough, use angle iron sections to set up a beam support. Place the unit at the beam and fix it.

Level inspection of the indoor unit

After the indoor unit is installed, it is required to check the level of the whole unit. The unit must be placed horizontally, but the condensate pipe shall be installed obliquely, so as to facilitate the drainage of condensate.



As the inside of the unit is in the negative pressure status, it is required to set up a backwater elbow. The requirements is:

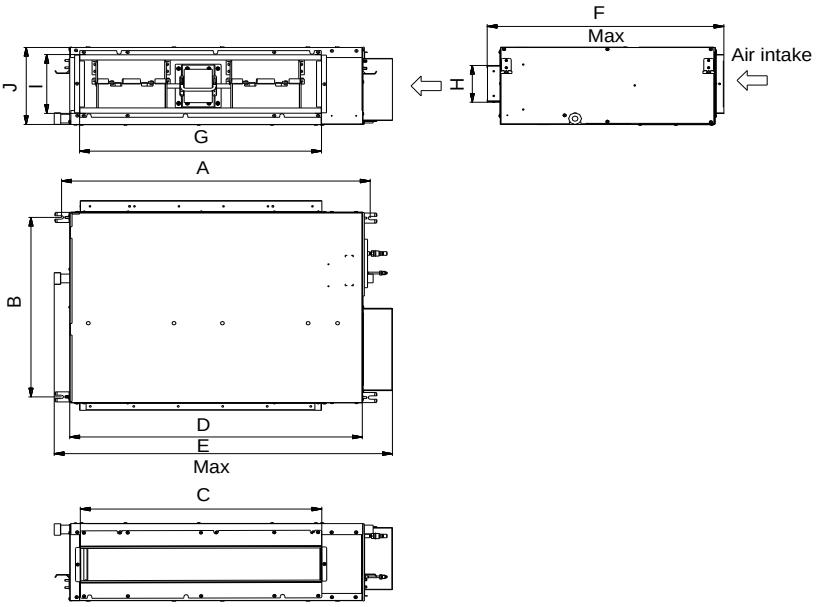
A=B≥(0.145P/10000+20)/25.4(inch)

P is the absolute pressure inside the unit. The unit of the pressure is psig.

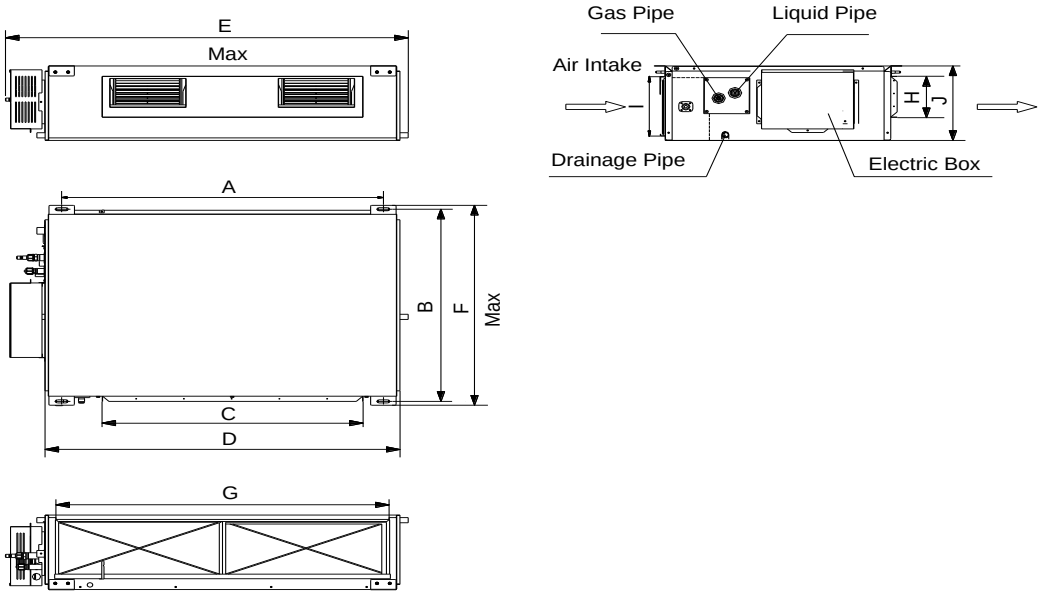
Figure 3-1-5

1.1.4 Dimension Data

- For the units: 18k



- For the units: 24k~42k



◆ For the units: 48k

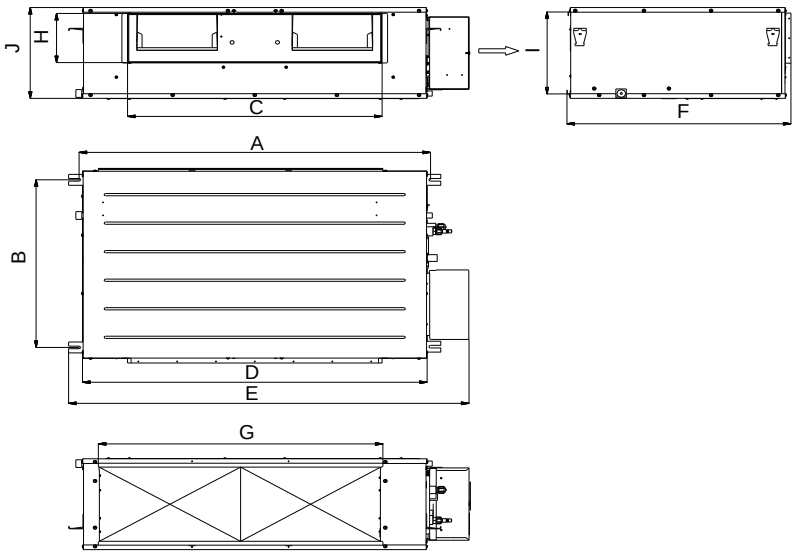


Figure 3-1-6

Table 3-1-1

Unit: mm (inch)

Item / Model	A	B	C	D	E	F	G	H	I	J
SC-18CD-UM	945 (37-1/4)	620 (24-3/8)	740 (29)	890 (35-1/8)	1035 (40-7/8)	720 (28-3/8)	740 (29)	125 (4-7/8)	205 (8)	265 (10-1/2)
SC-24CD-UM	1100 (43-3/8)	515 (20-3/8)	820 (32-1/4)	1160 (45-5/8)	1280 (50-3/8)	560 (22)	1000 (39-1/2)	160 (6-1/4)	235 (9-1/4)	270 (10-1/2)
SC-36CD-UM	1010 (39-3/4)	750 (29-1/2)	820 (32-1/4)	1115 (43-7/8)	1225 (48-1/4)	775 (30-1/2)	980 (38-1/2)	160 (6-1/4)	230 (9-1/8)	290 (11-3/8)
SC-42CD-UM										
SC-48CD-UM	1170 (46-3/8)	645 (25-3/8)	850 (33-1/2)	1150 (45-1/4)	1340 (52-3/4)	750 (29-1/2)	950 (37-1/2)	190 (7-1/2)	315 (12-1/2)	350 (13-3/4)

Table 3-1-2 Installation Accessories List for Duct-type Indoor Unit

Name & Shape	QTY	Notes
Installation and Operating Instructions	1	
Insulation materials for gas pipe	1	Used for gas pipe connector on indoor unit.
Insulation materials for liquid pipe	1	Used for liquid pipe connector on indoor unit.
Insulation materials for drainage pipe	2	Used for wrapping the condensate pipe and rubber plug.
Nut	1	To connect liquid pipe.
Nut	1	To connect gas pipe.
Nut M6 with gasket	8	Use for fixing the hanger hook.
Nut M10 with gasket	4	Use for fixing the hanger hook.
Nut M10	4	4 sets, used for ceiling mounting of the indoor unit.
spring gasket	4	
Hook	4	Used for ceiling mounting of the indoor unit.
Wired controller	1	
Screw M4	2	To fix the base plate of wired controller and installation hole of the wall together.

1.1.5 Installation Clearance Data

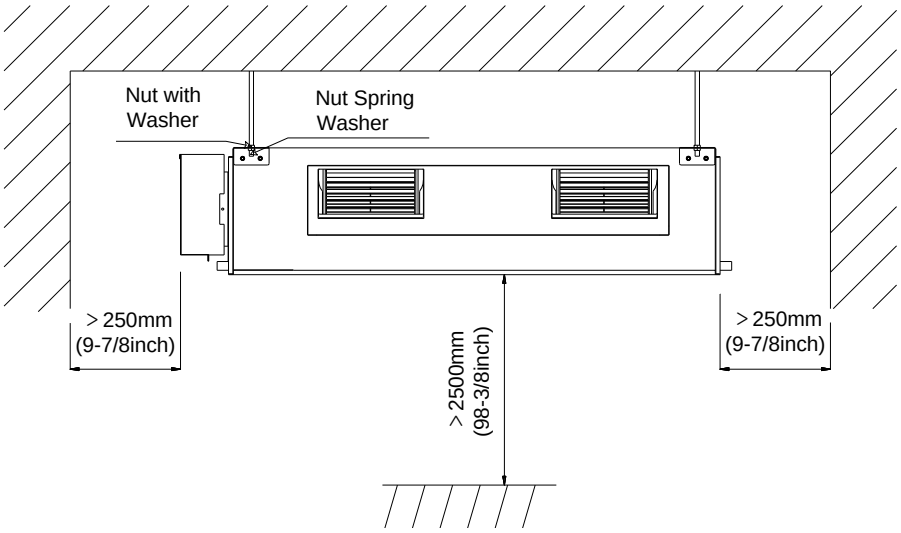


Figure 3-1-7

Warning! The height of installation for the indoor unit should be 2.5m (8-1/5ft) above.

1.1.6 Drain Piping Work

Installation of Drainage Pipeline:

⚠CAUTION
Install the drain hose in accordance with the instructions in this installation manual and keep the area warm enough to prevent condensation. Problems with the piping may lead to water leaks.

(1) (Install the drain hose with downward gradient (1/50 to 1/100) and no risers or traps are used for the hose (Figure 3-1-8).

(2) Be sure there is no crack or leak on the drain hose to avoid the formation of air pocket (Figure 3-1-8).

(3) When the hose is long, install supporters (Figure 3-1-9).

(4) Always use the drain hose which has been insulated properly.

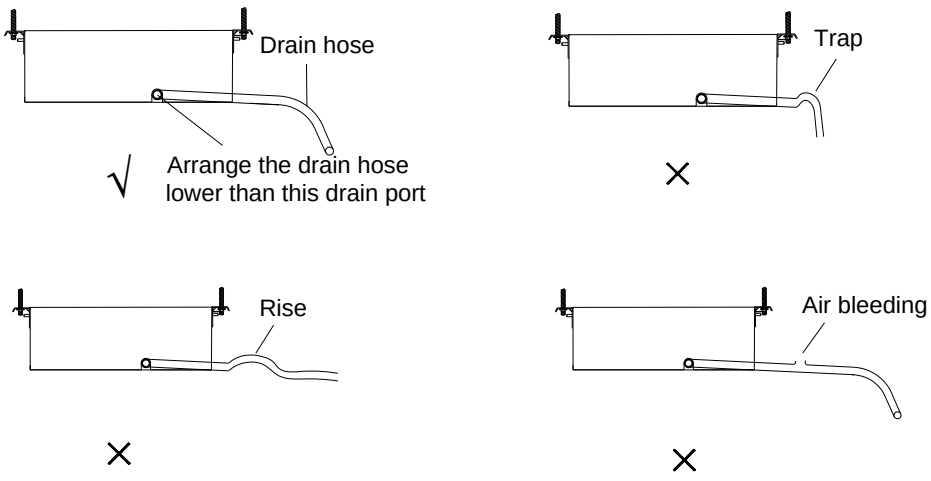


Figure 3-1-8

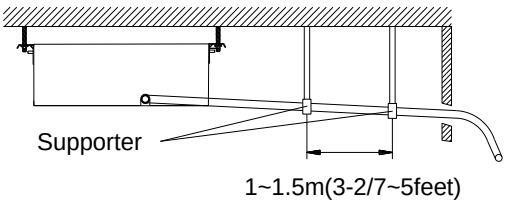


Figure 3-1-9

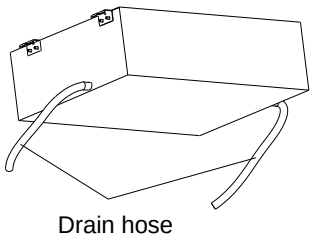
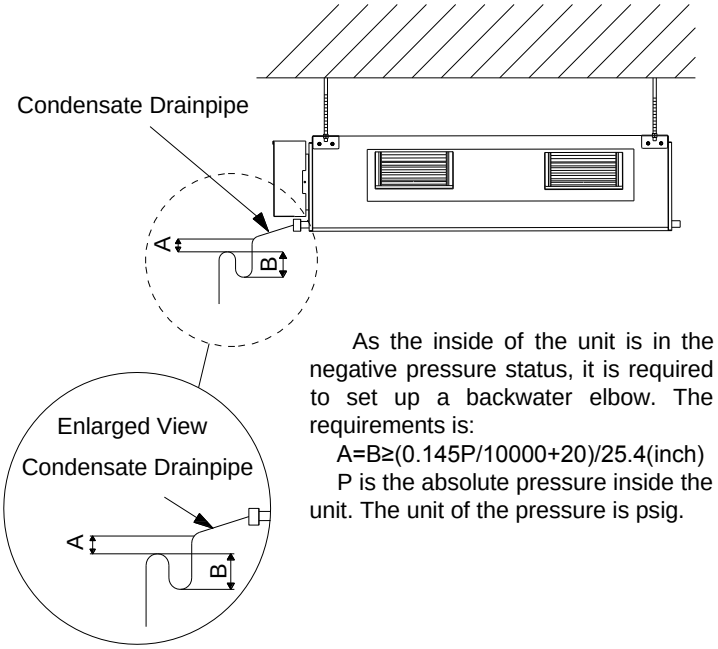


Figure 3-1-10



As the inside of the unit is in the negative pressure status, it is required to set up a backwater elbow. The requirements is:

A=B≥(0.145P/10000+20)/25.4(inch)

P is the absolute pressure inside the unit. The unit of the pressure is psig.

Figure 3-1-11

(5) Use a suitable drain hose, and see Table 3-3-3 for its size.

(6) There is a drain port on both the left and right sides. Select the drain port to match the local conditions (Figure 3-1-10).

(7) When the unit is shipped from the factory, the drain port is defaulted to be the one on the left side (electric box side), the port on right side has been plugged.

(8) When using the drain port on the right side of the unit, reinstall the drain cap to the left side drain port (Figure 3-1-12).

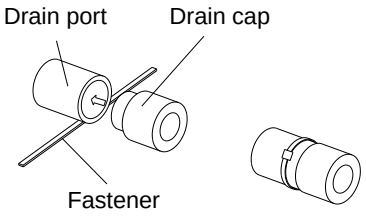


Figure 3-1-12

⚠CAUTION
Always check that the drain cap is installed to the unused drain port and is fastened with the nylon fastener. If the drain cap is not installed, or is not sufficiently fastened by the nylon fastener, water may drip during the cooling operation.

(9) Be sure to insulate where the drain port and the drain hose is connected (Figure 3-1-13).

(10) The unused drain port also should be insulated properly (Figure 3-1-14).

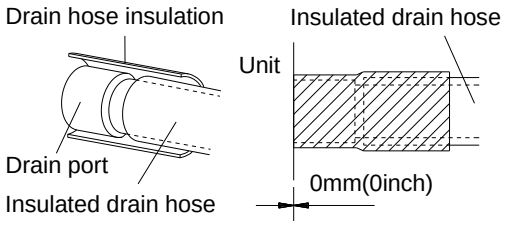


Figure 3-1-13

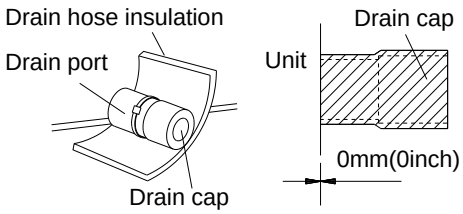


Figure 3-1-14

(11) There is adhesive on one side of the insulation so that after removing the protective paper over it the insulation can be directly attached to the drain hose.

(12) Considerations for the unit with the condensate pump:

1) For the unit with the condensate pump, only one drain port at the side close to the electric box is prepared and only through it the drain hose can be connected.

2) See table 3 for the size of the drain port of the unit with the condensate pump, which is different from that of the unit without the condensate pump.

3) For the unit with the condensate pump, two drain ports at the bottom are defaulted to be factory plugged with drain caps. After the installation of the drain hose, these two drain ports also need to be insulated properly with the same way aforementioned.

4) The drain hose for the unit with the condensate pump should be arranged as shown in the figure below.

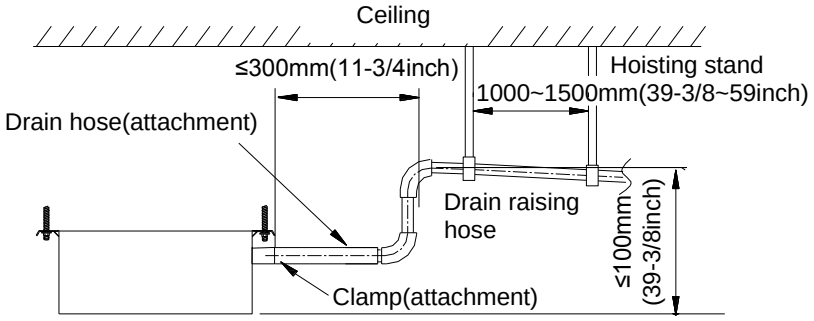


Figure 3-1-15

① The vertical height of the drain hose should be 75mm (3inch) or less so that it is unnecessary for the drain port to withstand additional force.

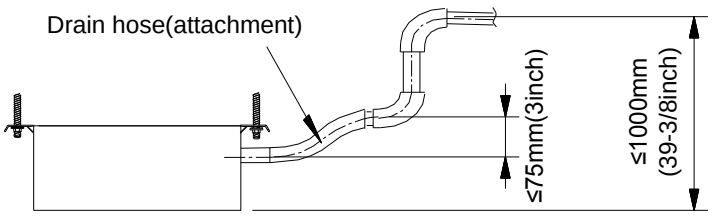


Figure 3-1-16

② When multiple drain hoses are used, their installation should be performed as shown in the figure below.

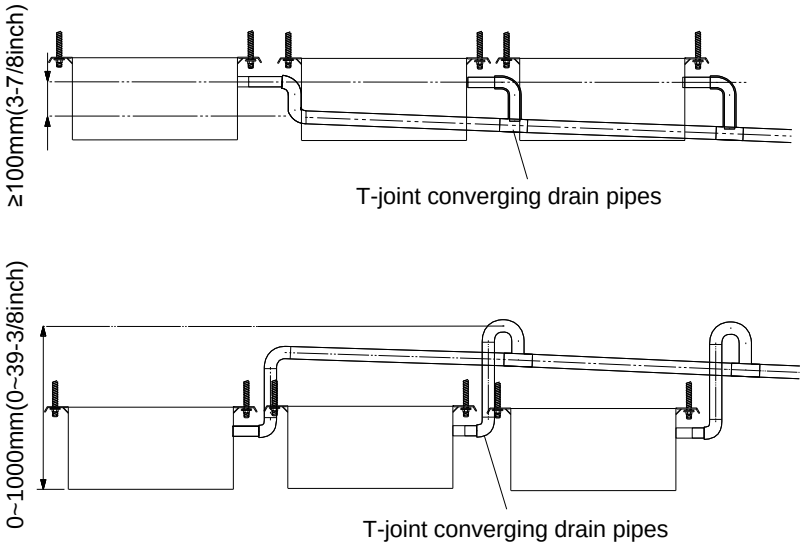


Figure 3-1-17

1.1.7 Installation of air duct

Dimensions of the Supply Air Outlet/Return Air Inlet

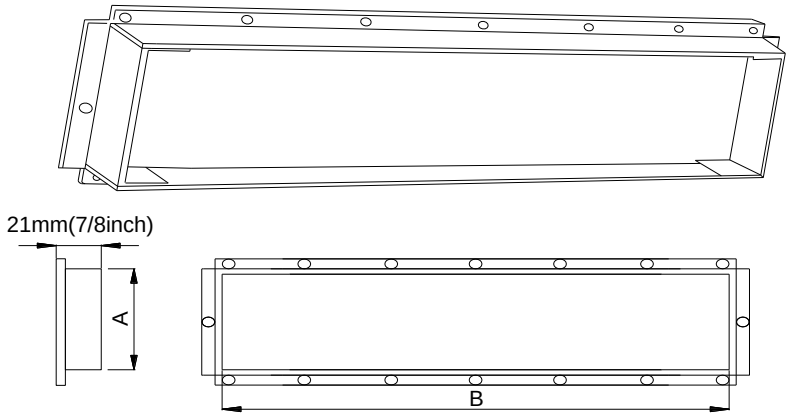


Figure 3-1-18 Supply Air Outlet

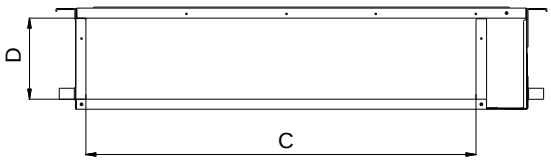


Figure 3-1-19 Return Air Inlet

Table 3-1-3

Unit: mm (inch)

Item / Model	Supply Air Outlet		Return Air Inlet	
	A	B	C	D
SC-18CD-UM	123(4-7/8)	736(29)	710(28)	166(6-1/2)
SC-24CD-UM	158(6-1/4)	818(32-1/4)	994(39-1/8)	195(7-5/8)
SC-36CD-UM	158(6-1/4)	818(32-1/4)	1000(39-3/8)	206(8-1/8)
SC-42CD-UM	158(6-1/4)	818(32-1/4)	1000(39-3/8)	206(8-1/8)
SC-48CD-UM	190(7-1/2)	850(33-1/2)	940(37)	286(11-1/4)

1.1.8 Installation of the Supply Air Duct

(1) Installation of the Rectangular Duct.

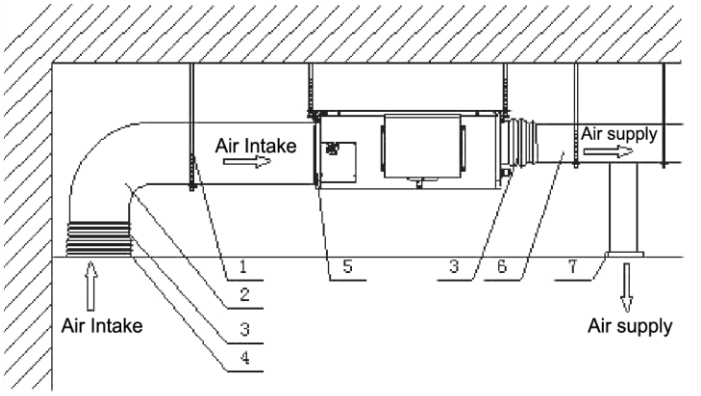


Figure 3-1-20

Table 3-1-4 Installation of the rectangular duct

No.	Name	No.	Name
1	Hanger	5	Filter
2	Air Intake Pipe	6	Main Air Supply Pipe
3	Canvas Air Pipe	7	Air Supply Outlet
4	Air Intake		

⚠CAUTION
①. The maximum length of the duct means the maximum length of the supply air duct plus the maximum length of the return air duct.
②. The duct is rectangular and connected with the air inlet/outlet of the indoor unit. Among all supply air outlets, at least one should be kept open.

Bottom Return Air Installation only for Units 18k

(2) The default installation location of the rectangular flange is at the back and the return air cover plate is at the bottom, as shown in Figure 3-1-21.

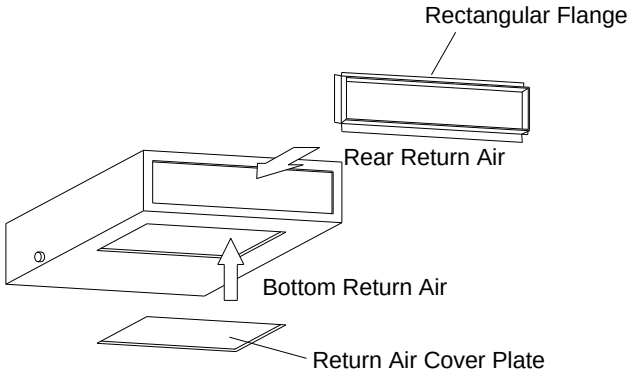


Figure 3-1-21

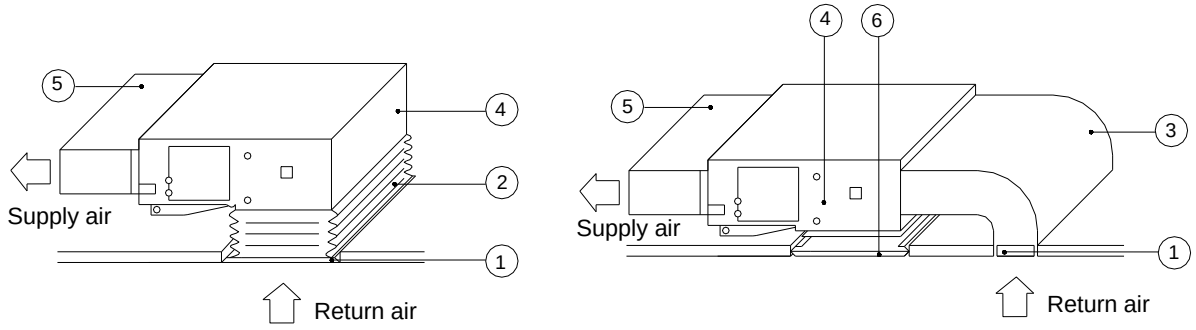
(3) If the bottom return air is desired, just change the place of the rectangular flange and the return air cover plate.

(4) Connect one end of the return air duct to the return air outlet of the unit by rivets and the other to the return air louver. For the sake of the convenience to freely adjust the height, a cutting of canvas duct will be helpful, which can be reinforced and folded by 8# iron wire.

(5) More noise is likely to be produced in the bottom return air mode than the backward return air mode, so it is suggested to install a silencer and a static pressure box to minimize the noise.

(6) The installation method can be chosen with considering the conditions of the building and

maintenance etc., as shown in Figure 3-1-22.



Install the return air duct(a)

Install the return air duct(b)

Figure 3-1-22

Table 3-1-5 Installation of the return air duct

No.	Name	No.	Name
1	Return Air Inlet (with filter)	4	Indoor unit
2	Canvas Duct	5	Supply Air Duct
3	Return Air Duct	6	Grille

1.2 Installation of Floor Ceiling Type

1.2.1 Before Installation

After receiving the machine, please check for any transport damage. If finding any surface or internal damage, please immediately report to the transport company or equipment company in writing.

After receiving the machine, please check the unit and accessories in reference to the packing list. Ensure that the model is correct and the machine is in good condition. Please also check if the specification and quantity of accessory parts are correct.

Determine the correct handling route and methods, thus to avoid damaging the unit or causing possible hazard. For the sake of protection and safety, it is suggested to move the unit with the packaging box. Even though it is not permitted to do like this under special occasions, do not remove the packaging box, thus to avoid loosening or falling during handling.

Confirm if the installing foundation is solid. When this unit is to be installed on the metal section of the building, make sure that the electrical insulation must comply with applicable standards.

Ensure that the place of installation is far from the area where the inflammable or explosive substances are stored, thus to avoid possible explosion or fire due to leakage.

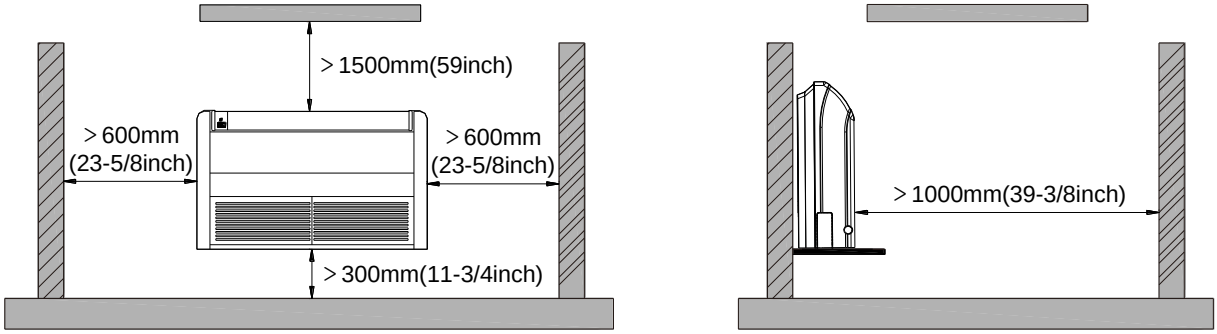
1.2.2 Installation Site

(1) Install the unit at a place where is strong enough to withstand the weight of the unit.

(2) The air inlet and outlet of the unit should never be clogged so that the airflow can reach every corner of the room.

(3) Leave service space around the unit as required in Figure 3-1-23.

◆ Floor type



◆ Ceiling type

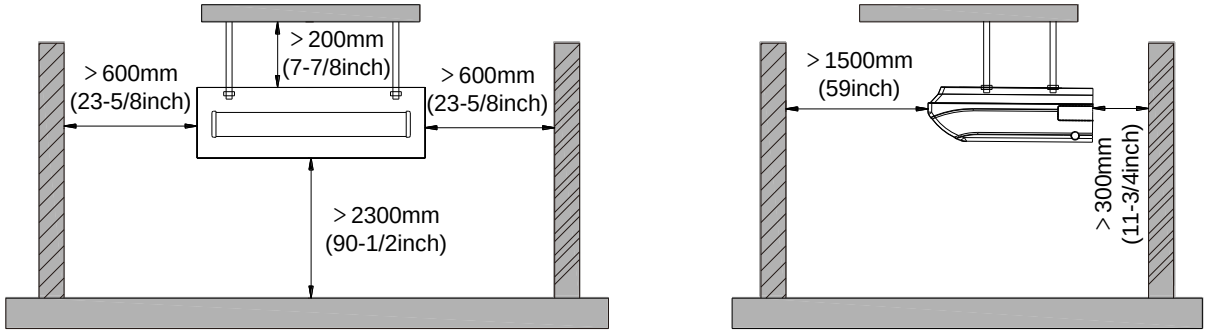


Figure 3-1-23

(4) Install the unit where the drain pipe can be easily installed.

(5) The space from the unit to the ceiling should be kept as much as possible so as for more convenient service.

1.2.3 Indoor Unit Installation

(1) Determine the location of the hanger through the paper template, and then remove the paper template.

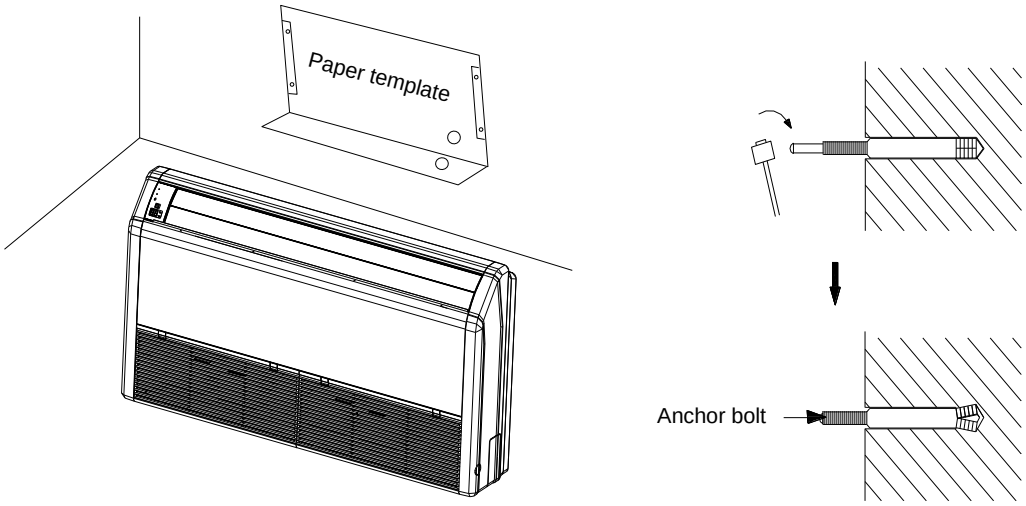


Figure 3-1-24

(2) Insert the anchor bolts into the drilled holes, and drive the pins completely into the anchor bolts

with a hammer.

(3) Firstly unfix two buckles on the grille as shown on the picture. Remove the screws under the buckles by a screwdriver and then open the inlet grille.

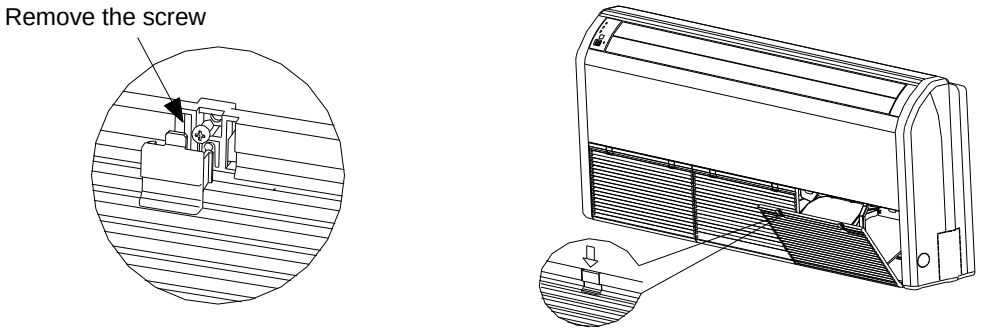


Figure 3-1-25

(4) Remove the screws shown on the picture. Push the side plate as per the arrowed direction and take it down.

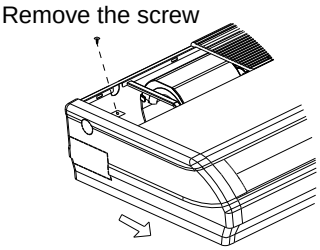


Figure 3-1-26

(5) Put the hanger bolt into the clasp of the indoor unit and tighten screws on the hanger to prevent the indoor unit from moving.

(6) Reinstall and tighten the right and left side panels.

◆ Floor type

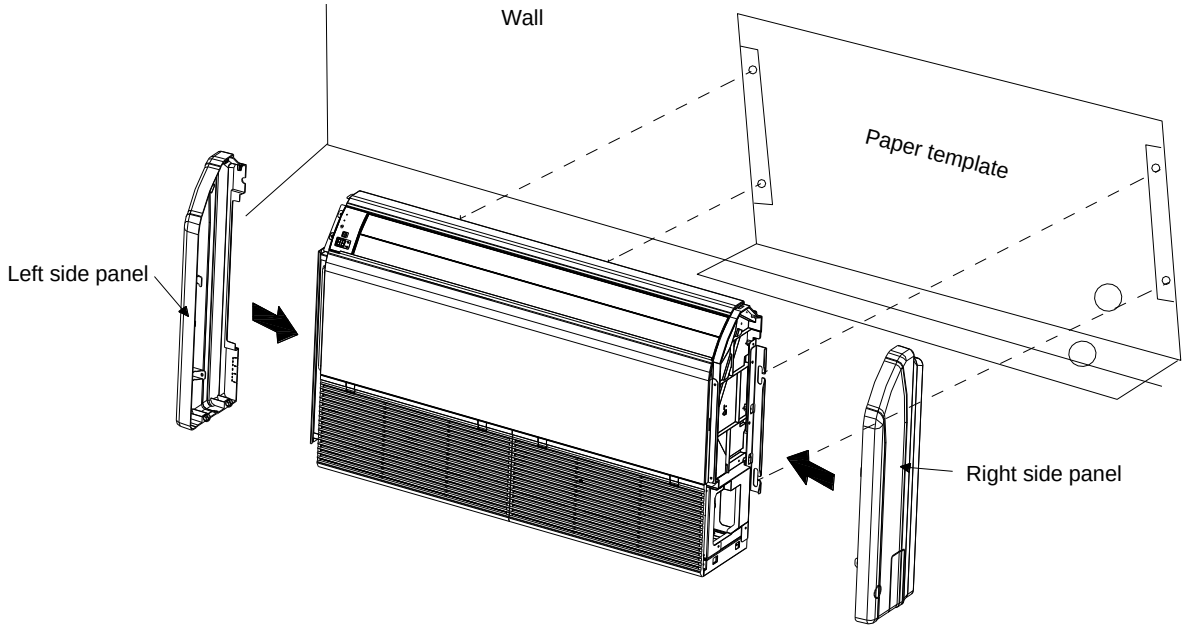


Figure 3-1-27

◆ Ceiling type

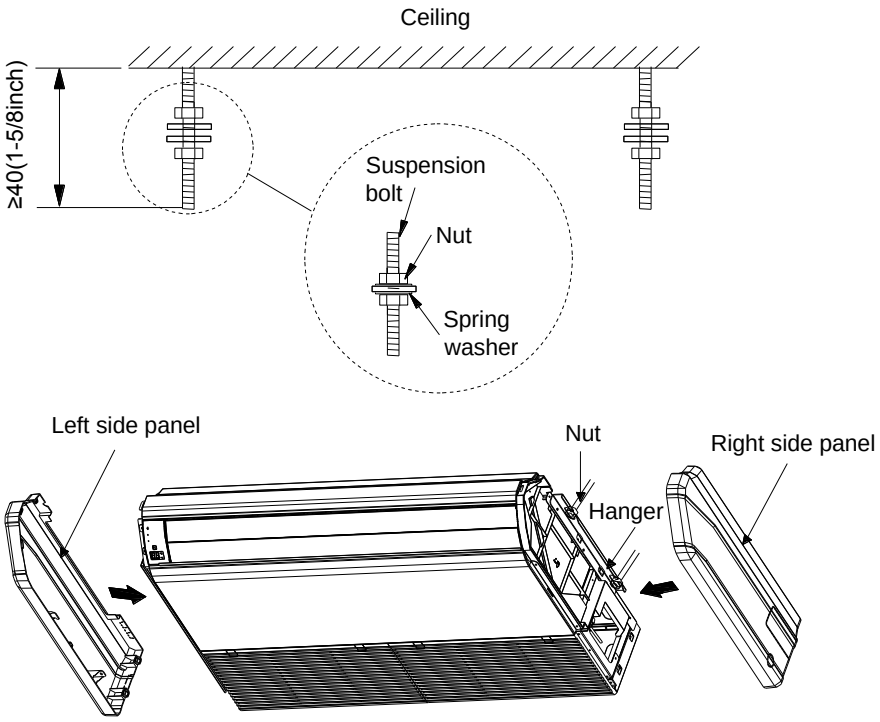


Figure 3-1-28

(7) Adjust the height of the unit to make the drain pipe slant slightly downward so that the drainage will become much smoother.

1.2.4 Leveling

The water level test must be done after installing the indoor unit to make the unit is horizontal, as shown below.

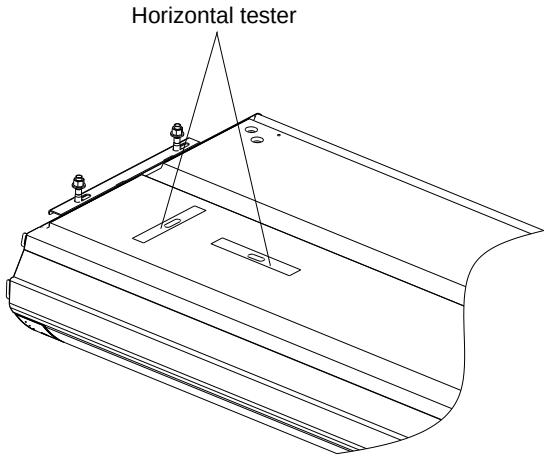


Figure 3-1-29

1.2.5 Dimension Data

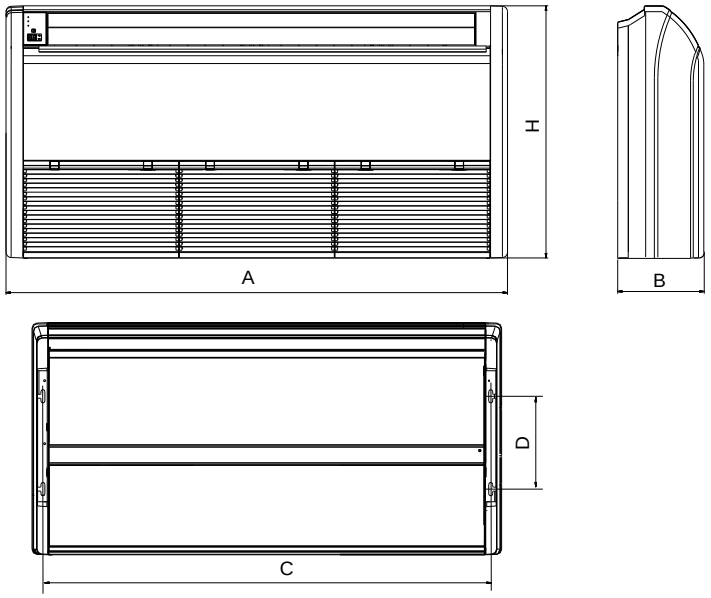


Figure 3-1-30

Table 3-1-6

Unit: mm (inch)

Model	A	B	C	D	H
SC-18FM-UM SC-24FM-UM	1220(48)	225(8-7/8)	1160(45-5/8)	280(11)	700(27-1/2)
SC-36FM-UM SC-42FM-UM	1420(55-7/8)	245(9-5/8)	1355(53-1/4)	280(11)	700(27-1/2)
SC-48FM-UM	1700(66-7/8)	245(9-5/8)	1635(64-3/8)	280(11)	700(27-1/2)

1.2.6 Drain Piping Work

1.2.6.1 Precautions When Doing the Piping Work

(1) Keep piping as short as possible and slope it downwards at a gradient of at least 1/100 so that air may not remain trapped inside the pipe.

(2) Keep pipe size equal to or greater than that of the connecting pipe.

(3) Install the drain piping as shown and take measures against condensation. Improperly rigged piping could lead to leaks and eventually wet furniture and belongings.

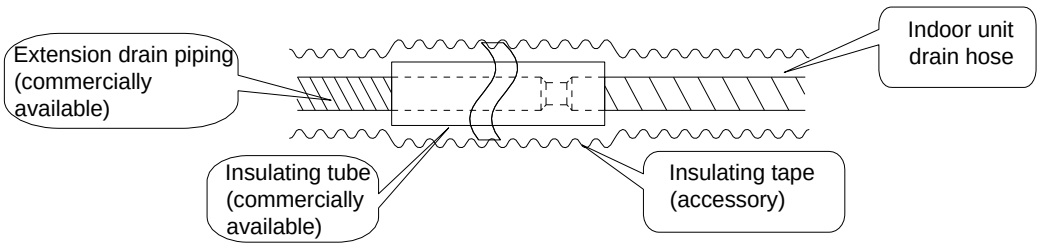


Figure 3-1-31

(4) Connect the drain hose (Figure 3-1-32).

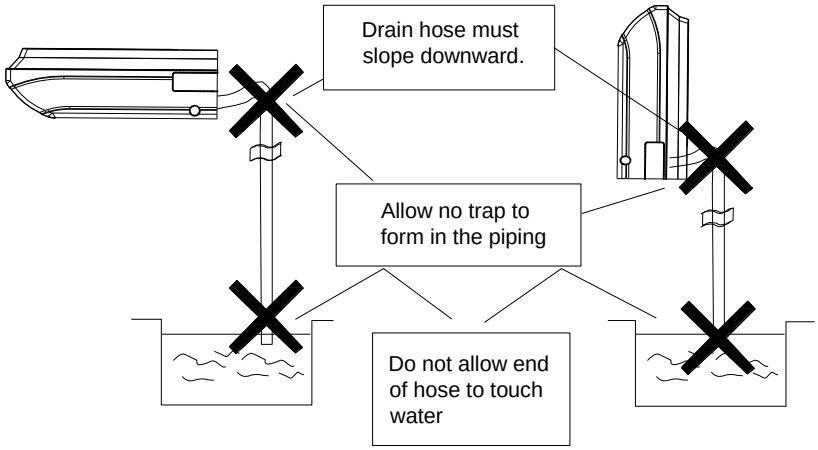


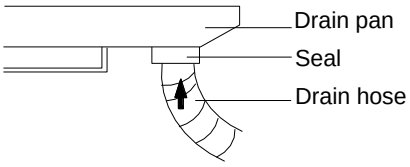
Figure 3-1-32

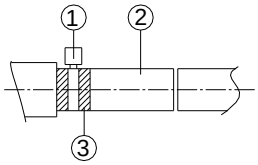
1.2.6.2 Installing the Drain Pipes

(1) For determining the position of the drain hose, perform the following procedures.

(2) Insert the drain pipe to the drain outlet of the unit and then tighten the clamp securely with tape (Figure 3-1-33).

(3) Connect the extension drain pipe to the drain pipe and then tighten the clamp with tape.





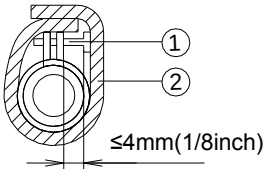


Figure 3-1-33 Figure 3-1-34 Figure 3-1-35

Tighten the clamp until the screw head is less than 4mm (1/8inch) from the hose (Figure 3-1-34).

①- Metal clamp ②- Drain hose ③- Grey tape

Insulate the pipe clamp and the drain hose using heat insulation sponge (Figure 3-1-35).

①- Metal clamp ②- Insulation sponge

Note: Step 1 to Step 3 have been finished by the manufacturer.

(4) When drain hose requires extension, obtain an extension hose commercially available.

(5) After connecting the local drain hose, tape the slits of the heat insulation tube.

(6) Connect the drain hose to the local drain pipe. Position the inter connecting wire in the same direction as the piping.

1.2.6.3 Connecting the Drain Hose

(1) Connect the extension auxiliary pipe to the local piping.

(2) Prepare the local piping at the connection point for the drain pipe, as shown in the installation drawings.

Note: Be sure to place the drain hose as shown in the diagram below, in a downward sloping direction.

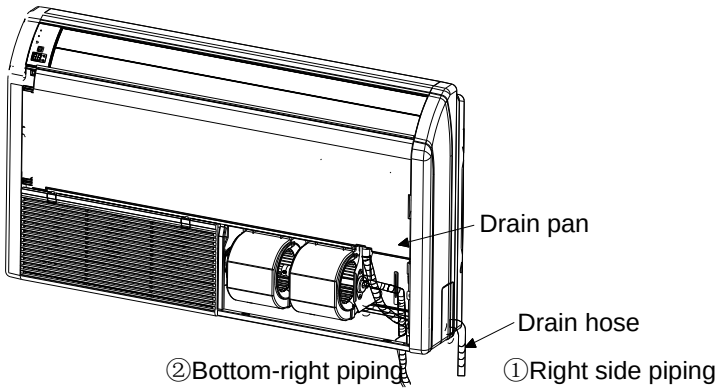


Figure 3-1-36

1.2.6.4 Testing of Drain Piping

(1) After piping work is finished, check if drainage flows smoothly.

(2) As shown in the figure, pour water into the drain pan from the right side to check that water flows smoothly from the drain hose.

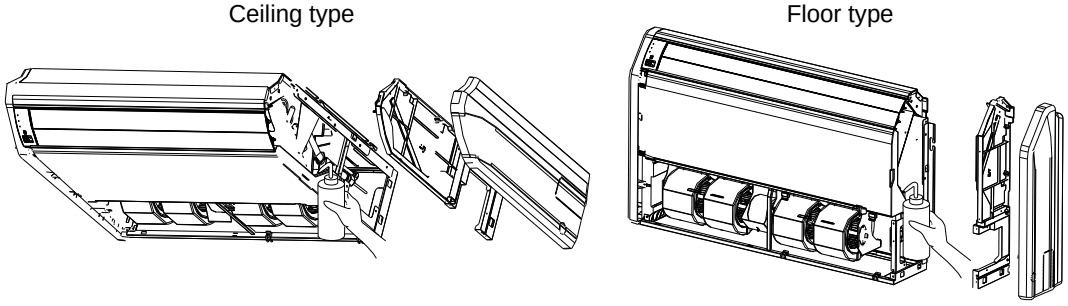


Figure 3-1-37

1.3 Installation of Cassette Type

1.3.1 Before Installation

After receiving the machine, please check for any transport damage. If finding any surface or internal damage, please immediately report to the transport company or equipment company in writing.

After receiving the machine, please check the unit and accessories in reference to the packing list. Ensure that the model is correct and the machine is in good condition. Please also check if the specification and quantity of accessory parts are correct.

Determine the correct handling route and methods, thus to avoid damaging the unit or causing possible hazard. For the sake of protection and safety, it is suggested to move the unit with the packaging box. Even though it is not permitted to do like this under special occasions, do not remove the packaging box, thus to avoid loosening or falling during handling.

Confirm if the installing foundation is solid. When this unit is to be installed on the metal section of the building, make sure that the electrical insulation must comply with applicable standards.

Ensure that the place of installation is far from the area where the inflammable or explosive substances are stored, thus to avoid possible explosion or fire due to leakage.

1.3.2 Installation Site

Select an installation site where the following conditions are fulfilled and that meets your customer's approval.

(1) Obstruct should be put away from the intake or outlet vent of the indoor unit so that the airflow can be blown through all the room.

(2) Make sure that the installation meets the requirement of the schematic diagram of installation spaces.

(3) Select the place where can stand 4 times of the weight of the indoor unit and would not increase the operating noise and vibration.

(4) The horizontality of the installation place should be guaranteed.

(5) Select the place where is easy to drain out the condensate water, and connect with outdoor unit.

(6) Make sure that there are enough space for care and maintenance, and the height fall between the indoor unit and ground is above 1800mm (6ft).

(7) When installing the suspension bolt, check if the installation place can stand 4 times of the weight of the unit. If not, reinforce it before installation.

Note: There will be large amount of greasy dirt accumulated on the fan, heat exchanger and water pump located in the dinning room and kitchen, which would reduce the capacity of the heater exchanger, lead to leakage and abnormal operation of the water pump.

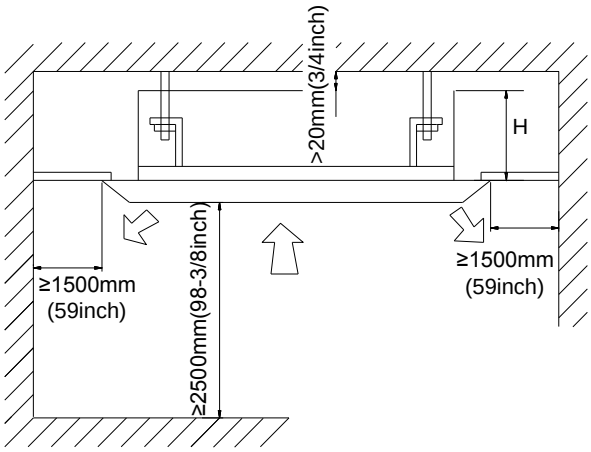


Figure 3-1-38

Table 3-1-7

Models	H mm (inch)
SC-18CC-UM	255(10)
SC-24CC-UM	260(10-1/4)
SC-36CC-UM	340(13-3/8)
SC-42CC-UM	340(13-3/8)
SC-48CC-UM	320(12-5/8)

1.3.3 Installing the Main Body Unit

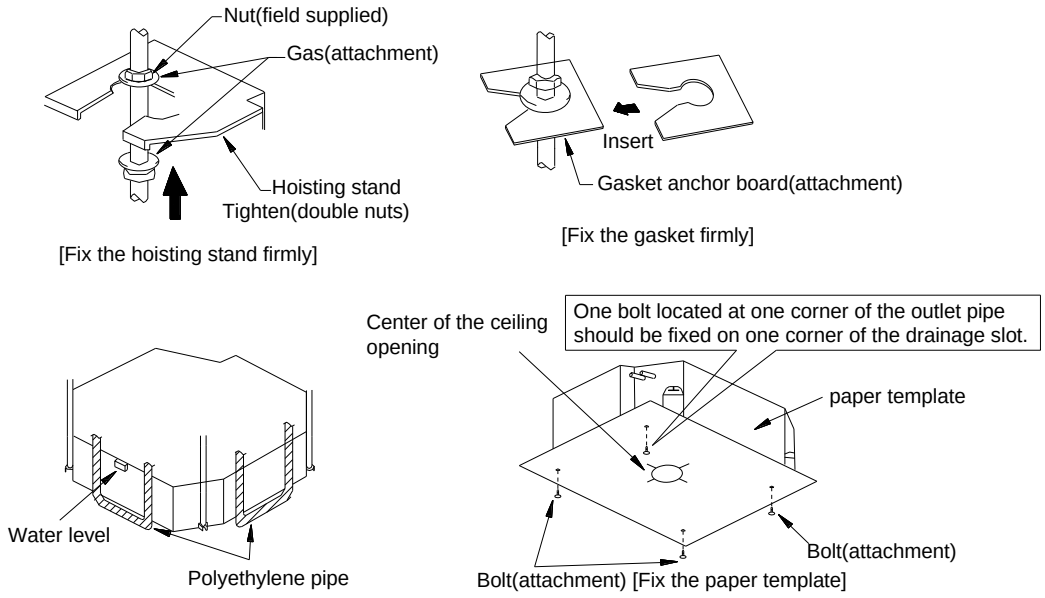


Figure 3-1-39

(1) Install the hoisting stand on the hoisting screw by using nuts and gaskets at both the upper and lower sides of the hoisting stand. To prevent the gasket from breaking off, a gasket anchor board can be helpful.
(2) Install the paper template on the unit, and fix the drain pipe at the outlet vent.
(3) Adjust the unit to the best position.
(4) Check if the unit is installed horizontally at four directions. If not, the water pump and the float switch would function improperly and even lead to water leakage.
(5) Remove the gasket anchor board and tighten the nut remained.
(6) Remove the paper template.

1.3.4 Installing the Suspension Bolts

(1) Using the installation template, drill holes for bolts (four holes) (Figure 3-1-40).
(2) Install the bolts to the ceiling at a place strong enough to hang the unit. Mark the bolt positions from the installation template. With a concrete drill, drill for 12.7mm (1/2inch) diameter holes (Figure 3-1-41).
(3) Insert the anchor bolts into the drilled holes, and drive the pins completely into the anchor bolts with a hammer (Figure 3-1-42).

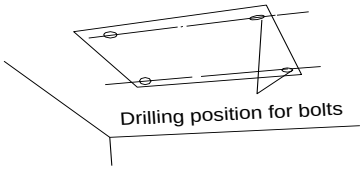


Figure 3-1-40

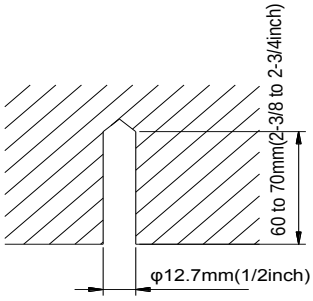


Figure 3-1-41

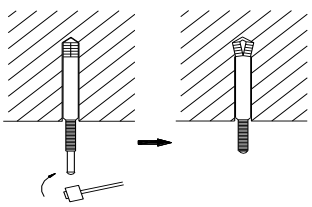


Figure 3-1-42

1.3.5 Leveling

The water level test must be done after installing the indoor unit to make the unit is horizontal, as shown below.

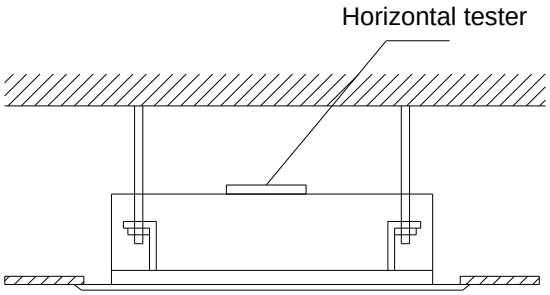


Figure 3-1-43

1.3.6 The Panel Installation

(1) See the figure below for the relationship of the front panel and the connecting pipe.

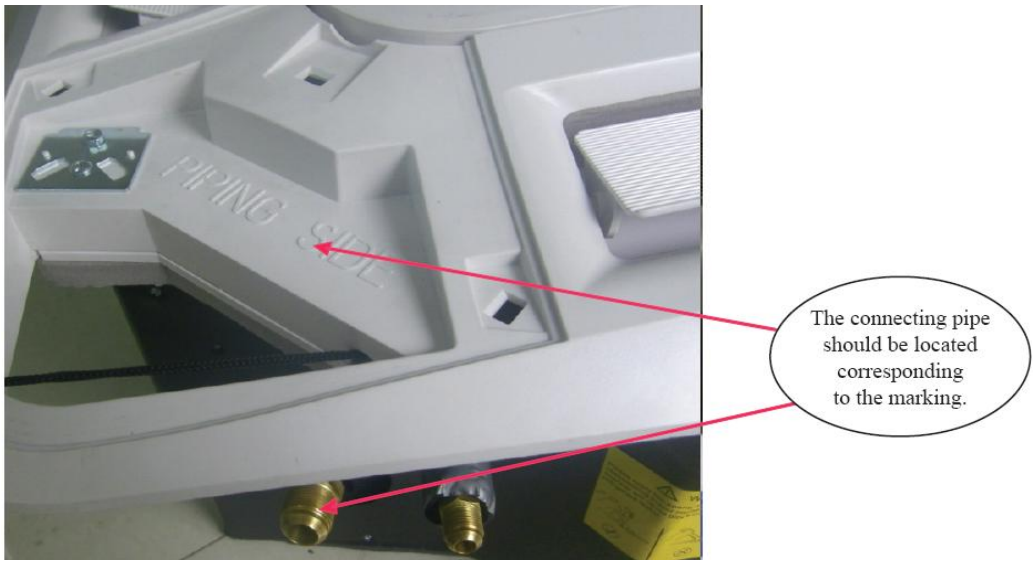


Figure 3-1-44

(2) Place the panel at the unit, and latch the hooks beside and opposite the swing flap motor.

(3) Latch other two hooks.

(4) Tighten four hexagonal screws under the latches about 15mm (5/8inch).

(5) Adjust the panel along the direction indicated by the arrow as shown in Figure 3-1-45.

(6) Tighten the screws until the thickness of the sealing material between the panel and the indoor unit reduces to 5-~8mm (1/4~3/8inch).

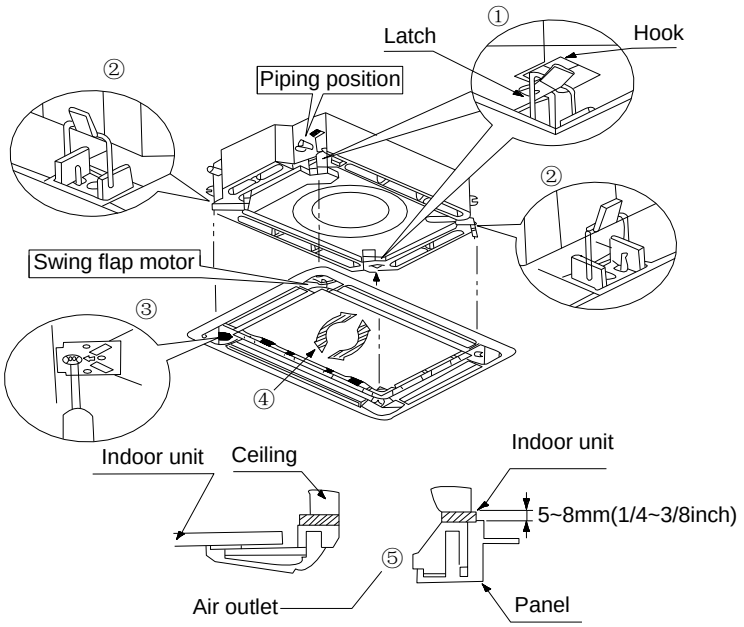


Figure 3-1-45

(7) Improper screwing of the screws may cause the troubles shown in Figure 3-1-46.

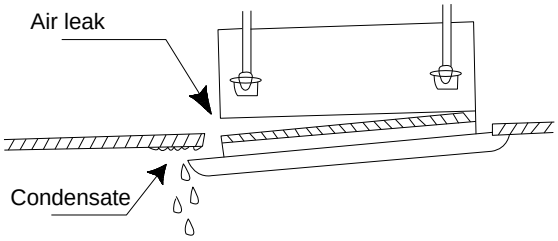


Figure 3-1-46

(8) If gap still exists between ceiling and decoration panel after tightening the screws, readjust the height of the indoor unit (Figure 3-1-47).

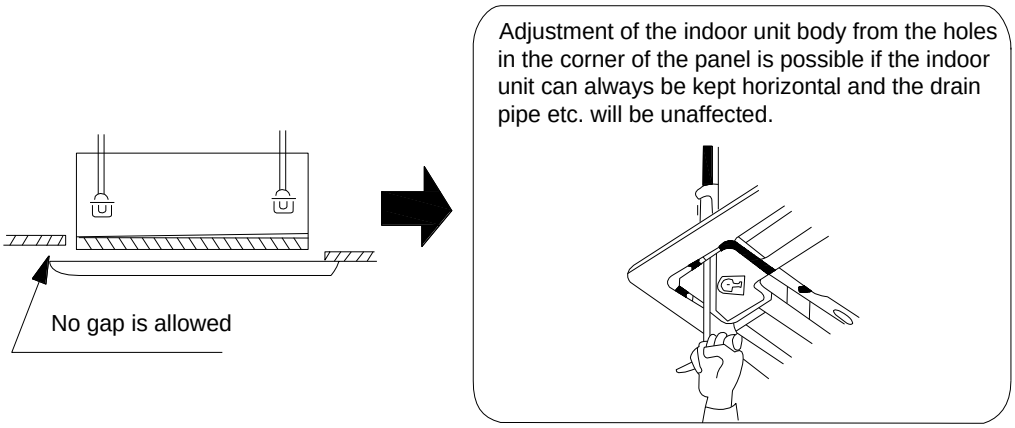


Figure 3-1-47

(9) Wire the swing flap motor as shown in Figure 3-1-48.

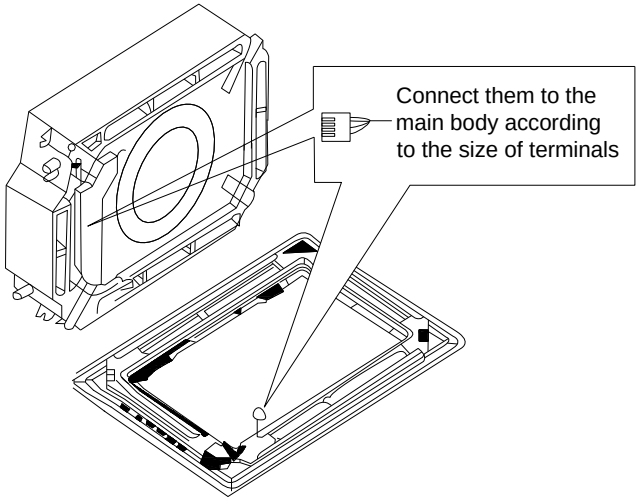


Figure 3-1-48

1.3.7 Dimension Data

For the units: 18k

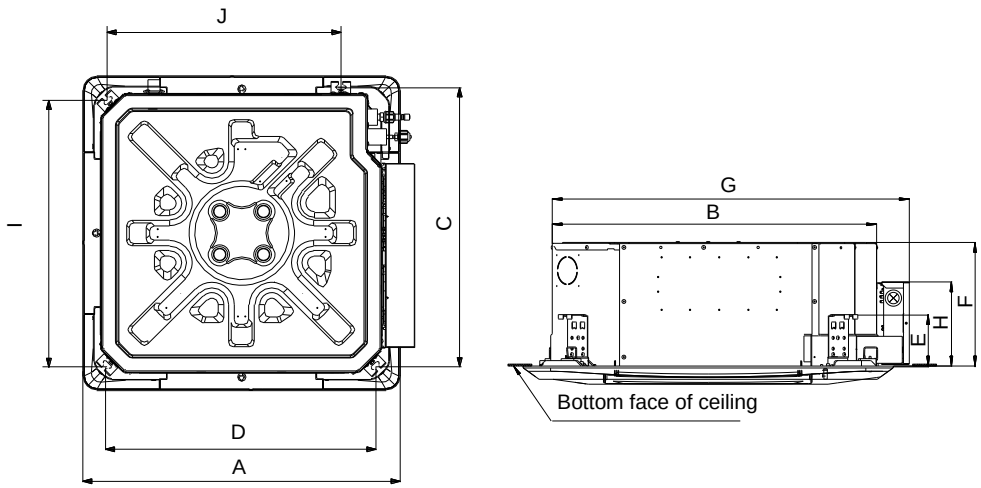


Table 3-1-8 Unit: mm (inch)

Item / Model	A	B	C	D	E	F	G	H	I	J
SC-18CC-UM	670 (26-3/8)	595 (23-1/2)	590 (23-1/4)	575 (22-5/8)	145 (5-3/4)	240 (9-1/2)	665 (26-1/8)	235 (9-1/4)	575 (22-5/8)	505 (19-7/8)

For the units: 24k~42k

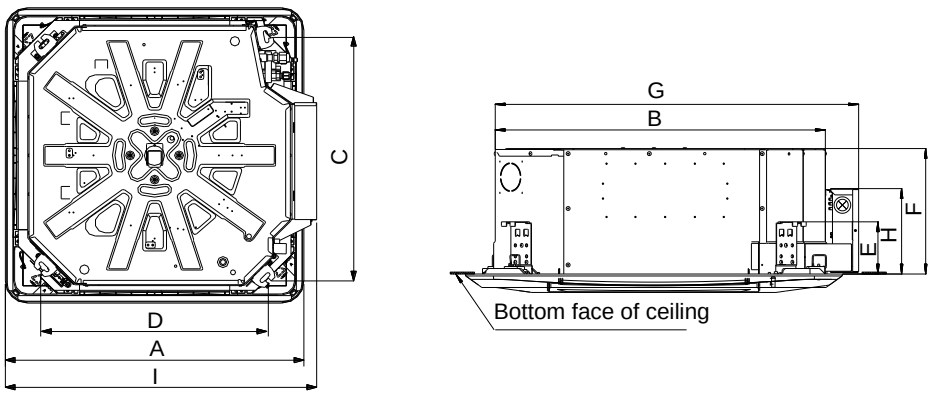


Table 3-1-9

Unit: mm (inch)

Item / Model	A	B	C	D	E	F	G	H	I
SC-24CC-UM	950 (37-3/8)	840 (33-1/8)	780 (30-3/4)	680 (26-3/4)	160 (6-1/4)	240 (9-1/2)	915 (36-1/8)	215 (8-1/2)	995 (39-1/8)
SC-36CC-UM	950 (37-3/8)	840 (33-1/8)	780 (30-3/4)	680 (26-3/4)	160 (6-1/4)	320 (12-5/8)	915 (36-1/8)	215 (8-1/2)	995 (39-1/8)
SC-42CC-UM	950 (37-3/8)	840 (33-1/8)	780 (30-3/4)	680 (26-3/4)	160 (6-1/4)	320 (12-5/8))	915 (36-1/8))	215 (8-1/2)	995 (39-1/8)

For the units: 48k

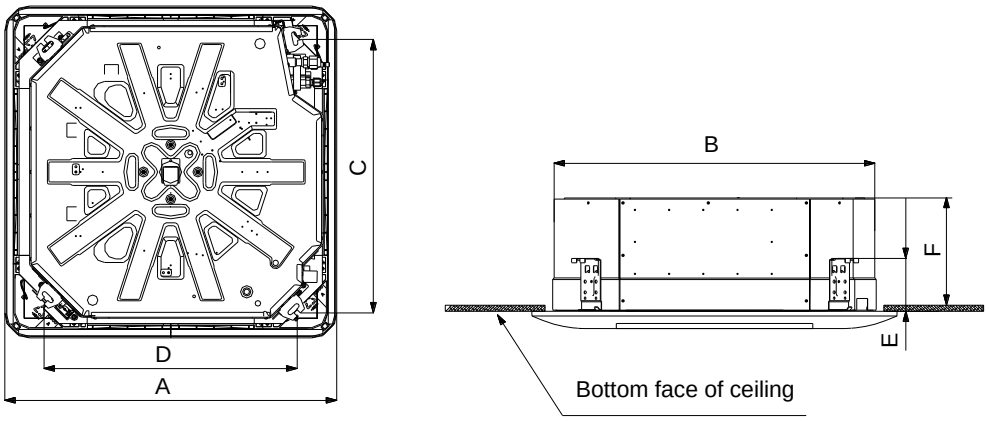


Figure 3-1-49

Table 3-1-10

Unit: mm (inch)

Item / Model	A	B	C	D	E	F
SC-48CC-UM	1040(41)	910(35-7/8)	840(33-1/8)	790(31)	170(6-3/4)	290(11-3/8)

1.3.8 Installation of Drain Piping

(1) Keep piping as short as possible and slope it downwards at a gradient of at least 1/100 so that air may not remain trapped inside the pipe.

(2) Keep pipe size equal to or greater than that of the connecting pipe.

(3) Install the drain piping as shown and take measures against condensation. Improperly rigged piping could lead to leaks and eventually wet furniture and belongings.

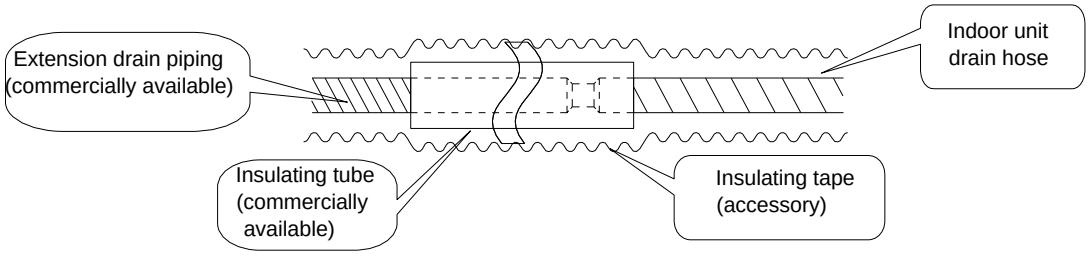
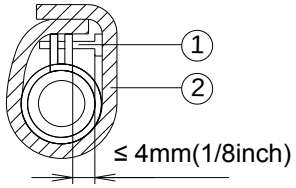
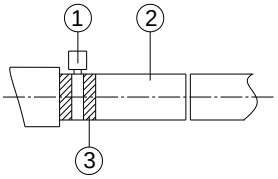


Figure 3-1-50

1.3.9 Installing the Drain Pipes

(1) Insert the drain pipe to the drain outlet of the unit and then tighten the clamp securely with tape.

(2) Connect the extension drain pipe to the drain pipe and then tighten the clamp with tape.

	
Tighten the clamp until the screw head is less then 4mm (1/8inch) from the hose. ① Metal clamp (accessory) ② Insulation sponge (accessory)	Insulate the pipe clamp and the drain hose using heat insulation sponge. ① Metal clamp ② Drain hose (accessory) ③ Grey tape (accessory)

(3) When unifying multiple drain pipes, install the pipes as Figure 3-1-51. Select converging drain pipes whose gauge is suitable for the operating capacity of the unit (take the cassette type unit for example).

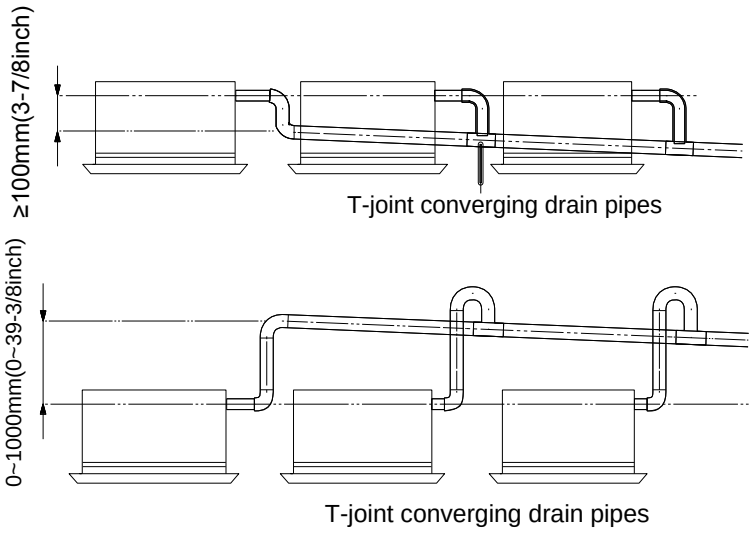


Figure 3-1-51

(4) When the drain hose cannot keep a sufficient gradient, it is necessary to fit a riser pipe (field supplied) to it.

(5) If the air flow of indoor unit is high, this might cause negative pressure and result in return suction of outdoor air. Therefore, U-type water trap shall be designed on the drainage side of each indoor unit (Figure 3-1-52).

(6) Install one water trap for each unit.

(7) Installation of water trap shall consider easy cleaning in the future.

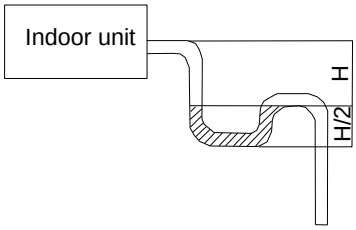


Figure 3-1-52

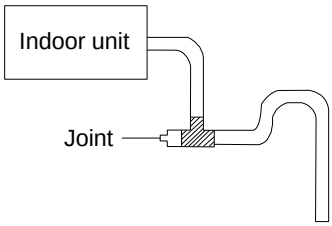


Figure 3-1-53

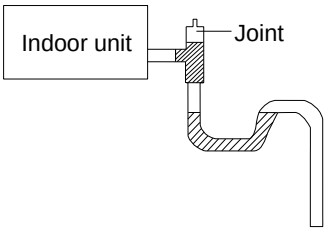


Figure 3-1-54

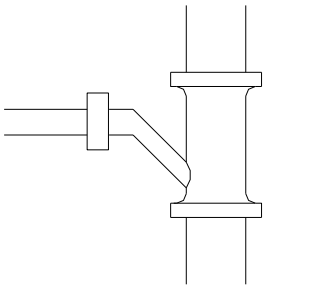
(8) Connection of drainage branch pipe to the standpipe or horizontal pipe of drainage main pipe.

(9) The horizontal pipe cannot be connected to the vertical pipe at a same height. It can be connected in a manner as shown below:

NO.1: Attach the 3-way connection of the drainage pipe joint as shown in Figure 3-1-55.

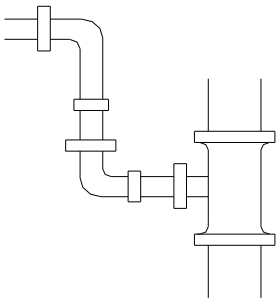
NO.2: Attach the drain elbow as shown in Figure 3-1-56.

NO.3: Attach the horizontal pipe as shown in Figure 3-1-57.



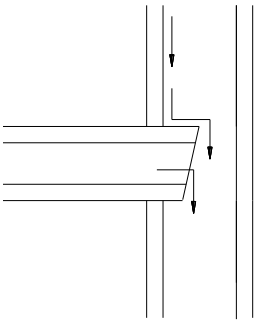
3-way connection of drainage pipe joint

Figure 3-1-55



Connection of drain elbow

Figure 3-1-56



Connection of horizontal pipe

Figure 3-1-57

1.3.10 Precautions When Doing Riser Piping Work

(1) Make sure that heat insulation work is executed on the following 2 spots to prevent any possible water leakage due to dew condensation.

1) Connect the drain hose to the drain lift pipe, and insulate them.

2) Connect the drain hose to the drain outlet on the indoor unit, and tighten it with the clamp.

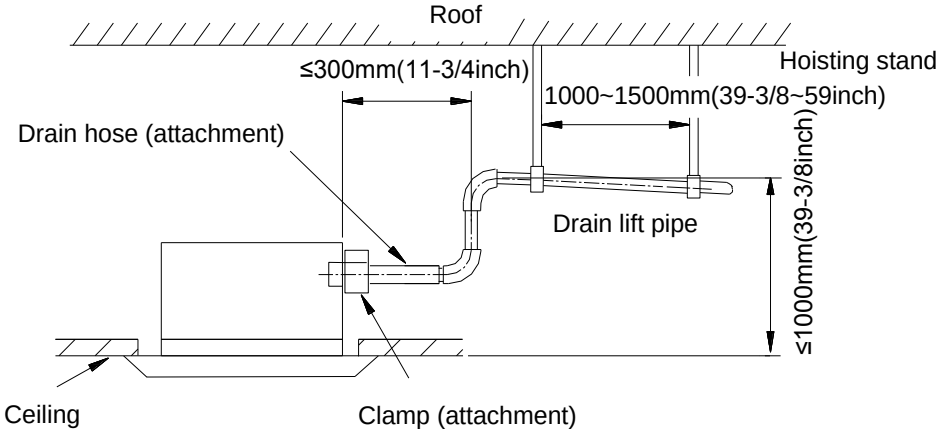


Figure 3-1-58

(2) Make sure the lift pipe is at most 280mm (11inch).

(3) Stand the lift pipe vertically, and make sure it is not further than 300mm (11-3/4inch) from the

base of the drain outlet.

(4) Secure a downward gradient of 1/100 or more for the drain pipe. To accomplish this mount supporting brackets at an interval of 1~1.5m (3-2/7~5feet).

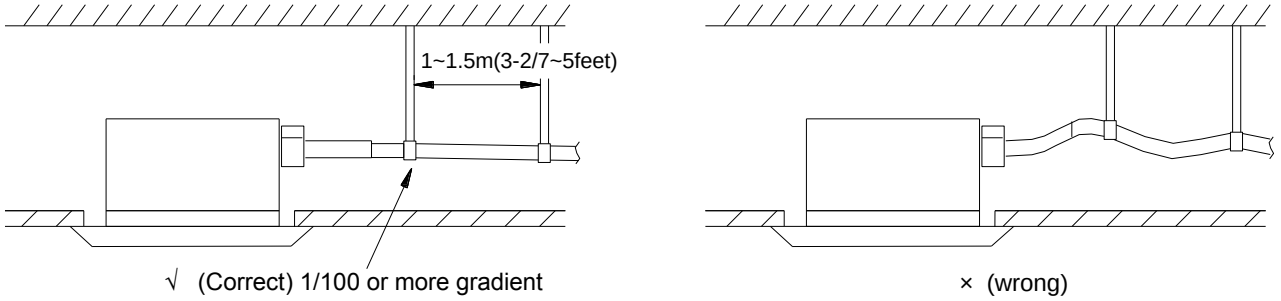


Figure 3-1-59

(5) The incline of attached drain hose should be 75mm (3inch) or less so that the drain outlet does not have to withstand additional force.

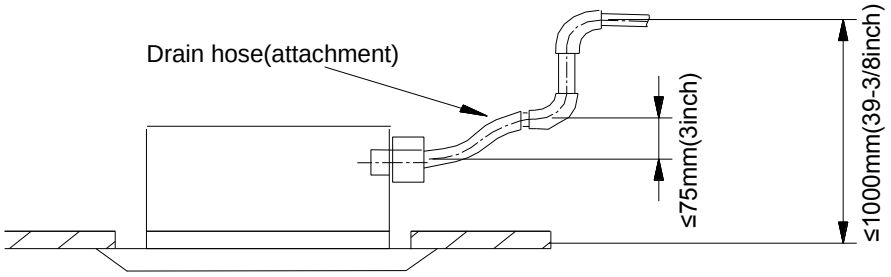


Figure 3-1-60

1.3.11 Testing of Drain Piping

After piping work is finished, check if drainage flows smoothly. Shown in the Figure 3-1-61, Add approximately 1liter of water slowly into the drain pan and check drainage flow during COOL running.

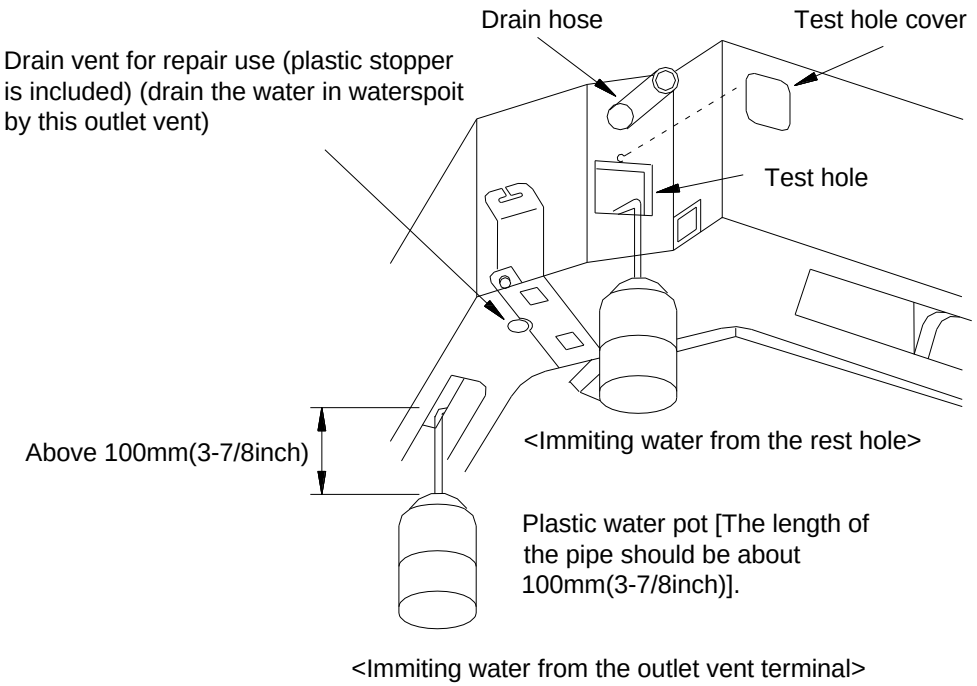


Figure 3-1-61

2 OUTDOOR UNIT INSTALLATION

2.1 Before Installation

After receiving the machine, please check for any transport damage. If finding any surface or internal damage, please immediately report to the transport company or equipment company in writing.

After receiving the machine, please check the unit and accessories in reference to the packing list. Ensure that the model is correct and the machine is in good condition. Please also check if the specification and quantity of accessory parts are correct.

Determine the correct handling route and methods, thus to avoid damaging the unit or causing possible hazard. For the sake of protection and safety, it is suggested to move the unit with the packaging box. Even though it is not permitted to do like this under special occasions, do not remove the packaging box, thus to avoid loosening or falling during handling.

Confirm if the installing foundation is solid. When this unit is to be installed on the metal section of the building, make sure that the electrical insulation must comply with applicable standards.

Ensure that the place of installation is far from the area where the inflammable or explosive substances are stored, thus to avoid possible explosion or fire due to leakage.

2.2 Installation Site

⚠WARNING
①. Install the unit where it will not be tilted by more than 5°.
②. During installation, if the outdoor unit has to be exposed to strong wind, it must be fixed securely.

If possible, do not install the unit where it will be exposed to direct sunlight. (If necessary, install a blind that does not interfere with the air flow.)

(1) Install the outdoor unit in a place where it will be free from being dirty or getting wet by rain as much as possible.

(2) Install the outdoor unit where it is convenient to connect with the indoor unit.

(3) Install the outdoor unit where the condensate water can be drained out freely during heating operation.

(4) Do not place animals and plants in the path of the warm air.

(5) Take the air conditioner weight into account and select a place where noise and vibration are small.

(6) Install the outdoor unit where is capable of withstanding the weight of the unit and generates as less noise and vibration as possible.

(7) Provide the space shown in Figure 3-2-1, so that the air flow is not blocked. Also for efficient operation, leave three of four directions of peripheral constructions open.

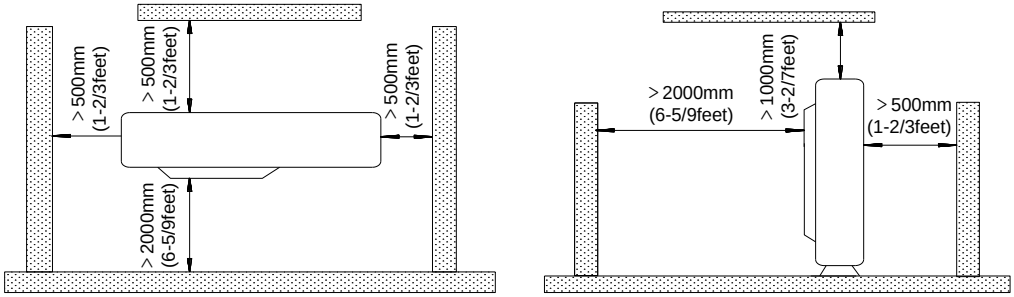


Figure 3-2-1

2.3 Caution for Installation

The outdoor unit shall be so installed that the air discharged out of the outdoor unit will not flow back and that enough space shall be maintained around the machine for repair;

The installing position shall be in good ventilation, so that the machine can breathe and exhaust enough air. Ensure that there is no obstruction at the inlet and outlet of the machine. If any, please remove the obstructions blocking the air inlet and outlet.

If the outdoor unit is installed on concrete or solid ground, it shall be fixed by using M10 bolts and nuts. And ensure that the machine is kept vertical and horizontal.

The outdoor unit must be lifted by using the designated lift hole. During lifting, take care to protect the air conditioner and avoid knocking the metal parts, thus to prevent rusting in the future.

To meet the noise and vibration requirements, the outdoor unit shall be installed by using rubber damping pad or spring damper.

To install the drainage pipe, please insert the drainage joint to the drainage hole on the outdoor chassis and connect a drainage pipe on the drainage joint. (The installing height of outdoor unit shall be at least 5cm (2inch) if drainage joint is to be used).

To insert the pipe through the wall, the wall-cross tube must be installed.

The installing dimension shall comply with the installation requirements in these instructions. The outdoor unit must be fixed at the installing position.

The installation shall be done by specialist technicians.

2.4 Dimension Data

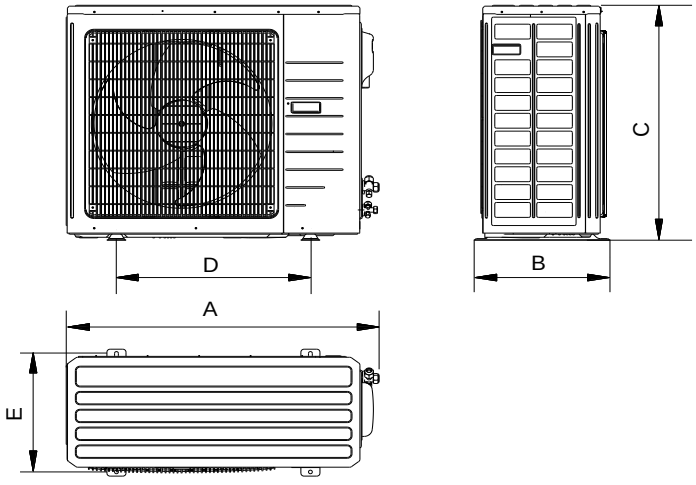


Figure 3-2-2

Table 3-2-1

Unit: mm (inch)

Item / Model	A	B	C	D	E
SC-18Z-UM	955 (37-5/8)	395 (15-5/8)	700 (27-1/2)	560 (22)	360 (14-1/8)
SC-24Z-UM	980 (38-5/8)	425 (16-3/4)	790 (31-1/8)	610 (24)	390 (15-1/2)
SC-36Z-UM	1105 (43-5/8)	440 (17-3/8)	1100 (43-1/4)	630 (24-7/8)	400 (15-3/4)
SC-42Z-UM	960 (37-3/4)	410 (16-1/4)	1350 (53-1/8)	570 (22-1/2)	375 (14-3/4)
SC-48Z-UM					

3 REFRIGERATION PIPING WORK

3.1 Refrigeration Piping Work Procedures and Caution in Connecting

3.1.1 Flare Processing

(1) Cut the connection pipe with the pipe cutter and remove the burrs.

(2) Hold the pipe downward to prevent cuttings from entering the pipe.

(3) Remove the flare nuts at the stop valve of the outdoor unit and inside the accessory bag of the indoor unit, then insert them to the connection pipe, after that, flare the connection pipe with a flaring tool.

(4) Check if the flare part is spread evenly and there are no cracks (see Figure 3-3-1).

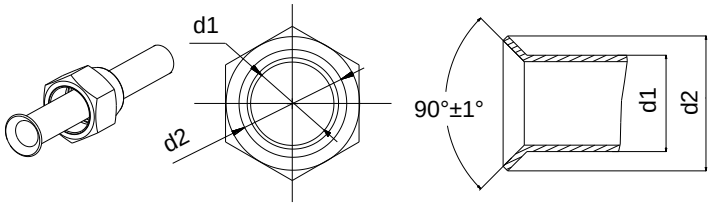


Figure 3-3-1

3.1.2 Bending Pipes

(1) The pipes are shaped by your hands. Be careful not to collapse them.

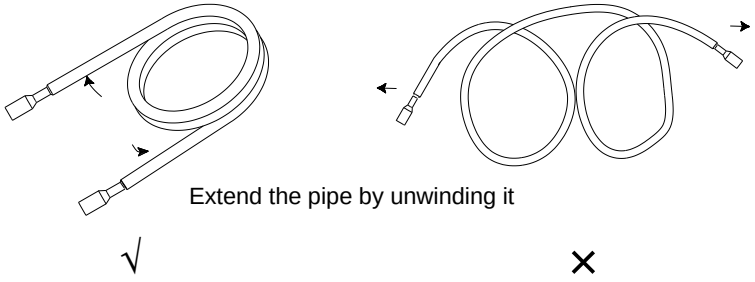


Figure 3-3-2

(2) Do not bend the pipes in an angle more than 90°.

(3) When pipes are repeatedly bent or stretched, the material will harden, making it difficult to bend or

stretch them any more. Do not bend or stretch the pipes more than three times.

(4) When bending the pipe, do not bend it as is. The pipe will be collapsed. In this case, cut the heat insulating pipe with a sharp cutter as shown in Figure 3-3-3, and bend it after exposing the pipe. After bending the pipe as you want, be sure to put the heat insulating pipe back on the pipe, and secure it with tape.

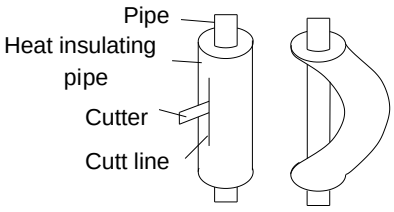


Figure 3-3-3

⚠CAUTION
①. To prevent breaking of the pipe, avoid sharp bends. Bend the pipe with a radius of curvature of 150mm (5-7/8inch) or over.
②. If the pipe is bent repeatedly at the same place, it will break.

3.1.3 Connecting the Pipe at the Indoor Unit Side

Detach the caps and plugs from the pipes.

⚠CAUTION
①. Be sure to apply the pipe against the port on the indoor unit correctly. If the centering is improper, the flare nut cannot be tightened smoothly. If the flare nut is forced to turn, the threads will be damaged.
②. Do not remove the flare nut until the connection pipe is to be connected so as to prevent dust and impurities from coming into the pipe system.

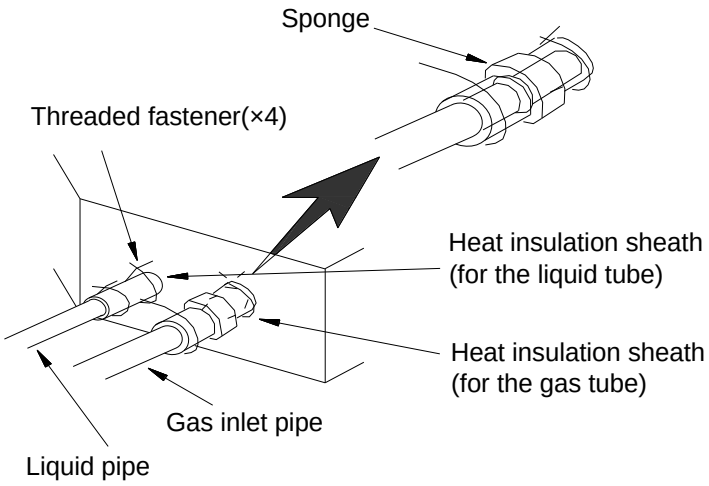
When connecting the pipe to the unit or removing it from the unit, please do use both the spanner and the torque wrench (Figure 3-3-4).

When connecting, smear both inside and outside of the flare nut with refrigeration oil, screw it hand tight and then tighten it with the spanner.

Refer to Table 3-3-1 to check if the wrench has been tightened properly (too tight would mangle the nut and lead to leakage).

Examine the connection pipe to see if it leaks, then take the treatment of heat insulation, as shown in the Figure 3-3-4.

Use the medium-sized sponge to insulate the coupler of the gas pipe.



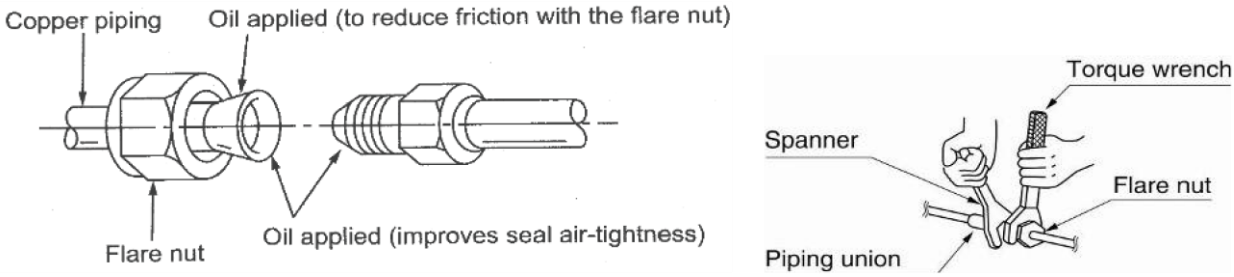


Figure 3-3-4

Table 3-3-1 Flare nut tightening torque

Pipe Diameter	Tightening Torque
6mm (1/4inch)	15~30N·m (11~22ft.-1b.)
9.5mm (3/8inch)	35~40N·m (26~29ft.-1b.)
12.7mm (1/2inch)	45~50N·m (33~37ft.-1b.)
16mm (5/8inch)	60~65N·m (44~48ft.-1b.)

⚠CAUTION
Be sure to connect the gas pipe after connecting the liquid pipe completely.

3.1.4 Connecting the Pipe at the Outdoor Side Unit

Tighten the flare nut of the connection pipe at the outdoor unit valve connector. The tightening method is the same as that as at the indoor side.

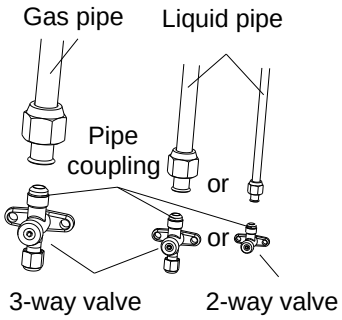


Figure 3-3-5

3.1.5 Checking the Pipe Connections for Gas Leaking

For both indoor and outdoor unit side, check the joints for gas leaking by the use of a gas leakage detector without fail when the pipes are connected.

3.1.6 Heat Insulation on the Pipe Joints (Indoor Side Only)

Stick coupler heat insulation (large and small) to the place where connecting pipes.

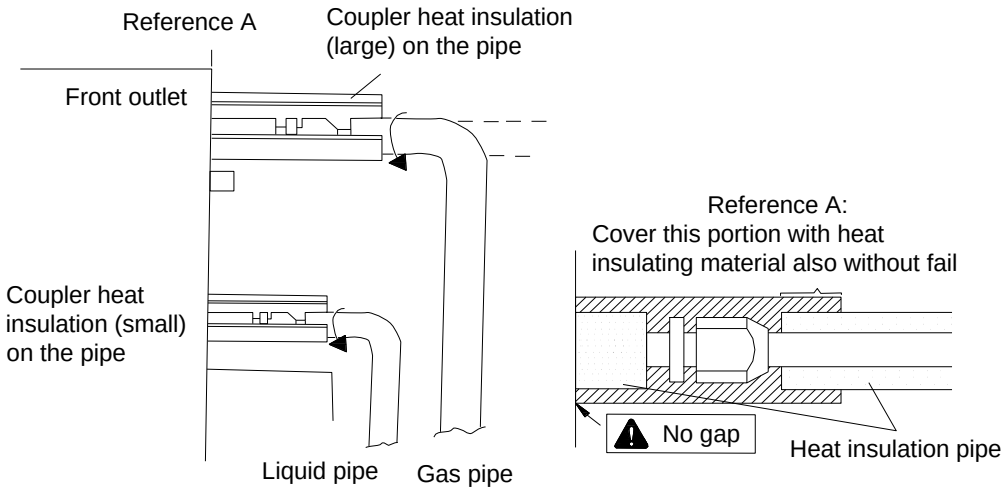


Figure 3-3-6

3.1.7 Vacuum and Gas Leakage Inspection

⚠CAUTION
Do not purge the air with refrigerants but use a vacuum pump to vacuum the installation! There is no extra refrigerant in the outdoor unit for air purging!

3.1.7.1 Vacuum

(1) Remove the caps of the liquid valve, gas valve and also the service port.

(2) Connect the hose at the low pressure side of the manifold valve assembly to the service port of the unit's gas valve, and meanwhile the gas and liquid valves should be kept closed in case of refrigerant leak.

(3) Connect the hose used for evacuation to the vacuum pump.

(4) Open the switch at the lower pressure side of the manifold valve assembly and start the vacuum pump. Meanwhile, the switch at the high pressure side of the manifold valve assembly should be kept closed, otherwise evacuation would fail.

(5) The evacuation duration depends on the unit's capacity, generally, 20 minutes for the 18k units, 30 minutes for the 24k/30k/36k units, 45 minutes for the 42k/48k units. And verify if the pressure gauge at the low pressure side of the manifold valve assembly reads -1.0MPa (145psig), if not, it indicates there is leak somewhere. Then, close the switch fully and then stop the vacuum pump.

(6) Wait for some time to see if the system pressure can remain unchanged, 3 minutes for the 18k/24k units, 10 minutes for the 30k/36k/42k/48k units. During this time, the reading of the pressure gauge at the low pressure side can not be larger than 0.005MPa (0.72psig).

(7) Slightly open the liquid valve and let some refrigerant go to the connection pipe to balance the pressure inside and outside of the connection pipe, so that air will not come into the connection pipe when removing the hose. Note that the gas and liquid valve can be opened fully only after the manifold valve assembly is removed.

(8) Place back the caps of the liquid valve, gas valve and also the service port.

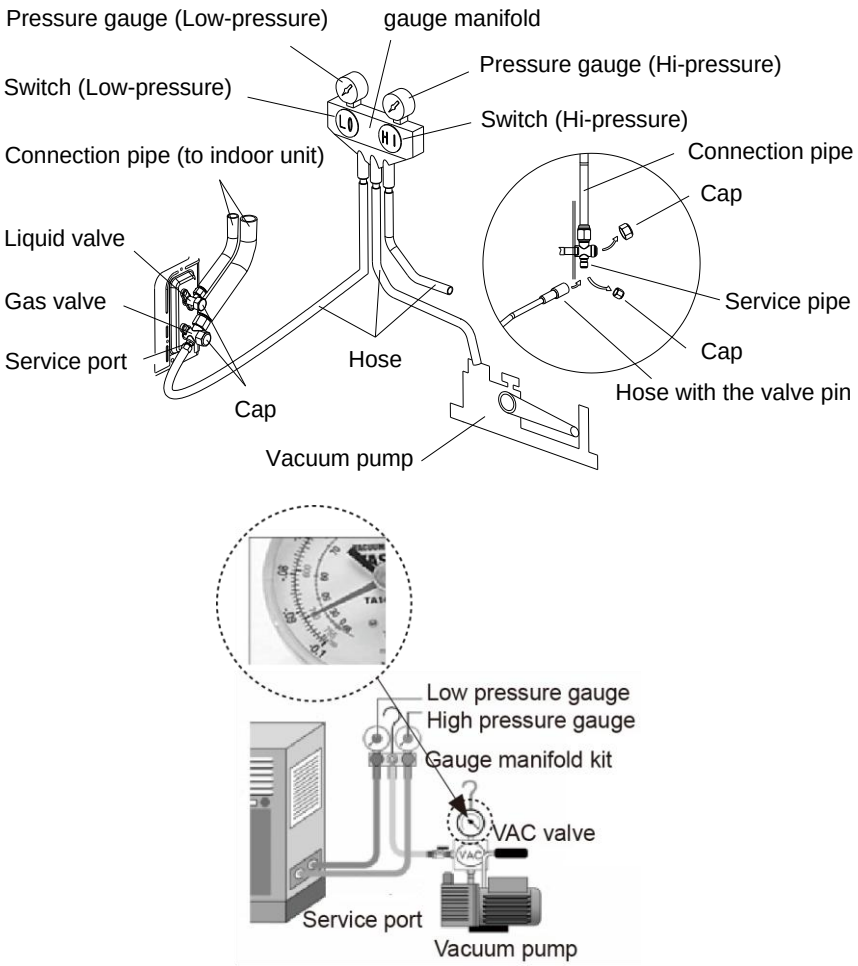


Figure 3-3-7

Note: For the large-sized unit, it has the service port for both the gas valve and the liquid valve. During evacuation, it is available to connect two hoses of the manifold valve assembly to two service ports to quicken the evacuating speed.

3.1.7.2 Additional Charge

Refrigerant suitable for a piping length of 7.6m (25feet) is charged in the outdoor unit at the factory. When the piping is longer than 7.6m (25feet), additional charging is necessary.

For the additional amount, see Table 3-3-2.

Table 3-3-2

Item / Model	Additional Refrigerant Amount for Extra Pipe
18k	45g per 1.5 m (1.6 ounce per 5 feet)
24k~48k	90g per 1.5 m (3.2 ounce per 5 feet)

When the height difference between the indoor unit and outdoor unit is larger than 10m (32-4/5feet),

an oil bend should be employed for every 6m (19-2/3 feet).

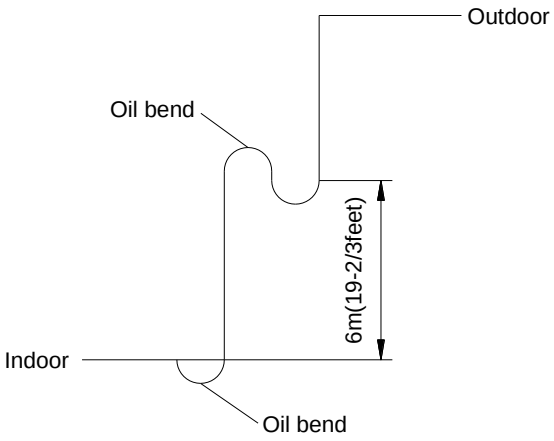


Figure 3-3-8

3.2 Specification of Connection Pipe

Table 3-3-3

Item / Model	Size of Fitting Pipe mm (inch)		Max. Pipe Length m (feet)	Max. Height Difference between Indoor Unit and Outdoor Unit m (feet)	Drainage pipe(Outer Diameter × wall thickness) mm (inch)
	Liquid	Gas			
SC-18Z-UM	6(1/4)	12.7(1/2)	50(164)	15(49-1/5)	Φ17X1.75 (Φ5/8 X 7/100)
SC-24Z-UM	9.5(3/8)	16(5/8)	50(164)	15(49-1/5)	Φ17X1.75 (Φ5/8 X 7/100)
SC-36Z-UM			50(164)	15(49-1/5)	Φ17X1.75 (Φ5/8 X 7/100)
SC-42Z-UM			50(164)	15(49-1/5)	Φ17X1.75 (Φ5/8 X 7/100)
SC-48Z-UM			70(229.7)	15(49-1/5)	Φ17X1.75 (Φ5/8 X 7/100)

The connection pipe should be insulated with proper water-proof insulating material.

The pipe wall thickness shall be 0.5~1.0mm (1/50~1/25inch) and the pipe wall shall be able to withstand the pressure of 6.0MPa (870psig). The longer the connecting pipe, the lower the cooling and heating effect performs.

4 ELECTRIC WIRING WORK

4.1 Wiring Precautions

⚠WARNING
①. Before obtaining access to terminals, all supply circuits must be disconnected.
②. The rated voltage of the unit is as shown as Table 1-4-1 and Table 1-4-2
③. Before turning on, verify that the voltage is within the 187~252V range (for single phrase units).
④. Always use a special branch circuit and install a special receptacle to supply power to the air conditioner.
⑤. Use a special branch circuit breaker and receptacle matched to the capacity of the air conditioner.
⑥. The special branch circuit breaker is installed in the permanent wiring. Always use a circuit that can trip all the poles of the wiring and has an isolation distance of at least 3mm (1/8inch) between the contacts of each pole.

⑦. Perform wiring work in accordance with standards so that the air conditioner can be operated safely and positively.
⑧. Install a leakage special branch circuit breaker in accordance with the related laws and regulations and electric company standards.

⚠CAUTION
①. The power source capacity must be the sum of the air conditioner current and the current of other electrical appliances. When the current contracted capacity is insufficient, change the contracted capacity.
②. When the voltage is low and the air conditioner is difficult to start, contact the power company to raise the voltage.

4.2 Electrical Wiring

(1) For solid core wiring (Figure 3-4-1)

1) Cut the wire end with a wire cutter or wire-cutting pliers, then strip the insulation about 25mm (1 inch).
2) Using a screwdriver, remove the terminal screw(s) on the terminal board.
3) Using pliers, bend the solid wire to form a loop suitable for the terminal screw.
4) Shape the loop wire properly, place it on the terminal board and tighten securely with the terminal screw using a screwdriver.

(2) For strand wiring (Figure 3-4-1).

1) Cut the wire end with a wire cutter or wire-cutting pliers, then strip the insulation about 10mm (3/8inch).
2) Using a screwdriver, remove the terminal screw (s) on the terminal board.
3) Using a round terminal fastener or pliers, securely clamp a round terminal to each stripped wire end.
4) Position the round terminal wire, and replace and tighten the terminal screw with a screwdriver (Figure 3-4-2).

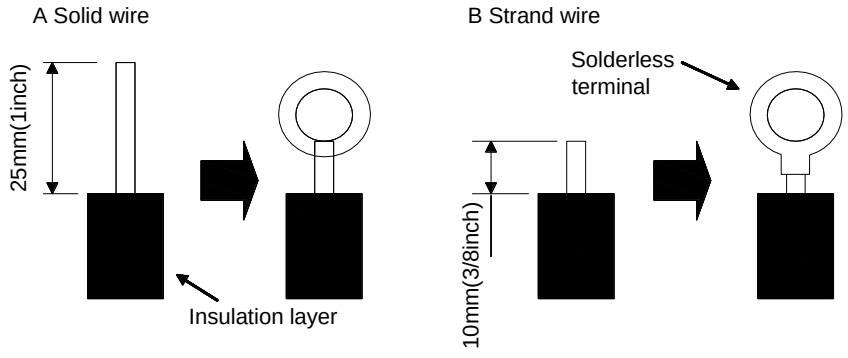


Figure 3-4-1

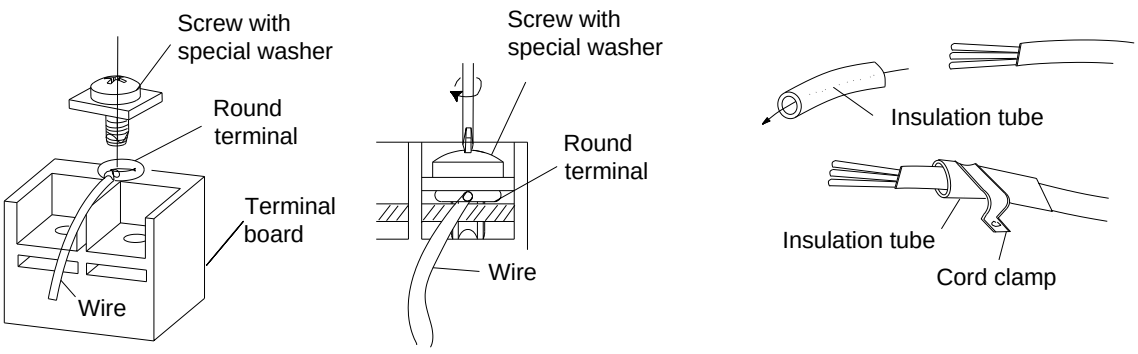


Figure 3-4-2 Figure 3-4-3

(3) How to fix connection cord and power cord by cord clamp

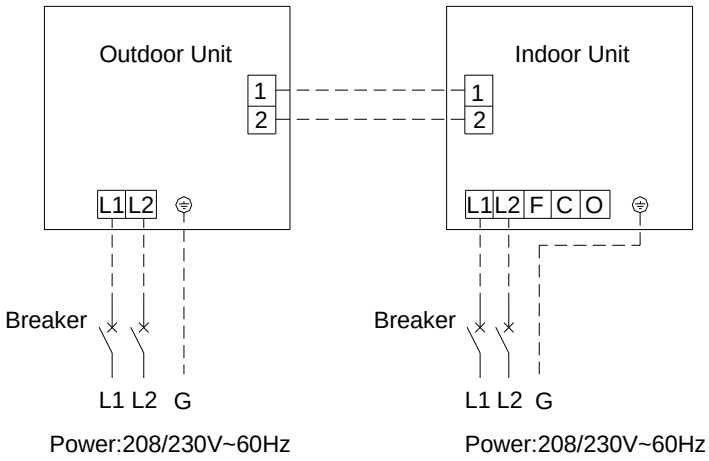
After passing the connection cord and power cord through the insulation tube, fasten it with the cord clamp (Figure 3-4-3).

⚠WARNING	
①.	Before starting work, check that power is not being supplied to the indoor unit and outdoor unit.
②.	Match the terminal block numbers and connection cord colors with those of the indoor unit side. Erroneous wiring may cause burning of the electric parts.
③.	Erroneous wiring may cause burning of the electric parts
④.	Connect the connection cords firmly to the terminal block. Imperfect installation may cause a fire.
⑤.	Always fasten the outside covering of the connection cord with cord clamps. (If the insulator is not clamped, electric leakage may occur.)
⑥.	Always connect the ground wire.

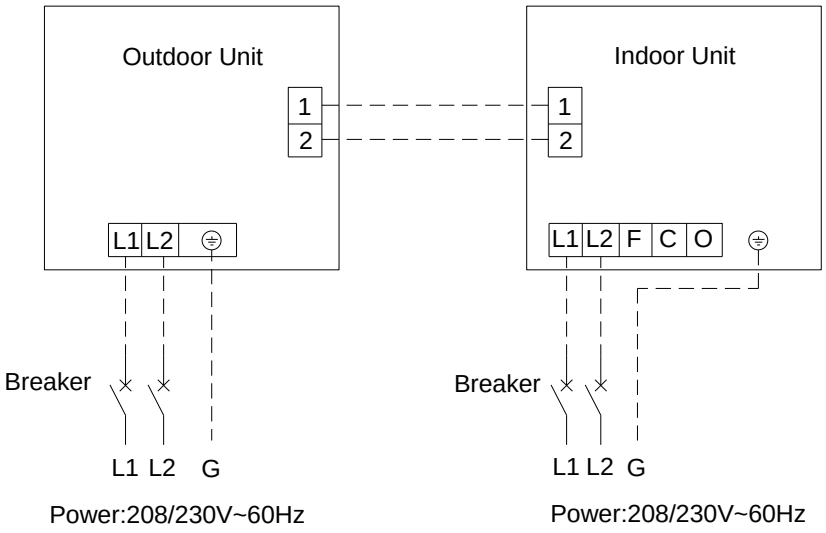
(4) Electric wiring between the indoor and outdoor units

◆ Duct Type Unit:

Single-phase units (18k~24k)

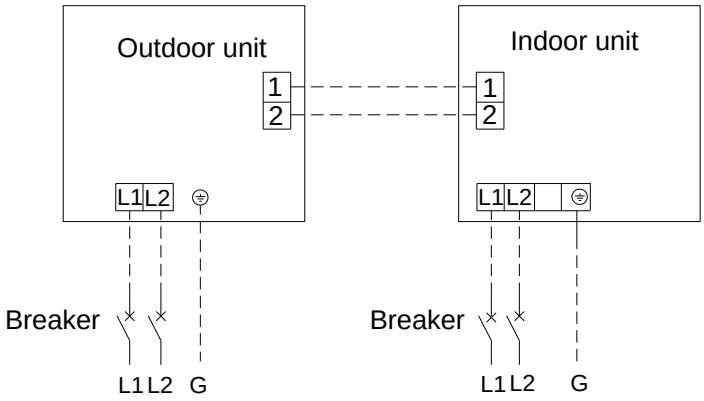


Single-phase units (36k~48k)

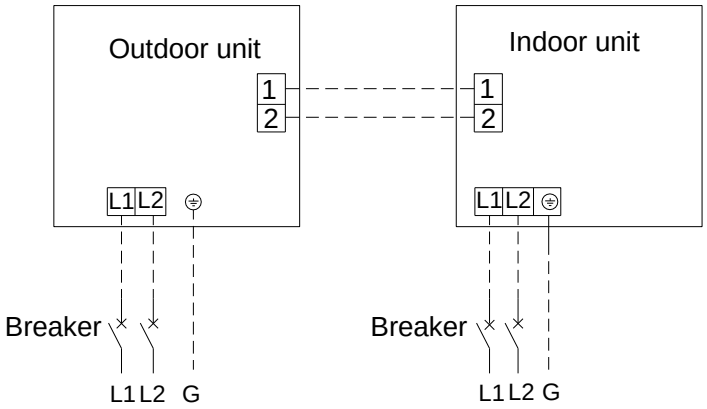


◆ Cassette Type Unit:

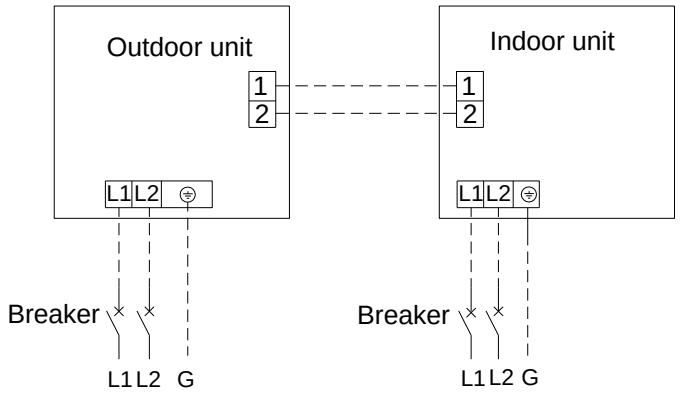
Single-phase units: 18k



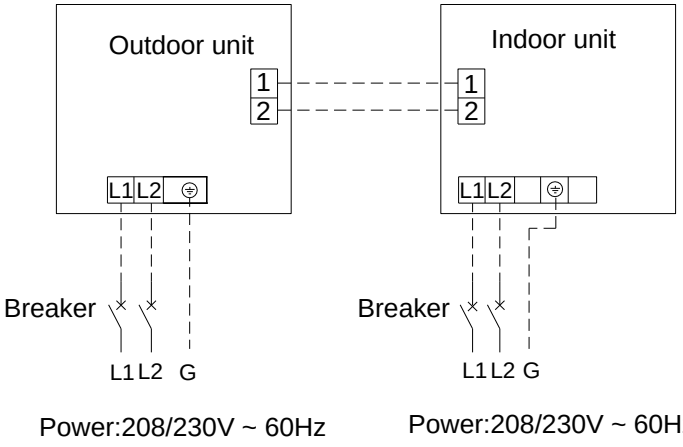
Single-phase units: 24k



Single-phase units: 36k~42k

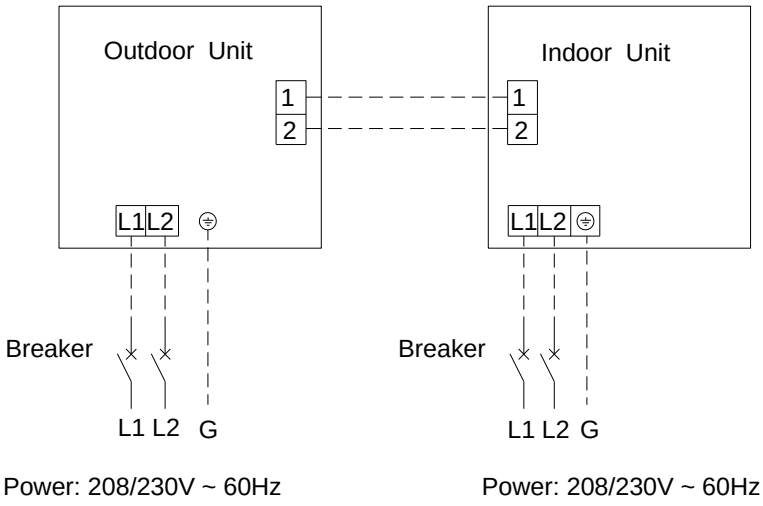


Single-phase units: 48k



◆ Floor ceiling Type Unit:

Single-phase units (18k~24k)



Single-phase units (36k~48k)

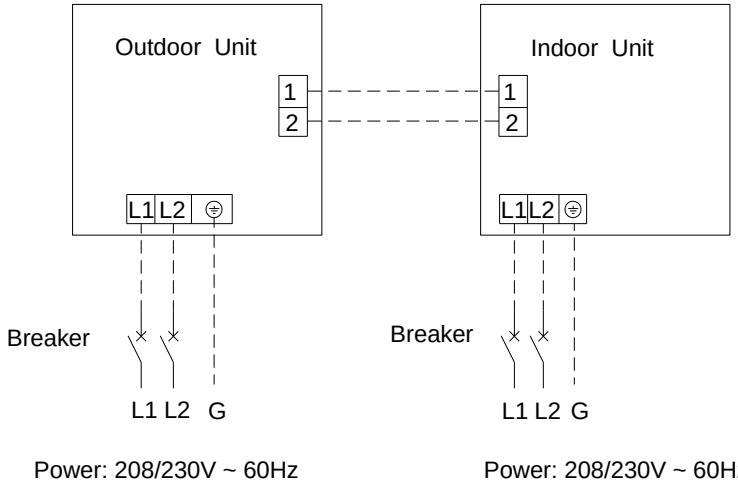


Figure 3-4-4

(5) Electric wiring of indoor unit side

Remove the electric box cover from the electric box sub-assy and then connect the wire.

- Duct Type Unit:

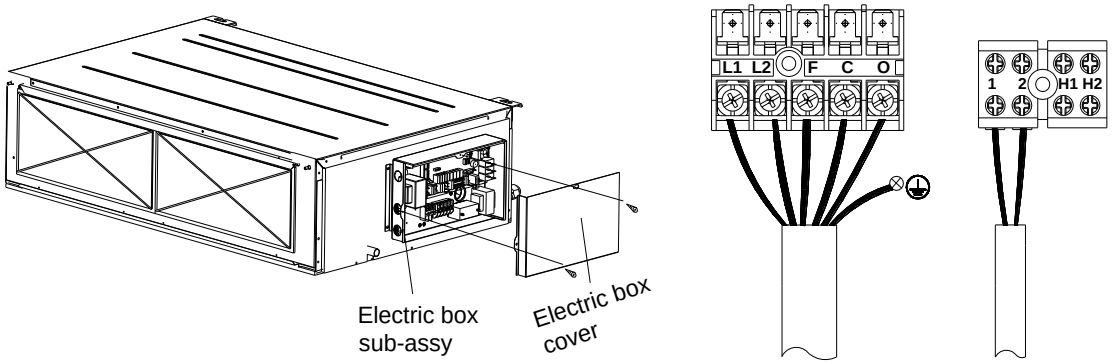
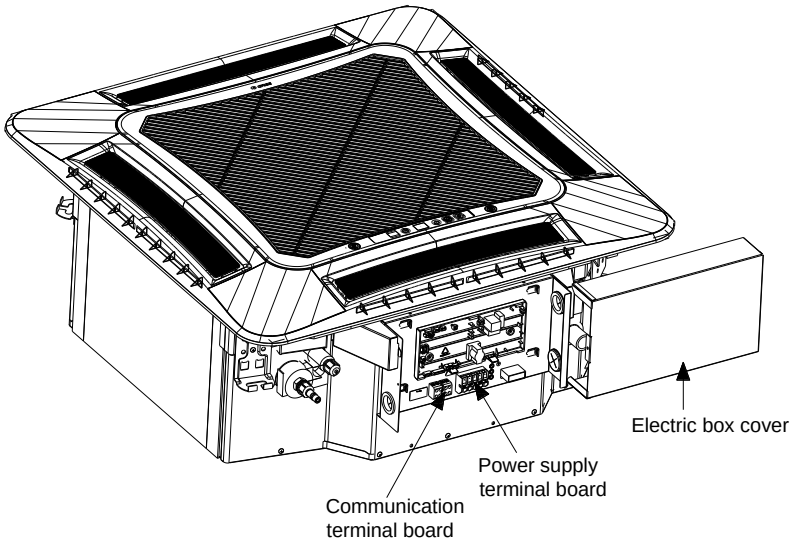


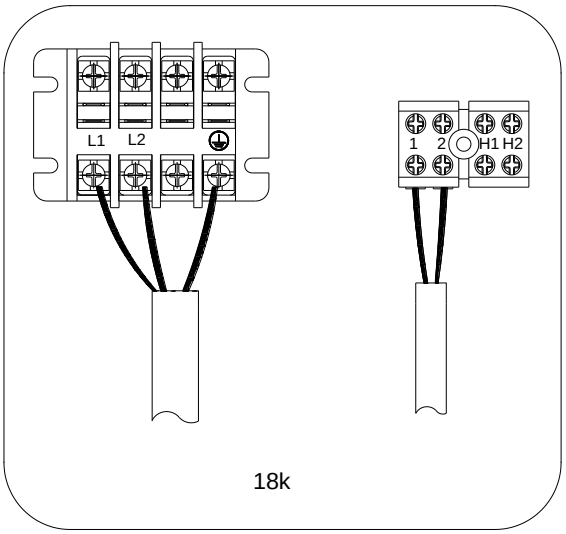
Figure 3-4-5

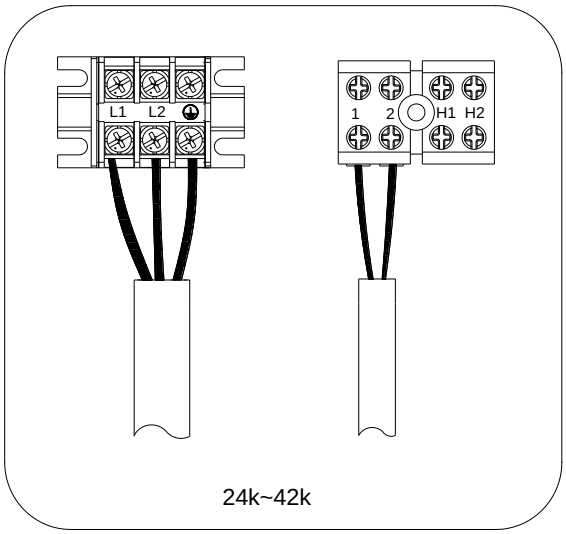
The F, C, O connect to the COMMOM, CLOSE and OPEN terminal of the fresh air valve respectively.

- Cassette Type Unit:

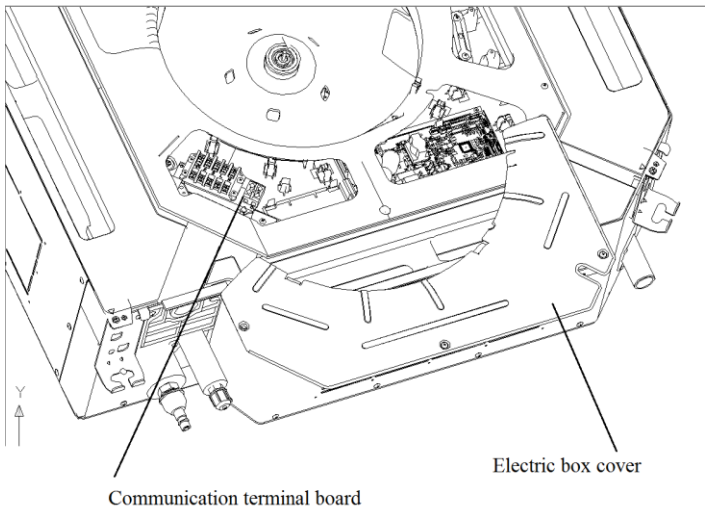
For the units: 18k~42k







For the units: 48k



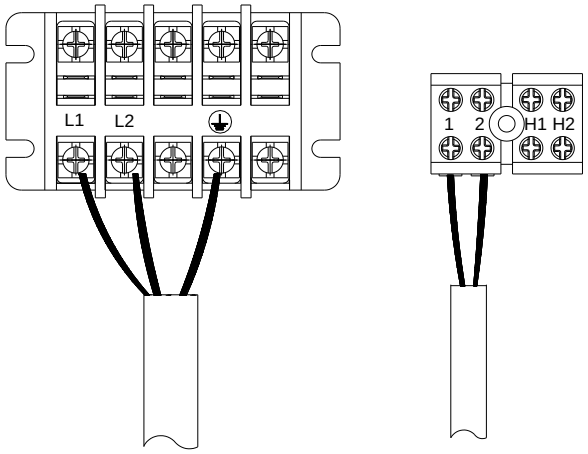


Figure 3-4-6

◆ Floor Ceiling Type Unit:

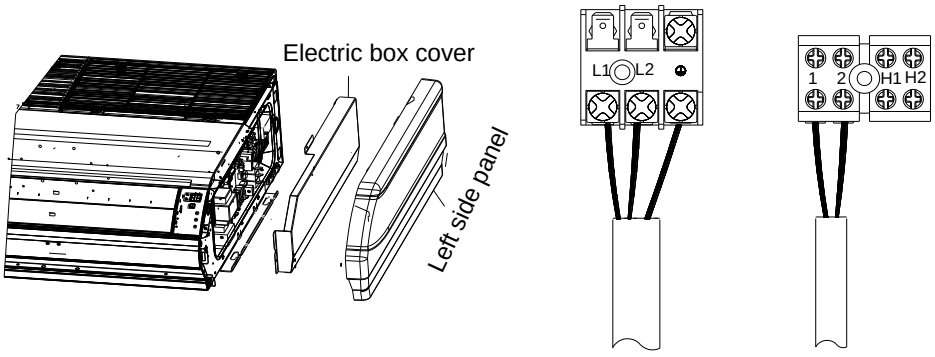


Figure 3-4-7

⚠CAUTION	
①.	The power cord and the wire of the fresh air valve are high-voltage, while the communication cord and connection wire of the wired controller are low-voltage. They should run separately against electromagnetic interference.
②.	The high-voltage and low-voltage lines should pass through the rubber rings at different electric box covers.
③.	Do not bundle the connection wire of the wired controller and the communication cord together, or arrange them in parallel, otherwise improper operation would occur.

④.	The high-voltage and low-voltage lines should be fixed separately and securely, with internal big clamps for the former and small clamps for the latter.
⑤.	Tighten the indoor/outdoor connection cord and power cord respectively on the terminal boards with screws. Faulty connection may cause a fire.
⑥.	If the indoor unit connection cord (to the outdoor unit) and power supply are wired incorrectly, the air conditioner may be damaged.
⑦.	Connect the indoor unit connection cord properly based on the corresponding marks as shown in Figure 3-4-4.
⑧.	Ground both the indoor and outdoor units by attaching a ground wire.
⑨.	Unit shall be grounded in compliance with the applicable local and national codes.

(6) Electric wiring of outdoor unit side

NOTICE! When connecting the power supply cord, make sure that the phase of the power supply matches with the exact terminal board. If not, the compressor will rotate reversely and run improperly.

Remove the big handle (18k~30k) /front board (36k~48k) of the outdoor unit and insert the end of the communication cord and the power cable into the terminal board.

Single phase:

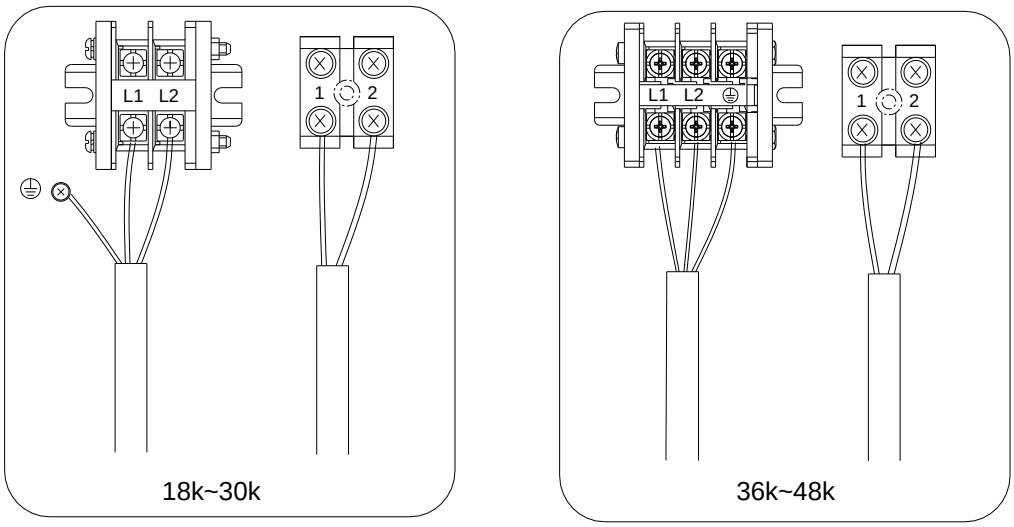


Figure 3-4-8

MAINTENANCE

1 TROUBLE TABLE

1.1 Main Control Malfunction

Table 4-1-1 Fault Display on Indoor Wired Controller

No.	Error code	Malfunction name	Origin of malfunction signal	Control description
1	E1	High pressure protection	High pressure switch	When outdoor unit detects the high pressure switch is cut off for 3s successively, high pressure protection will occur. All the loads (except the 4-way valve in heating mode) will be switched off. In this case, all the buttons and remote control signals except ON/OFF button will be disabled and cannot be recovered automatically. Switch off the unit or re-energize the unit after cutting off power to eliminate this protection.
2	E2	Freeze protection	Indoor evaporator temperature sensor	If detecting that the evaporator temperature is lower than protective temp. value after the unit has been running for a period of time under cooling or dry mode, the unit will report this fault, in which case the compressor and outdoor fan motor will be stopped. The unit will not run until evaporator temperature is higher than the protective temp. value and the compressor is stopped for 3min.
3	E3	Low pressure protection	Low pressure switch	If it is detected within 30s successively that the low-pressure switch is cut off under ON or standby state, the unit will report low pressure protection. If the fault occurs successively 3 times within 30min, the unit cannot be recovered automatically.
		Refrigerant lacking protection		If the unit reports system refrigerant lacking within 10min after turning on the unit, the unit will stop operation. If the fault occurs successively 3 times, the unit cannot be recovered automatically.
		Refrigerant recycling mode		If enter refrigerant recycling mode through special operation, E3 will be displayed. After exiting refrigerant recycling mode, the code will disappear.
4	E4	Compressor high discharge temperature protection	Compressor discharge temperature is high	If outdoor unit detects that the discharge temperature is higher than protective temp. value, the unit will report high discharge temperature protection. If the protection occurs over 6 times, the unit cannot be recovered automatically. Switch off the unit or re-energize the unit after cutting off power to eliminate this protection.
5	E6	Communication malfunction	Communication between indoor and outdoor main board	If the outdoor unit does not receive data from indoor unit, communication malfunction will be reported. If there is communication abnormity between display board and indoor unit, communication malfunction will be reported too.
6	E8	Malfunction of indoor fan motor	Indoor fan motor	If the indoor unit does not receive signal from indoor fan motor for 30s successively when the fan motor is operating, indoor fan motor malfunction will be reported. In this case, the unit can automatically resume operation after stopping. If the malfunction occurs 6 times within one hour, the unit cannot be recovered automatically. Switch off the unit or re-energize the unit after cutting off power to eliminate this malfunction.

No.	Error code	Malfunction name	Origin of malfunction signal	Control description
7	E9	Full water protection	Water level switch	If cut-off of water level switch is detected for 8s successively once energized, the system will enter full water protection. In this case, switch off the unit and then switch it on to eliminate this malfunction.
8	F0	Malfunction of indoor ambient temperature sensor at air return port	Indoor ambient temperature sensor	If the indoor ambient temperature sensor is detected of open circuit or short circuit for 5s successively, indoor ambient temperature sensor malfunction will be reported. The unit can automatically resume operation after the malfunction disappears. If indoor ambient temperature sensor malfunction occurs in fan mode, only the error code is displayed and the indoor unit can work normally.
9	F1	Malfunction of evaporator temperature sensor	Evaporator temperature sensor	If the indoor evaporator temperature sensor is detected of open circuit or short circuit for 5s successively, evaporator temperature sensor malfunction will be reported. The unit can automatically resume operation after the malfunction disappears. If evaporator temperature sensor malfunction occurs in fan mode, only the error code is displayed and the indoor unit can work normally.
10	F2	Malfunction of condenser temperature sensor	Condenser temperature sensor	If the outdoor condenser temperature sensor is detected of open circuit or short circuit for 5s successively, condenser temperature sensor malfunction will be reported. The unit can automatically resume operation after the malfunction disappears. If condenser temperature sensor malfunction occurs in fan mode, only the error code is displayed and the indoor unit can work normally.
11	F3	Malfunction of outdoor ambient temperature sensor	Outdoor ambient temperature sensor	If the outdoor ambient temperature sensor is detected of open circuit or short circuit for 5s successively, outdoor ambient temperature sensor malfunction will be reported. The unit can automatically resume operation after the malfunction disappears. If outdoor ambient temperature sensor malfunction occurs in fan mode, only the error code is displayed and the indoor unit can work normally.
12	F4	Malfunction of discharge temperature sensor	Discharge temperature sensor	If the outdoor discharge temperature sensor is detected of open circuit or short circuit for 5s successively after the compressor has been operating for 3min, outdoor discharge temperature sensor malfunction will be reported. The unit can automatically resume operation after the malfunction disappears.
13	F5	Malfunction wired controller temperature sensor	Wired controller	If the wired controller detects open circuit or short circuit of its temperature sensor for 5s successively, wired controller temperature sensor malfunction will be reported.
14	ee	Malfunction of outdoor drive memory chip	Outdoor drive board	If the memory chip of outdoor drive board is broken, the unit cannot be started. The unit cannot be recovered automatically. If the malfunction cannot be eliminated after switching off the unit and then energizing the unit for several times, please replace the outdoor drive board.
15	H3	Compressor overload protection	Compressor overload switch	If it is detected within 3s successively that the overload switch is cut off under ON or standby state, the unit will report overload protection. If the fault occurs successively 3 times, the unit cannot be recovered automatically. Switch off the unit or re-energize the unit after cutting off power to eliminate this protection.

No.	Error code	Malfunction name	Origin of malfunction signal	Control description
16	H4	Overload protection	Evaporator temperature, condenser temperature	If outdoor unit detects that the tube temperature is higher than protective temp. value, the unit will report overload protection. The unit will not restart operation until tube temperature is lower than the protective temp. value and the compressor is stopped for 3min. If the protection occurs over 6 times, the unit cannot be recovered automatically. Switch off the unit or re-energize the unit after cutting off power to eliminate this protection.
17	H6	Malfunction of outdoor fan motor	Outdoor fan motor	If the outdoor unit does not receive signal from outdoor fan motor for 30s successively when the fan motor is operating, outdoor fan motor malfunction will be reported. In this case, the unit can automatically resume operation after stopping. If the malfunction occurs 6 times within one hour, the unit cannot be recovered automatically. Switch off the unit or re-energize the unit after cutting off power to eliminate this malfunction.
18	U7	Direction changing malfunction of 4-way valve	4-way valve	After the compressor starts operation in heating mode, if the outdoor unit detects the difference between evaporator temperature and indoor ambient temperature is lower than the protective value for 10min successively, direction changing malfunction of 4-way valve will be reported and the outdoor unit will stop operation. The unit can automatically resume operation in the first two malfunctions. If the malfunction occurs 3 times, the unit cannot be recovered automatically. Switch off the unit or re-energize the unit after cutting off power to eliminate this malfunction.
19	P6	Communication malfunction between main control and drive	Communication between main control board and drive board	If the outdoor main control board does not receive data from drive board, communication malfunction between main control and drive will be reported. This malfunction can be eliminated automatically.
20	EE	Malfunction of outdoor main control memory chip	Outdoor main control board	If the memory chip of outdoor main control board is broken, the unit cannot be started. The unit cannot be recovered automatically. If the malfunction cannot be eliminated after switching off the unit and then energizing the unit for several times, please replace the outdoor main control board.

1.2 Description of Drive Malfunction

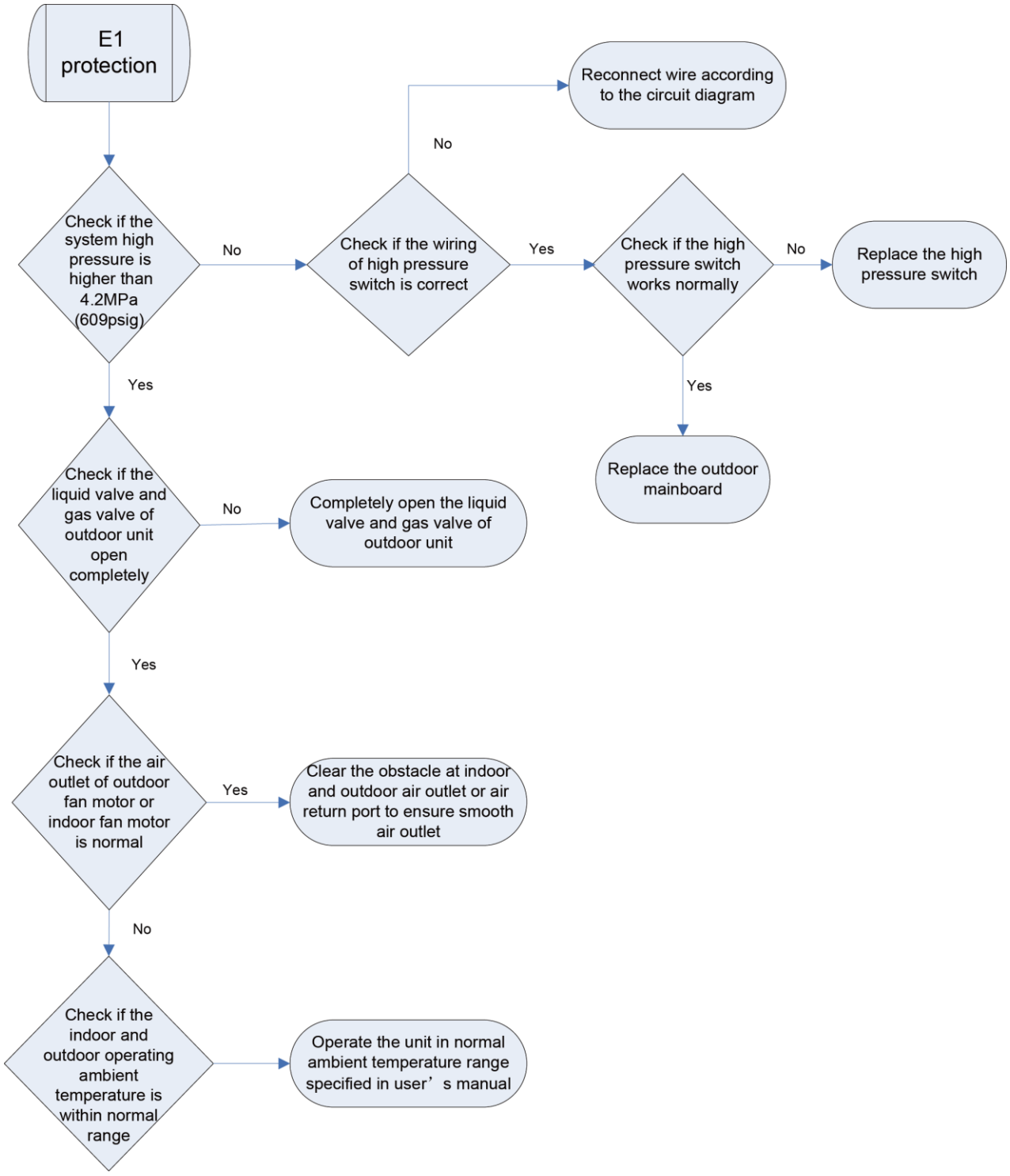
Main board dual 8 numeral tube Display Codes for Outdoor Unit of 18k~48k

Malfunction Item	Indoor Unit Display	Outdoor unit display of dual 8 numeral tube
DC busbar over-voltage protection	PH	PH
IPM or PFC over-temperature protection	P8	P8
Current sense circuit error	Pc	Pc
IPM or PFC temperature sensor error	P7	P7
Compressor current protection	P5	P5
DC busbar under-voltage protection	PL	PL
Compressor startup failure	Lc	Lc
Drive module reset	P0	P0
Compressor motor desynchronizing	H7	H7
Phase loss	Ld	Ld
Drive-to-main-control communication error	P6	P6
IPM protection	H5	H5
Compressor overload protection	H3	H3
AC current protection (input side)	PA	PA
Charging circuit error	PU	PU
PFC protection	HC (48k only)	HC (48k only)
DC fan error	H6	H6
Input AC voltage abnormality	PP	PP
Driving board memory chip error	ee	ee

2 FLOW CHART OF TROUBLESHOOTING

2.1 Troubleshooting Flow Chart of Main Control Malfunction

◆ E1 High Pressure Protection



◆ E2 Freeze Protection

Freeze protection is normal protection but not abnormal malfunction. If freeze protection occurs frequently during operation, please check if the indoor filter is with filth blockage or if the indoor air outlet is abnormal. The user is required to clean the filter, check the air outlet and air return pipe periodically to ensure smooth air return and air outlet.

◆ E3 stands for three statuses:

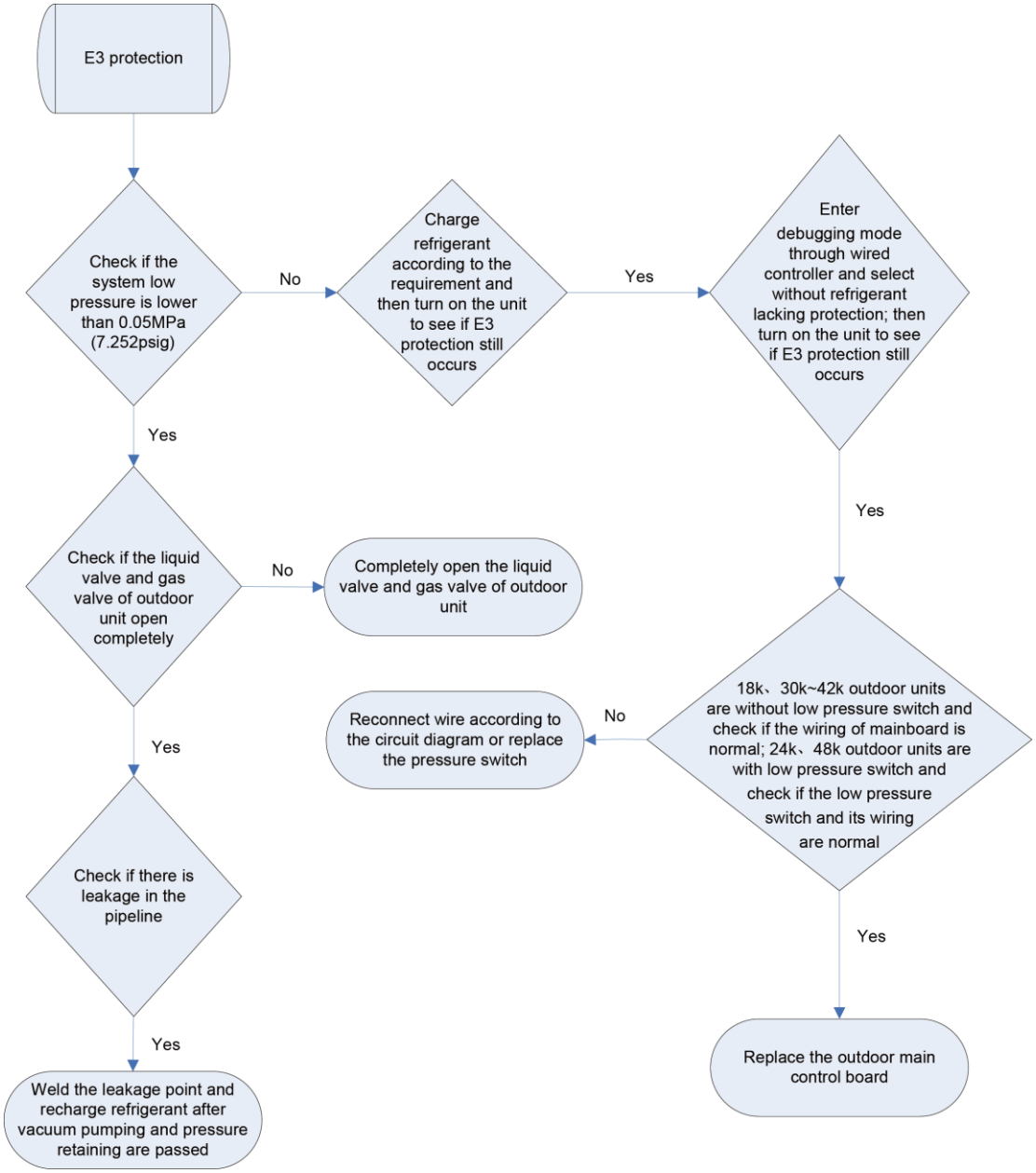
(1) Low pressure protection;

(2) Refrigerant lacking protection;

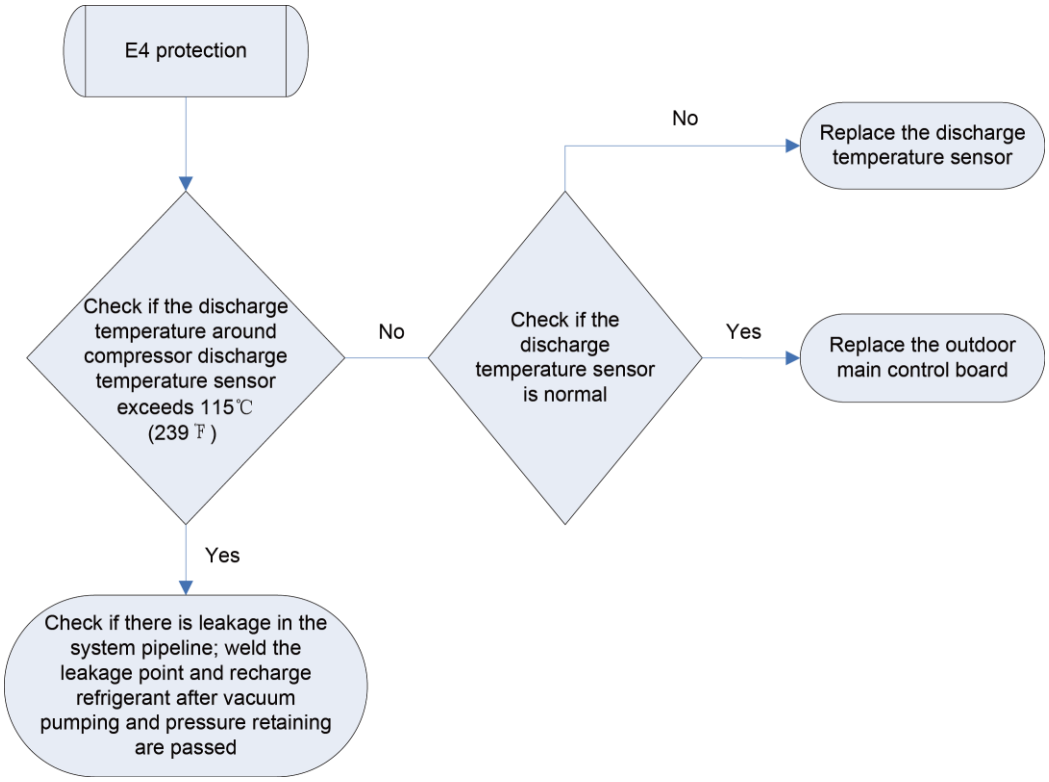
(3) Refrigerant recycling mode;

1) If enter refrigerant recycling mode through special operation, the displayed E3 is not an error code. It will be eliminated when exiting refrigerant recycling mode.

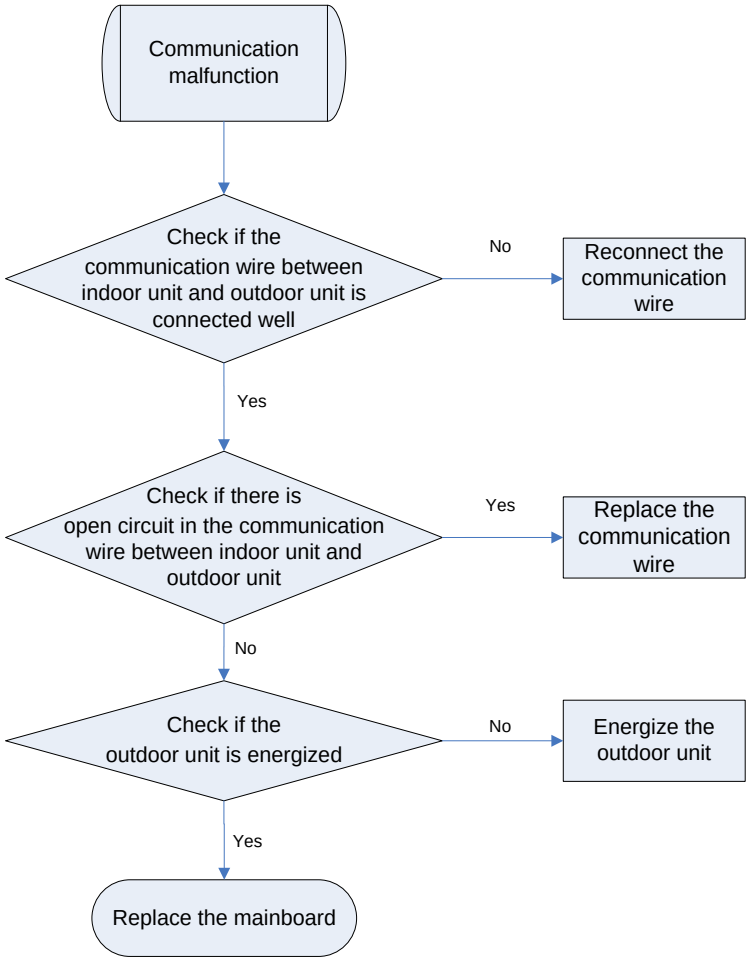
2) If you do not want to have refrigerant lacking protection, you can enter the debugging mode through wired controller and then cancel the refrigerant lacking protection mode.



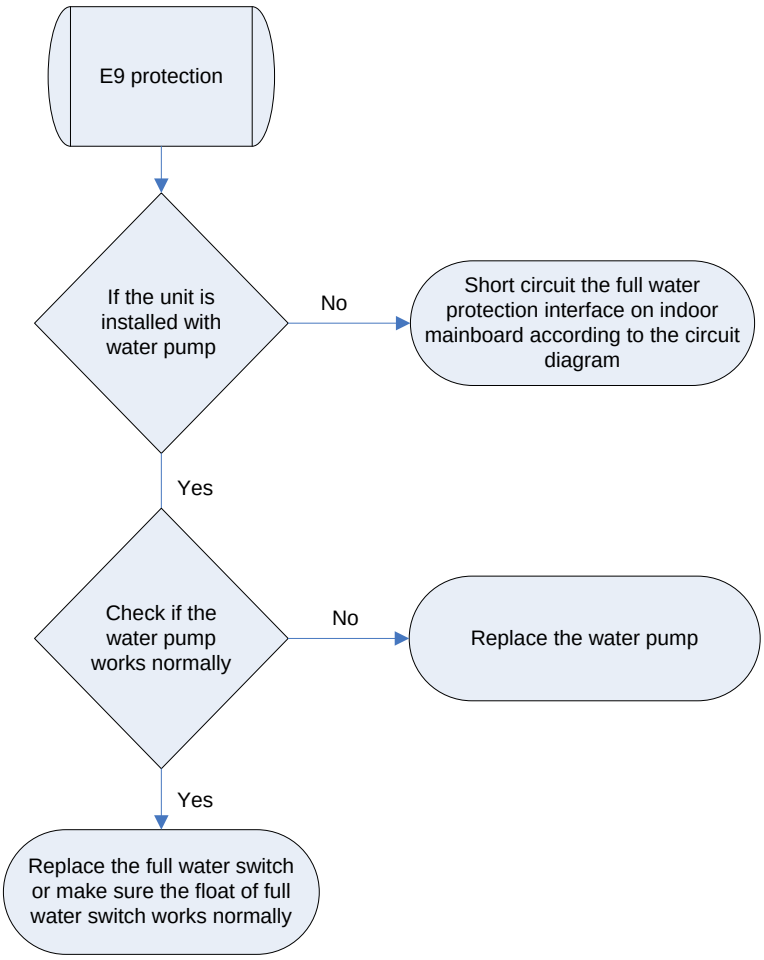
◆ E4 Discharge Protection



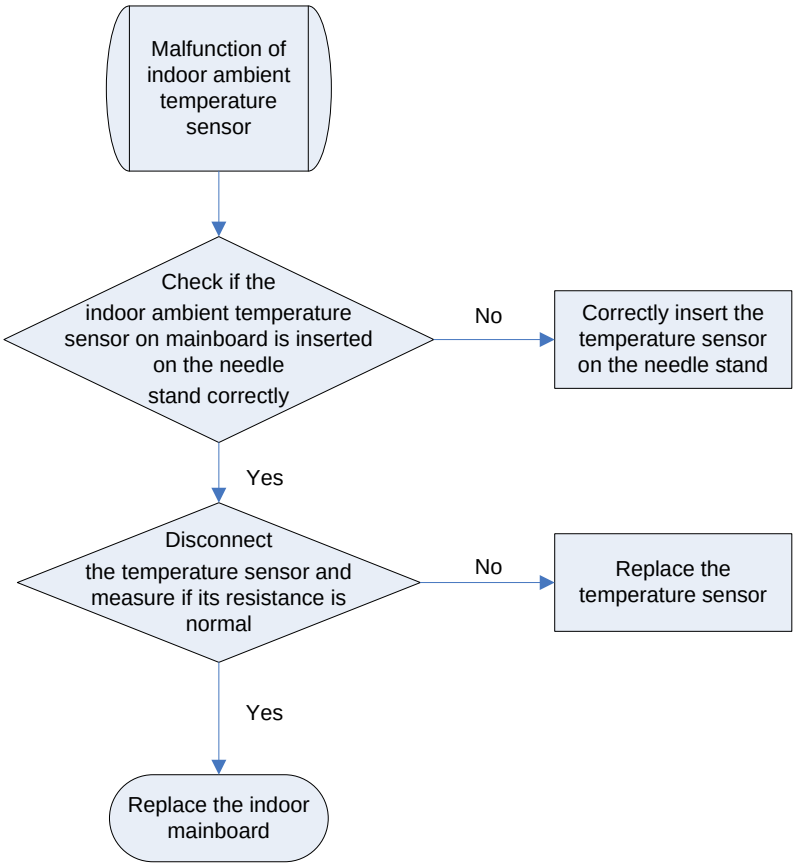
◆ E6 Communication Malfunction



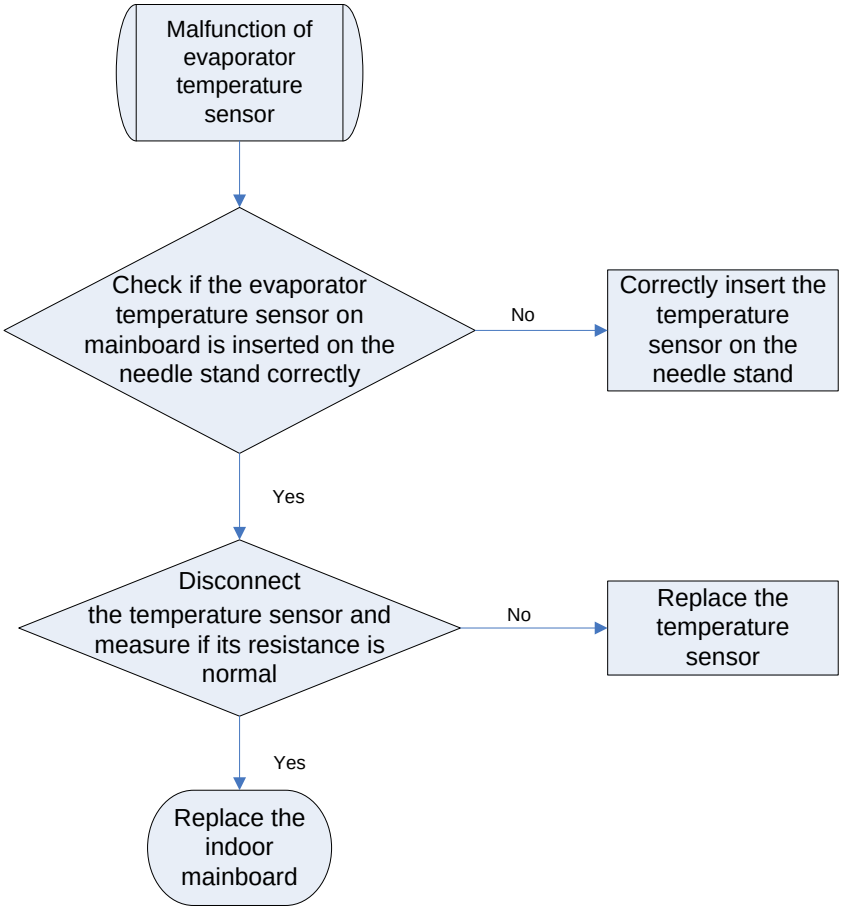
◆ E9 Full Water Protection



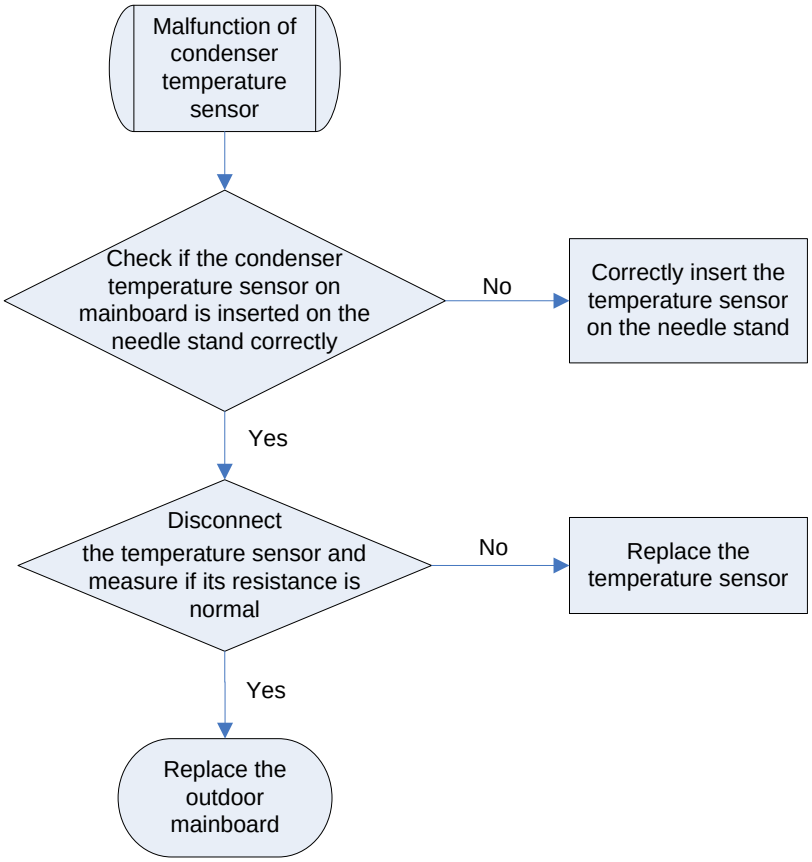
◆ F0 Malfunction of Indoor Ambient Temperature Sensor



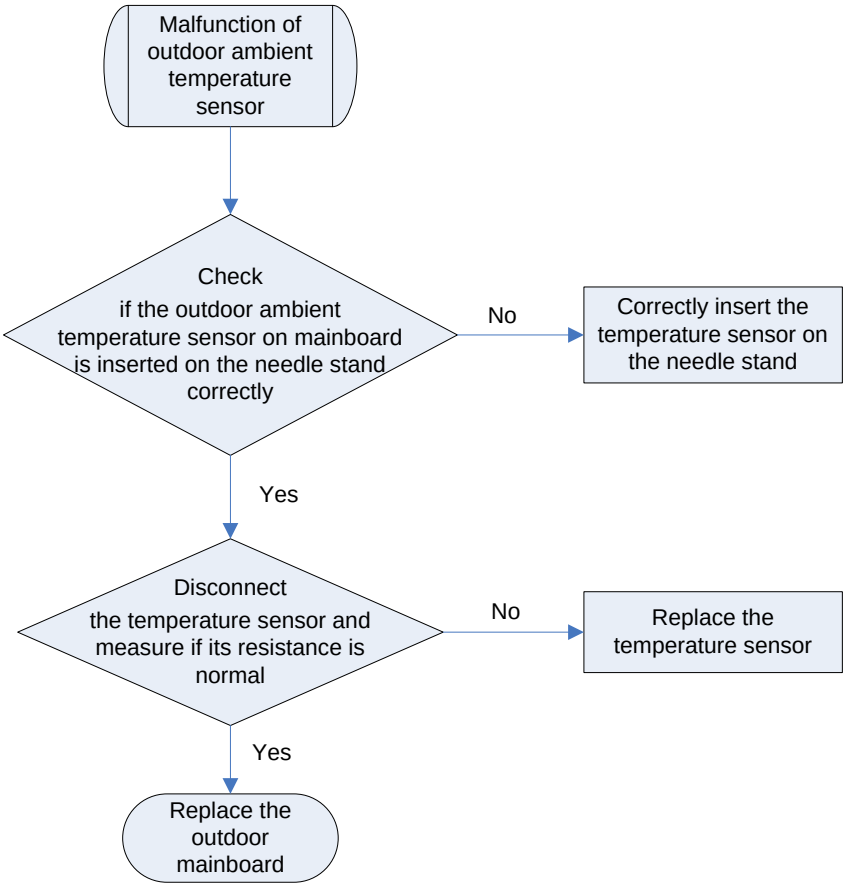
◆ F1 Malfunction of Evaporator Temperature Sensor



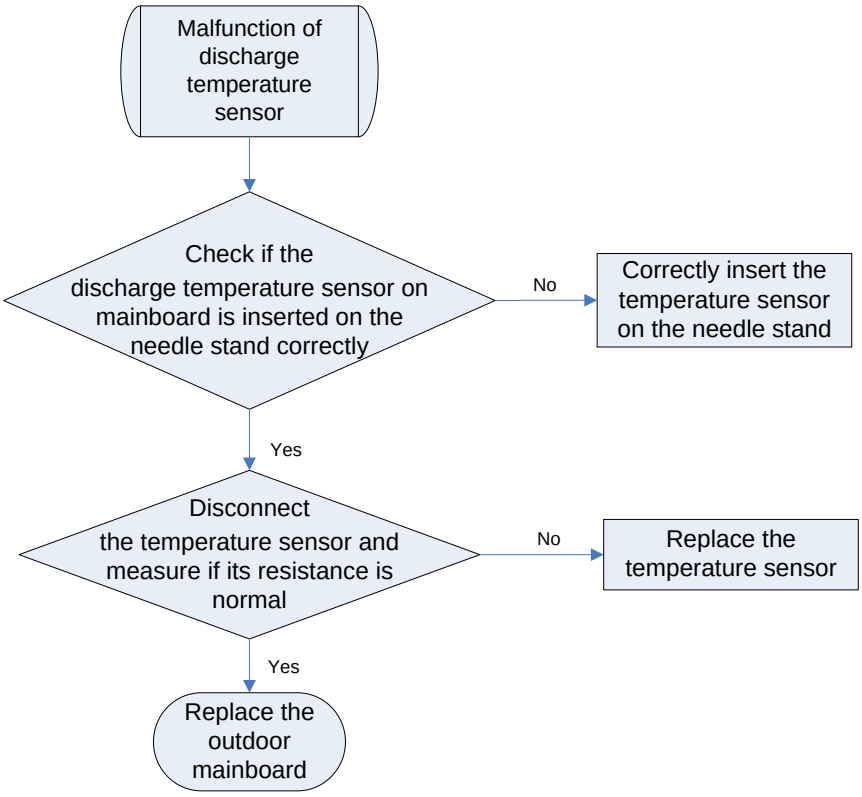
◆ F2 Malfunction of Condenser Temperature Sensor



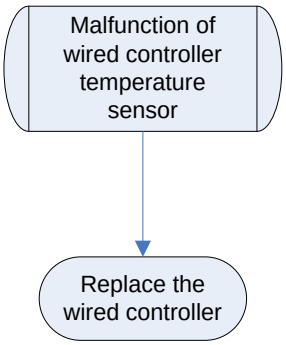
◆ F3 Malfunction of Outdoor Ambient Temperature Sensor



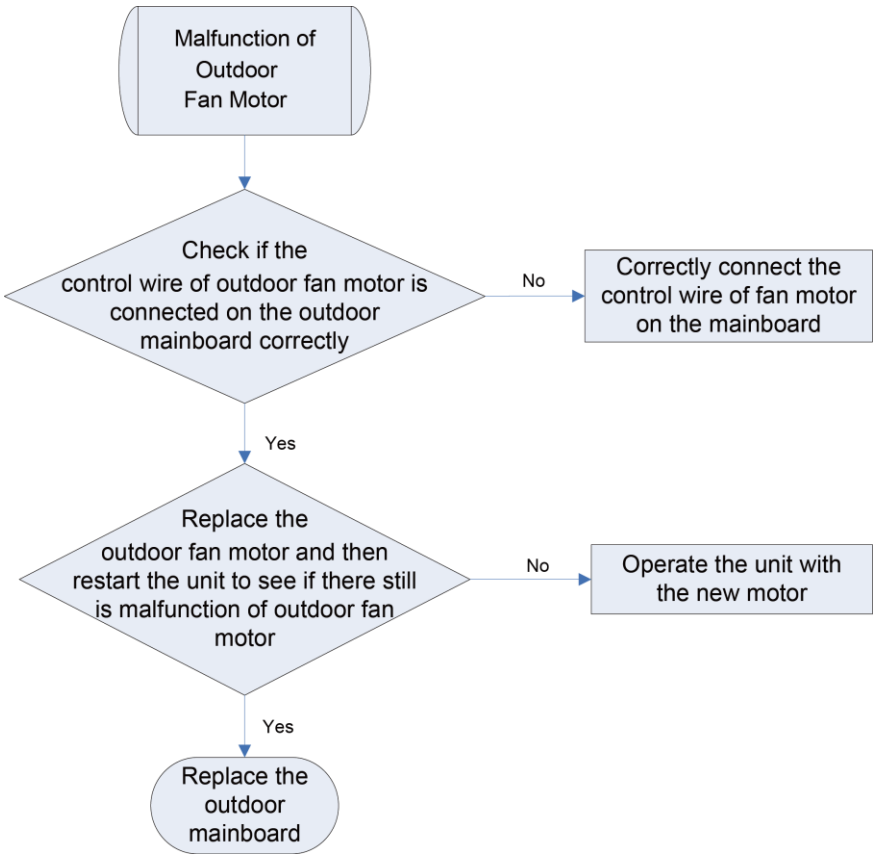
◆ F4 Malfunction of Discharge Temperature Sensor



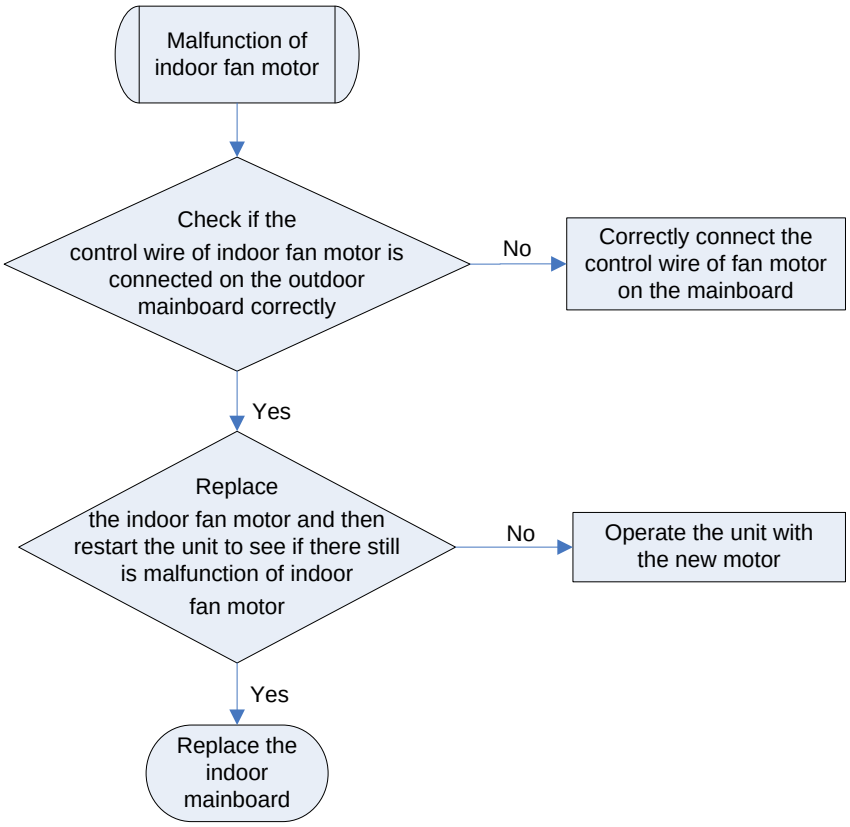
◆ F5 Malfunction of Wired Controller Temperature Sensor



◆ H6 Malfunction of Outdoor Fan Motor



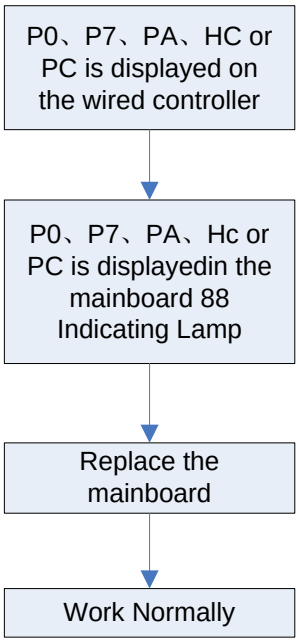
- E8 Malfunction of Indoor Fan Motor



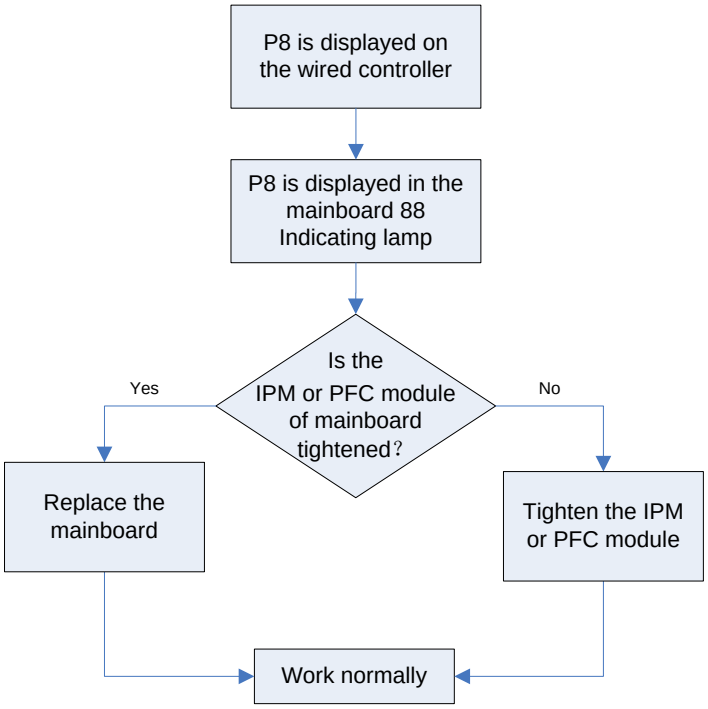
2.2 Troubleshooting Flow Chart of Drive Malfunction

Note: For Outdoor Unit Drive (Inverter) by Single-phase Motor

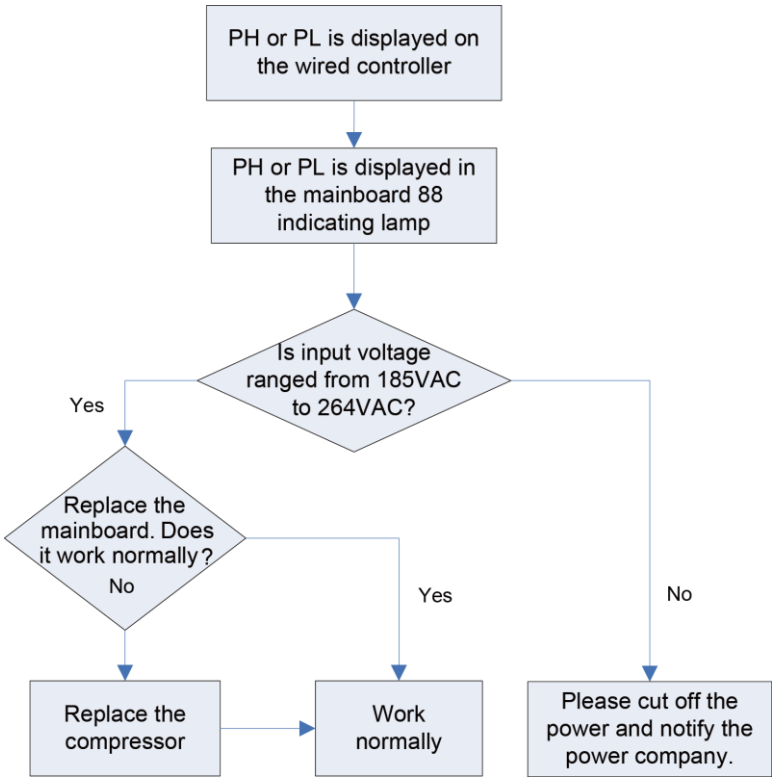
- P0 Drive module reset
- P7 IPM or PFC temperature sensor error
- PA AC current protection (input side)
- PC Current sense circuit error
- HC PFC protection (48k only)



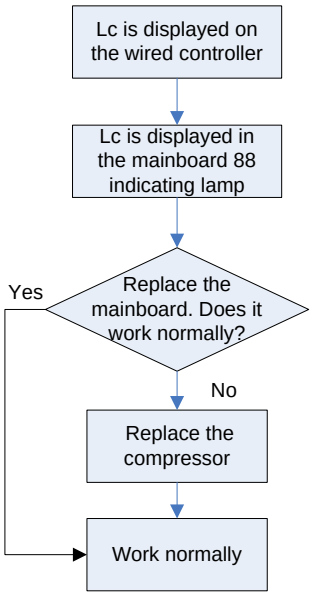
- P8 IPM or PFC over-temperature protection



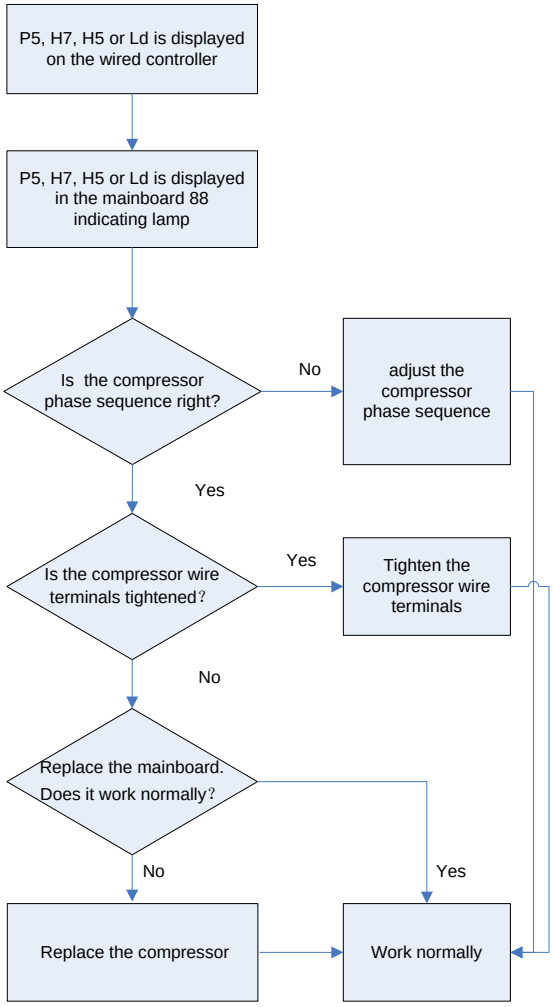
- PH DC busbar over-voltage protection
- PL DC busbar under-voltage protection



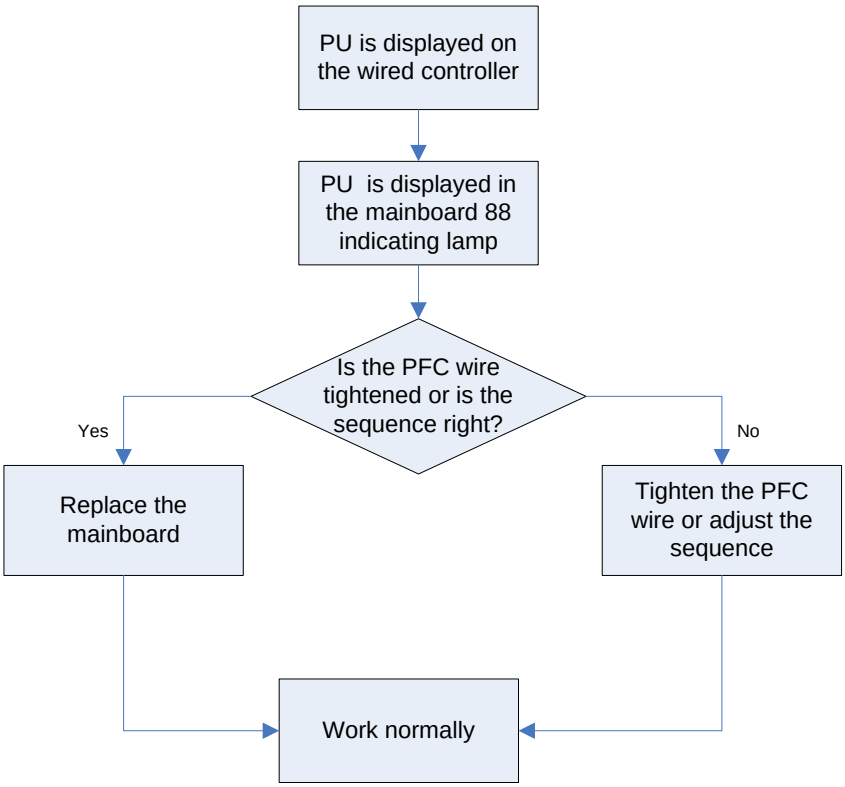
- P6 Drive-to-main-control communication error
- Lc Compressor Startup Failure



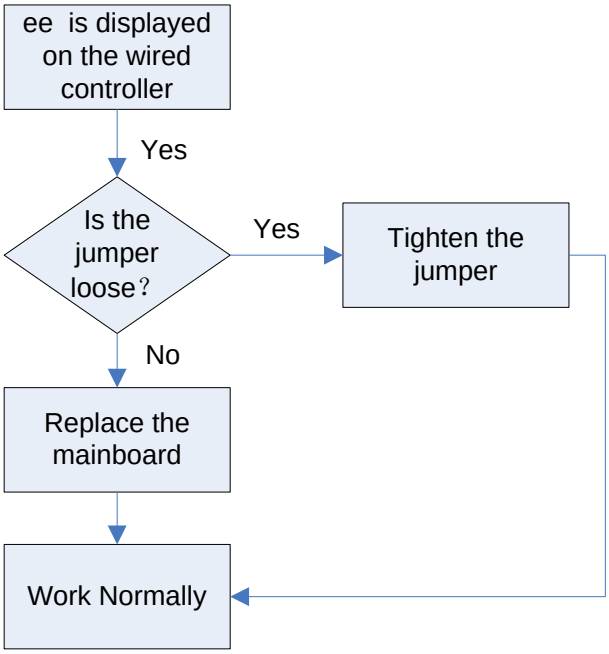
- P5 Compressor current protection
- H7 Compressor motor desynchronizing
- H5 IPM protection
- Ld Phase loss



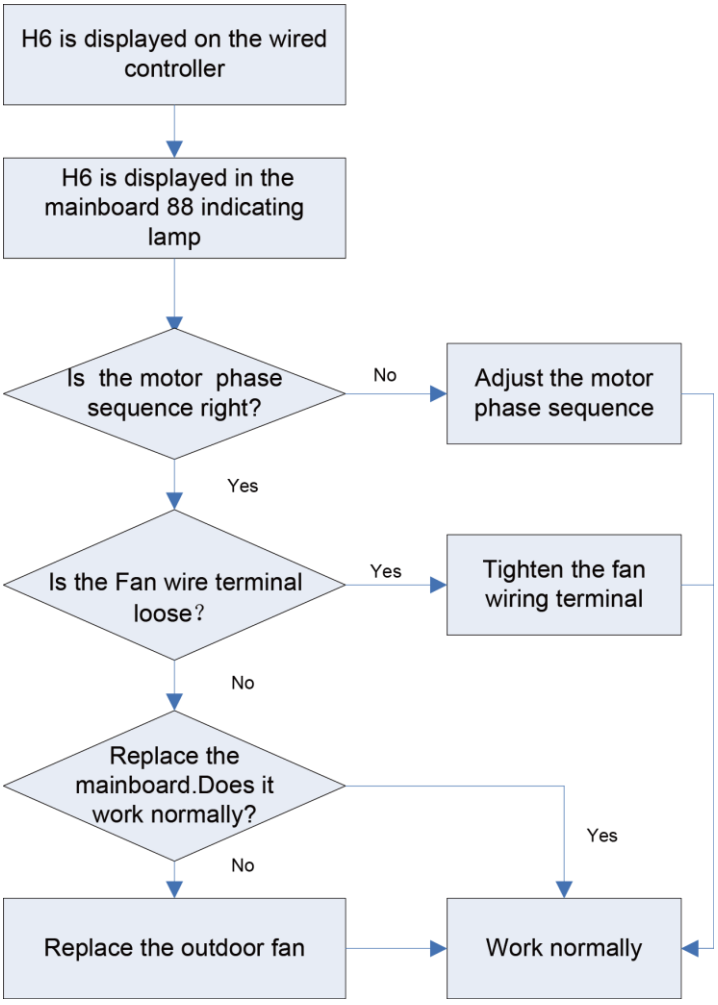
- PU Charging circuit error



- ee driving board chip error

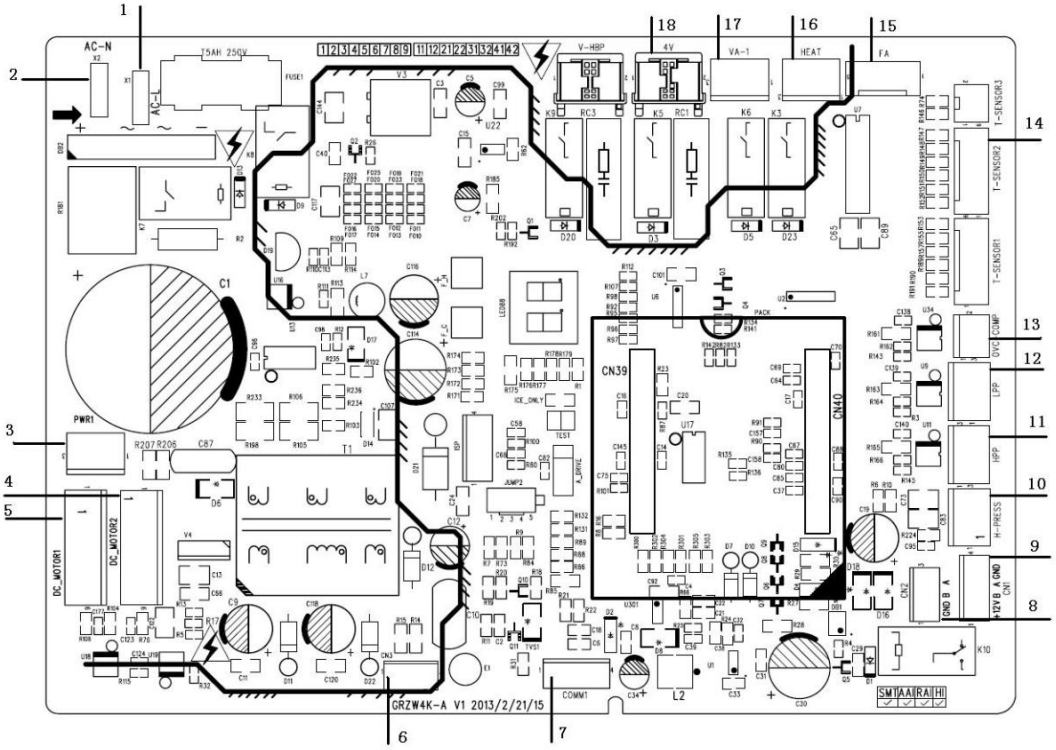


- H6 DC fan error



2.3 Interface

◆ SC-18Z-UM /SC-24Z-UM/ SC-36Z-UM /SC-42Z-UM /SC-48Z-UM Main Control Board

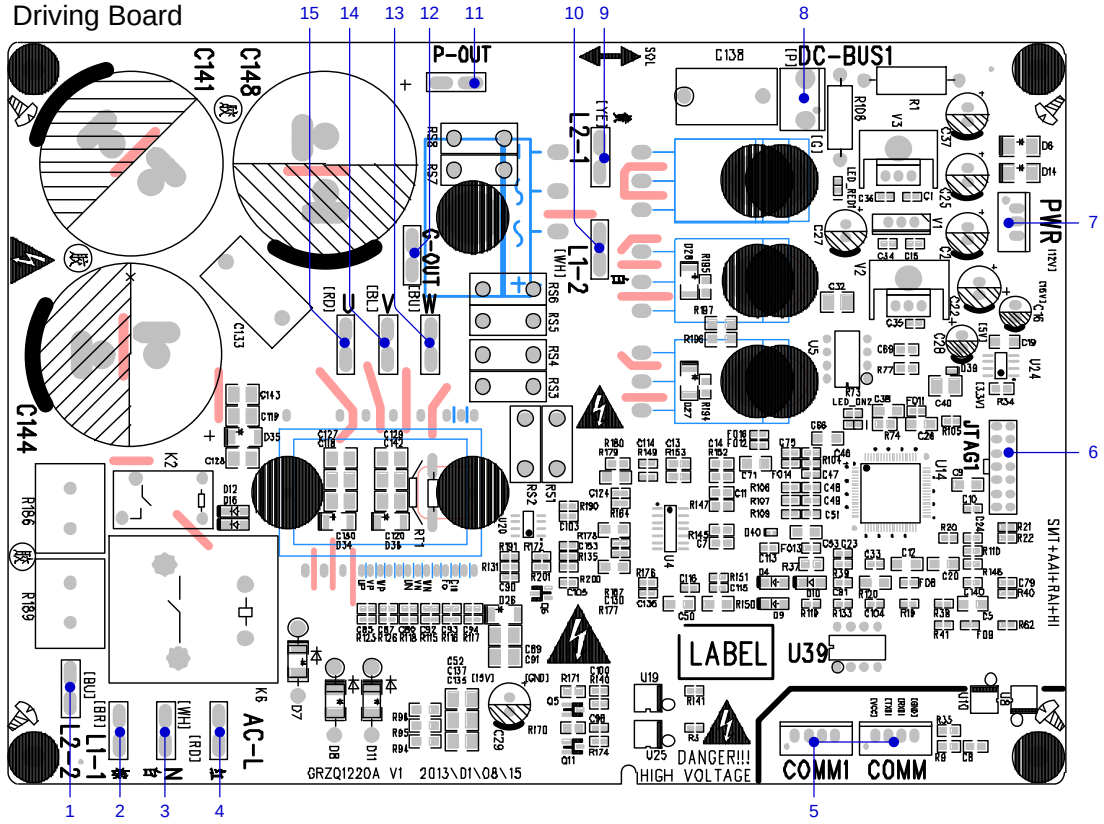


NO.	SILK-SCREEN	INTERFACE	INTERFACE INSTRUCTION
1	AC-L	Live wire input	Live wire input
2	AC-N	Neutral wire input	Neutral wire input
3	PWR 1	Control power output[1- DC bus voltage, 3- GND]	Power supply interface to the drive 1-pin: DC bus voltage 3-pin: DC bus GND
4	DC_MOTOR2	DC fan motor2 1-pin: Power supply of fan motor 3-pin: Fan GND 4-pin: +15V 5-pin: Signal control 6-pin: NC	Interface of DC fan motor 1-pin: DC bus voltage 2-pin: Suspended 3-pin: DC bus GND 4-pin: +15V 5-pin: Control signal input 6-pin: Not connected
5	DC_MOTOR1	DC fan motor1 1-pin: Power supply of fan motor 3-pin: Fan GND 4-pin: +15V 5-pin: Signal control 6-pin: Signal Feedback	Interface of DC fan motor 1-pin: DC bus voltage 2-pin: Suspended 3-pin: DC bus GND 4-pin: +15V 5-pin: Control signal input 6-pin: DC fan motor feedback
6	CN3	Control power output[1-GND、2-18V、3-15V]	Power supply interface to the drive 1-pin: GND 2-pin: +18V 3-pin: +15V

7	COMM1	Communication line [1-3.3V、2-TX、3-RX、4-GND]	Communication needle stand of main control drive 1-pin: +3.3V 2-pin: TXD 3-pin: RXD 4-pin: GND
8	CN2	Communication line with1-pin GND, 2-pin B and 3-pinA）	Communication needle stand with indoor unit 1-pin: GND 2-pin: B 3-pin: A
9	CN1	Communication line with 1-pin plus 12V, 2-pin B, 3-pin A and 4-pin GND	Communication interface (reserved): 1-pin: +12V 2-pin: B 3-pin: A 4-pin: GND
10	H-PRESS	High pressure switch for fan speed adjustment	Pressure protection switch for fan speed adjustment
11	HPP	High pressure switch for system protection (obligate）	Interface of high pressure protection
12	LPP	Low pressure switch for system protection (obligate）	Interface of low pressure protection
13	OVC-COMP	Compressor overload protection	Interface of compressor overload protection
14	T-SENSOR2	1&2 pin: Tube sensor 3&4 pin: Ambient temperature 5&6 pin: Air discharge	1&2 pin: Case temperature sensor 3&4 pin: Ambient temperature sensor 5&6 pin: Discharge temperature sensor
15	FA	Electronic expansion valve line 1 to 4-pin: Drive impulse output;5-pin: +12V;	Interface of electronic expansion valve: 1 to 4-pin: Drive impulse output; 5-pin: +12V;
16	HEAT	Compressor electrical heater	Compressor electric heating belt
17	VA-1	Chassis electrical heater	Chassis electric heating belt
18	4V	4-way valve	4-way valve

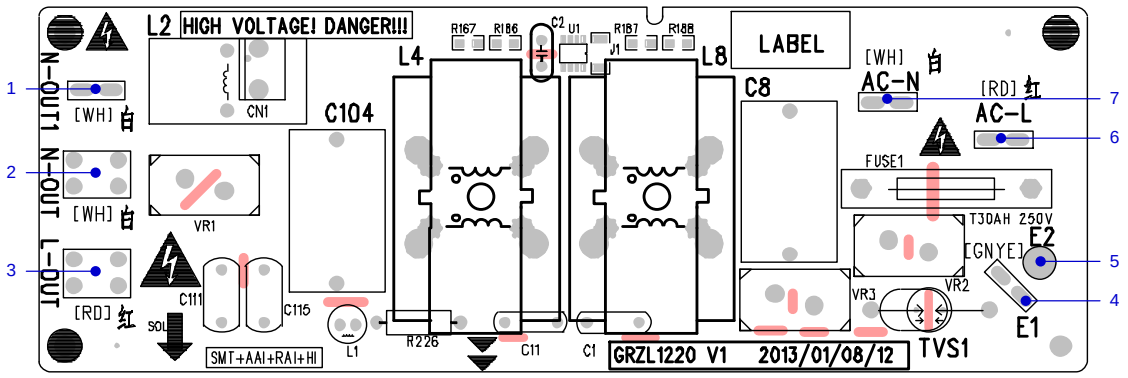
◆ SC-18Z-UM /SC-24Z-UM

(1) Driving Board



No.	Printing	Interface	No.	Printing	Interface
1	L2_2	PFC induction wire (blue)	2	L1_1	PFC induction wire (brown)
3	N	Neutral wire input (white)	4	AC-L	Live wire input (red)
5	COMM/COMM1	Communication interface	6	JTAG1	(Reserved)
7	PWR	Control power input	8	DC-BUS1	Bus electric discharging interface (for testing)
9	L2-1	PFC induction wire (yellow)	10	L1-2	PFC induction wire (white)
11	P-OUT	(Reserved)	12	G-OUT	(Reserved)
13	W	Compressor Phase W	14	V	Compressor Phase V
15	U	Compressor Phase U			

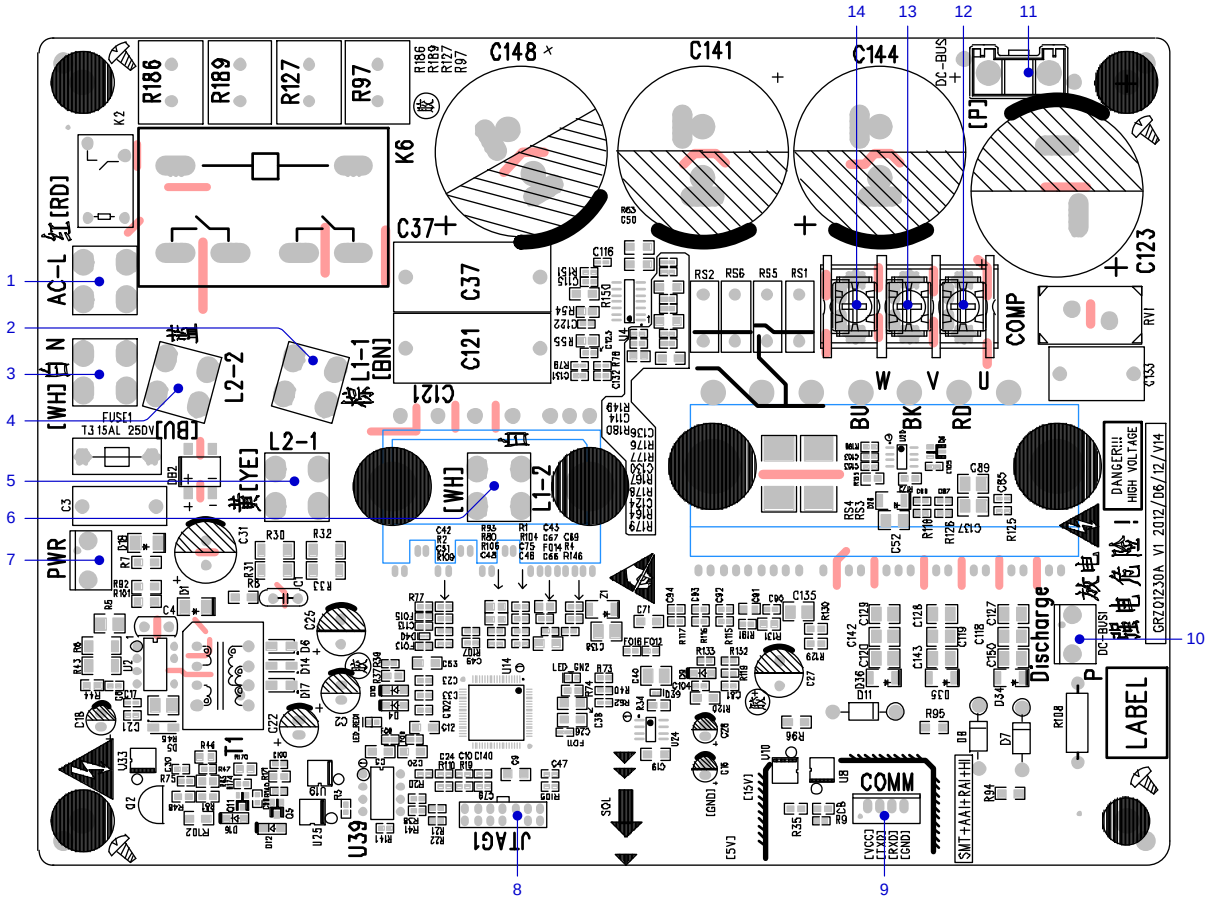
(2) Filtering Board



No.	Printing	Interface	No.	Printing	Interface
1	N-OUT1	Neutral wire output 1 (white) (only for 18k)	2	N-OUT	Neutral wire output (white)
3	L-OUT	Live wire output (red)	4	E1	Grounding wire
5	E2	(Reserved)	6	AC-L	Live wire input (red)
7	AC-N	Neutral wire input (white)			

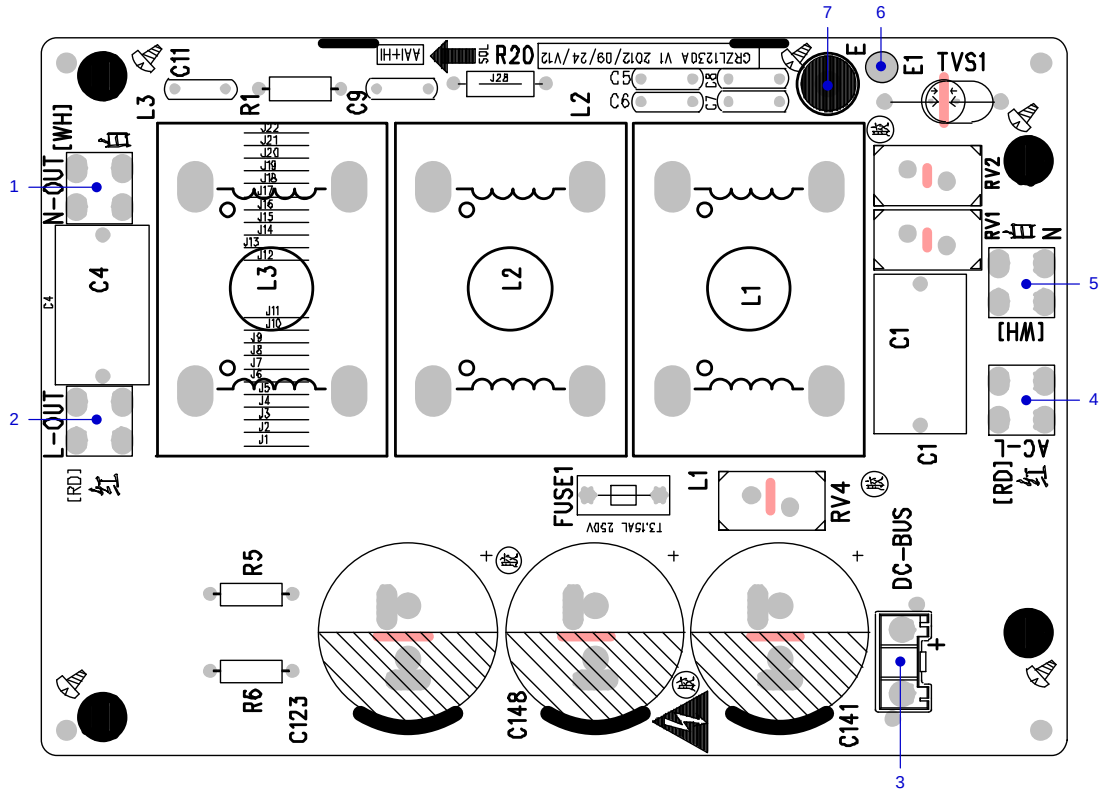
◆ SC-48Z-UM

(1) Drive Board:



No.	Printing	Interface	No.	Printing	Interface
1	AC-L	Live wire input (red)	2	L1-1	PFC induction wire (brown)
3	N	Neutral wire input (white)	4	L2-2	PFC induction wire (blue)
5	L2-1	PFC induction wire (yellow)	6	L1-2	PFC induction wire (white)
7	PWR	Control power input	8	JTAG1	(Reserved)
9	COMM	Communication interface	10	DC-BUS1	DC bus electric discharging needle stand (for testing)
11	DC-BUS	DC bus interface (connect to filtering board)	12	U	Compressor Phase U
13	V	Compressor Phase V	14	W	Compressor Phase W

(2) Filtering Board:



No.	Printing	Interface	No.	Printing	Interface
1	N-OUT	Neutral wire output (white)	2	L-OUT	Live wire output (red)
3	DC-BUS	DC bus interface (connect to drive board)	4	AC-L	Live wire input (red)
5	N	Neutral wire input (white)	6	E1	(Reserved)
7	E	Grounding wire (screw hole)			

2.4 IPM, PFC Testing Method

2.4.1 Method of Testing IPM Module

(1) Preparation before test: prepare a universal meter and turn to its diode option, and then remove the wires U, V, W of the compressor after it is powered off for one minute.

(2) Testing Steps

Step 1: put the black probe on the place P and the red one on the wiring terminal U, V, W respectively as shown in the following figure to measure the voltage between UP, VP and WP.

Step 2: put the red probe on the place N and the black one on the wiring terminal U, V, W respectively as shown in the following figure to measure the voltage between NU, NV and NW.

(3) If the measured voltages between UP, VP, WP, NU, NV, NV are all among 0.3V-0.7V, then it indicates the IPM module is normal; If any measured valve is 0, it indicates the IPM is damaged.

2.4.2 Method of Testing PFC Module Short Circuit (only for SC-48Z-UM):

(1) Preparation before test: prepare a universal meter and turn to its diode option, and then remove the wires L1-2, L2-1 after it is powered off for one minute.

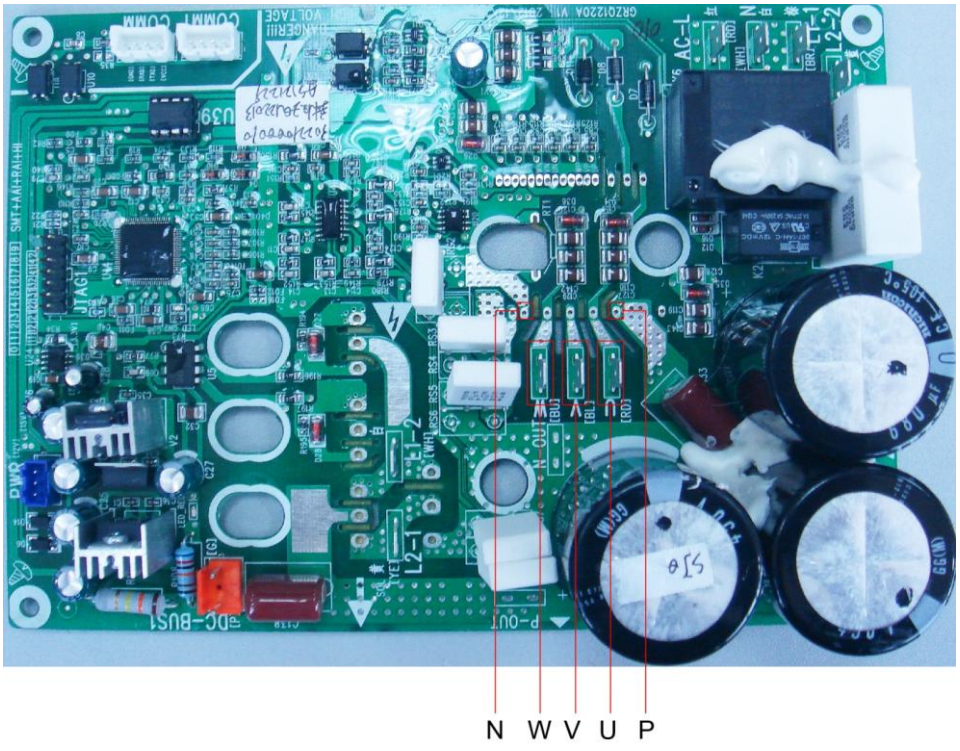
(2) Testing Steps

Step 1: put the black probe on the place P and the red one on the wiring terminal L1-2, L2-1respectively as shown in the following figure to measure the voltage between L1-2P and.L2-1 P.

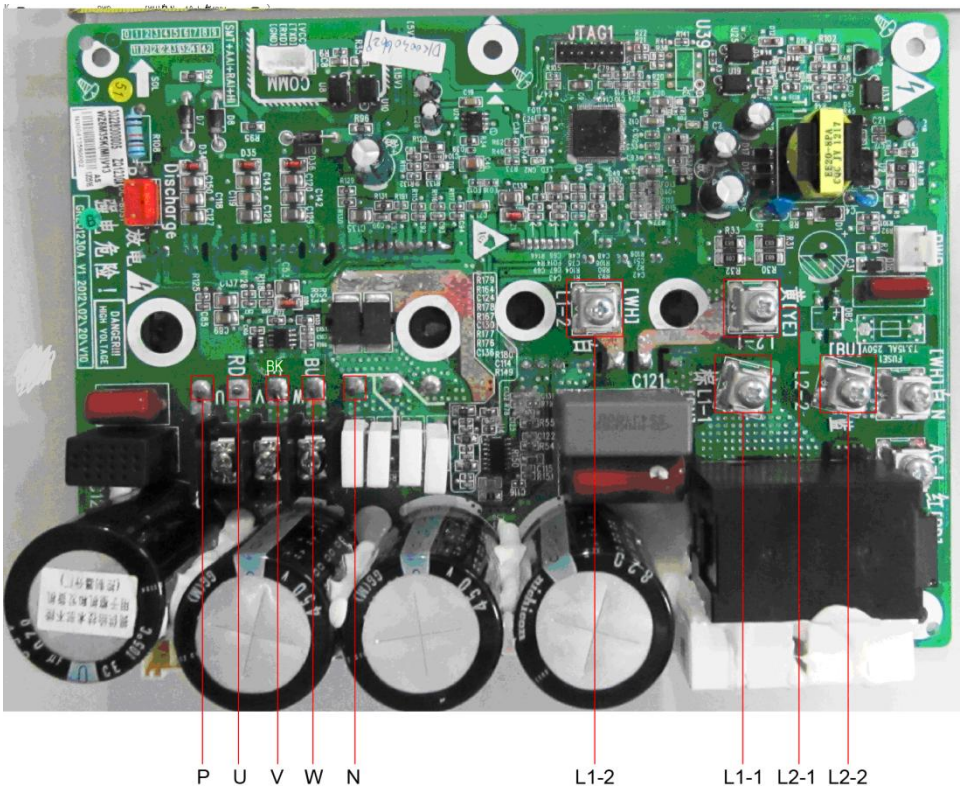
Step 2: put the red probe on the place N and the black one on the wiring terminal L1-2, L2-1respectively as shown in the following figure to measure the voltage between N L1-2 and NL2-1.

(3) If the measured voltages between L1-2P ,L2-1 P, N L1-2 , NL2-1 are all among 0.3V-0.7V, then it indicates the PFC module is normal; If any measured valve is 0, it indicates the PFC is damaged.

◆ SC-18Z-UM /SC-24Z-UM /SC-36Z-UM SC-42Z-UM



◆ SC-48Z-UM

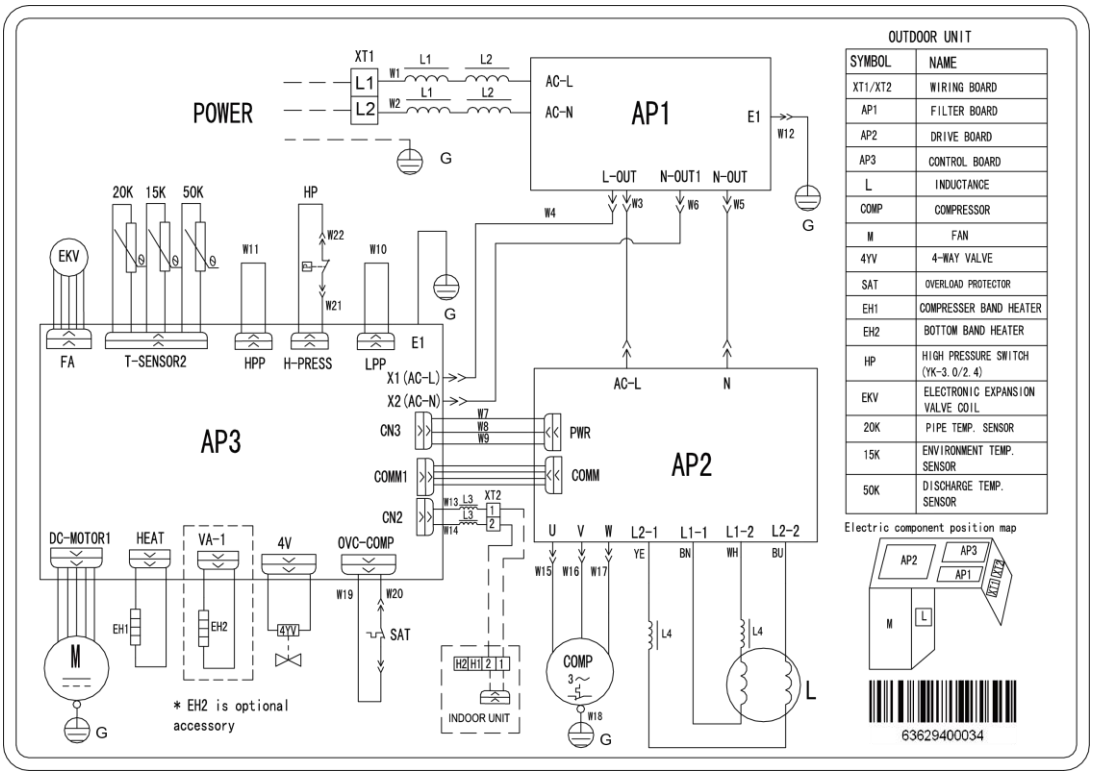


3 WIRING DIADRAM

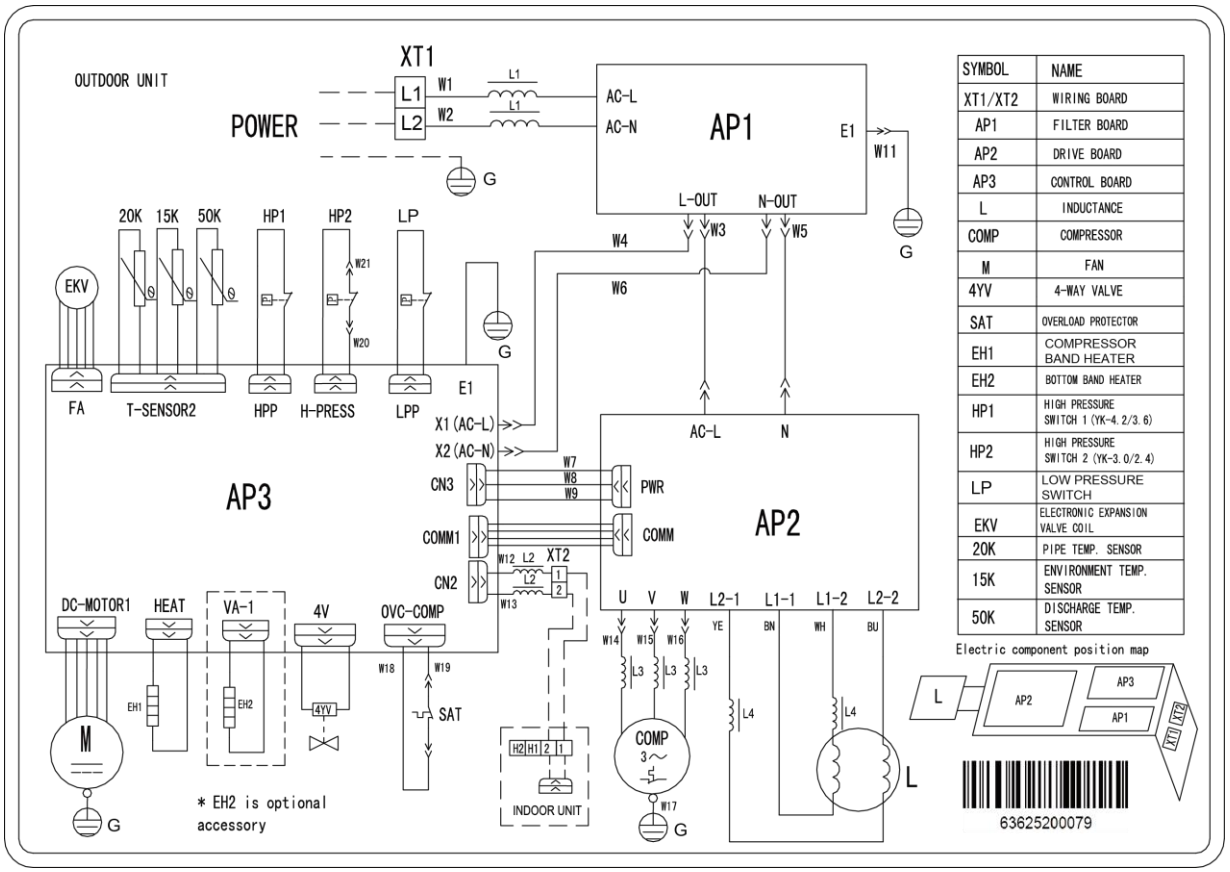
3.1 Outdoor unit

The actual wiring should always refer to the wiring diagram of the unit.

◆ Model: SC-18Z-UM

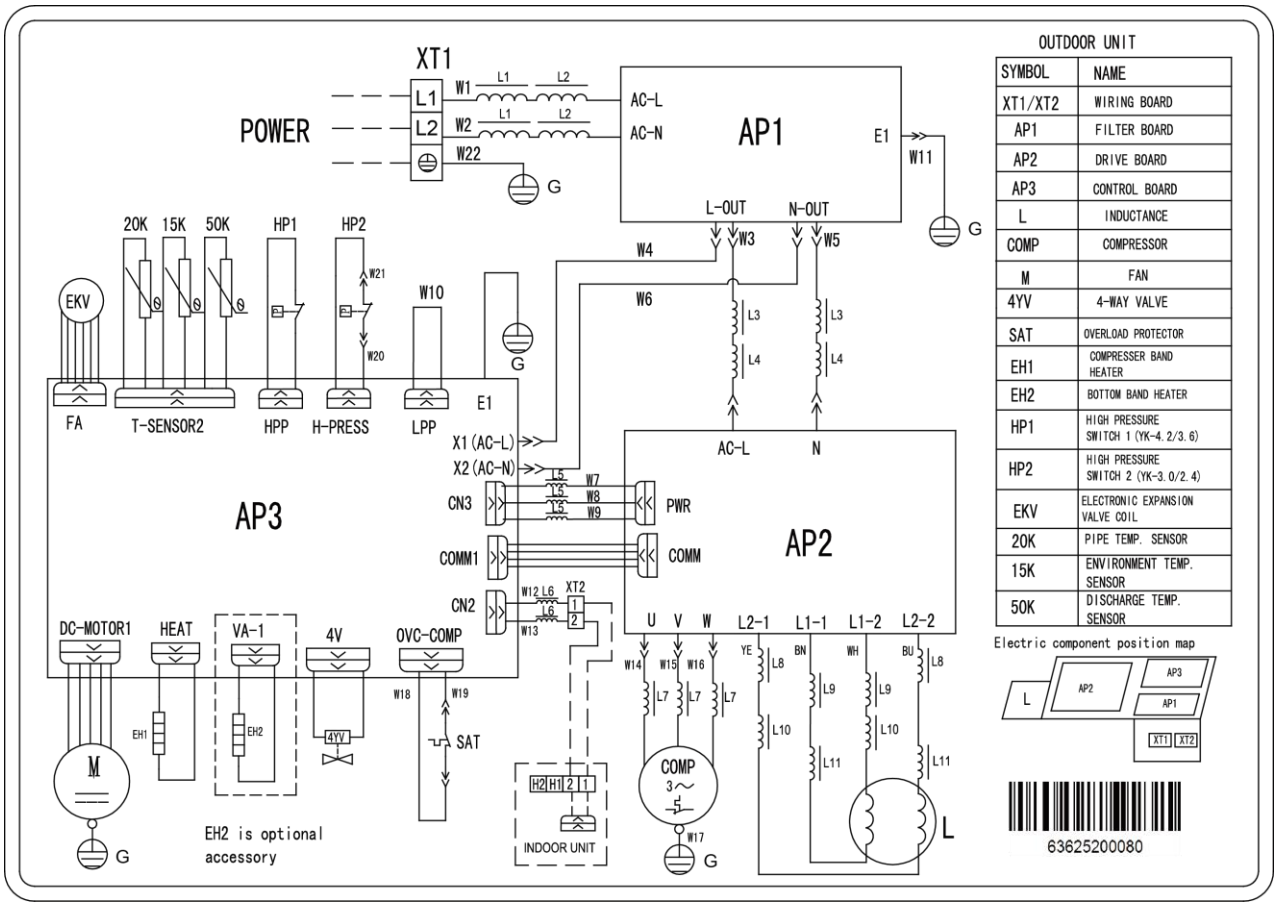


◆ Model: SC-24Z-UM

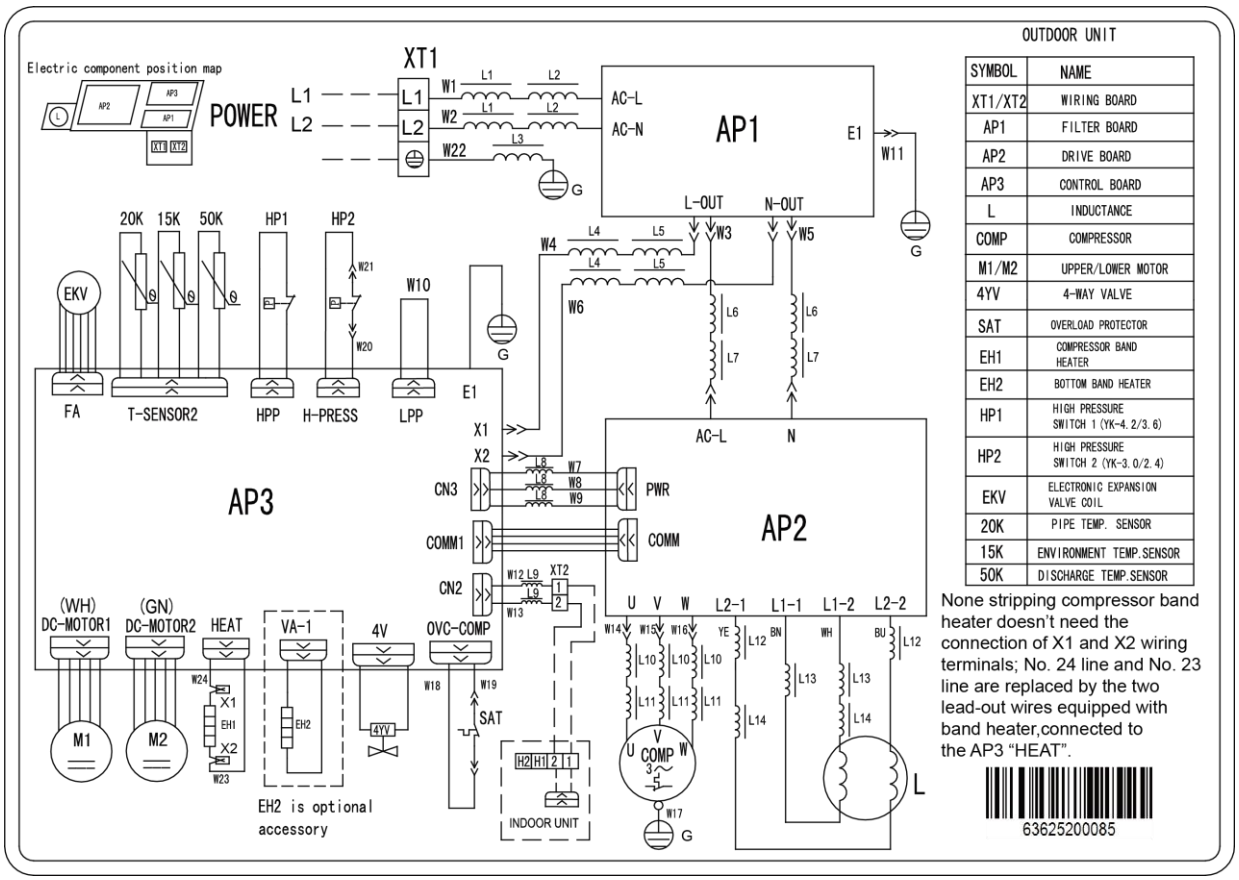


SYMBOL	NAME
XT1/XT2	WIRING BOARD
AP1	FILTER BOARD
AP2	DRIVE BOARD
AP3	CONTROL BOARD
L	INDUCTANCE
COMP	COMPRESSOR
M	FAN
4YV	4-WAY VALVE
SAT	OVERLOAD PROTECTOR
EH1	COMPRESSOR BAND HEATER
EH2	BOTTOM BAND HEATER
HP1	HIGH PRESSURE SWITCH 1 (YK-4.2/3.6)
HP2	HIGH PRESSURE SWITCH 2 (YK-3.0/2.4)
LP	LOW PRESSURE SWITCH
EKV	ELECTRONIC EXPANSION VALVE COIL
20K	PIPE TEMP. SENSOR
15K	ENVIRONMENT TEMP. SENSOR
50K	DISCHARGE TEMP. SENSOR

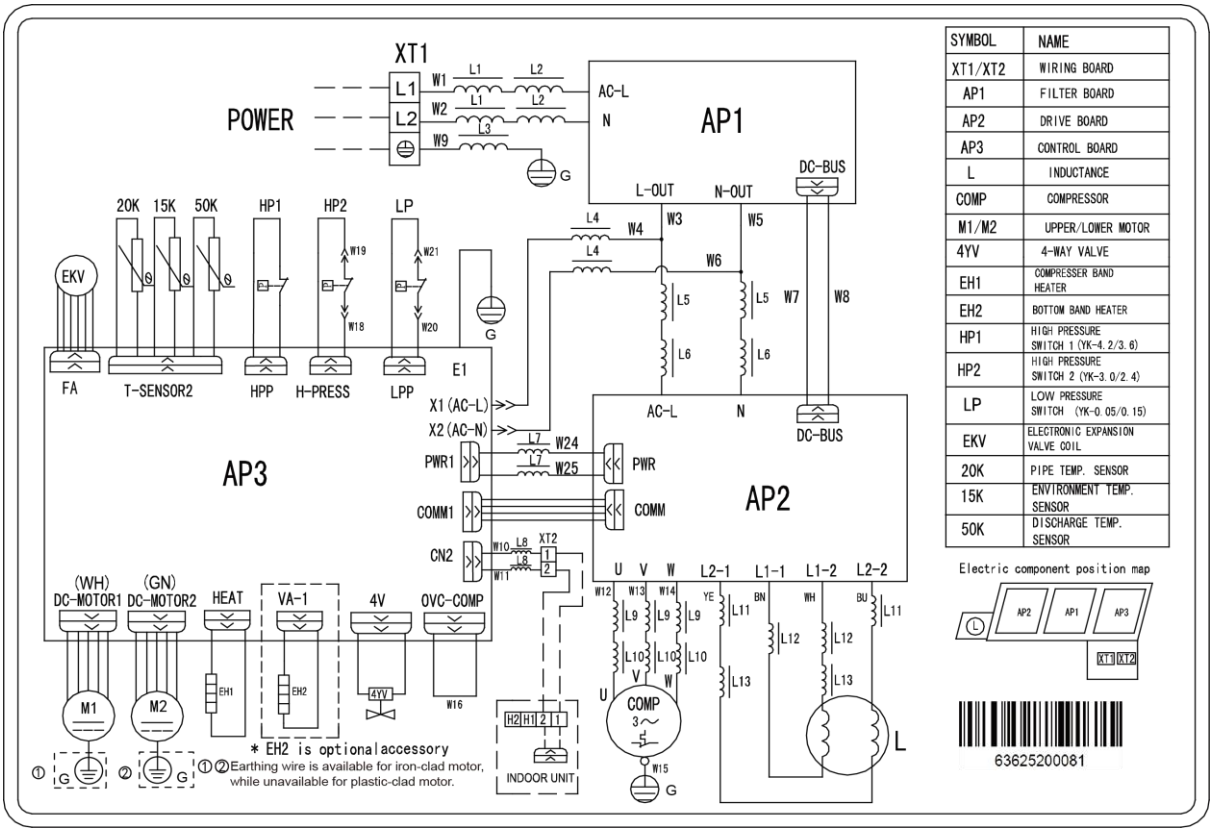
◆ Model: SC-36Z-UM



◆ Model: SC-42Z-UM



◆ Model: SC-48Z-UM

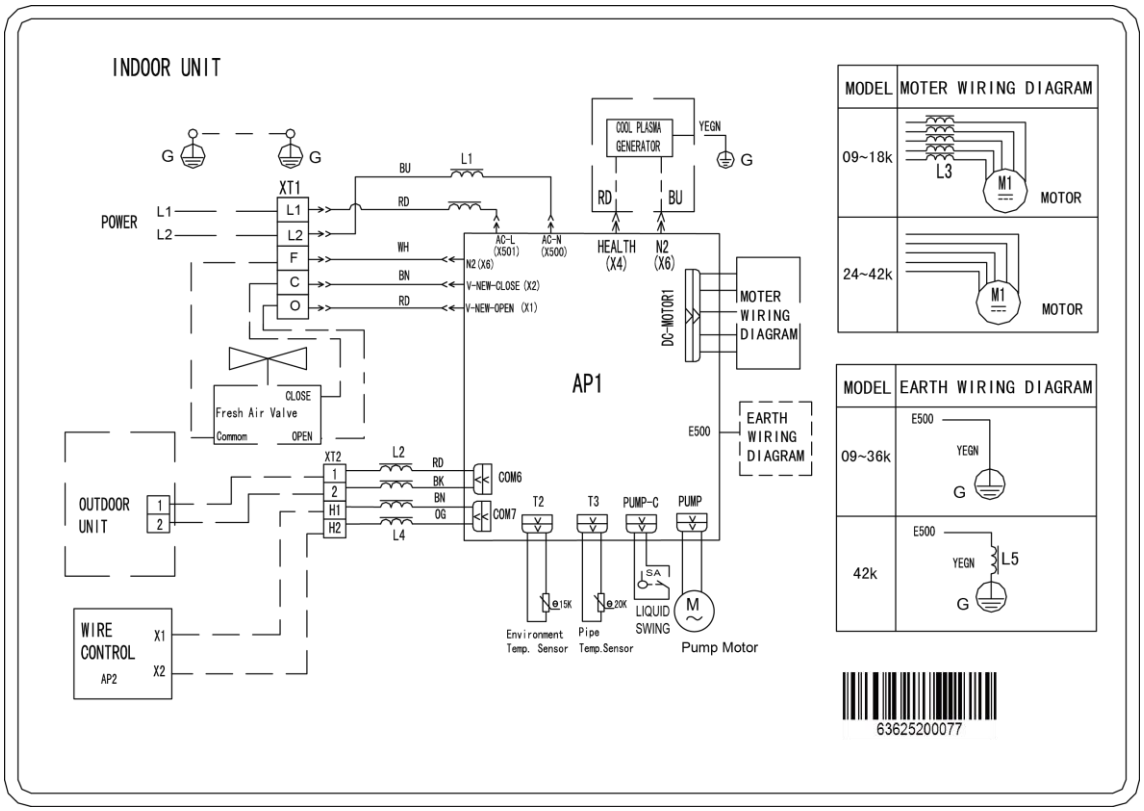


3.2 Indoor unit

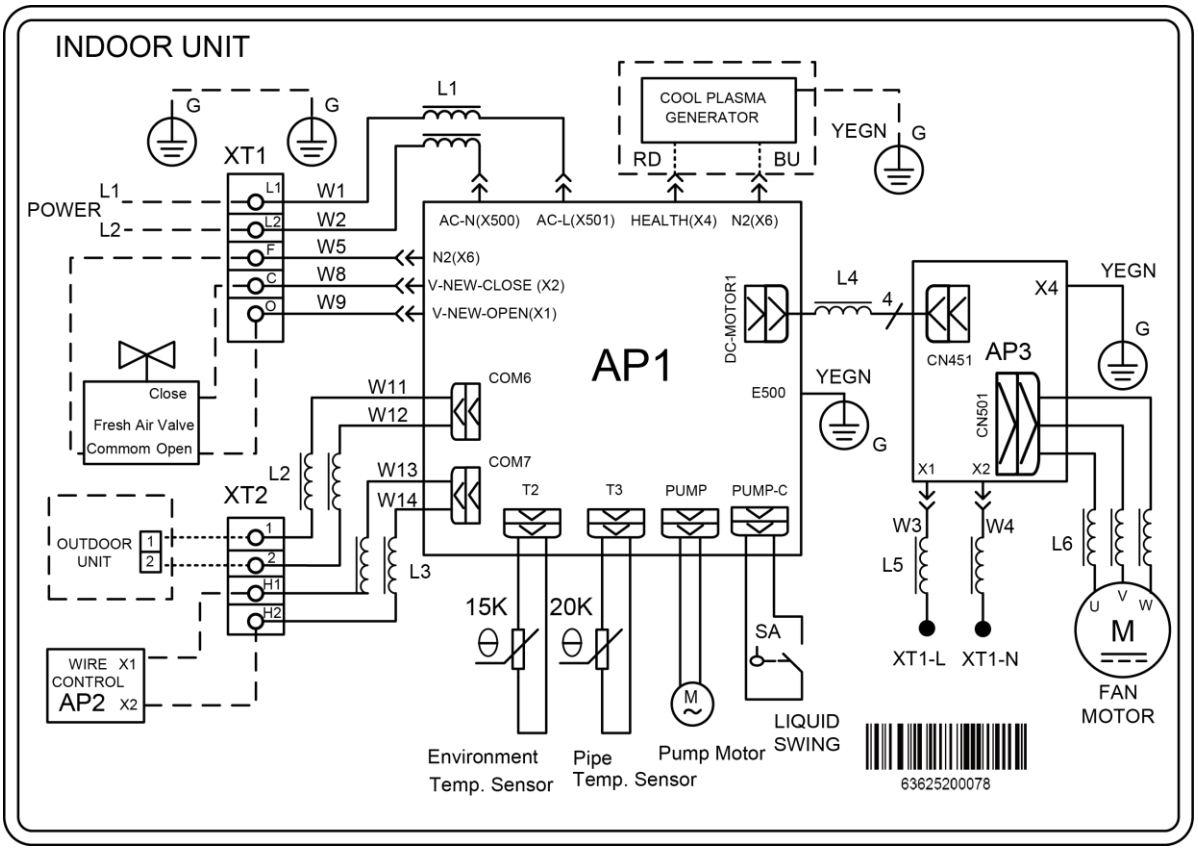
The actual wiring should always refer to the wiring diagram of the unit.

3.2.1 Duct Type

◆ Model: SC-18CD-UM/SC-24CD-UM//SC-36CD-UM/SC-42CD-UM

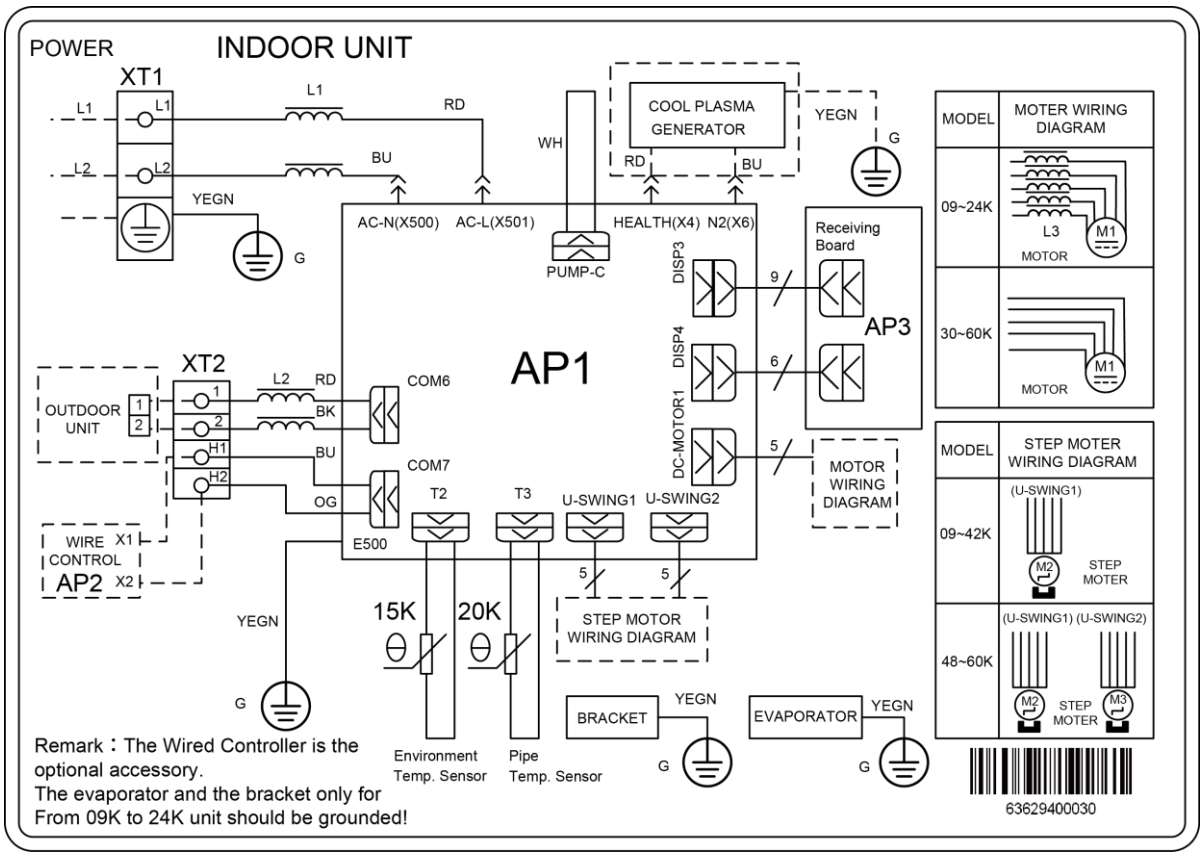


◆ Model: SC-48CD-UM



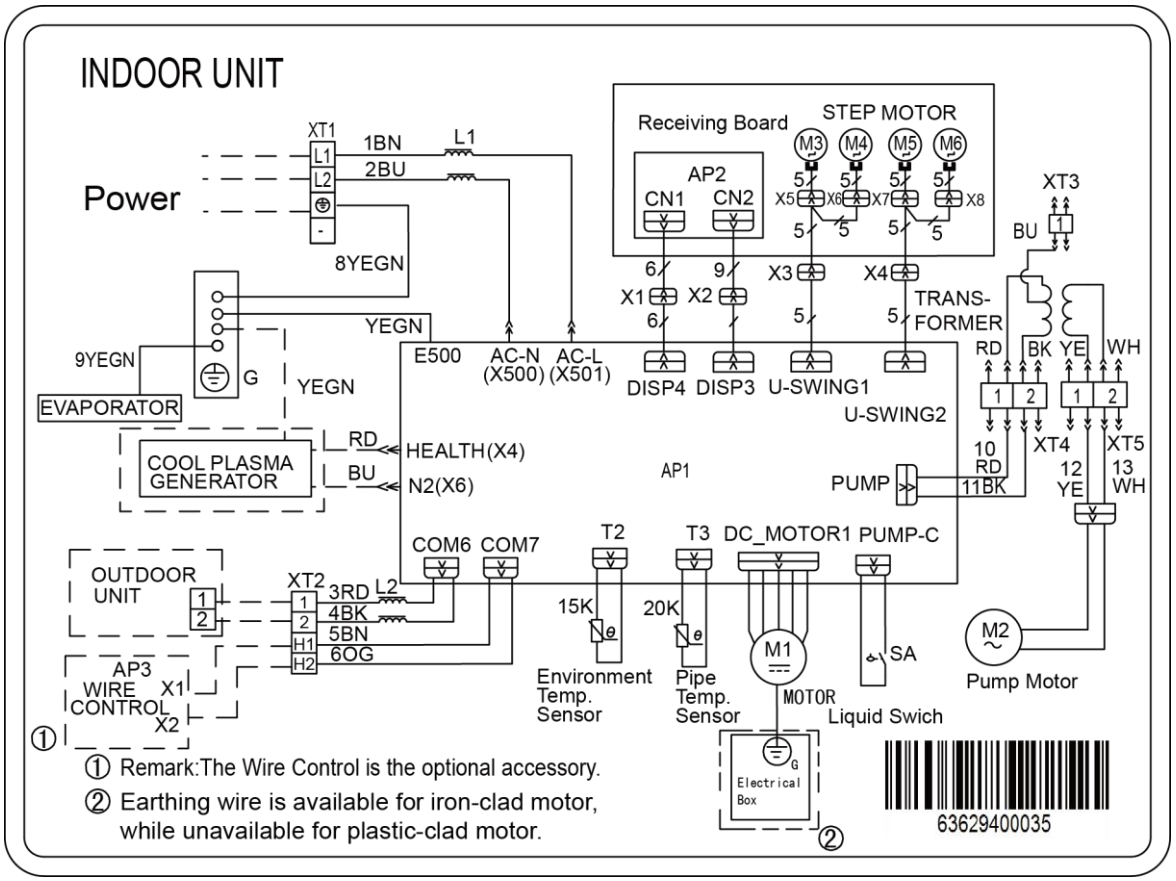
3.2.2 Floor Ceiling Type

◆ Model: SC-18FM-UM/SC-24FM-UM/SC-36FM-UM/SC-42FM-UM/SC-48FM-UM

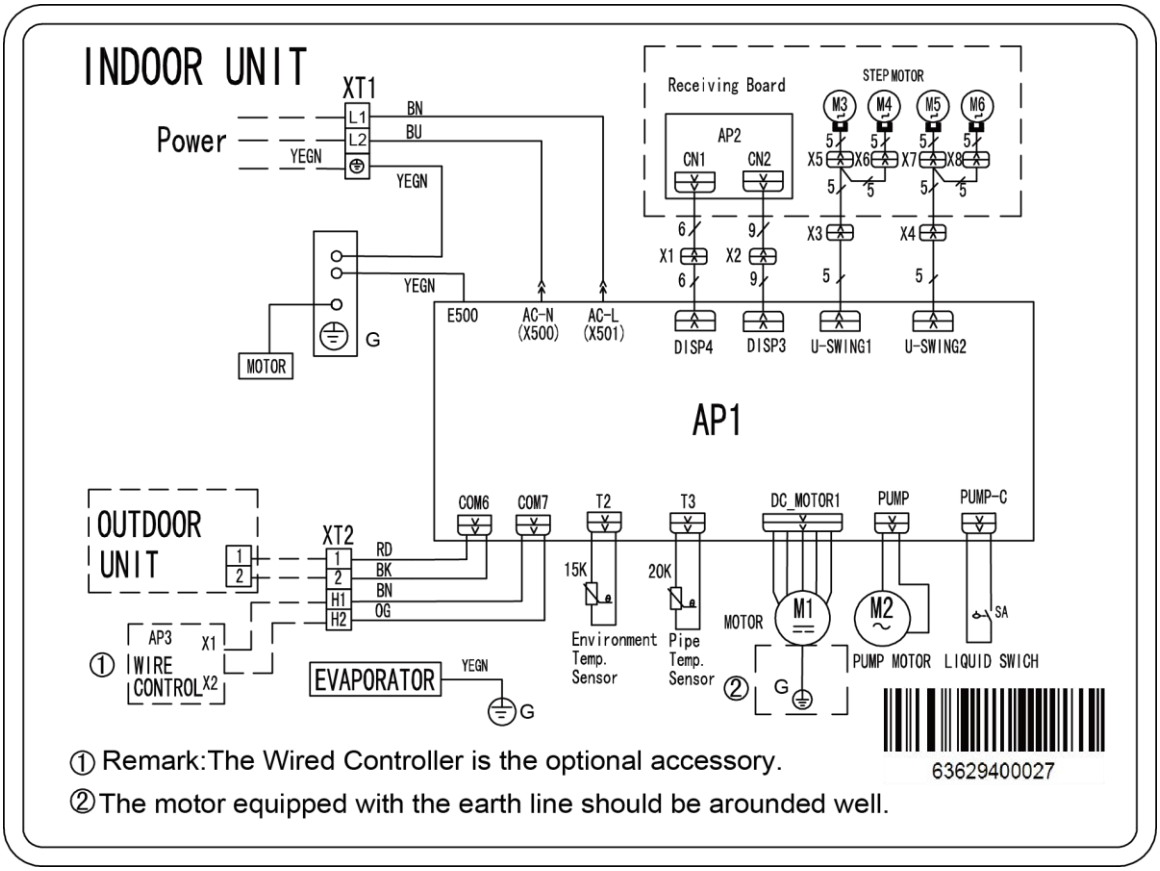


3.2.3 Cassette Type

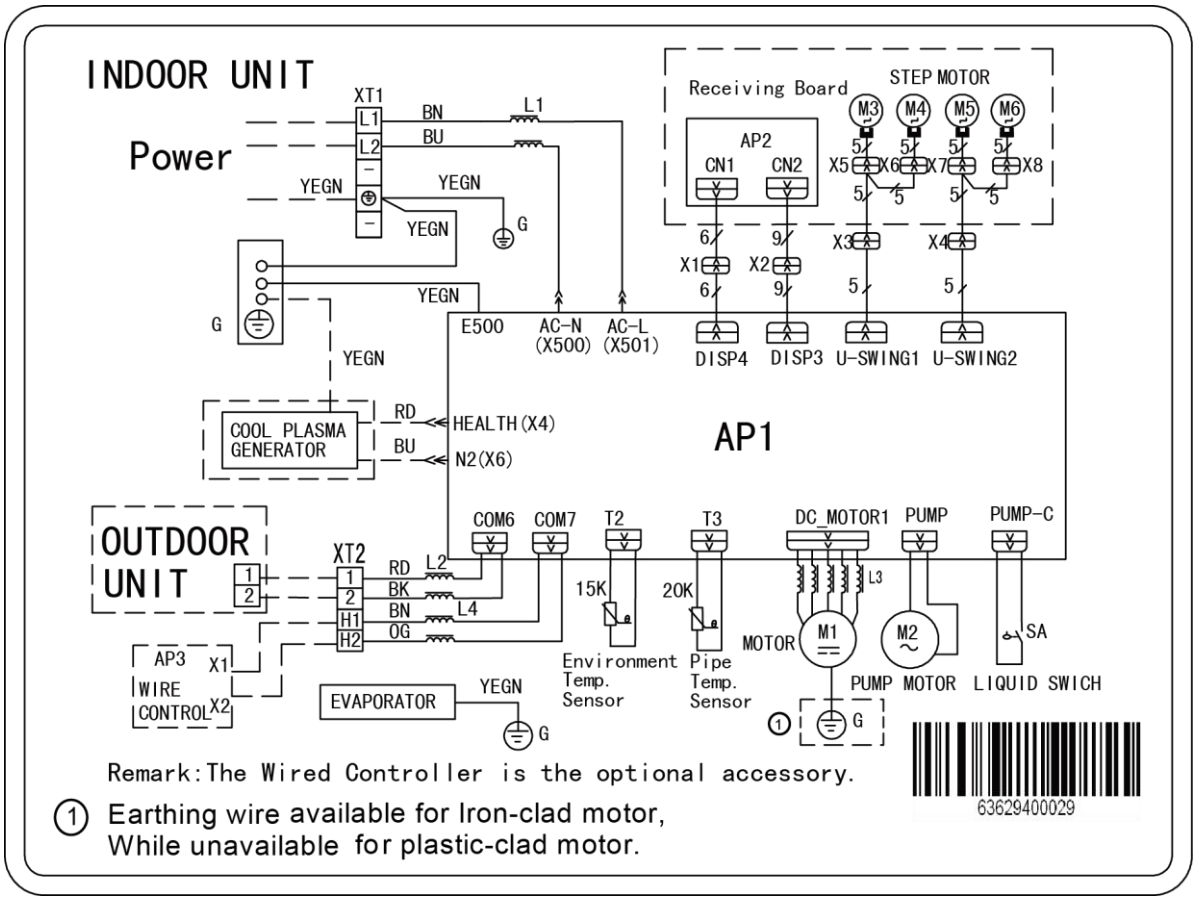
◆ Model: SC-18CC-UM



◆ Model: SC-24CC-UM /SC-36CC-UM /SC-42CC-UM



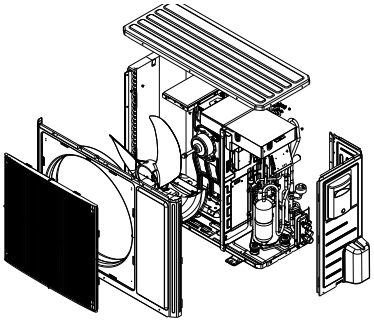
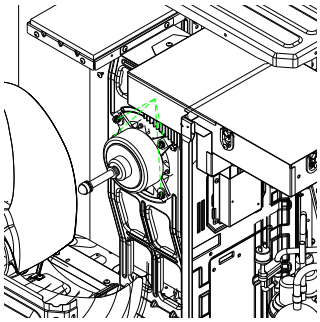
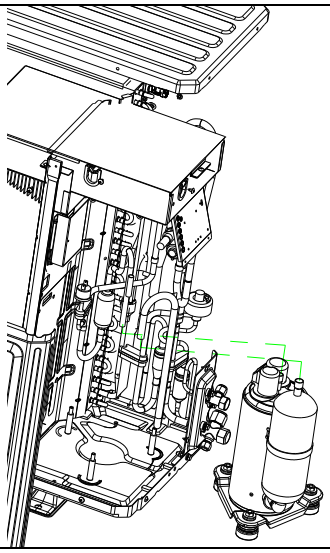
◆ Model: SC-48CC-UM

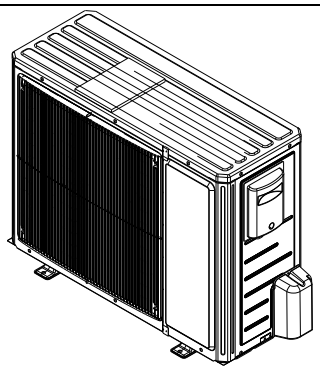


4 DISASSEMBLY AND ASSEMBLY PROCEDURE OF MAIN PARTS

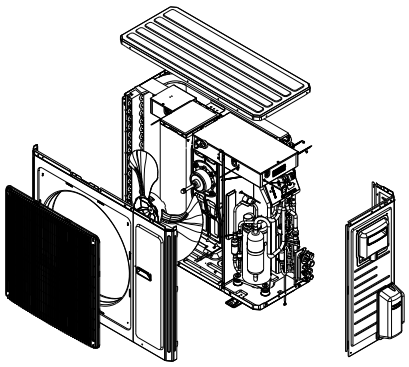
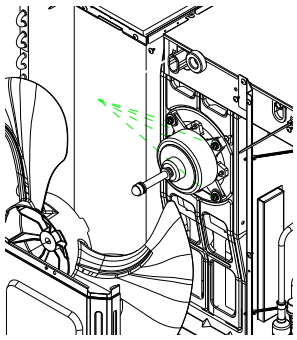
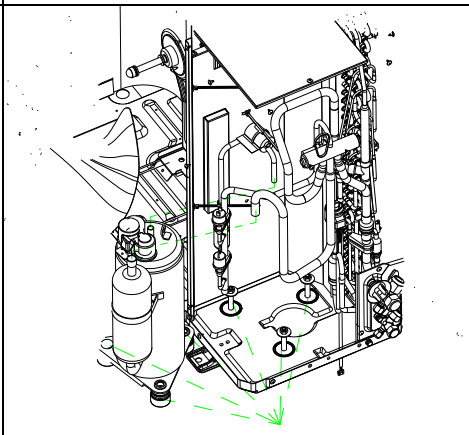
4.1 Outdoor Unit

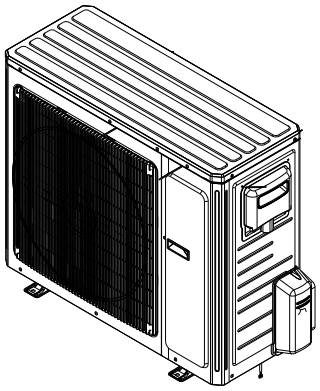
18k:

Remark: Before disassembly and assembly, make sure that the unit has been cut off from the power supply.		
Step	Illustration	Handling Instruction
1. Remove external casing		1. Remove the top cover and handle; 2. Remove the grille, outer case and right side plate.
2. Remove motor		1. Remove the blade nut and then remove the blade; 2. Remove the motor from motor support.
3. Remove compressor		1. Discharge the refrigerant inside the pipeline and recycle the refrigerant during discharging; 2. Unsolder the 4-way valve assy from compressor; 3. Remove the nut fixing compressor; 4. Take away the compressor from chassis.

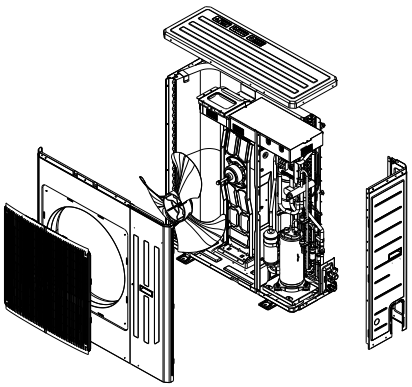
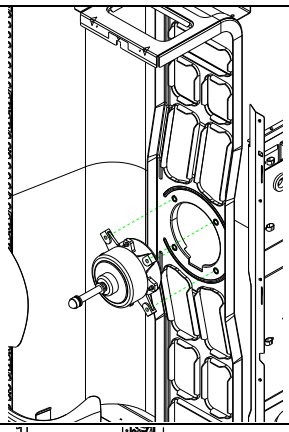
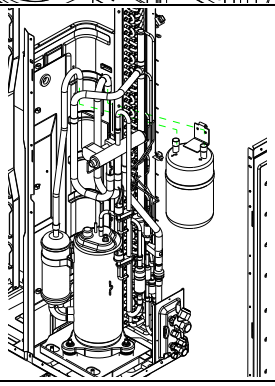
4. Assemble unit		Assemble the unit in the reverse procedures of disassembly.

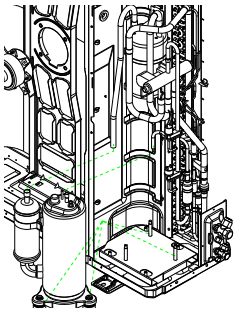
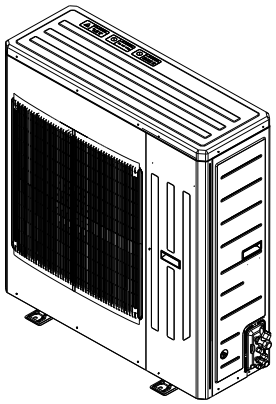
24k:

Remark: Before disassembly and assembly, make sure that the unit has been cut off from the power supply.		
Step	Illustration	Handling Instruction
1. Remove external casing		1. Remove the top cover and handle; 2. Remove the grille, outer case, front side plate and right side plate.
2. Remove motor		1. Remove the blade nut and then remove the blade; 2. Remove the motor from motor support.
3. Remove compressor		1. Discharge the refrigerant inside the pipeline and recycle the refrigerant during discharging; 2. Unsolder the 4-way valve assy from compressor; 3. Remove the nut fixing compressor; 4. Take away the compressor from chassis.

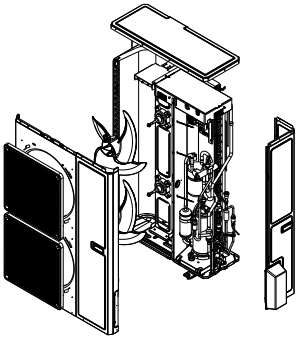
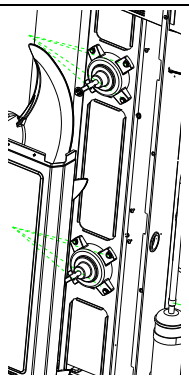
4. Assemble unit		Assemble the unit in the reverse procedures of disassembly.

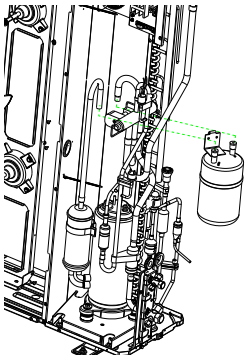
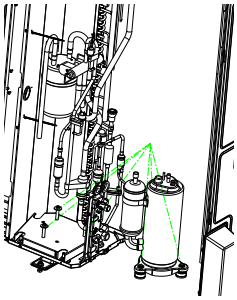
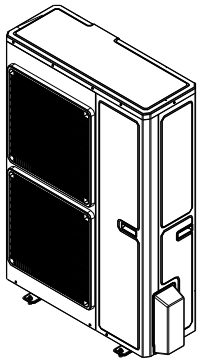
36k:

Remark: Before disassembly and assembly, make sure that the unit has been cut off from the power supply.		
Step	Illustration	Handling Instruction
1. Remove external casing		1. Remove the top cover and handle; 2. Remove the grille, outer case and right side plate.
2. Remove motor		1. Remove the blade nut and then remove the blade; 2. Remove the motor from motor support.
3. Remove gas liquid separator		1. Discharge the refrigerant inside the pipeline and recycle the refrigerant during discharging; 2. Unsolder the 4-way valve assy from gas liquid separator; 3. Remove the gas liquid separator.

4. Remove compressor		1. Discharge the refrigerant inside the pipeline and recycle the refrigerant during discharging; 2. Unsolder the 4-way valve assy from compressor; 3. Remove the nut fixing compressor; 4. Take away the compressor from chassis.
5. Assemble unit		Assemble the unit in the reverse procedures of disassembly.

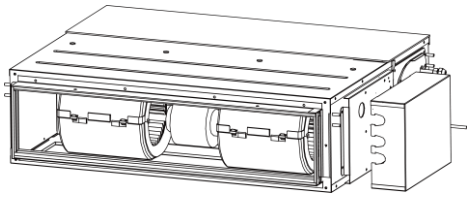
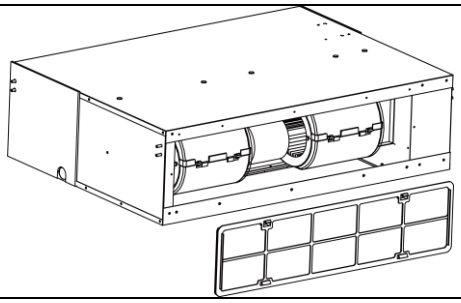
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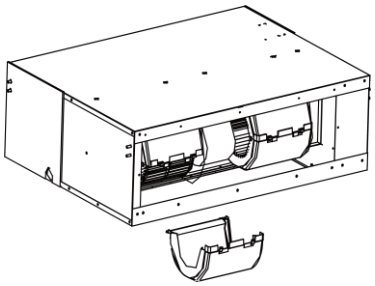
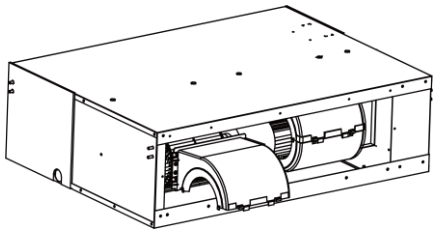
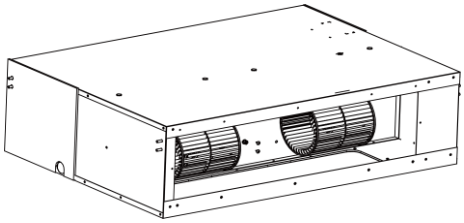
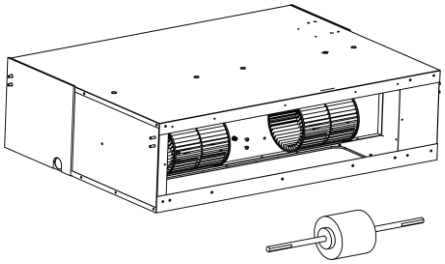
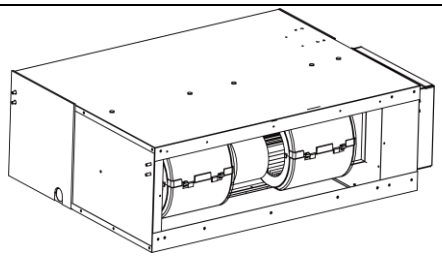
Remark: Before disassembly and assembly, make sure that the unit has been cut off from the power supply.		
Step	Illustration	Handling Instruction
1. Remove external casing		1. Remove the top cover and handle; 2. Remove the grille, outer case and right side plate.
2. Remove motor		1. Remove the blade nut and then remove the blade; 2. Remove the motor from motor support.

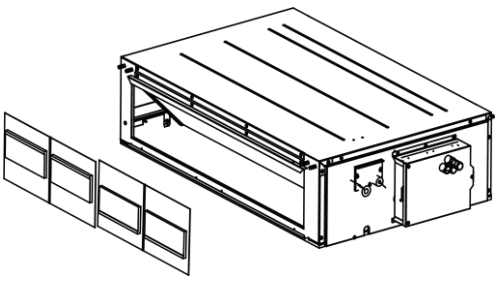
3. Remove gas liquid separator.		1. Discharge the refrigerant inside the pipeline and recycle the refrigerant during discharging; 2. Unsolder the 4-way valve assy from gas liquid separator; 3. Remove the gas liquid separator.
4. Remove compressor		1. Discharge the refrigerant inside the pipeline and recycle the refrigerant during discharging; 2. Unsolder the 4-way valve assy from compressor; 3. Remove the nut fixing compressor; 4. Take away the compressor from chassis.
5. Assemble unit		Assemble the unit in the reverse procedures of disassembly.

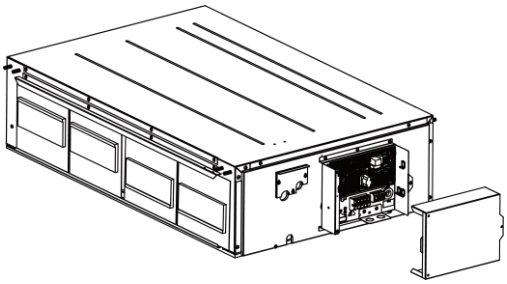
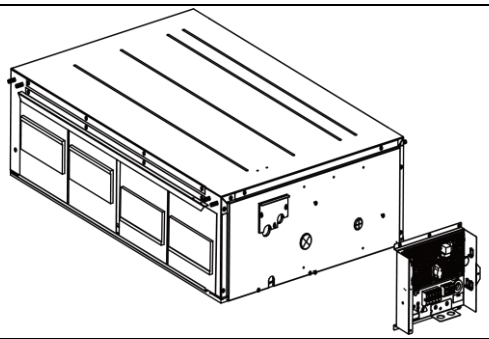
4.2 Indoor Unit

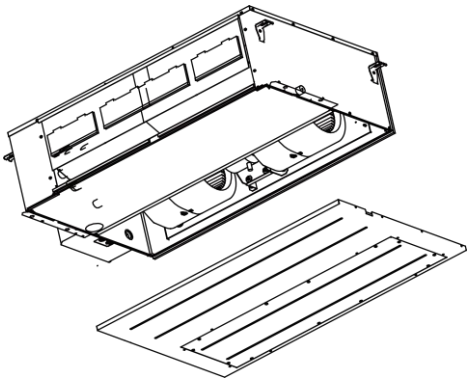
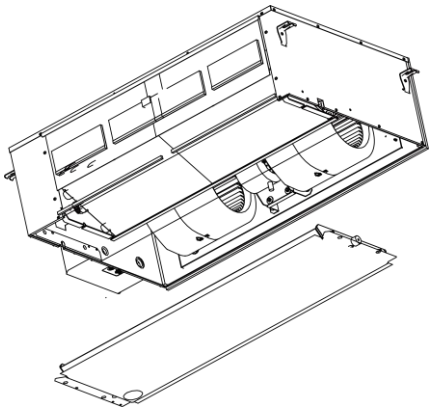
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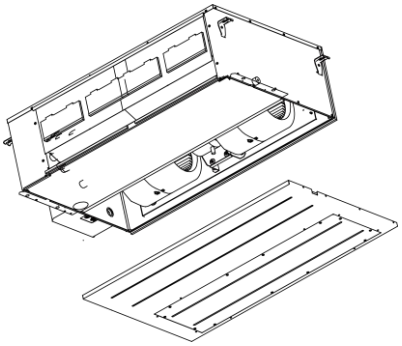
Removal and Assembly of Fan Motor		
Remarks: Before removing the fan, make sure to cut off the power firstly.		
Step	Illustration	Handling Instruction
1. Unplug the motor cables		Cut off the power supply of indoor unit. Use screwdriver to remove the electric box cover and unplug the motor cables in electric box.
2. Remove the filter sub-assembly and air inlet cover board		Remove the filter sub-assembly from the air inlet frame and use screwdriver to remove the air inlet cover board.

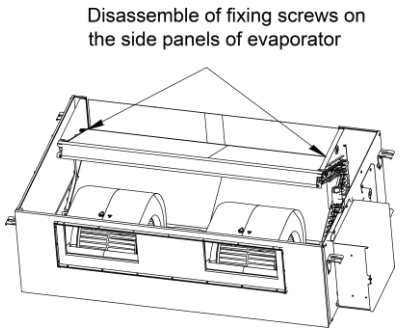
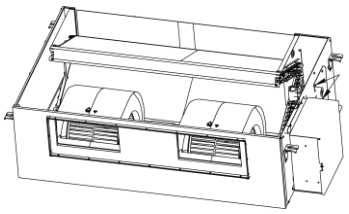
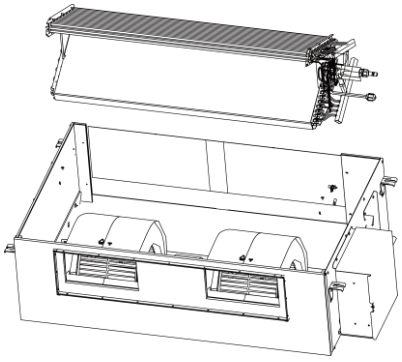
3. Remove the screws on fan sub-assembly.		Remove the screws on fan sub-assembly.
4. Overturn the propeller housing		Rotate the propeller housing to the air inlet according to arrow direction.
5. Loosen the fan and motor.		Use inner hexagonal spanner to loosen the screws on fan and remove the clamp fixing the motor.
6. Replace the motor		Firstly, disengage the motor from motor support. Then, sequentially disengage the fan sub-assembly form the motor shaft. Remove the motor from the air inlet and replace with new motor. In which, for the motor with automatic motor support, the motor support shall be removed in advance and then changed to the unit.
7. Assemble the unit in reverse to the disassembly procedures		Assemble the unit in reverse to the disassembly procedures and energize it for testing.

Disassembly of filter screen for return air		
Remark: Make sure that the power supply is cut off before disassembling and protect all the parts during disassembly. Do not put filter screen near the high temperature heat source.		
Step	Illustration	Handling Instruction
Disassembly of filter screen for return air		Compress the filter screen for return air down on the guide slot sponge, and remove according to the direction shown by the arrow. There are 2 filter screen for return air.

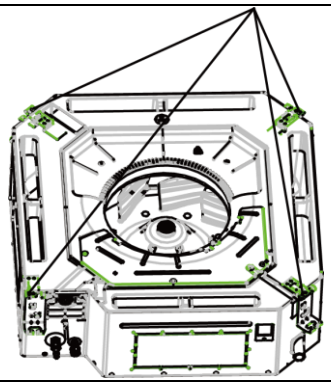
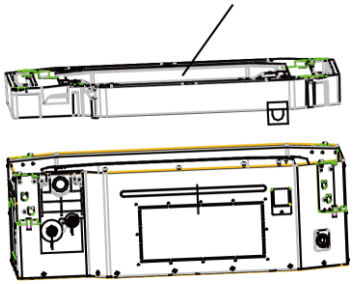
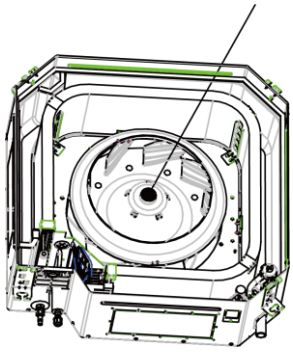
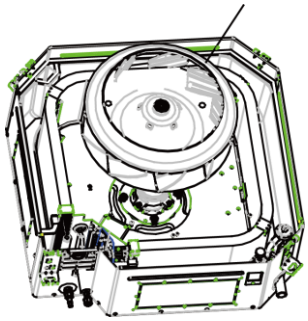
Disassembly of electrical parts box cover panel and electrical parts box		
Remark: Make sure that the power supply is cut off before disassembling and protect all the parts during disassembly, especially the electrical components. Do not dampen or hit them.		
Step	Illustration	Handling Instruction
1. Disassembly of electric box cover		Disassemble the screw according to the position shown in the circle and the box and remove the electric box in the direction of the arrow.
2. Disassembly of electric parts box		Disassemble the fastening screw and remove the electrical parts box. (As is shown in the graph, there are 2 fastening screws in the circle and the screws in the direction of arrow shall be disassembled too.)

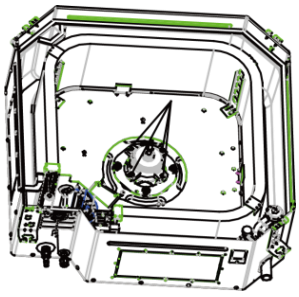
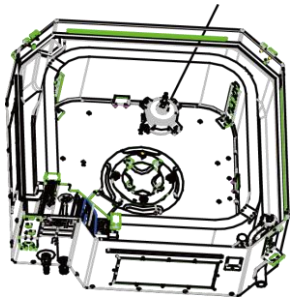
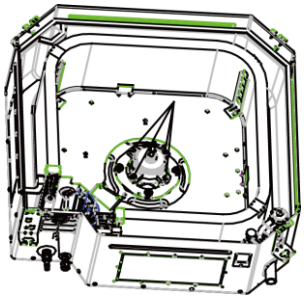
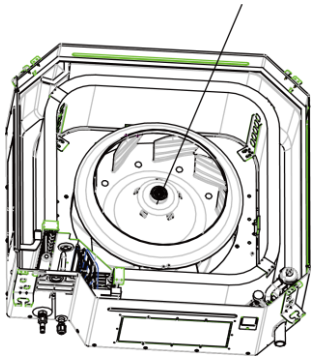
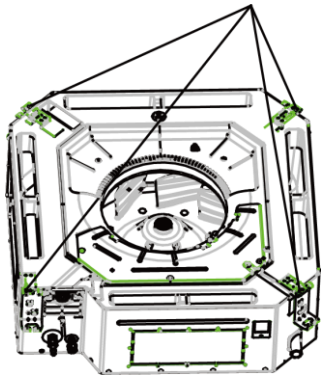
Disassembly of water-containing plate		
Remark: Make sure that the power supply is cut off before disassembling and protect all the parts during disassembly.		
Step	Illustration	Handling Instruction
1.Disassembly of cover plate		Disassemble the fastening screws on the cover plate and remove the cover plate. (As is shown in the graph, circle represents 6 fastening screws under the cover plate and the box represents two fastening screws on water-containing plate symmetrically arranged both on left and right.)
2.Disassembly of water-containing plate		Disassemble the fastening screws on the water-containing plate, pull upward and remove the water-containing plate. Disassembled water-containing plate is shown in the graph.

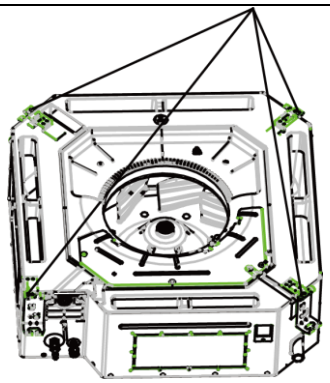
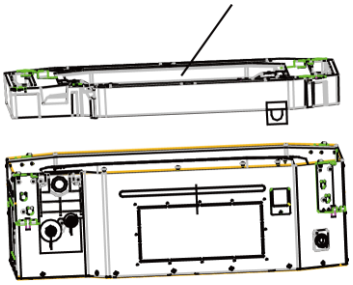
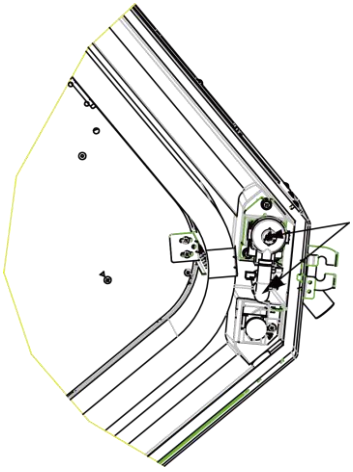
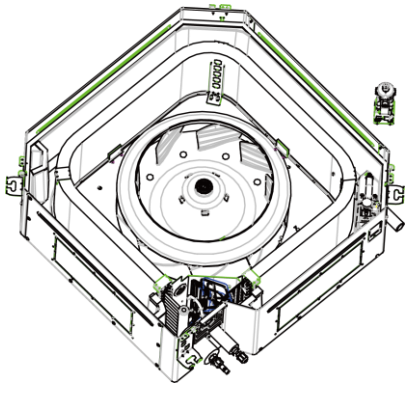
Disassembly of fan and motor		
Remark: Make sure that the power supply is cut off before disassembling and protect all the parts during disassembly.		
Step	Illustration	Handling Instruction
Disassembly of fan motor		Disassemble the fixing screws on the fan components. (As is shown in graph, circle represents 6 screws.) Disassemble the fastening screws on the fan and motor. Remove the fan. (As is shown in the graph, box represents screws.)

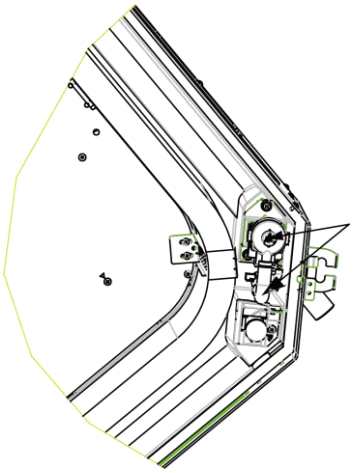
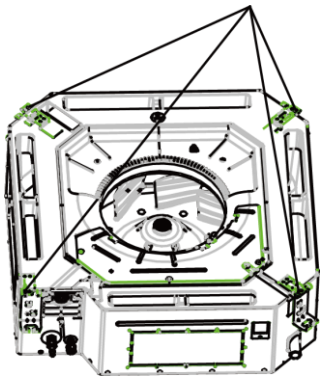
Disassembly of evaporator		
Remark: Make sure that the power supply is cut off and protect the copper tube and aluminum fin. If the time for disassembly shall be long, put the copper tube under pressurized condition.		
Step	Illustration	Handling Instruction
1. Disassembly of fixing screws on the side panels of evaporator		Disassemble the fastening screw connecting left and right side panels on the evaporator and the upper cover plate. (As is shown in the arrows direction in graph.)
2. Disassemble fastening screws connecting evaporator valve seal-plate and joint flange		Disassemble the fastening screws on the valve seal-plate and remove the valve seal-plate. Disassemble the fastening screws on the evaporators' joint flange. (As is shown in the graph, box represents fastening screws on seal-plates while circle the fastening screws on joining flange.
3. Removal of evaporator		Remove the evaporator. Removed evaporator is shown in the graph.

4.2.2 Cassette-type Unit

Removal and Assembly of Fan Motor		
Step	Illustration	Handling Instruction
1. Loosen the screws fixing the water tray		Use screwdriver to loosen the screws fixing the water tray.
2. Remove the water tray		Remove the water tray.
3. Loosen the bolts fixing the fan		Use spanner to loosen the bolts fixing the fan.
4. Remove the fan		Remove the fan.

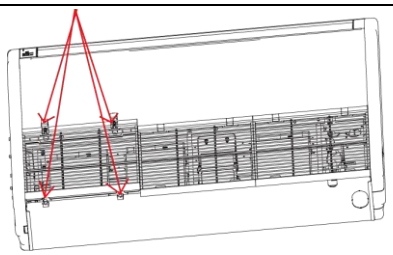
5. Loosen the screws fixing the motor		Use screwdriver to loosen the screws fixing the motor.
6. Remove the motor and replace it		Remove the motor and replace it.
7. Tighten the screws fixing the motor		Use screwdriver to tighten the screws fixing the motor.
8. Mount the fan and tighten the fixing bolts		Mount the fan and use spanner to tighten the bolts fixing the fan.
9. Mount the water tray and tighten the screws		Use screwdriver to loosen the screws fixing the water tray.

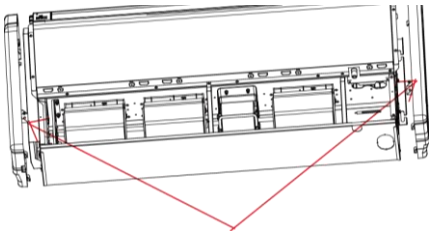
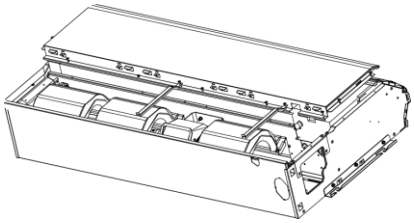
Removal and Installation of Drainage Pump		
Step	Illustration	Handling Instruction
1. Loosen the screws fixing the water tray		Use screwdriver to loosen the screws fixing the water tray.
2. Remove the water tray		Remove the water pump and replace it.
3. Pull out the water outlet pipe and loosen the screws fixing the water pump.		Pull out the water outlet pipe and use screwdriver to loosen the screws fixing the water pump.
4. Take out the pump and replace it		Take out the pump and replace it

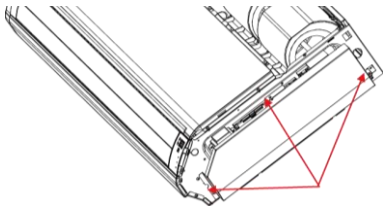
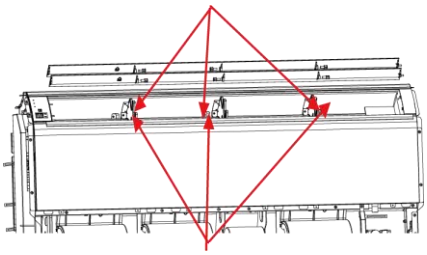
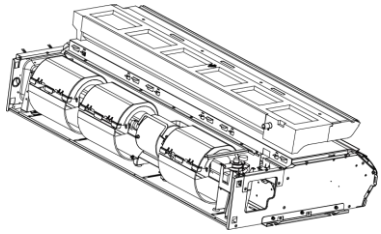
5. Connect the drainage pipe and tighten the screws fixing the water pump.		Connect the drainage pipe and use screwdriver to tighten the screws fixing the water pump.
6. Mount the water tray and tighten the screws		Use screwdriver to loosen the screws fixing the water tray.

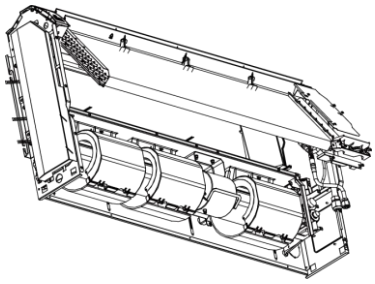
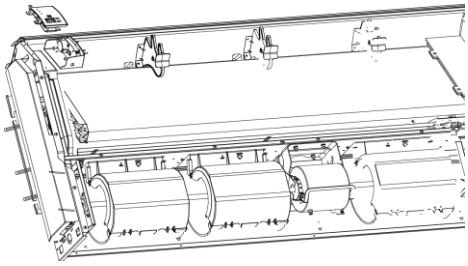
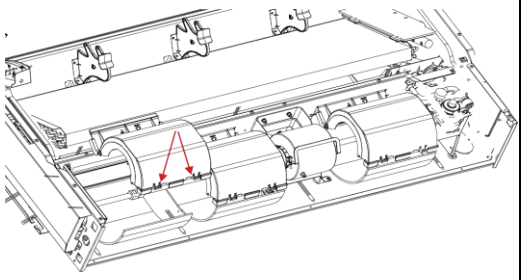
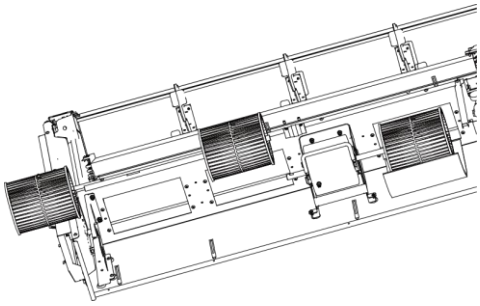
4.2.3 Floor Ceiling Type

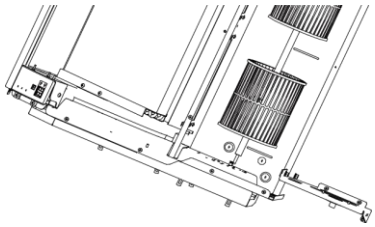
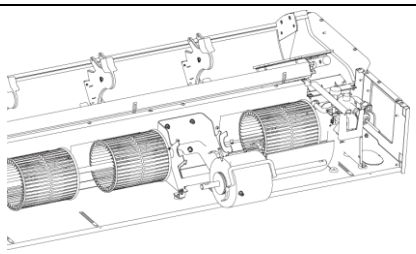
Model: SC-36FM-UM/SC-42FM-UM

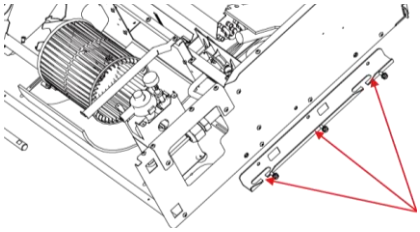
Disassembly of panel grating module		
Remark: Make sure that the power supply is cut off before disassembling and protect all the parts during disassembly. Do not put filter screen near the high temperature heat source.		
Step	Illustration	Handling Instruction
Disassembly of sub-assy of front grill		1. Unscrew the 2 clasps of the upper grill and the 2 screws of the clasps. 2. Open the grill, disassemble the 2 down clasps to remove the grill.
Disassembly of right and left finishing plates		
Remark: Make sure the power supply is cut off before disassembling and protect all the parts during disassembly. Do not scratch the outer parts.		
Step	Illustration	Handling Instruction

Disassembly of right and left finishing plates		Disassemble the screws as shown in the graph with screwdriver and then push upward to remove the right and left finishing plates. (As is shown in the graph, arrow represents the position of screws.)
Disassembly of panel parts		
Remark: Make sure the power supply is cut off before disassembling and protect all the parts during disassembly. Do not scratch the outer parts.		
Step	Illustration	Handling Instruction
Disassembly of panel parts		Unscrew the 3 sides' screws on the cover to remove the cover.

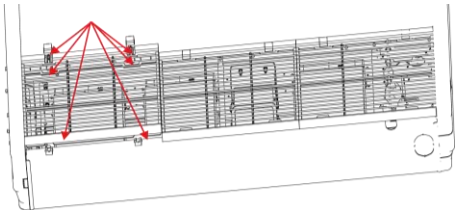
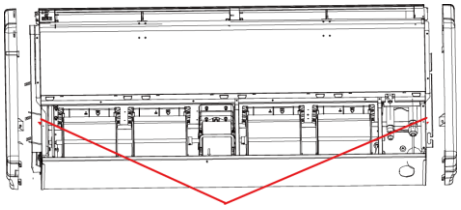
Disassembly of sub-assy of electric box		
Remark: Make sure that the power supply is cut off before disassembling and protect all the parts during disassembly, especially the components inside the box in case of water and hit.		
Step	Illustration	Handling Instruction
Disassembly of electric box cover		Disassemble 3 screws as shown by the arrow in the graph on left and remove the electric box cover.
Disassembly of air deflecting plate modules		
Remark: Make sure the power supply is cut off before disassembling and protect all the parts during disassembly, especially the joints of the air deflecting plate.		
Step	Illustration	Handling Instruction
Disassembly of sub-assy of air deflecting plate		Remove the air deflecting plates from the air deflecting plate support assembly, and then remove both ends from the air sweeping motor. joint (As is shown in the graph, arrow represents the support assembly and circle the air sweeping motor joint.)
Disassemble of water-containing plate modules		
Remark: Make sure the power supply is cut off before disassembling and protect all the parts during disassembly.		
Step	Illustration	Handling Instruction
Disassemble of water-containing plate modules		Remove the water-containing plate modules.

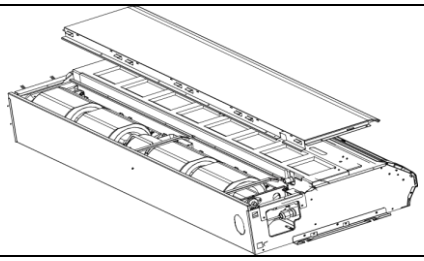
Disassembly of evaporator components		
Remark: Make sure that the power supply is cut off and protect the copper tube and aluminum fin. If the time for disassembly shall be long, seal the copper tube.		
Step	Illustration	Handling Instruction
Disassembly of evaporator components		Unscrew the 6 screws of evaporator, 3 screws of water groove press board and the 2 screws of water board to remove the evaporator.
Disassembly of fixing plate sub-assy for air sweeping fans		
Remark: Make sure that the power supply is cut off before disassembling and protect all the parts during disassembly.		
Step	Illustration	Handling Instruction
Disassembly of fixing plate sub-assy for air sweeping fans		Remove the display board, mounting support and mounting plate of swing motor in turn.
Disassembly of fan and motor components		
Remark: Make sure that the power supply is cut off before disassembling and protect all the parts during disassembly, especially the fastening screws for fans.		
Step	Illustration	Handling Instruction
1. Disassembly of front and back scroll cases		Press the buckle at the joints of front and back scroll cases with hands and pull upward to remove the front scroll case. Then remove the screws on the back scroll case. Lift the buckle of back scroll case with hands and remove it. (As is shown in the graph, circle represents 2 screws on left and right.)
2. Disassembly of fans		Unscrew the 2 screws of coupling, take out the rotating shaft and louver, then loosen the tighten screw of louver to remove the louver.

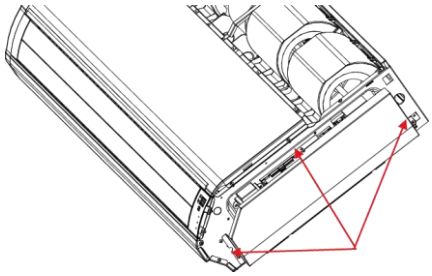
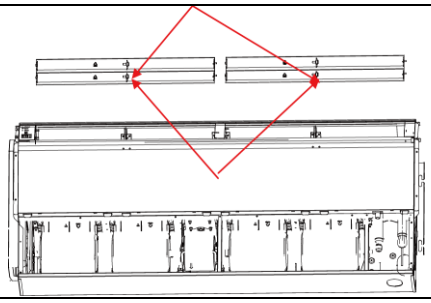
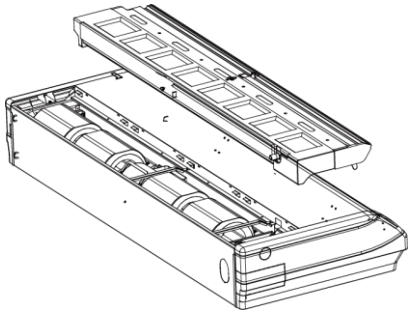
3. Disassembly of bearing fixing plates		Unscrew the 3 screws and 2 nuts of support to remove the mounting support.
4. Disassembly of motor		Loosen the 2 screws of the motor attaching clamp, remove the motor attaching clamp and motor attaching clamp subassembly to remove the motor.

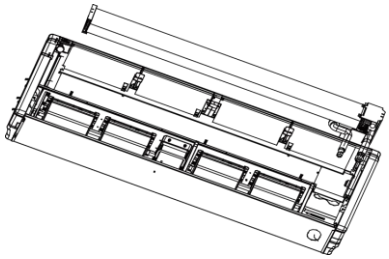
Disassembly of right and left fixing plates		
Remark: Make sure that the power supply is cut off before disassembling and protect all the parts during disassembly.		
Step	Illustration	Handling Instruction
Disassembly of right and left fixing plates		Disassemble the bolts on right and left fixing plates with tools. (As is shown by the arrow in the graph.)

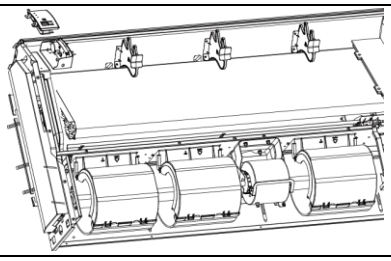
Model: SC-18FM-UM/SC-24FM-UM/SC-48FM-UM

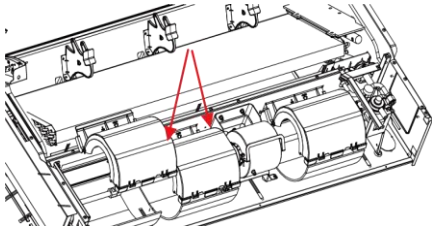
Disassembly of panel grating module		
Remark: Make sure that the power supply is cut off before disassembling and protect all the parts during disassembly. Do not put filter screen near the high temperature heat source.		
Step	Illustration	Handling Instruction
Disassembly of sub-assy of front grill		1. Unscrew the 2 clasps of the upper grill and the 2 screws of the clasps. 2. Open the grill, disassemble the 2 down clasps to remove the grill.
Disassembly of right and left finishing plates		
Remark: Make sure the power supply is cut off before disassembling and protect all the parts during disassembly. Do not scratch the outer parts.		
Step	Illustration	Handling Instruction
Disassembly of right and left finishing plates		Disassemble the screws as shown in the graph with screwdriver and then push upward to remove the right and left finishing plates.(As is shown in the graph, arrow represents the position of screws.)

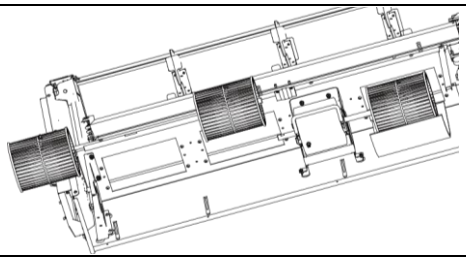
Disassembly of panel parts		
Remark: Make sure the power supply is cut off before disassembling and protect all the parts during disassembly. Do not scratch the outer parts.		
Step	Illustration	Handling Instruction
Disassembly of panel parts		Unscrew the 3 sides' screws on the cover to remove the cover.

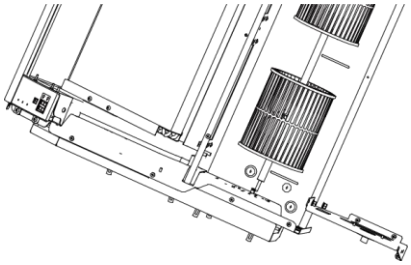
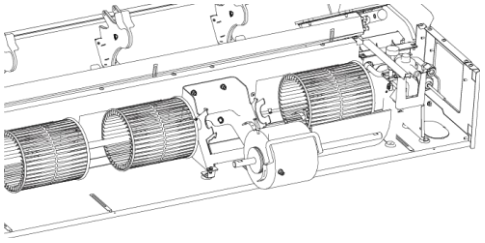
Disassembly of sub-assy of electric box		
Remark: Make sure that the power supply is cut off before disassembling and protect all the parts during disassembly, especially the components inside the box in case of water and hit.		
Step	Illustration	Handling Instruction
1. Disassembly of electric box cover		Disassemble 3 screws as shown by the arrow in the graph on left and remove the electric box cover.
Disassembly of air deflecting plate modules		
Remark: Make sure the power supply is cut off before disassembling and protect all the parts during disassembly, especially the joints of the air deflecting plate.		
Step	Illustration	Handling Instruction
Disassembly of sub-assy of air deflecting plate		Remove the air deflecting plates from the air deflecting plate support assembly, and then remove both ends from the air sweeping motor. joint (As is shown in the graph, arrow represents the support assembly and circle the air sweeping motor joint.)
Disassemble of water-containing plate modules		
Remark: Make sure the power supply is cut off before disassembling and protect all the parts during disassembly.		
Step	Illustration	Handling Instruction
Disassemble of water-containing plate modules		Remove the water-containing plate modules.

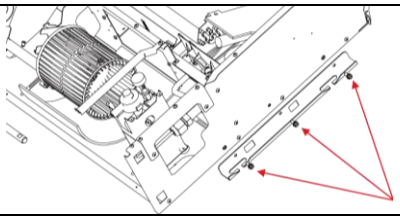
Disassembly of evaporator components		
Remark: Make sure that the power supply is cut off and protect the copper tube and aluminum fin. If the time for disassembly shall be long, seal the copper tube.		
Step	Illustration	Handling Instruction
Disassembly of evaporator components		Unscrew the 6 screws of evaporator, 3 screws of water groove press board and the 2 screws of water board to remove the evaporator.

Disassembly of fixing plate sub-assy for air sweeping fans		
Remark: Make sure that the power supply is cut off before disassembling and protect all the parts during disassembly.		
Step	Illustration	Handling Instruction
Disassembly of fixing plate sub-assy for air sweeping fans		Remove the display board, mounting support and mounting plate of swing motor in turn.

Disassembly of fan and motor components		
Remark: Make sure that the power supply is cut off before disassembling and protect all the parts during disassembly, especially the fastening screws for fans.		
Step	Illustration	Handling Instruction
Disassembly of front and back scroll cases		Press the buckle at the joints of front and back scroll cases with hands and pull upward to remove the front scroll case. Then remove the screws on the back scroll case. Lift the buckle of back scroll case with hands and remove it. (As is shown in the graph, circle represents 2 screws on left and right.)

Disassembly of fan and motor components		
Remark: Make sure that the power supply is cut off before disassembling and protect all the parts during disassembly, especially the fastening screws for fans.		
Step	Illustration	Handling Instruction
1. Disassembly of fans		Unscrew the 2 screws of coupling, take out the rotating shaft and louver, then loosen the tighten screw of louver to remove the louver.

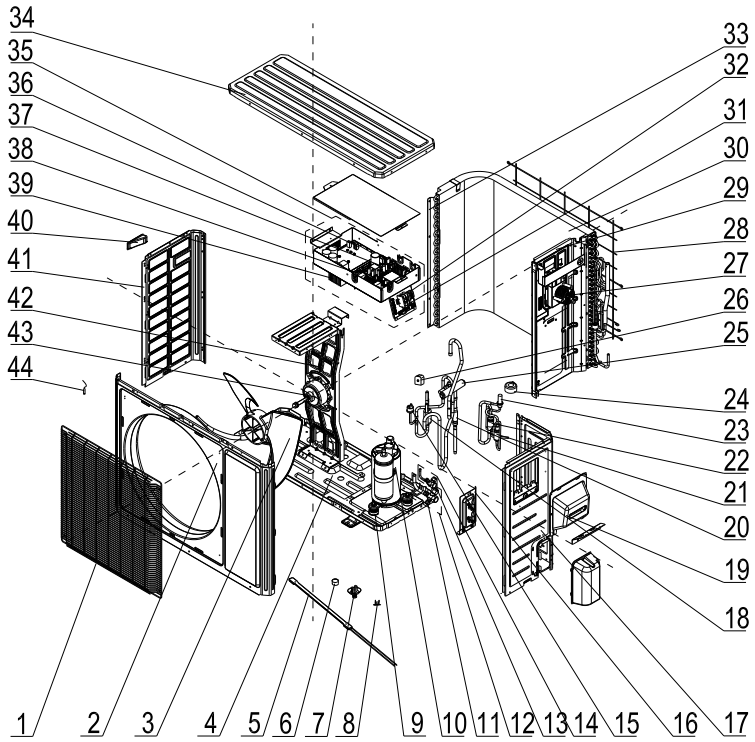
2. Disassembly of bearing fixing plates		Unscrew the 3 screws and 2 nuts of support to remove the mounting support
3. Disassembly of motor		Loosen the 2 screws of the motor attaching clamp, remove the motor attaching clamp and motor attaching clamp subassembly to remove the motor.

Disassembly of right and left fixing plates		
Remark: Make sure that the power supply is cut off before disassembling and protect all the parts during disassembly.		
Step	Illustration	Handling Instruction
Disassembly of right and left fixing plates		Disassemble the bolts on right and left fixing plates with tools. (As is shown by the arrow in the graph.)

5 EXPLODED VIEWS AND SPARE PART LIST

5.1 Outdoor Unit

◆ Model: SC-18Z-UM Exploded Views and spare parts list:

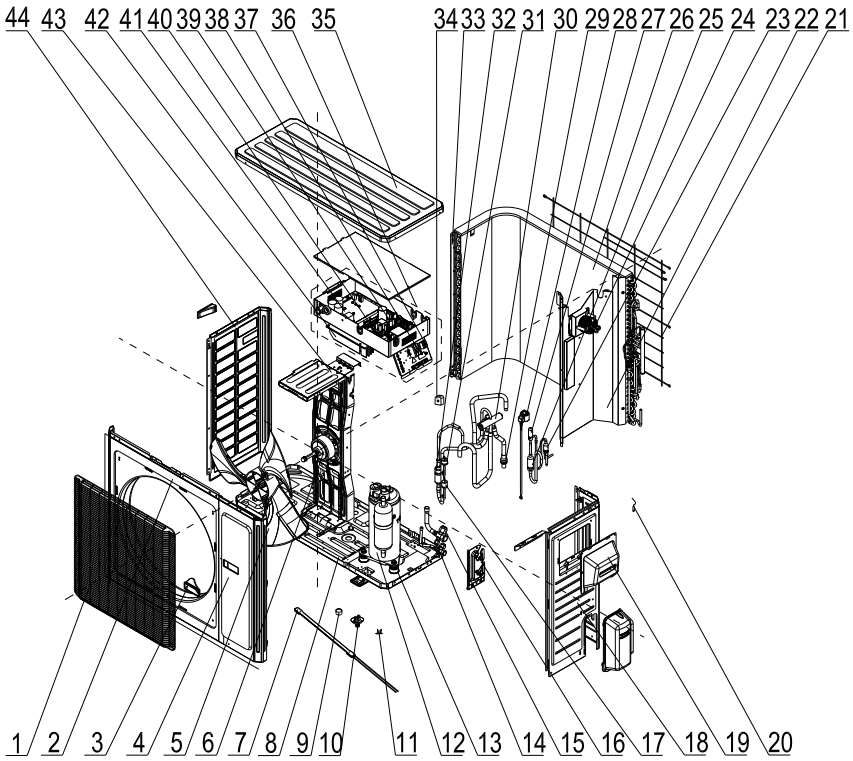


NO.	Name of Part	SC-18Z-UM	
		Product Code	CF090W0751
		Part Code	Quantity
1	Front Grill	01473049	1
2	Front Panel	01535013P	1
3	Axial Flow Fan	10335008	1
4	Chassis Sub-assy	01195200028P	1
5	Electrical Heater	7651300403	1
6	Drainage hole Cap	06813401	3
7	Drainage Connecter	06123401	1
8	Compressor Overload Protector(External)	00180030/00183051/ 00183032/00183031	1
9	Compressor Gasket	76710247	3
10	Compressor and Fittings	00105249G	1
11	Cut off Valve	071302392	1
12	Cut off Valve Sub-Assy	07133060	1
13	Cut off Valve	07130239	1
14	Cut off Valve Sub-Assy	07335200016	1
15	Pressure Protect Switch	46020003	1
16	Valve Support Assy	01715010P	1
17	Right Side Plate	0130509403P	1

18	Silencer	07245007	1
19	Handle Assy	02113032P	1
20	Strainer	07212403	1
21	Strainer	07220019	1
22	Strainer	0721004501	1
23	Electronic Expansion Valve	07134601	1
24	Electric Expand Valve Fitting	4300876704	1
25	4-Way Valve	430004032	1
26	Magnet Coil	4300040045	1
27	Inductance	4312002001	1
28	Rear Grill	01473043	1
29	Clapboard Sub-Assy	01232902	1
30	Condenser Assy	01125200189	1
31	Terminal Board	420111451	1
32	Terminal Board	420101852	1
33	Supporting Board(Condenser)	01795010	1
34	Coping	01255005P	1
35	Electric Box Assy	01395200486	1
36	Main Board	30224000024	1
37	Main Board	30221000009	1
38	Filter Board	30221000008	1
39	Radiator	49018000044	1
40	Left Handle	26233053	1
41	Left Side Plate	01305093P	1
42	Motor Support Assy	01805200173	1
43	Fan Motor	1570280204	1
44	Temperature Sensor	3900028020G	1

Above data is subject to change without notice, pls reference the SP in global service website.

◆ Model: SC-24Z-UM Exploded Views and spare parts list:



NO.	Name of Part	SC-24Z-UM	
		Product Code	CF090W0761
		Part Code	Quantity
1	Front Grill	01473050	1
2	Cabinet	01435004P	1
3	Left Handle	26235401	2
4	Front Side Plate	01305086P	1
5	Axial Flow Fan	10335014	1
6	Fan Motor	15702802	1
7	Electrical Heater(Compressor)	7651873209	1
8	Chassis Sub-assy	0119520001301P	1
9	Drainage hole Cap	06813401	3
10	Drainage Connecter	06123401	1
11	Compressor Overload Protector(External)	00180030/00183051/ 00183032/00183031	1
12	Compressor and Fittings	0010505701	1
13	Compressor Gasket	76713066	3
14	Valve	071302391	1
15	Cut off Valve	07133157	1
16	Valve Support Sub-Assy	0171501201P	1
17	Pressure Protect Switch	4602000902	1
18	Right Side Plate Sub-Assy	01315200069P	1
19	Handle Assy	02113032P	1
20	Temperature Sensor	3900028020G	1
21	Rear Grill	01475013	1

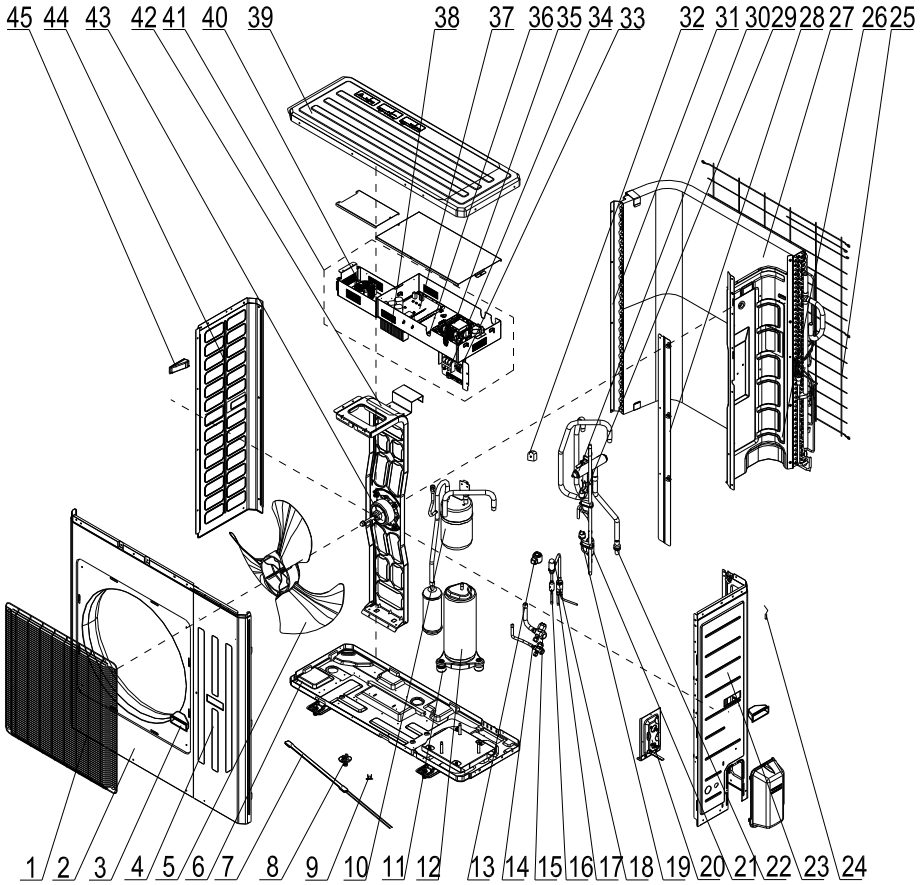
22	Clapboard Sub-Assy	01245200010	1
23	Strainer	07225088	1
24	PFC Inductance	43128003	1
25	Bidirection Strainer	07220016	1
26	Condenser Assy	01125200184	1
27	Electronic Expansion Valve	07334447	1
28	Electric Expand Valve Fitting	4304413208	1
29	Strainer	07215201	1
30	4-way Valve	4300008201	1
31	Pressure Protect Switch	4602001539	1
32	Silencer	07245012	1
33	Condenser Support Plate	01175092	1
34	Magnet Coil	4300040045	1
35	Top Cover Sub-Assy	01255007	1
36	Electric Box Assy	01395200487	1
38	Terminal Board	420111451	1
37	Terminal Board	420101852	1
39	Main Board	30224000026	1
40	Filter Board	30221000007	1
41	Main Board	30221000010	1
42	Radiator	49018000042	1
43	Motor Support Assy	01805200166	1
44	Left Side Plate	01305043P	1

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22	Rear Grill	01475013	1
23	Clapboard Sub-Assy	01245200006	1
24	Strainer	07225088	1
25	Bidirection Strainer	07220016	1
26	Electronic Expansion Valve	07334447	1
27	Electric Expand Valve Fitting	4304413208	1
28	Condenser Assy	01125200182	1
29	Strainer	07215201	1
30	4-way Valve	4300008201	1
31	Magnet Coil	4300040045	1
32	Condenser Support Plate	01175092	1
33	Terminal Board	420101852	1
34	Terminal Board	420111451	1
35	Main Board	30224000038	1
36	Top Cover Sub-Assy	01255007	1
37	Main Board	30221000010	1
38	Filter Board	30221000007	1
39	Radiator	49018000042	1
40	PFC Inductance	43128003	1
41	Inductance Box Sub-assy	01395200176	1
42	Electric Box Assy	01395200488	1
43	Motor Support Assy	01805200160	1
44	Fan Motor	15702802	1
45	Left Side Plate	01305043P	1

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◆ Model: SC-36Z-UM Exploded Views and spare parts list:

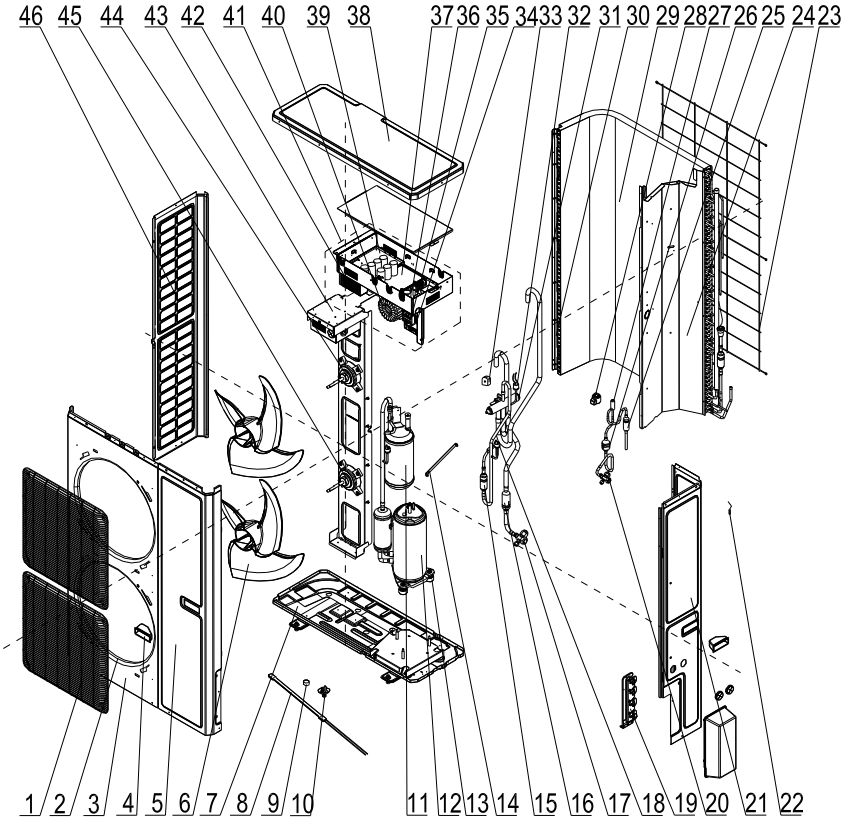


NO.	Name of Part	SC-36Z-UM	
		Product Code	CF090W0771
		Part Code	Quantity
1	Front Grill	01574106	1
2	Cabinet	01435007P	1
3	Handle	26235253	2
4	Front Side Plate Sub-Assy	01305065P	1
5	Axial Flow Fan	10335010	1
6	Chassis Sub-assy	01195244P	1
7	Electrical Heater(Compressor)	7651873209	1
8	Drainage Joint	26113009	1
9	Compressor Overload Protector(External)	00180030/00183051/ 00183032/00183031	1
10	Gas-liquid Separator Sub-Assy	07255201	1
11	Compressor Gasket	76713066	3
12	Compressor	00205200003	1
13	Electric Expand Valve Fitting	4300010839	1
14	Cut off Valve	071302391	1
15	Cut off Valve	07133157	1
16	Strainer	07213032	1
17	Strainer	07210045	1
18	Electronic Expansion Valve	07334194	1

19	Pressure Protect Switch	46020003	1
20	Valve Support Sub-Assy	01805200222P	1
21	Silencer	07245012	1
22	Strainer	07215201	1
23	Right Side Plate Sub-Assy	0131520006801P	1
24	Temperature Sensor	39008000049G	1
25	Rear Grill	01475012	1
26	Clapboard Sub-Assy	0124525303	1
27	Condenser Assy	01125200196	1
28	Baffle Plate Sub-assy	01355200016P	1
29	Pressure Protect Switch	4602000902	1
30	4-way Valve	43000338	1
31	Condenser support plate	01895242	1
32	Magnet Coil	4300040045	1
33	Terminal Board	420101852	1
34	Terminal Board	42011242	1
35	Main Board	30224000037	1
36	Filter Board	30221000007	1
37	Main Board	30221000003	1
38	Radiator	49018000047	1
39	Top Cover	0125500901P	1
40	PFC Inductance	43120011	1
41	Electric Box Assy	01395200489	1
42	Motor Support Sub-assy	01805200190	1
43	Fan Motor	1570280201	1
44	Left Side Plate	01305064P	1
45	Left Handle	26235401	1

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◆ Model: SC-42Z-UM Exploded Views and spare parts list:

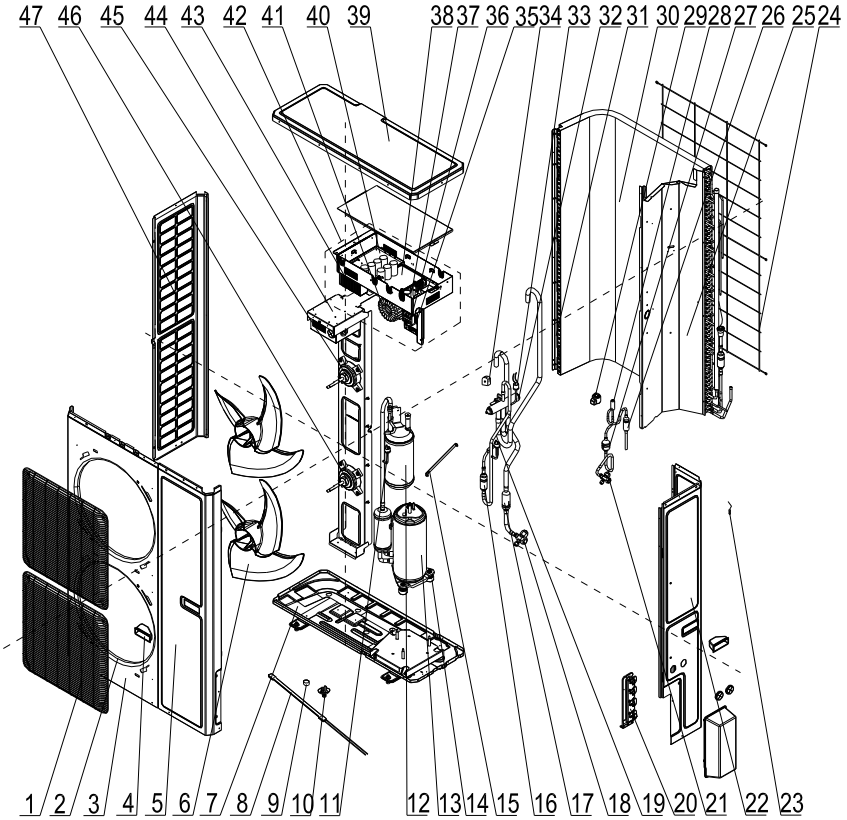


NO.	Name of Part	SC-42Z-UM	
		Product Code	CF090W0840
		Part Code	Quantity
1	Front Grill	1574100009	2
2	Diversion Circle	10474100001	2
3	Cabinet Assy	1514100006	1
4	Handle	26235253	2
5	Front Side Plate	01314100021P	1
6	Axial Flow Fan	10434100003	2
7	Chassis Sub-assy	01195200020P	1
8	electrical heater	7651873224	1
9	Drainage hole Cap	6813401	3
10	Drainage Connecter	6123401	1
11	Gas-liquid Separator Sub-Assy	7255201	1
12	Compressor	205200003	1
13	Compressor Gasket	76713066	3
14	Wire Clamp	2145008	1
15	Silencer	7245012	2
16	Strainer	7411100014	1
17	Cut off Valve	7133844	1
18	Pressure Protect Switch	46020003	1
19	Valve Support Sub-Assy	01805200204P	1
20	Cut off Valve	7130209	1

21	Rear Side Plate Sub-Assy	01315200088P	1
22	Temperature Sensor	3900028025G	1
23	Rear Grill	1574100004	1
24	Clapboard	1245200007	1
25	Bidirection Strainer	7220016	1
26	Strainer	7415210	1
27	Electronic Expansion Valve	7334194	1
28	Electric Expand Valve Fitting	4300010839	1
29	Condenser Assy	1125200197	1
30	Supporting Strip	1894100026	1
31	4-way Valve	43000338	1
32	Pressure Protect Switch	4602000902	1
33	Magnet Coil	4300040032	1
34	Terminal Board	420101852	1
35	Terminal Board	42011242	1
36	Main Board	30224000036	1
37	Filter Board	30221000007	1
38	Coping	01264100008P	1
39	Main Board	30221000003	1
40	PFC Inductance	43120011	1
41	Electric Box Assy	1395200490	1
42	Radiator	49018000047	1
43	Motor Support Sub-Assy	01805200185	1
44	Fan Motor	15704115	1
45	Fan Motor	1570411501	1
46	Left Side Plate	01314100013P	1

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◆ Model: SC-48Z-UM Exploded Views and spare parts list:



NO.	Name of Part	SC-48Z-UM	
		Product Code	CF090W0781
		Part Code	Quantity
1	Front Grill	01574100009	2
2	Diversion Circle	10474100001	2
3	Cabinet Assy	01514100006	1
4	Handle	26235253	2
5	Front Side Plate	01314100021P	1
6	Axial Flow Fan	10434100003	2
7	Chassis Sub-assy	01195200020P	1
8	electrical heater	7651521215	1
9	Drainage hole Cap	06813401	3
10	Drainage Connecter	06123401	1
11	Pressure Protect Switch	46020007	1
12	Gas-liquid Separator Sub-Assy	0722501801	1
13	Compressor	00204100001	1
14	Compressor Gasket	76710247	3
15	Wire Clamp	02145008	1
16	Silencer	07245012	2
17	Strainer	07411100014	1
18	Cut off Valve	07133844	1
19	Pressure Protect Switch	46020003	1
20	Valve Support Sub-Assy	01805200204P	1
21	Cut off Valve	07130209	1

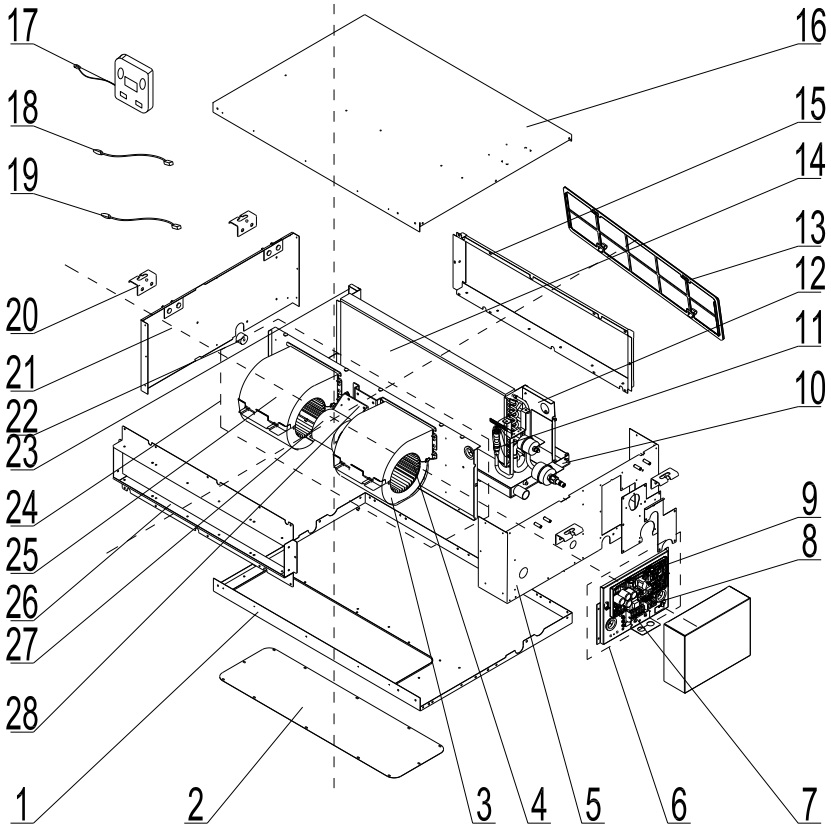
22	Rear Side Plate Sub-Assy	01315200088P	1
23	Temperature Sensor	3900028025G	1
24	Rear Grill	01574100004	1
25	Clapboard	01245200007	1
26	Bidirection Strainer	07220016	1
27	Strainer	07415210	1
28	Electronic Expansion Valve	07135176	1
29	Electric Expand Valve Fitting	43000344	1
30	Condenser Assy	1125200197	1
31	Supporting Strip	01894100026	1
32	4-way Valve	43000338	1
33	Pressure Protect Switch	4602000902	1
34	Magnet Coil	4300040032	1
35	Terminal Board	420101852	1
36	Terminal Board	42011242	1
37	Main Board	30224000035	1
38	Filter Board	30228000006	1
39	Coping	01264100008P	1
40	Main Board	30228000005	1
41	PFC Inductance	43128000015	1
42	Electric Box Assy	01395200485	1
43	Radiator	49018000052	1
44	Motor Support Sub-Assy	01805200244	1
45	Fan Motor	15704115	1
46	Fan Motor	1570411501	1
47	Left Side Plate	01314100013P	1

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5.2 Indoor Unit

5.2.1 Duct Type

◆ Model: SC-18CD-UM exploded view and spare parts list

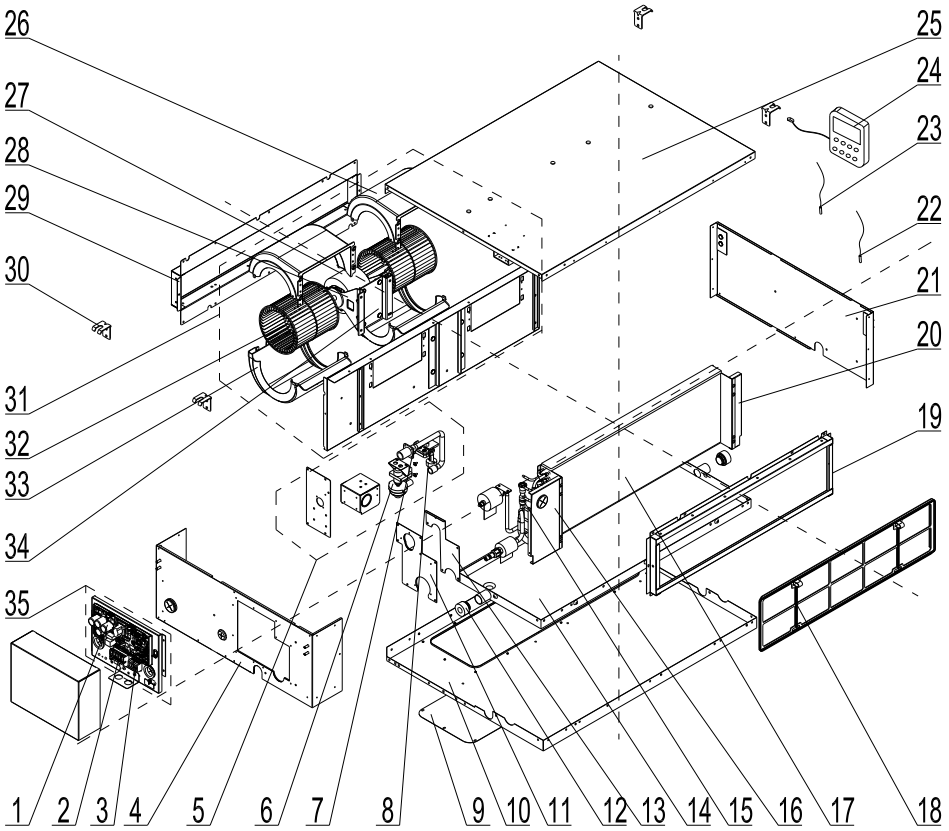


NO.	Name of Part	SC-18CD-UM	
		Product Code	CF060N0513
		Part Code	Quantity
1	Bottom Cover Plate	01265409	1
2	Cover Of Air-In	01258650	1
3	Propeller Housing	22202029	2
4	Centrifugal fan	10319051	2
5	Left Side Plate Sub-Assy	01315200062	1
6	Electric Box Assy	01395200452	1
7	Terminal Board	42010194	1
8	Terminal Board	4201025301	1
9	Main Board	30224000030	1
10	Water Tray Assy	01285269	1
11	Strainer	07212121	1
12	Left Support of Evaporator	01805200310	1
13	Filter	11725202	1
14	Evaporator Assy	01025394	1
15	side plate sub- assy of return air frame	02225234	1
16	Top Cover Board Sub-assy	01265200095	1

17	Display Board	30294000007	1
18	Ambient Temperature Sensor	3900012123	1
19	Temperature Sensor	390001921G	1
20	Hook	02112446	4
21	Right Side Plate Sub-Assy	01315200077	1
22	Choke Plug of Water Pipe	76712454	1
23	Right Support of Evaporator	01078625	1
24	Centrifugal fan assy	15405200031	1
25	Front Volute Casing	22202030	2
26	Return air frame sub-assy	01498641	1
27	Fan Motor	15704100001	1
28	Supporter	01804100140	1

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◆ Model: SC-18CD-UM (with water pump) exploded view and spare parts list

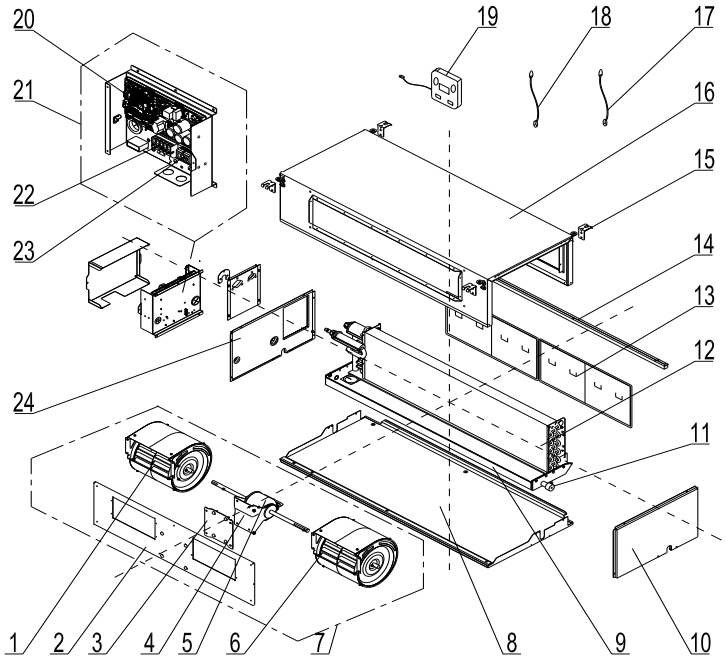


NO.	Name of Part	SC-18CD-UM	
		Product Code	CF060N0512
		Part Code	Quantity
1	Main Board	30224000030	1
2	Terminal Board	42010194	1
3	Terminal Board	4201025301	1
4	Left Side Plate Assy	01315200098	1
5	Water Pump Assy	15405200075	1
6	Water Pump	43138220	1
7	Pump Drainpipe	05235301	1
8	Water Level Switch	45018012	1
9	Cover Of Air-In	01258650	1
10	Bottom Cover Plate	01265409	1
11	Seal Of Left Side Plate Sub-Assy	01494128	1
12	Choke Plug of Water Pipe	76712454	2
13	Seal Of Connection Pipe	01498640	1
14	Water Tray Assy	01284166	1
15	Strainer	07212121	1
16	Left Support of Evaporator	01805200310	1
17	Evaporator Assy	01025394	1
18	Filter	11725202	1
19	side plate sub- assy of return air frame	02225234	1
20	Right Support of Evaporator	01078625	1

21	Right Side Plate Sub-Assy	01315200077	1
22	Ambient Temperature Sensor	3900012123	1
23	Temperature Sensor	390001921G	1
24	Display Board	30294000007	1
25	Top Cover Board Sub-assy	01265200095	1
26	Front Volute Casing	22202030	2
27	Fan Motor	15704100001	1
28	Supporter	01804100140	1
29	Return air frame sub-assy	01498641	1
30	Hook	02112446	4
31	Centrifugal fan assy	15405200031	1
32	Centrifugal fan	10319051	2
33	Propeller Housing	22202029	2
34	Motor Support Sub-Assy	01709056	2
35	Electric Box Assy	01395200452	1

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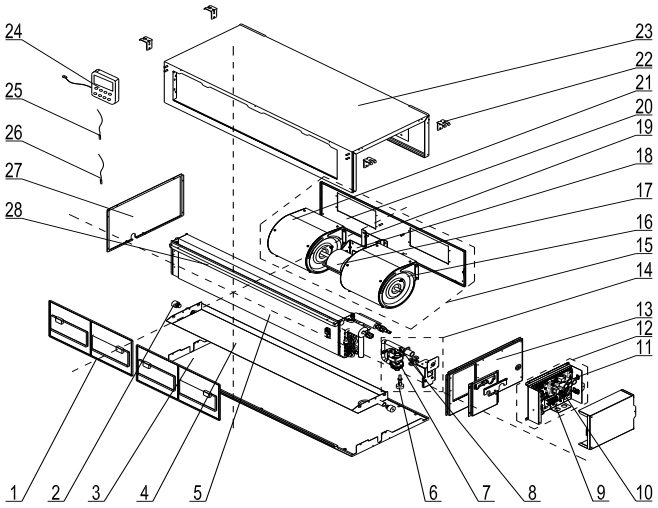
Model: SC-24CD-UM exploded view and spare parts list



NO.	Name of Part	SC-24CD-UM	
		Product Code	CF060N0523
		Part Code	Quantity
1	Blower	15012454	1
2	Blower Mounting Plate Sub-Assy	01325200039	1
3	Support Sub-assy	01805200164	1
4	Supporter	01804100140	1
5	Brushless DC Motor	15705200006	1
6	Blower	15012458	1
7	Centrifugal fan assy	15405200029	1
8	Lower Cover Plate Sub-Assy	01265304	1
9	Water Tray Assy	01285317	1
10	Left Side Plate Assy	01314155	1
11	Choke Plug of Drain Pipe	76712455	1
12	Evaporator Assy	01025200050	1
13	Filter Sub-Assy	11125303	2
14	filter guide groove sub-assy	02285301	1
15	Hook	02112446	4
16	Top Cover Board Assy	01265226	1
17	Tube sensor	3900012128	1
18	Ambient Temperature Sensor	3900012123	1
19	Display Board	30294000007	1
20	Main Board	30224000030	1
21	Electric Box Assy	01395200453	1
22	Terminal Board	42010194	1
23	Terminal Board	4201025301	1
24	Right Side Plate Sub-Assy	01315200057	1

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◆ Model: SC-24CD-UM (with water pump) exploded view and spare parts list



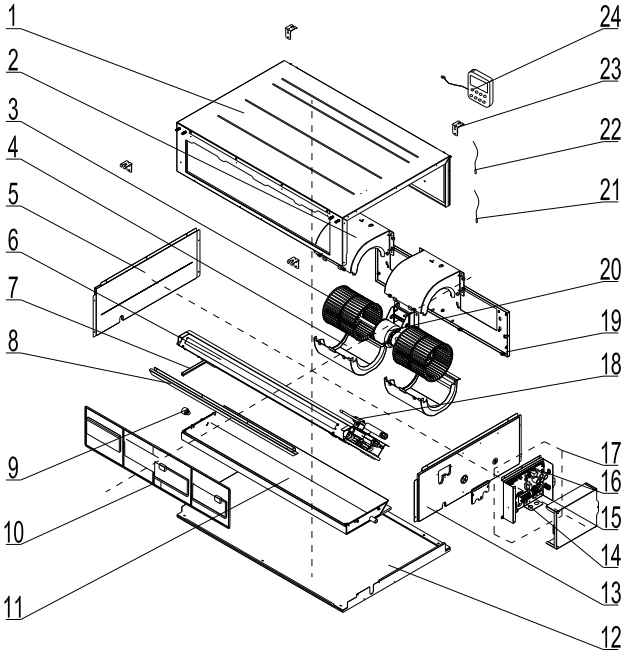
NO.	Name of Part	SC-24CD-UM	
		Product Code	CF060N0522
		Part Code	Quantity
1	Filter Sub-Assy	11125303	2
2	Choke Plug of Drain Pipe	76712455	2
3	Lower Cover Plate Sub-Assy	01265304	1
4	Water Tray Assy	01285317	1
5	Evaporator Assy	01025200050	1
6	Water Level Switch	450127011	1
7	Water Pump	43138220	1
8	Pump Drainpipe	05235301	1
9	Terminal Board	42010194	1
10	Terminal Board	4201025301	1
11	Main Board	30224000030	1
12	Electric Box Assy	01395200453	1
13	Right Side Plate Sub-Assy	01315200057	1
14	Water Pump Assy	15405392	1
15	Centrifugal fan assy	15405200029	1
16	Blower	15012458	1
17	Brushless DC Motor	15705200006	1
18	Supporter	01804100140	1
19	Support Sub-assy	01805200164	1
20	Blower Mounting Plate Sub-Assy	01325200039	1
21	Blower	15012454	1
22	Hook	02112446	4
23	Top Cover Board Assy	01265226	1
24	Display Board	30294000007	1
25	Ambient Temperature Sensor	3900012123	1
26	Tube sensor	3900012128	1
27	Left Side Plate Assy	01314155	1
28	filter guide groove sub-assy	02285301	1

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26	Tube sensor	3900012128	1
27	Left Side Plate Assy	01314155	1
28	filter guide groove sub-assy	02285301	1

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◆ Model: SC-36CD-UM exploded view and spare parts list

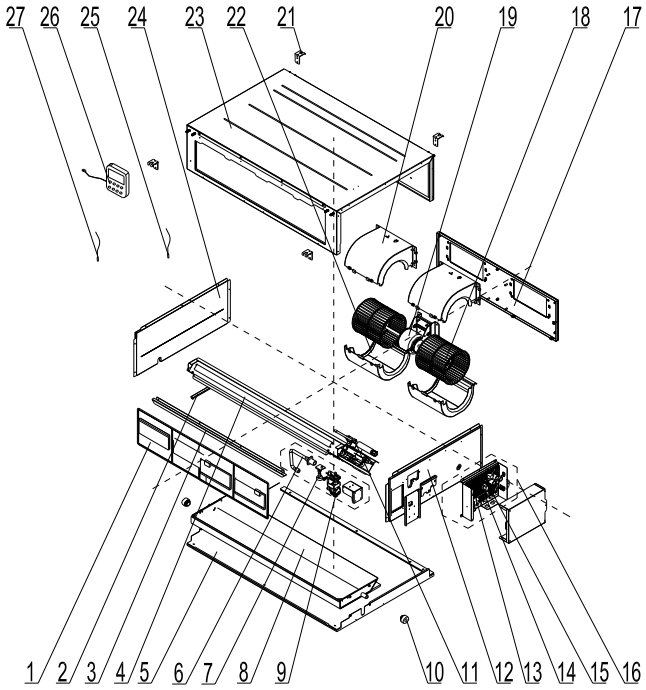


NO.	Name of Part	SC-36CD-UM	
		Product Code	CF060N0533
		Part Code	Quantity
1	Top Cover Board Assy	01265200086	1
2	Propeller Housing(Upper)	26904100051	2
3	Centrifugal Fan	10424100001	2
4	Propeller Housing(Lower)	26904100052	2
5	Left Side Plate Assy	01315306	1
6	Evaporator Assy	01025200052	1
7	Supporting Board of evaporator	018953022	1
8	Side Plate of Air intake	01375301	1
9	Choke Plug of Drain Pipe	76712455	1
10	Filter Sub-Assy	111253031	2
11	Water Tray Assy	01285323	1
12	Lower Cover Plate Sub-Assy	15265301	1
13	Right Side Plate Sub-Assy	01315200061	1
14	Terminal Board	42010194	1
15	Terminal Board	4201025301	1
16	Main Board	30224000030	1
17	Electric Box Assy	01395200453	1
18	Strainer	07220005	1
19	Blower Mounting Plate Sub-Assy	01325200044	1
20	Brushless DC Motor	15709400006	1

21	Ambient Temperature Sensor	3900012123	1
22	Temperature Sensor	390001921G	1
23	Hook	02112466	4
24	Display Board	30294000007	1

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◆ Model: SC-36CD-UM (with water pump) exploded view and spare parts list

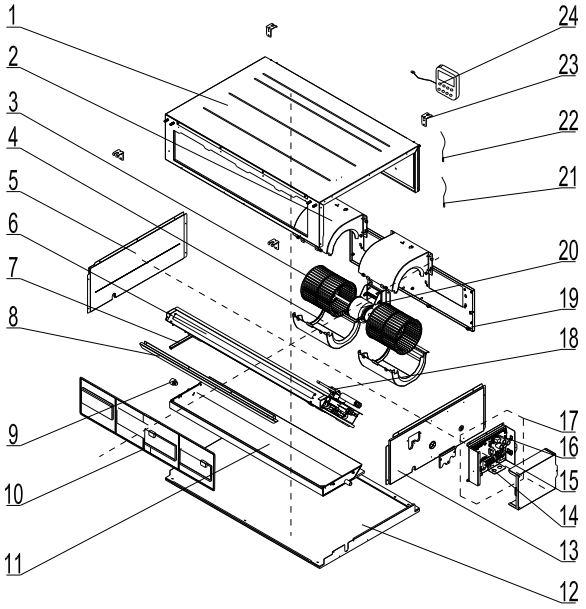


NO.	Name of Part	SC-36CD-UM	
		Product Code	CF060N0532
		Part Code	Quantity
1	Filter Sub-Assy	111253031	2
2	Supporting Board of evaporator	018953022	1
3	Side Plate of Air intake	01375301	1
4	Evaporator Assy	01025200052	1
5	Lower Cover Plate Sub-Assy	15265301	1
6	Pump Drainpipe	05235301	1
7	Liquid Level Switch	4501801203	1
8	Water Tray Assy	01285323	1
9	Water Pump	43138220	1
10	Choke Plug of Drain Pipe	76712455	1
11	Strainer	07220005	1
12	Right Side Plate Sub-Assy	01315200100	1
13	Main Board	30224000030	1
14	Terminal Board	42010194	1
15	Terminal Board	4201025301	1
16	Electric Box Assy	01395200453	1
17	Blower Mounting Plate Sub-Assy	01325200044	1
18	Centrifugal Fan	10424100001	2

19	Brushless DC Motor	15709400006	1
20	Propeller Housing(Upper)	26904100051	2
21	Hook	02112466	4
22	Propeller Housing(Lower)	26904100052	2
23	Top Cover Board Assy	01265200086	1
24	Left Side Plate Assy	01315306	1
25	Temperature Sensor	390001921G	1
26	Display Board	30294000007	1
27	Ambient Temperature Sensor	3900012123	1

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◆ Model: SC-42CD-UM exploded view and spare parts list

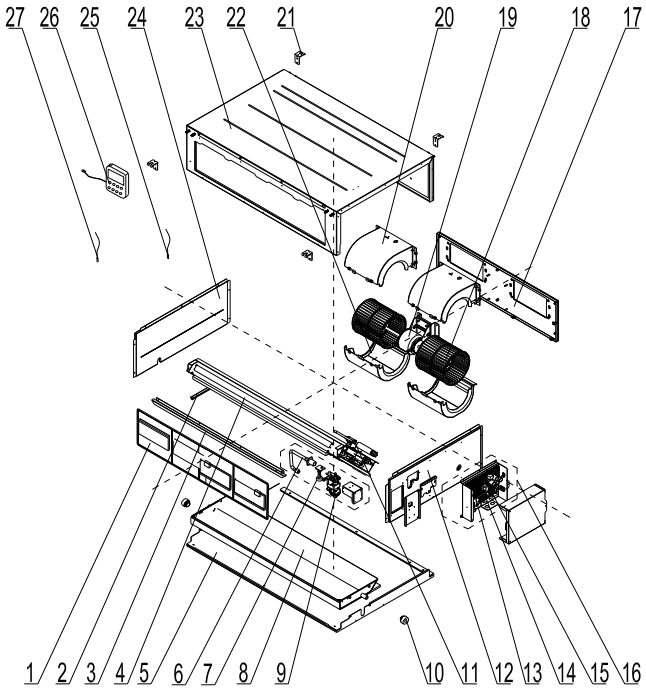


NO.	Name of Part	SC-42CD-UM	
		Product Code	CF060N0600
		Part Code	Quantity
1	Top Cover Board Assy	01265200086	1
2	Propeller Housing(Upper)	26904100051	2
3	Centrifugal Fan	10424100001	2
4	Propeller Housing(Lower)	26904100052	2
5	Left Side Plate Assy	01315306	1
6	Evaporator Assy	01025200052	1
7	Supporting Board of evaporator	018953022	1
8	Side Plate of Air intake	01375301	1
9	Choke Plug of Drain Pipe	76712455	1
10	Filter Sub-Assy	111253031	2
11	Water Tray Assy	01285323	1
12	Lower Cover Plate Sub-Assy	15265301	1
13	Right Side Plate Sub-Assy	01315200061	1
14	Terminal Board	42010194	1
15	Terminal Board	4201025301	1

16	Main Board	30224000030	1
17	Electric Box Assy	01395200453	1
18	Strainer	07220005	1
19	Blower Mounting Plate Sub-Assy	01325200044	1
20	Brushless DC Motor	15709400006	1
21	Ambient Temperature Sensor	3900012123	1
22	Temperature Sensor	390001921G	1
23	Hook	02112466	4
24	Display Board	30294000007	1

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◆ Model: SC-42CD-UM (with water pump) exploded view and spare parts list

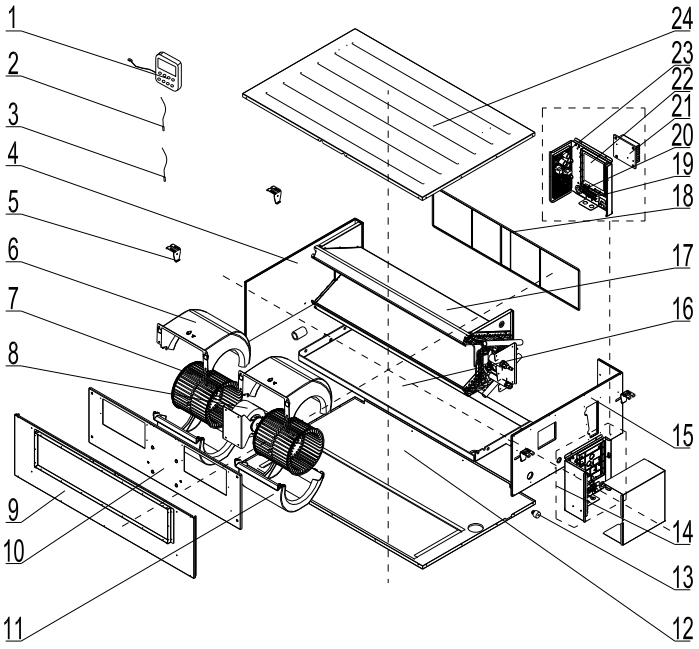


NO.	Name of Part	SC-42CD-UM	
		Product Code	CF060N0610
		Part Code	Quantity
1	Filter Sub-Assy	111253031	2
2	Supporting Board of evaporator	018953022	1
3	Side Plate of Air intake	01375301	1
4	Evaporator Assy	01025200052	1
5	Lower Cover Plate Sub-Assy	15265301	1
6	Pump Drainpipe	05235301	1
7	Liquid Level Switch	4501801203	1
8	Water Tray Assy	01285323	1
9	Water Pump	43138220	1
10	Choke Plug of Drain Pipe	76712455	1
11	Strainer	07220005	1
12	Right Side Plate Sub-Assy	01315200100	1
13	Main Board	30224000030	1

14	Terminal Board	42010194	1
15	Terminal Board	4201025301	1
16	Electric Box Assy	01395200453	1
17	Blower Mounting Plate Sub-Assy	01325200044	1
18	Centrifugal Fan	10424100001	2
19	Brushless DC Motor	15709400006	1
20	Propeller Housing(Upper)	26904100051	2
21	Hook	02112466	4
22	Propeller Housing(Lower)	26904100052	2
23	Top Cover Board Assy	01265200086	1
24	Left Side Plate Assy	01315306	1
25	Temperature Sensor	390001921G	1
26	Display Board	30294000007	1
27	Ambient Temperature Sensor	3900012123	1

Above data is subject to change without notice, pls reference the SP in global service website.

◆ Model: SC-48CD-UM exploded view and spare parts list

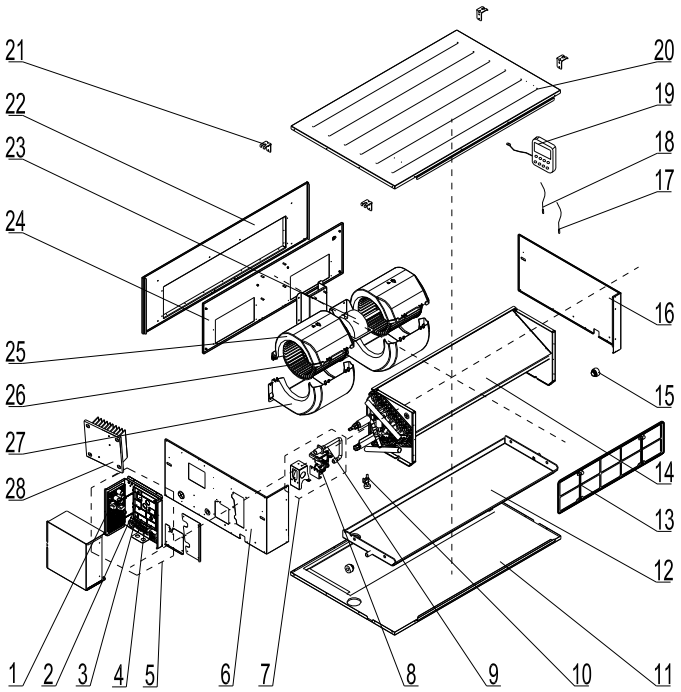


NO.	Name of Part	SC-48CD-UM	
		Product Code	CF060N0542
		Part Code	Quantity
1	Display Board	30294000007	1
2	Tube sensor	3900012128	1
3	Ambient Temperature Sensor	3900012123	1
4	Left Side Plate Sub-Assy	01315200064	1
5	Hook	02205209	4
6	Propeller Housing(Upper)	26905200010	2
7	Centrifugal Fan	10425200002	2
8	Brushless DC Motor	15709400008	1
9	Front Side Plate Sub-Assy	01315200091	1

10	Blower Mounting Plate Sub-Assy	01325200057	1
11	Propeller Housing(Lower)	26905200011	2
12	Bottom Cover Plate Assy	01265200045	1
13	Choke Plug of Drain Pipe	76712455	1
14	Electric Box Assy	01395200454	1
15	Right Side Plate Assy	0131520006601	1
16	Water Tray Assy	01285200025	1
17	Evaporator Assy	01025200055	1
18	Filter Sub-Assy	111253036	2
19	Terminal Board	42010194	1
20	Terminal Board	4201025301	1
21	Radiator	49018000068	1
22	Main Board	30221000011	1
23	Main Board	30224000039	1
24	Top Cover Board Assy	01265200081	1

Above data is subject to change without notice, pls reference the SP in global service website.

◆ Model: SC-48CD-UM (with water pump) exploded view and spare parts list



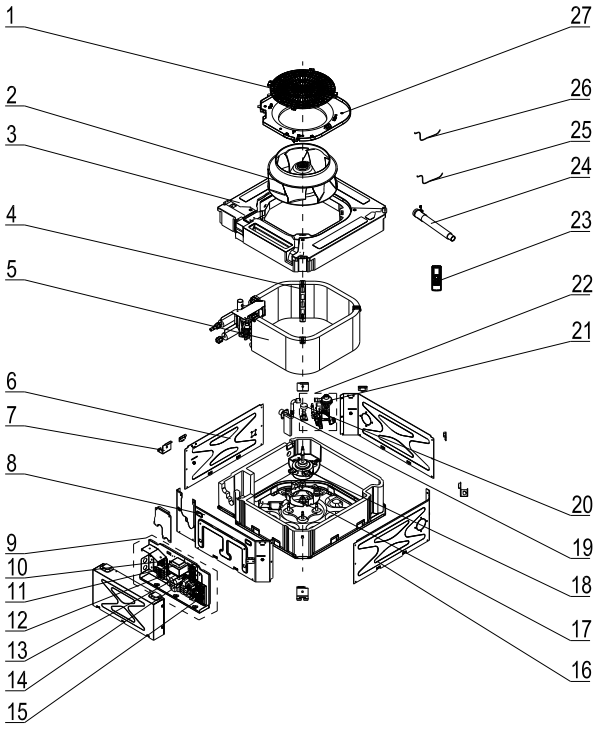
NO.	Name of Part	SC-48CD-UM	
		Product Code	CF060N0543
1	Main Board	30224000039	1
2	Main Board	30221000011	1
3	Terminal Board	4201025301	1
4	Terminal Board	42010194	1
5	Electric Box Assy	01395200471	1
6	Right Side Plate Sub-Assy	01315200078	1
7	Water Pump Assy	15405200081	1
8	Water Pump	4313822001	1

9	Pump Drainpipe	05235301	1
10	Water Level Switch	4501270301	1
11	Bottom Cover Plate Assy	01265200045	1
12	Water Tray Assy	01285200025	1
13	Filter Sub-Assy	111253036	2
14	Evaporator Assy	01025200054	1
15	Choke Plug of Drain Pipe	76712455	2
16	Left Side Plate Sub-Assy	01315200064	1
17	Ambient Temperature Sensor	3900012123	1
18	Tube sensor	3900012128	1
19	Display Board	30294000007	1
20	Top Cover Board Assy	01265200081	1
21	Hook	02205209	4
22	Front Side Plate Sub-Assy	01315200091	1
23	Brushless DC Motor	15709400008	1
24	Blower Mounting Plate Sub-Assy	01325200057	1
25	Propeller Housing(Upper)	26905200010	2
26	Centrifugal Fan	10425200002	2
27	Propeller Housing(Lower)	26905200011	2
28	Radiator	49018000068	1

Above data is subject to change without notice, pls reference the SP in global service website.

5.2.2 Cassette Type

◆ Model: SC-18CC-UM exploded view and spare parts list.

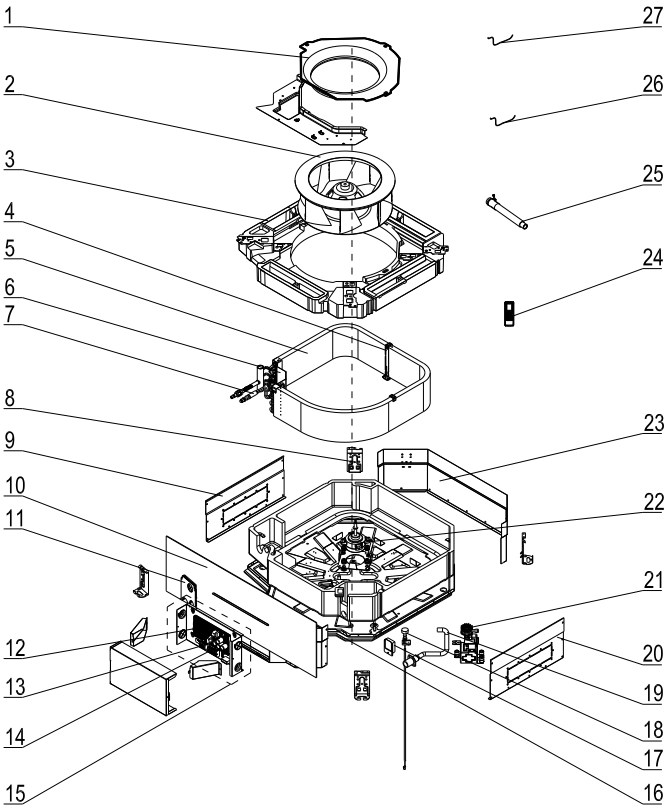


NO.	Name of Part	SC-18CC-UM	
		Product Code	ET010N0801
		Part Code	Quantity

1	Rear Grill	26909400007	1
2	Centrifugal Fan	10429400001	1
3	Water Tray Assy	01289400004	1
4	Supporter	01809400007	3
5	Evaporator Assy	01029400013	1
6	Left Side Plate Sub-Assy	01319400012	1
7	Body Installing Support	01332705	4
8	Front Side Plate Sub-Assy	01319400014	1
9	Electric Box Assy	01399400114	1
10	Terminal Board	4201025301	1
11	Transformer	43110286	1
12	Terminal Board	42010274	1
13	Terminal Board	42011147	1
14	Terminal Board	42011103	2
15	Main Board	30224000028	1
16	Right Side Plate Sub-Assy	01319400013	2
17	Base Plate Assy	02229400007	1
18	Brushless DC Motor	15709400004	1
19	Pump Drainpipe	04269400001	1
20	Liquid Level Switch	450102013	1
21	Water Pump	43138000024	1
22	Water Pump Assy	15409400003	1
23	Remote Controller	30510516	1
24	Drain Hose Sub-Assy	05232050	1
25	Tube sensor	3900012128	1
26	Room Sensor	39000191	1
27	Diversion Circle	10479400001	1

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◆ Model: SC-24CC-UM exploded view and spare parts list.

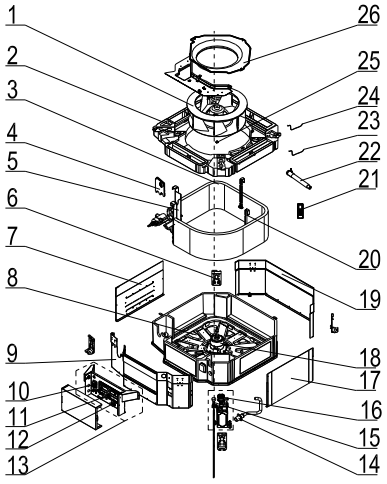


NO.	Name of Part	SC-24CC-UM	
		Product Code	ET010N0811
		Part Code	Quantity
1	Diversion Circle	10372701	1
2	Centrifugal Fan	10312705	1
3	Water Tray Assy	20182701	1
4	Evaporator Support Assy	01072703	2
5	Evaporator Assy	010294000045	1
6	Connected Board Assy of Evaporator	01074042	1
7	Strainer	07212403	1
8	Body Installing Plate	01332701	4
9	Left Side Plate Assy	01302715	1
10	Front Side Plate assy	01302718	1
11	Tube Exit Plate Assy	01382715	1
12	Main Board	302240000028	1
13	Terminal Board	4201025301	1
14	Terminal Board	42011222	1
15	Electric Box Assy	013994001204	1
16	Base Plate Assy	01222701	1
17	Pump Cover Board Assy	01252713	1

18	Water Level Switch	45018012	1
19	Pump Drainpipe	05230026	1
20	Right Side Plate Assy	01302716	1
21	Water Pump	43130324	1
22	Brushless DC Motor	15709400004	1
23	Rear Side Plate Assy	01302714	1
24	Remote Controller	30510516	1
25	Drain Hose Sub-Assy	05232702	1
26	Temperature Sensor	390001921G	1
27	Room Sensor	390001912	1

Above data is subject to change without notice, pls reference the SP in global service website.

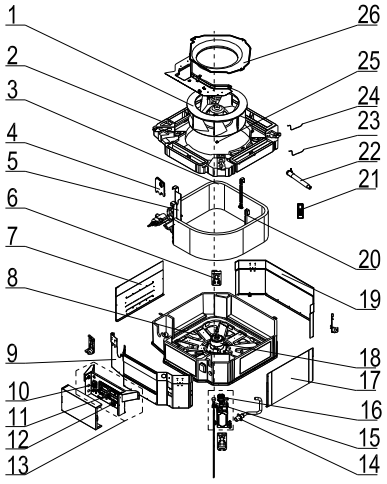
◆ Model: SC-36CC-UM exploded view and spare parts list.



NO.	Name of Part	SC-36CC-UM	
		Product Code	ET010N0821
		Part Code	Quantity
1	Centrifugal Fan	10310101	1
2	Water Tray Assy	20182701	1
3	Evaporator Assy	01029400042	1
4	Tube Exit Plate Assy	01382715	1
5	Connection Sheet Assy	01349400007	1
6	Body Installing Plate	01332701	4
7	Left Side Plate Assy	01302711	1
8	Base Plate Assy	01222701	1
9	Front Side Plate assy	0130271301	1
10	Terminal Board	42011222	1
11	Main Board	30224000028	1
12	Terminal Board	4201025301	1
13	Electric Box Assy	01399400128	1
14	Pump Drainpipe	05230026	1
15	Water Level Switch	45018012	1
16	Water Pump	43130324	1
17	Right Side Plate Assy	01302712	1
18	Brushless DC Motor	15709400003	1
19	Rear Side Plate Assy	01302709	1
20	Evaporator Support Assy	01072707	2
21	Remote Controller	30510516	1
22	Drain Hose Sub-Assy	05232702	1
23	Room Sensor	3900012123	1
24	Temperature Sensor	390001921G	1
25	Fan Fixer	10312701	1
26	Diversion Circle	10372722	1

Above data is subject to change without notice, pls reference the SP in global service website.

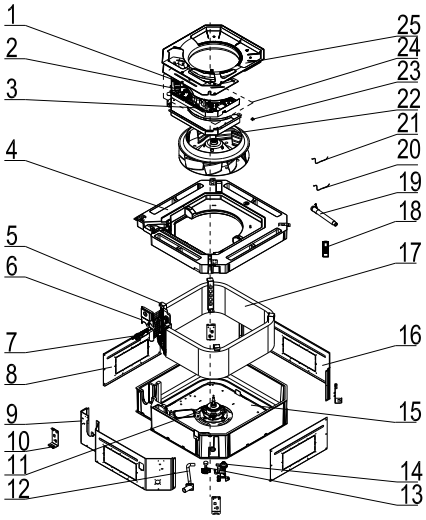
◆ Model: SC-42CC-UM exploded view and spare parts list.



NO.	Name of Part	SC-42CC-UM	
		Product Code	ET010N0850
		Part Code	Quantity
1	Centrifugal Fan	10310101	1
2	Water Tray Assy	20182701	1
3	Evaporator Assy	01029400042	1
4	Tube Exit Plate Assy	01382715	1
5	Connection Sheet Assy	01349400007	1
6	Body Installing Plate	01332701	4
7	Left Side Plate Assy	01302711	1
8	Base Plate Assy	01222701	1
9	Front Side Plate assy	0130271301	1
10	Terminal Board	42011222	1
11	Main Board	30224000028	1
12	Terminal Board	4201025301	1
13	Electric Box Assy	01399400128	1
14	Pump Drainpipe	05230026	1
15	Water Level Switch	45018012	1
16	Water Pump	43130324	1
17	Right Side Plate Assy	01302712	1
18	Brushless DC Motor	15709400003	1
19	Rear Side Plate Assy	01302709	1
20	Evaporator Support Assy	01072707	2
21	Remote Controller	30510516	1
22	Drain Hose Sub-Assy	05232702	1
23	Room Sensor	3900012123	1
24	Temperature Sensor	390001921G	1
25	Fan Fixer	10312701	1
26	Diversion Circle	10372722	1

Above data is subject to change without notice, pls reference the SP in global service website.

◆ Model: SC-48CC-UM exploded view and spare parts list.

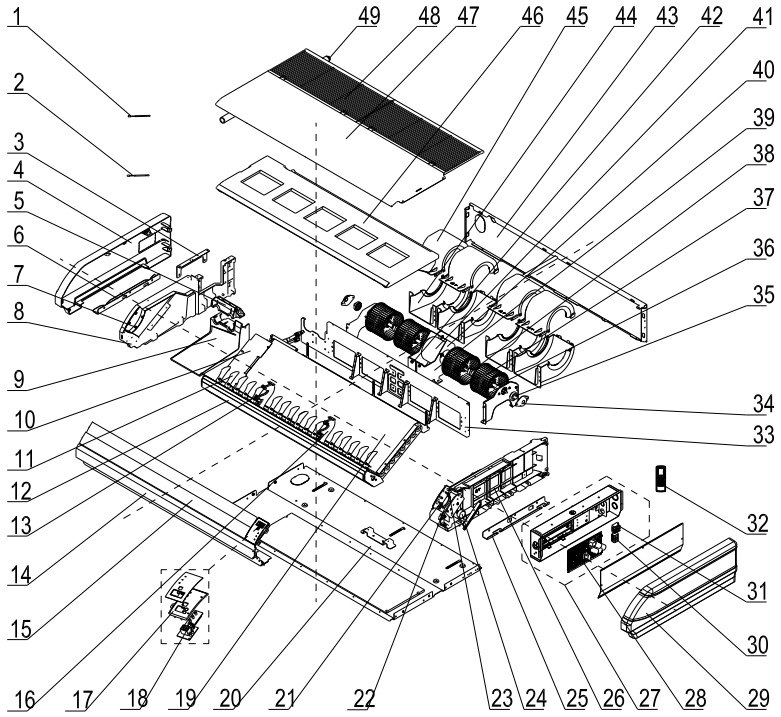


NO.	Name of Part	SC-48CC-UM	
		Product Code	ET010N0831
		Part Code	Quantity
1	Terminal Board	4201025801	1
2	Terminal Board	4201025301	1
3	Main Board	30224000028	1
4	Water Tray Assy	01289400002	1
5	Connection Sheet Sub-Assy	01349400002	1
6	Tube Exit Plate Sub-assy	01344100075/01344100076	1
7	Strainer	07212403	1
8	Right and Left Side Plate	01319448	2
9	Front Side Plate	01319447	1
10	Body Installing Plate	01329420	4
11	Brushless DC Motor	15709400002	1
12	Drainage Hose	05339401	1
13	Water Level Switch	4501801201	1
14	Water Pump	4313822001	1
15	Seat Board Sub-Assy	02229400001	1
16	Rear Side Plate	01319446	1
17	Evaporator Assy	01029400054	1
18	Remote Controller	30510516	1
19	Drain Hose Sub-Assy	05232702	1
20	Room Sensor	390001912	1
21	Temperature Sensor	390001921G	1
22	Centrifugal Fan	10429401	1
23	Fan Fixer	10312701	1
24	Electric Box Assy	01399400128	1
25	Diversion Circle	10479401	1

Above data is subject to change without notice, pls reference the SP in global service website.

5.2.3 Floor Ceiling Type

◆ Model: SC-18FM-UM exploded view and spare parts list.

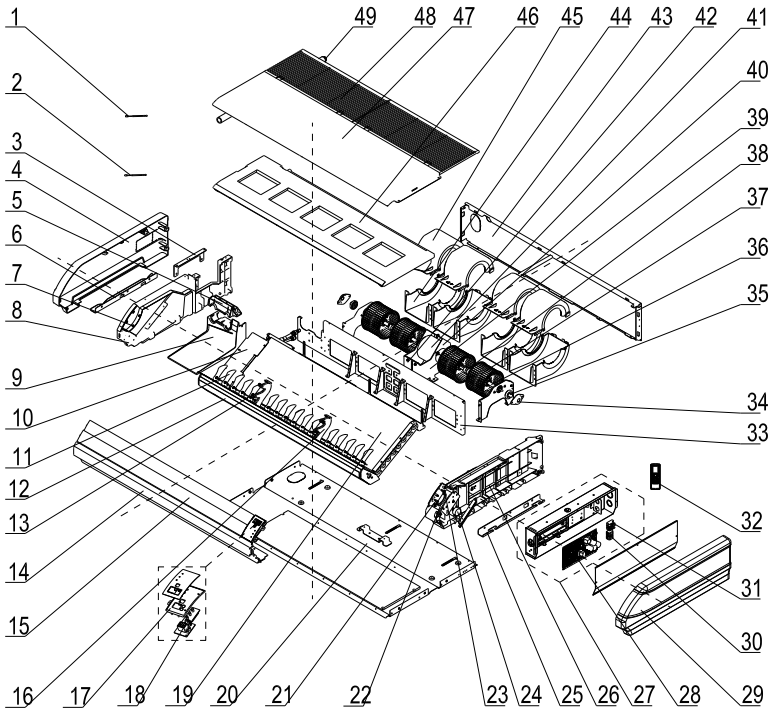


NO.	Name of Part	SC-18FM-UM	
		Product Code	ED020N1081
		Part Code	Quantity
1	Temperature Sensor	390001923	1
2	Room Sensor	39000191	1
3	Connection Board	02229406	1
4	Right Cover Plate	26909444	1
5	Plate Board of Water Releasing Flume	26909442	1
6	Installation Supporting Frame	01809402	1
7	Axile Bush	10542704	2
8	Right Side Plate Sub-Assy	01319429	1
9	Water Releasing Flume	26909450	1
10	Connected Board (Evaporator)	01349421	1
11	Air Louver	10619404	16
12	Guide Louver Supporter Sub-assy	0180941601	1
13	Rotating Shaft	26909430	4
14	Front Connection Board	01349414P	1
15	Guide Louver	10619403	2
16	Supporter	26909449	2
17	Fixed Mount	26909426R	1
18	Display Board	30294000009	1
19	Evaporator Assy	01029468	1
20	Rear Side Plate Assy	01319400008	1
21	Rotating Shaft	26909413	1

22	Connecting Rod	26909411	1
23	Rotating Shaft	26909412	1
24	Stepping Motor	1521240206	1
25	Installation Supporting Frame	01809401	1
26	Left Side Plate Sub-Assy	0131942801	1
27	Electric Box Assy	01399400113	1
28	Main Board	30224000029	1
29	Left Cover Plate	2690944302	1
30	Terminal Board	42010178	1
31	Terminal Board	4201025301	1
32	Remote Controller	30510516	1
33	Mid-clapboard sub-assy	01249416	1
34	Support Of Motor Bearing	01792408	2
35	O-Gasket of Bearing	76512404	2
36	Rotary Axis Sub-Assy	73018000037	2
37	Centrifugal fan	10425200	4
38	Joint Slack	73018731	2
39	Supporter	01809400024	1
40	Bar Clasp sub-assy	70818000033	1
41	Fan Motor	15704100001	1
42	Supporter	01809400023	1
43	Rear Connection board	01349422	1
44	Front Volute Casing	26905205	4
45	Rear Volute Casing	26905206	4
46	Water Tray Assy	01289404	1
47	Top Cover Board Sub-assy	01269409	1
48	Front Grill sub-assy	01579403	2
49	Drainage Pipe Sub-assy	05235434	1

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◆ Model: SC-24FM-UM Exploded Views and spare parts list:



NO.	Name of Part	SC-24FM-UM	
		Product Code	ED020N1091
		Part Code	Quantity
1	Temperature Sensor	390001923	1
2	Room Sensor	39000191	1
3	Connection Board	02229406	1
4	Right Cover Plate	26909444	1
5	Plate Board of Water Releasing Flume	26909442	1
6	Installation Supporting Frame	01809402	1
7	Axile Bush	10542704	2
8	Right Side Plate Sub-Assy	01319429	1
9	Water Releasing Flume	26909450	1
10	Connected Board (Evaporator)	01349421	1
11	Air Louver	10619404	16
12	Guide Louver Supporter Sub-assy	0180941601	1
13	Rotating Shaft	26909430	4
14	Front Connection Board	01349414P	1
15	Guide Louver	10619403	2
16	Supporter	26909449	2
17	Fixed Mount	26909426R	1
18	Display Board	30294000009	1
19	Evaporator Assy	01029400046	1
20	Rear Side Plate Assy	01319400008	1
21	Rotating Shaft	26909413	1
22	Connecting Rod	26909411	1
23	Rotating Shaft	26909412	1

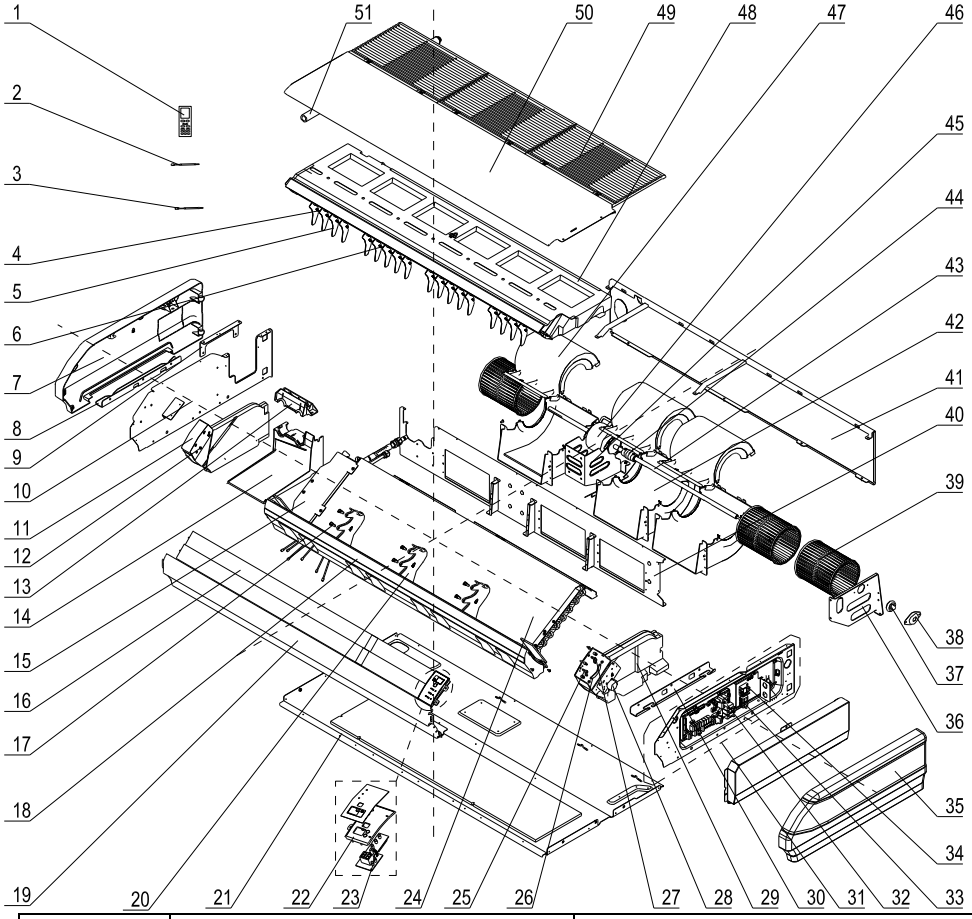
24	Stepping Motor	1521240206	1
25	Installation Supporting Frame	01809401	1
26	Left Side Plate Sub-Assy	0131942801	1
27	Electric Box Assy	01399400113	1
28	Main Board	30224000029	1
29	Left Cover Plate	2690944302	1
30	Terminal Board	42010178	1
31	Terminal Board	4201025301	1
32	Remote Controller	30510516	1
33	Mid-clapboard sub-assy	01249416	1
34	Support Of Motor Bearing	01792408	2
35	O-Gasket of Bearing	76512404	2
36	Rotary Axis Sub-Assy	73018000037	2
37	Centrifugal fan	10425200	4
38	Joint Slack	73018731	2
39	Supporter	01809400024	1
40	Bar Clasp sub-assy	70818000033	1
41	Fan Motor	15704100001	1
42	Supporter	01809400023	1
43	Rear Connection board	01349422	1
44	Front Volute Casing	26905205	4
45	Rear Volute Casing	26905206	4
46	Water Tray Assy	01289404	1
47	Top Cover Board Sub-assy	01269409	1
48	Front Grill sub-assy	01579403	2
49	Drainage Pipe Sub-assy	05235434	1

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19	Front Connection Board	01349408P	1
20	Supporter	26909409	3
21	Rear Side Plate Assy	01319400005	1
22	Fixed Mount	26909426R	1
23	Display Board	30294000009	1
24	Evaporator Assy	01029400041	1
25	Rotating Shaft	26909413	1
26	Connecting Rod	26909411	1
27	Rotating Shaft	26909412	1
28	Stepping Motor	1521240206	1
29	Left Foam Assy	12509408	1
30	Installation Supporting Frame	01809401	1
31	Electric Box Assy	01399400116	1
32	Main Board	30224000029	1
33	Terminal Board	4201025301	1
34	Terminal Board	42010178	1
35	Left Cover Plate	2690941601	1
36	Bracket 1	01809404	1
37	O-Gasket of Bearing	76512404	1
38	Support Of Motor Bearing	01792408	1
39	Centrifugal fan	1041410101	3
40	Clapboard Sub-Assy	01249400002	1
41	Rear Connection board	01349418	1
42	Front Volute Casing	26905208	3
43	Rotary Axis Sub-Assy	73018052	1
44	Joint Slack	73018731	1
45	Motor Support Sub-Assy	01809400029	1
46	Brushless DC Motor	15705200005	1
47	Rear Volute Casing	26909419	3
48	Water Tray Assy	01289405	1
49	Front Grill	26909434	1
50	Top Cover Board Sub-assy	01269405	1
51	Drainage Pipe Sub-assy	05235434	1

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◆ Model: SC-36FM-UM exploded view and spare parts list.

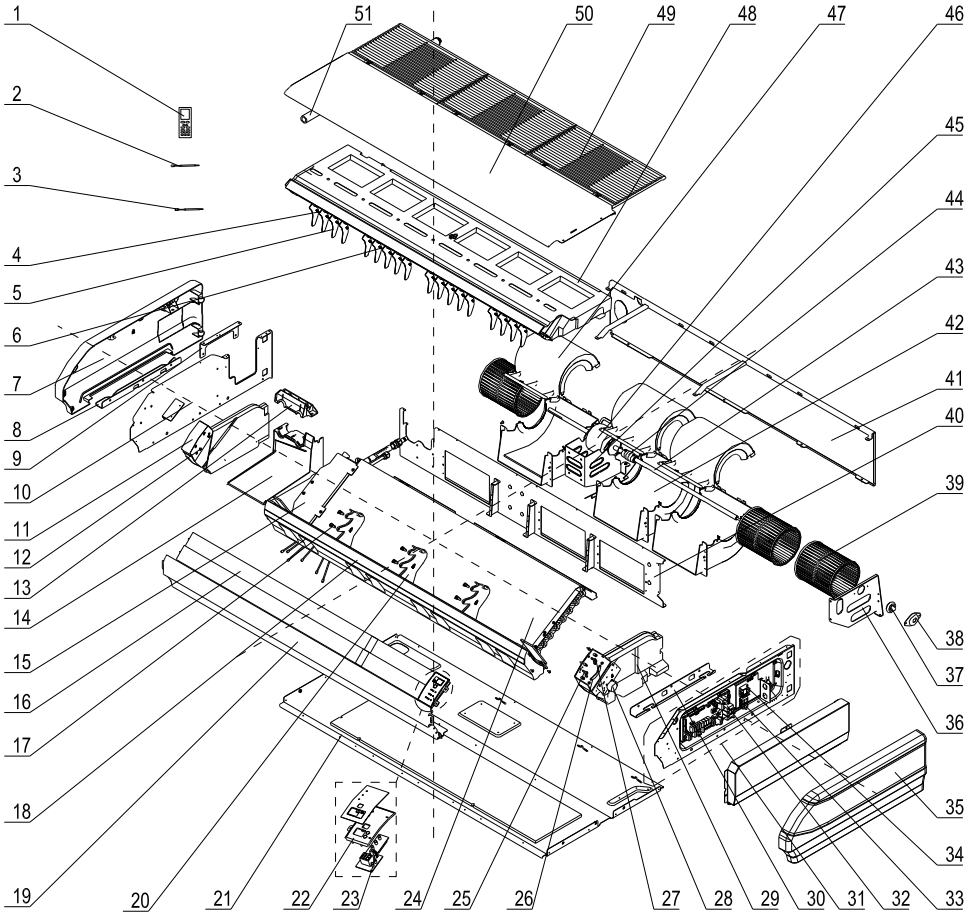


NO.	Name of Part	SC-36FM-UM	
		Product Code	ED020N1101
		Part Code	Quantity
1	Remote Controller	30510516	1
2	Temperature Sensor	390001923	1
3	Room Sensor	39000191	1
4	Swing Lever	10582008	2
5	Air Louver	26909418	18
6	Swing Lever	10582009	2
7	Right Cover Plate	26909422	1
8	Installation Supporting Frame	01809402	1
9	Connection Board	02229406	1
10	Right Side Plate Sub-Assy	01319408	1
11	Right Foam Assy	12509425	1
12	Axile Bush	10542704	2
13	Plate Board of Water Releasing Flume	26909442	1
14	Water Releasing Flume	26909441	1
15	Connected board (evaporator)	01349413	1
16	Guide Louver	26909432	2
17	Rotating Shaft	26909430	6
18	Front Connection Board Foam Assy	12509424	1

19	Front Connection Board	01349408P	1
20	Supporter	26909409	3
21	Rear Side Plate Assy	01319400005	1
22	Fixed Mount	26909426R	1
23	Display Board	30294000009	1
24	Evaporator Assy	01029400050	1
25	Rotating Shaft	26909413	1
26	Connecting Rod	26909411	1
27	Rotating Shaft	26909412	1
28	Stepping Motor	1521240206	1
29	Left Foam Assy	12509408	1
30	Installation Supporting Frame	01809401	1
31	Electric Box Assy	01399400116	1
32	Main Board	30224000029	1
33	Terminal Board	4201025301	1
34	Terminal Board	42010178	1
35	Left Cover Plate	2690941601	1
36	Bracket 1	01809404	1
37	O-Gasket of Bearing	76512404	1
38	Support Of Motor Bearing	01792408	1
39	Centrifugal fan	1041410101	3
40	Clapboard Sub-Assy	01249400002	1
41	Rear Connection board	01349418	1
42	Front Volute Casing	26905208	3
43	Rotary Axis Sub-Assy	73018052	1
44	Joint Slack	73018731	1
45	Motor Support Sub-Assy	01809400029	1
46	Brushless DC Motor	15705200005	1
47	Rear Volute Casing	26909419	3
48	Water Tray Assy	01289405	1
49	Front Grill	26909434	1
50	Top Cover Board Sub-assy	01269405	1
51	Drainage Pipe Sub-assy	05235434	1

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◆ Model: SC-42FM-UM exploded view and spare parts list.

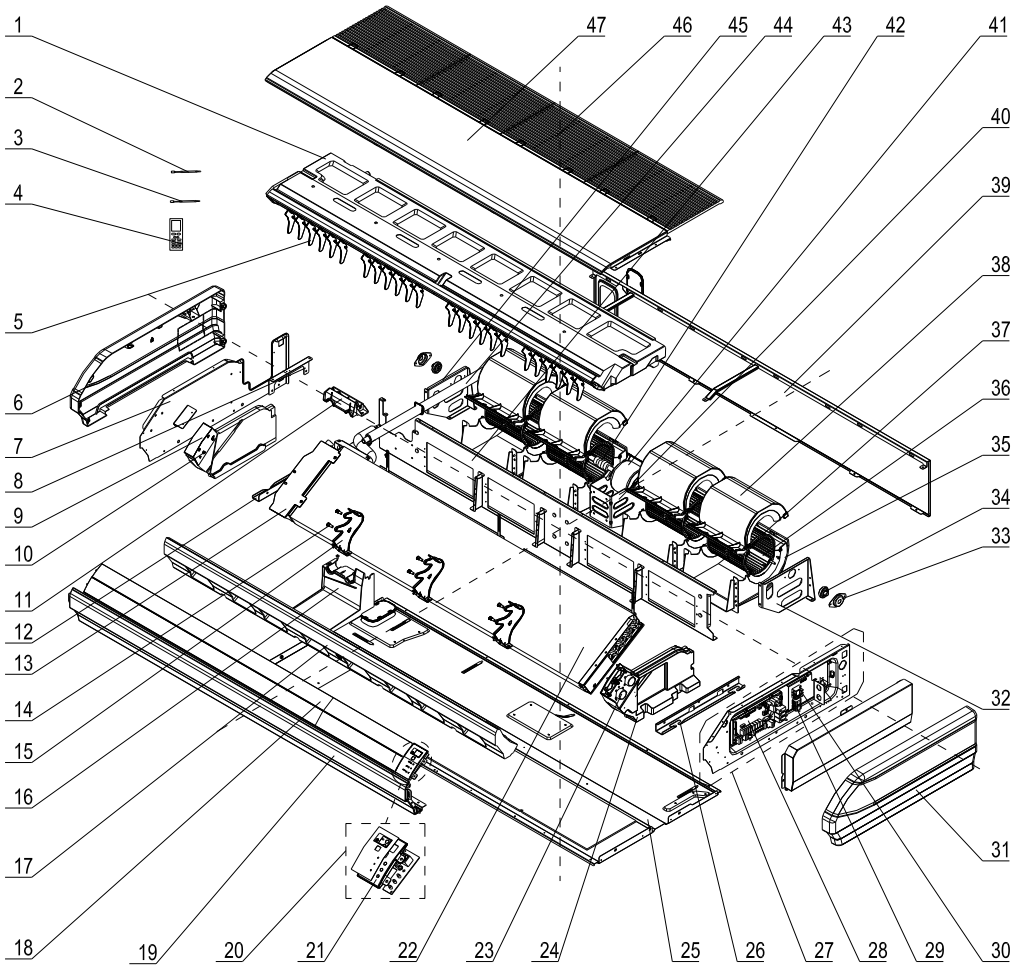


NO.	Name of Part	SC-42FM-UM	
		Product Code	ED020N1130
		Part Code	Quantity
1	Remote Controller	30510516	1
2	Temperature Sensor	390001923	1
3	Room Sensor	39000191	1
4	Swing Lever	10582008	2
5	Air Louver	26909418	18
6	Swing Lever	10582009	2
7	Right Cover Plate	26909422	1
8	Installation Supporting Frame	01809402	1
9	Connection Board	02229406	1
10	Right Cover Plate	01319408	1
11	Right Foam Assy	12509425	1
12	Axile Bush	10542704	2
13	Plate Board of Water Releasing Flume	26909442	1
14	Water Releasing Flume	26909441	1
15	Connected board (evaporator)	01349413	1
16	Guide Louver	26909432	2
17	Rotating Shaft	26909430	6
18	Front Connection Board Foam Assy	12509424	1

19	Front Connection Board	01349408P	1
20	Supporter	26909409	3
21	Rear Side Plate Assy	01319400005	1
22	Fixed Mount	26909426R	1
23	Display Board	30294000009	1
24	Evaporator Assy	01029400049	1
25	Rotating Shaft	26909413	1
26	Connecting Rod	26909411	1
27	Rotating Shaft	26909412	1
28	Stepping Motor	1521240206	1
29	Left Foam Assy	12509408	1
30	Installation Supporting Frame	01809401	1
31	Electric Box Assy	01399400116	1
32	Main Board	30224000029	1
33	Terminal Board	4201025301	1
34	Terminal Board	42010178	1
35	Left Cover Plate	2690941601	1
36	Bracket 1	01809404	1
37	O-Gasket of Bearing	76512404	1
38	Support Of Motor Bearing	01792408	1
39	Centrifugal fan	1041410101	3
40	Clapboard Sub-Assy	01249400002	1
41	Rear Connection board	01349418	1
42	Front Volute Casing	26905208	3
43	Rotary Axis Sub-Assy	73018052	1
44	Joint Slack	73018731	1
45	Motor Support Sub-Assy	01809400029	1
46	Brushless DC Motor	15705200005	1
47	Rear Volute Casing	26909419	3
48	Water Tray Assy	01289405	1
49	Front Grill	26909434	1
50	Top Cover Board Sub-assy	01269405	1
51	Drainage Pipe Sub-assy	05235434	1

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◆ Model: SC-48FM-UM exploded view and spare parts list.



NO.	Name of Part	SC-48FM-UM	
		Product Code	ED020N1111
		Part Code	Quantity
1	Water Tray Assy	01289401	1
2	Tube sensor	3900020720G	1
3	Room Sensor	39000191	1
4	Remote Controller	30510516	1
5	Air Louver	26909418	24
6	Right Cover Plate	26909422	1
7	Right Side Plate Sub-Assy	01319408	1
8	Connection Board	02229406	1
9	Right Foam Assy	12509425	1
10	Axile Bush	10542704	2
11	Plate Board of Water Releasing Flume	26909442	1
12	Installation Supporting Frame	01809402	1
13	connected board (evaporator)	01349412	1
14	Rotating Shaft	26909430	6
15	Supporter	26909409	3
16	Water Releasing Flume	26909441	1
17	Foam Sub-assy of Front Connect	12509434	1

	Board		
18	Guide Louver	10619405	2
19	Front Connection Board	01349404P	1
20	Display Board	30294000009	1
21	Fixed Mount	26909426R	1
22	Evaporator Assy	0102947101	1
23	Stepping Motor	1521240206	2
24	Left Foam Assy	12509437	1
25	Rear Side Plate Sub-Assy	01319442	1
26	Installation Supporting Frame	01809421	1
27	Electric Box Assy	01399400115	1
28	Main Board	30224000029	1
29	Terminal Board	4201025301	1
30	Terminal Board	42010178	1
31	Left Cover Plate	2690941601	1
32	Bracket 1	01809404	1
33	Support Of Motor Bearing	01792408	2
34	O-Gasket of Bearing	76512404	2
35	Front volute casing	26905208	4
36	Rotary Axis Sub-Assy	73018052	2
37	Centrifugal fan	1041410101	4
38	Rear volute casing	26909419	4
39	Rear Connection board	01349419	1
40	Motor Support Sub-Assy	0180940002901	1
41	Brushless DC Motor	15709400005	1
42	Joint Slack	73018731	2
43	Clapboard Sub-Assy	01249400006	1
44	Drainage Pipe Sub-assy	05235434	1
45	Supporter	01809403	1
46	Front Grill sub-assy	01579401	4
47	Top Cover Board Sub-assy	01269400002	1

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